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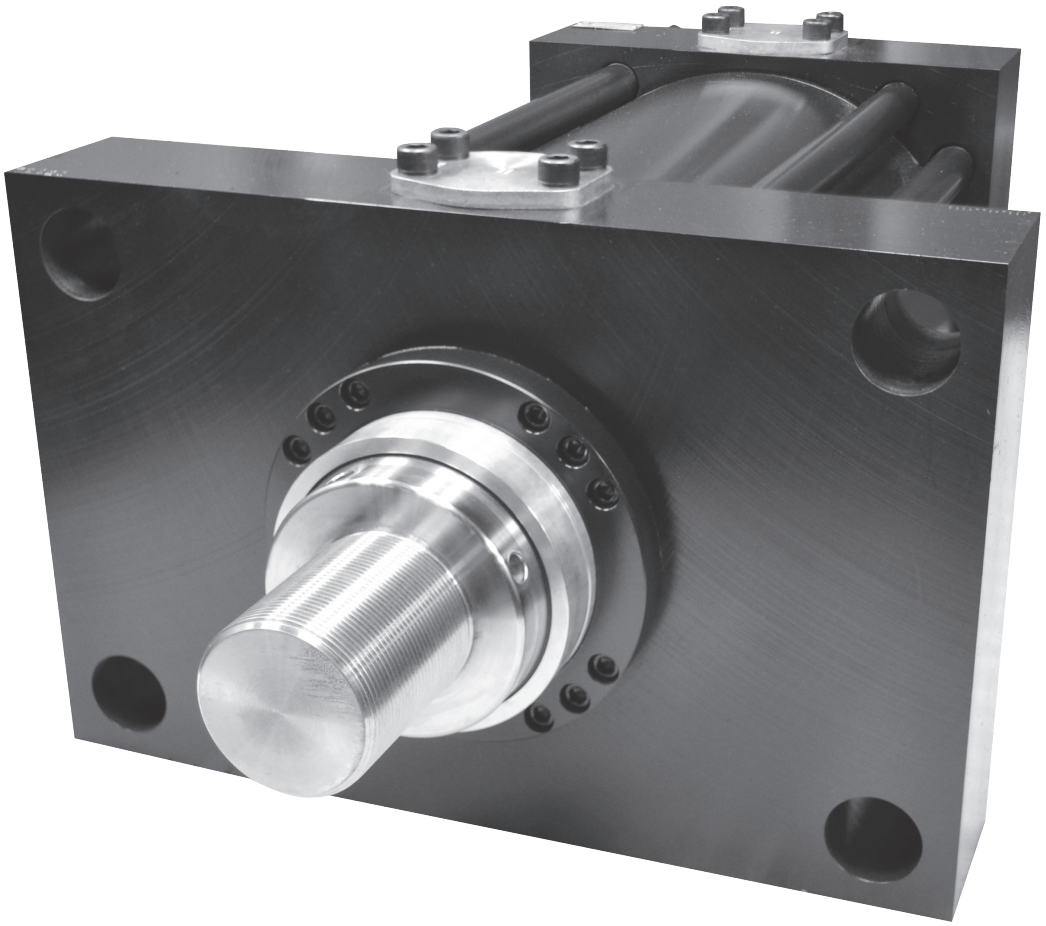
Yates Industries repair and maintenance information 169-178
Yates Industries terms and conditions 179-181

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

HYDRAULIC HEAVY DUTY

Series H6

3000 PSI RATED

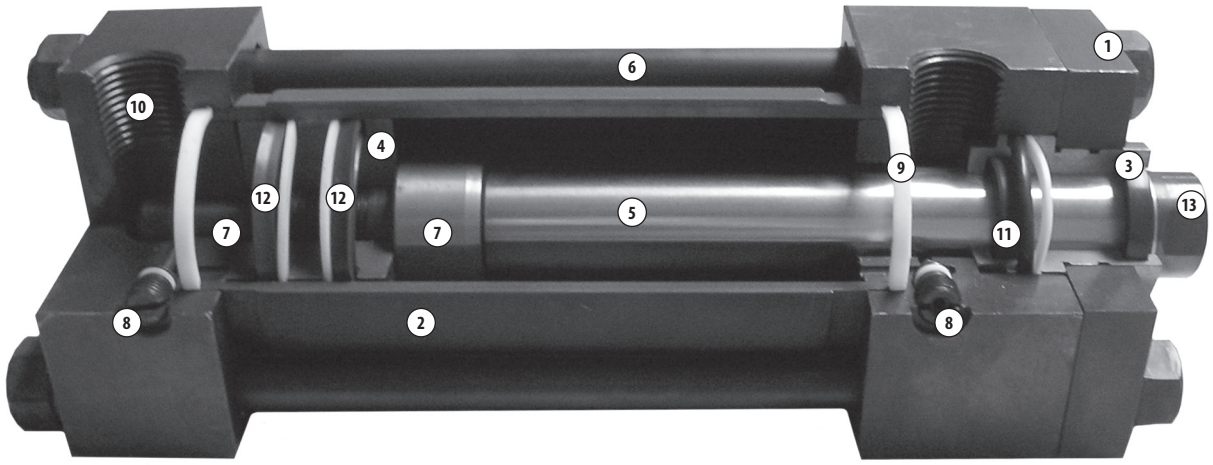


WARNING IMPROPER SELECTION, IMPROPER USE OR FAILURE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY AND/OR DEATH.

The information contained herein and other information from Yates Industries Inc. provides product and/or system information for further investigation by users having expertise. It is the sole responsibility of the end user to analyze all aspects of your application and any consequences of any failure and to review the information about the product or system in the current catalog. Based on the vast amount of applications and operating conditions it is the sole responsibility of the end user, through its own testing and analysis, for making the final decision as to product selection and assuring all performance, safety and warning requirements of the application are met.

Based on our continued effort to improve our products we reserve the right to make engineering changes without advance notice.

H6 FEATURES

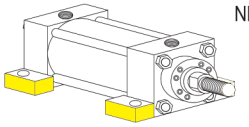


1. **HEAD/CAP**- Precision machined steel head and cap provide close concentricity and accurate alignment between piston, tube, piston rod and rod bearing.
2. **CYLINDER BARREL**- Damage resistant, heavy wall steel tubing, honed to an 8 to 16 micro finish for low frictional drag and maximum seal and piston bearing life.
3. **ROD CARTRIDGE**- Extra long, high strength bronze gland provides maximum bearing support and wear resistance. With certain exceptions, a removable retainer allows for gland removal without cylinder disassembly.
4. **PISTON**- One piece fine grained cast iron piston provides maximum strength and protection against shock loads. Anaerobic adhesive is used to permanently lock and seal the piston to the rod.
5. **PISTON ROD**- High strength damage resistant piston rod provides 100,000 PSI minimum yield material in 5/8" through 4 1/2" diameters. Larger diameters vary between 50,000 and 75,000 PSI minimum yield material. All rods are case hardened to 50-55 RC and hard chrome plated to provide maximum wear life. Stainless steel is also available.
6. **TIE RODS**- 100,000 to 125,000 PSI minimum yield steel, pre-stressed for fatigue resistance, and roll threaded for added strength.
7. **CUSHIONS**- Head cushion sleeve and rear cushion spear are machined to close tolerances to provide a gradual deceleration and reduced shock at end of stroke.
8. **CUSHION NEEDLE ADJUSTMENT AND BALL CHECK**- Flush mounted captive cushion adjustment allows for safe cushion adjustment under pressure. Special tip design and fine threads allow for precise adjustment over a broad range of operations. Cushion ball check allows for fast break-away under full power.
9. **TUBE END SEALS**- Extrusion resistant Teflon® material is compatible with virtually all fluids and can operate in temperatures to 500°F.
10. **PORTS**- SAE ports are standard and can be rotated to any 90 degree position in relation to each other and the mounting. NPTF ports are optional at no extra charge.
11. **ROD SEAL**- Twin lip urethane rod seal is pressure energized and wear-compensating for long, leak-free service. Viton® seals are optional.
12. **PISTON SEALS**- Pressure energized nitrile U-cups with back-up rings are standard. Step cut cast iron rings and Viton® seals are optional.
13. **ROD WIPER**- Nitrile double lip rod wiper acts as a secondary seal while keeping out dirt, dust and other contaminants. Optional Viton® wiper is available for fluid compatibility or temperatures to 400°F. Metallic scrapers and low friction wipers are also available.

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GA 678.355.2240
OH 513.217.6777

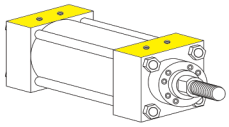
SIDE MOUNTS

STYLE **A** PAGE **10-11**
NFPA-MS2



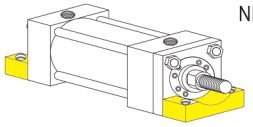
SIDE LUGS
1 1/2-8" BORE

STYLE **B** PAGE **10-11**
NFPA-MS4



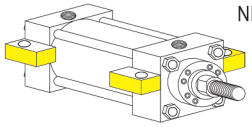
SIDE TAPPED
1 1/2-8" BORE

STYLE **E** PAGE **12-13**
NFPA-MS7



SIDE END LUGS
1 1/2-8" BORE

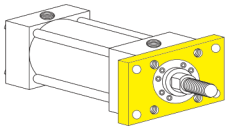
STYLE **H** PAGE **10-11**
NFPA-MS3



CENTER-LINE LUGS
1 1/2-8" BORE

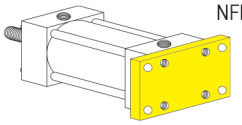
END MOUNTS

STYLE **F** PAGE **24-25**
NFPA-MF1



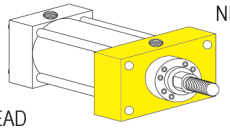
HEAD RECTANGULAR FLANGE
1 1/2-8" BORE

STYLE **R** PAGE **24-25**
NFPA-MF2



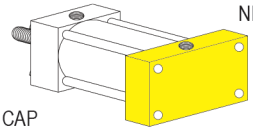
CAP RECTANGULAR FLANGE
1 1/2-8" BORE

STYLE **G** PAGE **26-27**
NFPA-ME5



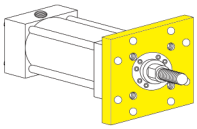
HEAD
RECTANGULAR INTEGRAL FLANGE
1 1/2-14" BORE

STYLE **P** PAGE **26-27**
NFPA-ME6



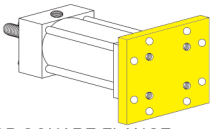
CAP
RECTANGULAR INTEGRAL FLANGE
1 1/2-14" BORE

STYLE **J** PAGE **24-25**
NFPA-MF5



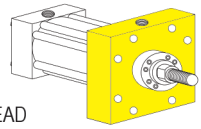
HEAD SQUARE FLANGE
1 1/2-8" BORE

STYLE **S** PAGE **24-25**
NFPA-MF6



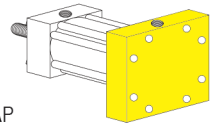
CAP SQUARE FLANGE
1 1/2-8" BORE

STYLE **X** PAGE **28-29**
NFPA-ME3



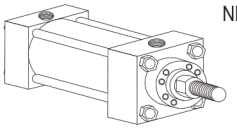
HEAD
SQUARE INTEGRAL FLANGE
10-24" BORE

STYLE **Z** PAGE **28-29**
NFPA-ME4



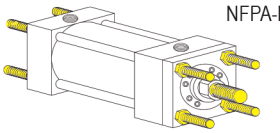
CAP
SQUARE INTEGRAL FLANGE
10-24" BORE

STYLE **K** **30-33**
NFPA-MX0



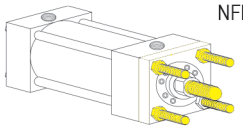
NO TIE RODS EXTENDED
1 1/2-24" BORE

L PAGE **30-31**
NFPA-MX1



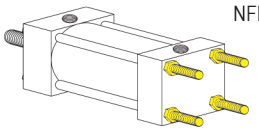
BOTH ENDS TIE RODS EXTENDED
1 1/2-8" BORE

STYLE **M** PAGE **30-31**
NFPA-MX3



HEAD TIE RODS EXTENDED
1 1/2-8" BORE

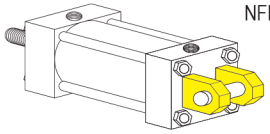
STYLE **N** PAGE **30-31**
NFPA-MX2



CAP TIE RODS EXTENDED
1 1/2-8" BORE

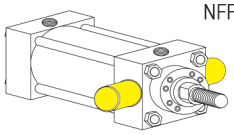
PIVOT MOUNTS – CLEVIS AND TRUNNION

STYLE **C** PAGE **16-19**
NFPA-MP1



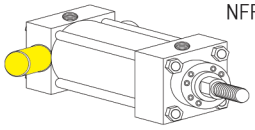
FIXED CLEVIS
1 1/2-24" BORE

STYLE **U** PAGE **20-23**
NFPA-MT1



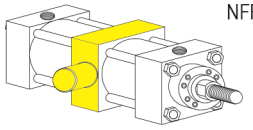
HEAD TRUNNION
1 1/2-24" BORE

STYLE **W** PAGE **20-23**
NFPA-MT2



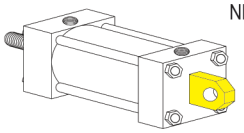
CAP TRUNNION
1 1/2-24" BORE

STYLE **T** PAGE **20-21**
NFPA-MT4



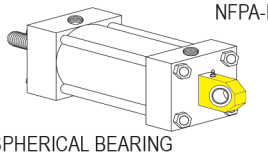
INTERMEDIATE FIXED TRUNNION
1 1/2-8" BORE

STYLE **V** PAGE **16-19**
NFPA-MP3



CAP FIXED EYE
1 1/2-14" BORE

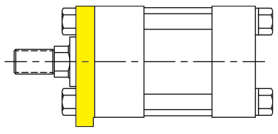
STYLE **Q** PAGE **14-15**
NFPA-MPU3



SPHERICAL BEARING
1 1/2-6" BORE

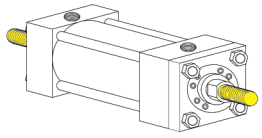
YATES HEAVY DUTY HYDRAULIC CYLINDERS ARE DESIGNED TO ACCEPT YATES STANDARD MOUNTING ACCESSORIES.
SEE PAGES 37-39

EXTENDED KEY PLATE
(ADD "S" IN PART # AND STATE EXTENDED KEY PLATE IN DESCRIPTION)



1 1/2-8" BORE PAGE **34**

DOUBLE ROD
(ADD "D" AFTER MOUNT STYLE)



1 1/2-20" BORE PAGE **34-35**

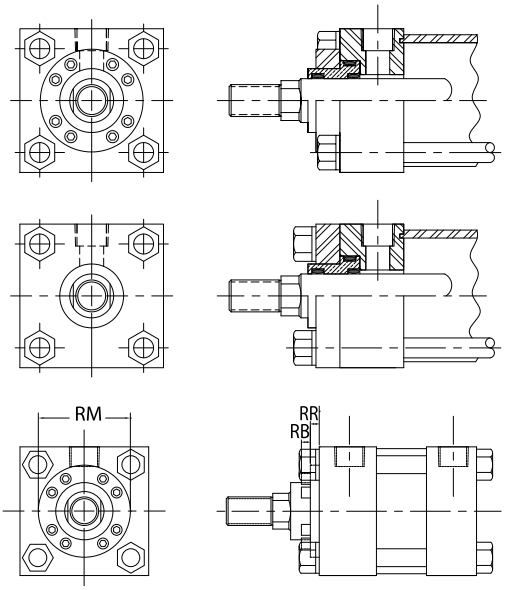
PRESSURE RATINGS

CYLINDER BORE (INCHES)	PISTON ROD DIAMETER (INCHES)			PRESSURE RATINGS (PSI)		
	STANDARD	OVERSIZE	2:1	HEAVY-DUTY SERVICE	4:1 SAFETY FACTOR	
1 1/2	5/8		1	3000 *	2000	FOR HIGHER PRESSURES CONSULT FACTORY
2	1		1 3/8	3000 *	2000	
2 1/2	1	1 3/8	1 3/4	3000 *	1950	
3 1/4	1 3/8	1 3/4	2	3000 *	2100	
4	1 3/4	2	2 1/2	3000 *	1900	
5	2	2 1/2, 3	3 1/2	3000 *	1900	
6	2 1/2	3, 3 1/2	4	3000 *	2000	
7	3	3 1/2, 4, 4 1/2	5	3000 *	1850	
8	3 1/2	4, 4 1/2, 5	5 1/2	3000 *	1900	
10	4 1/2	5, 5 1/2	7	3000		
12	5 1/2	7	8	3000		
14	7	8, 9	10	3000		
16	8	9, 10		3000		
18	9	10		3000		
20	10			3000		
24	11			3000		

* PRESSURE FOR "F" AND "R" MOUNTS (SEE PAGE 25) AND "Q" MOUNTS (SEE PAGE 14) IS LOWER

ϕ 4:1 SAFETY FACTOR BASED ON FAILURE PRESSURES OF WEAKEST COMPONENT AND STANDARD ROD SIZE

H6 RETAINER INFORMATION



H6 cylinders with the following bore and rod combinations use circular retainers which permit removal of rod cartridge without disassembling cylinder:

2 ½" bore with 1" rod
3 ¼" bore with 1 3/8" rod
4" thru 20" bores with all rod diameters

H6 cylinders with the following bore and rod combinations use full plate retainer construction:

1 1/2" bore with 5/8" and 1" rods
2" bore with 1" and 1 3/8" rods
2 1/2" bore with 1 3/8" and 1 3/4" rods
3 1/4" bore with 1 3/4" and 2" rods

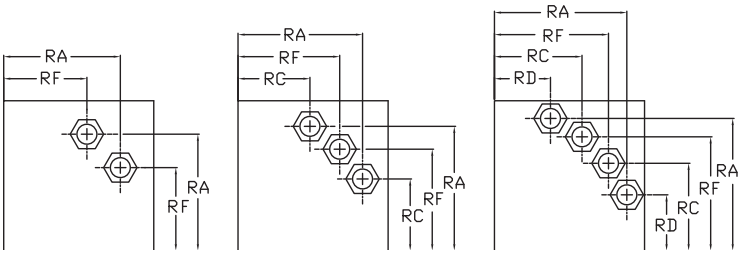
ROD DIA.	RB	RR	RM
5/8	–	3/8	2 3/8
1	1/4	3/8	2 1/2
1 3/8	5/16	5/16	3 7/32
1 3/4	5/16	5/16	3 7/8
2	5/16	5/16	4

Note: Certain small bore cylinders have full plate retainers which means the RR is not applicable. Use "F" dimension instead of "RR"

Note: 2 1/2" and larger rod retainer rings are counter-bored so the socket head cap screws are not exposed.

LARGE BORE TIE ROD INFORMATION

On large bore cylinders, two or three tie rods are used at each corner of the 10, 12, 14, 16, 18, 20 and 24 inch bore sizes. This reduces flexing of head and cap under pressure.

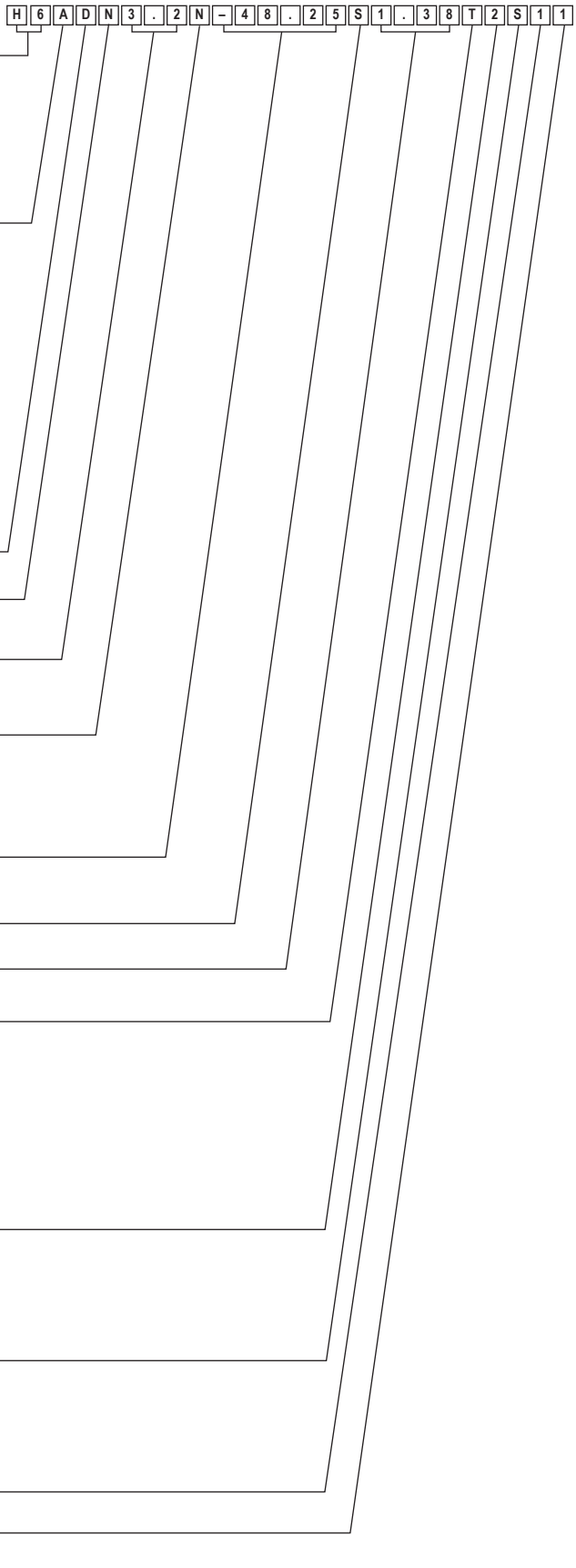


BORE	RA	RF	RC	RD	TIE ROD
10	5.291	3.775	NA	NA	1 1/8-12
12	6.27	4.555	NA	NA	1 1/4-12
14	7.485	6.143	4.409	NA	1 1/4-12
16	8.086	6.093	NA	NA	1 1/2-12
18	9.589	7.910	5.761	NA	1 1/2-12
20	10.437	8.750	6.649	NA	1 1/2-12
24	13.589	11.722	9.158	6.050	2-12

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AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

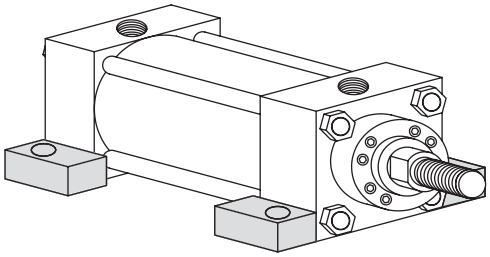
HOW TO ORDER H6 CYLINDERS

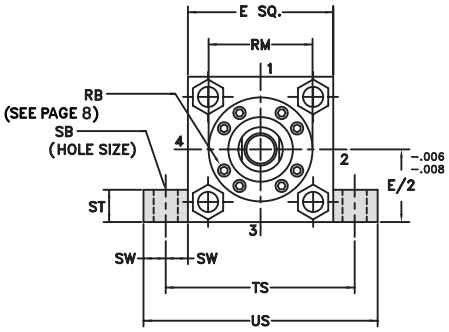
FEATURE	DESCRIPTION	PAGE #	SYMBOL
SERIES	Hydraulic heavy duty	5	H6
MOUNTING STYLE	Side lugs (MS2)	7	A
	Side tapped (MS4)		B
	Side end lugs (MS7)		E
	Center-line lugs (MS3)		H
	Head rectangular flange (MF1)		F
	Cap rectangular flange (MF2)		R
	Head square flange (MF5)		J
	Cap square flange (MF6)		S
	Head rectangular integral flange (ME5)		G
	Cap rectangular integral flange (ME6)		P
	Head square integral flange (ME3)		X
	Cap square integral flange (ME4)		Z
	No tie rods extended (MX0)		K
	Both ends tie rods extended (MX1)		L
	Head tie rods extended (MX3)		M
	Cap tie rods extended (MX2)		N
	Cap clevis (MP1)		C
	Cap eye (MP3)		V
	Spherical bearing (MPU3)		Q
	Head trunnion (MT1)		U
	Cap trunnion (MT2)		W
	Intermediate fixed trunnion (MT4)		T
DOUBLE ROD	Double rod design if needed	34-35	D
CUSHIONS	No cushions		N
	Cushion head end only		R
	Cushion cap end only		C
	Cushioned both ends		B
BORE SIZE	Specify in inches	148-149	
PISTON SEALS	Nitrile u-cups (standard)	163	N
	Cast iron rings		C
	Urethane loaded U-cup		P
	Viton® seals		V
	Viton® loaded U-cup		F
	Nitrile high load seals		H
	Viton high load seals		D
	Other (specify)		X
STROKE	Specify in inches with 2 place decimal	149	
PORTS	SAE (standard)		S
	NPTF		N
	Welded coupler		W
	If over or under sized ports / special ports		X
ROD DIA.	Specify in inches	148-149	
ROD SEALS	Twin lip hydraulic seal (standard)	162	T
	Urethane loaded U-cup		P
	Viton® seals		V
	Viton® loaded U-cup		F
	Other (specify)		X
ROD END	Standard male	36	2
	Standard female		4
	Intermediate male		1
	Long female		3
	Extended standard male		5
	Extended intermediate male		6
	Plain rod end		7
	Male rod coupling		9
	Special male (specify)		M
	Special female (specify)		F
	Special stud (specify)		S
	Special other (specify)		X
SPECIALS AND ENGINEERING DATA	Stop tube	149	S
	Proximity switches		
	Non-standard mount		
	Stainless steel rod		
	Extra rod extension		
	Many more options available		
HEAD PORT	Specify location 1-4		1-4
	If cylinder requires multiple ports		X
CAP PORT	Specify location 1-5		1-5
	If cylinder requires multiple ports		X

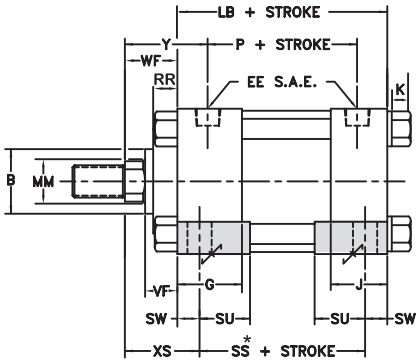


NOTE: SEE PAGE 178 FOR PORT LOCATION

SIDE LUGS MOUNT

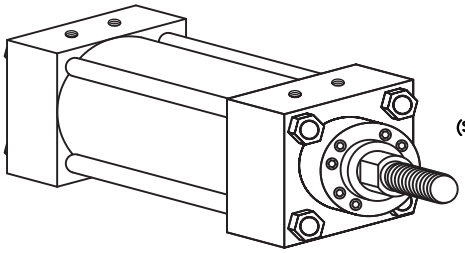


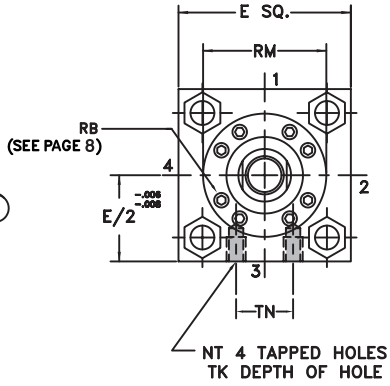


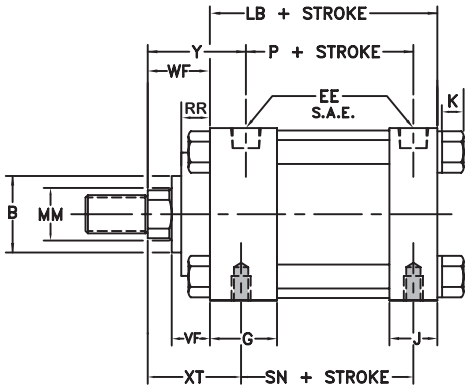


YATES STYLE **"A"**
NFPA-MS2

SIDE TAPPED MOUNT

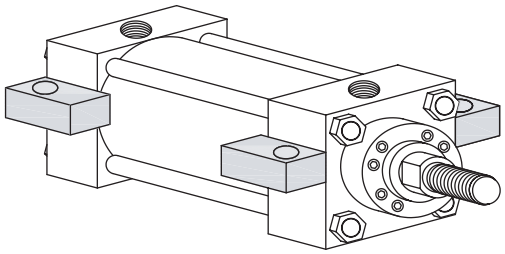


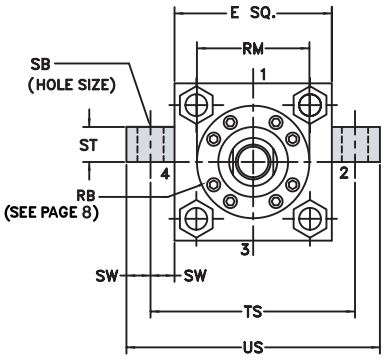


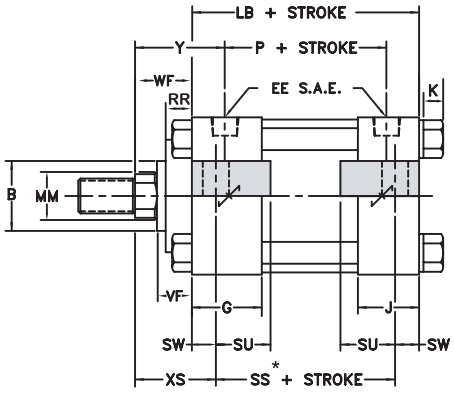


YATES STYLE **"B"**
NFPA-MS4

CENTER-LINE LUGS MOUNT







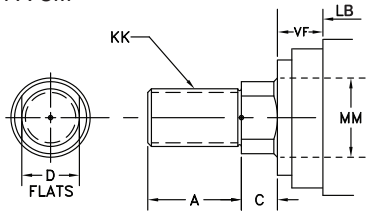
YATES STYLE **"H"**
NFPA-MS3

† HEAD END PORTS SHALLOW TAPPED
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8
‡ B DIMENSION TOLERANCE -.001/ -.003
* SS DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 35 FOR DETAILS
NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 34
Φ CONSULT FACTORY FOR DIMENSIONS.
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: SEE PAGE 34 FOR KEY PLATE INFORMATION

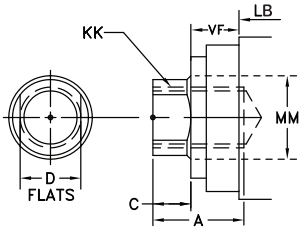
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AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

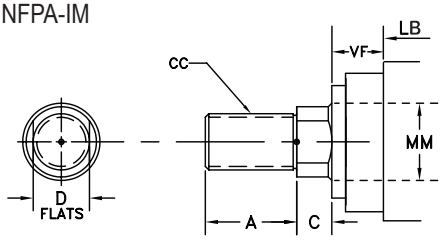
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



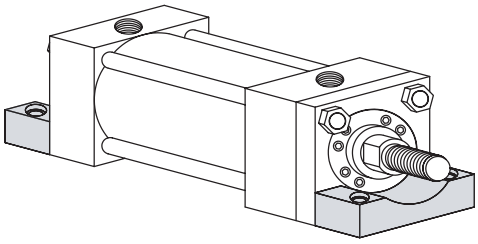
#1 MALE
NFPA-IM



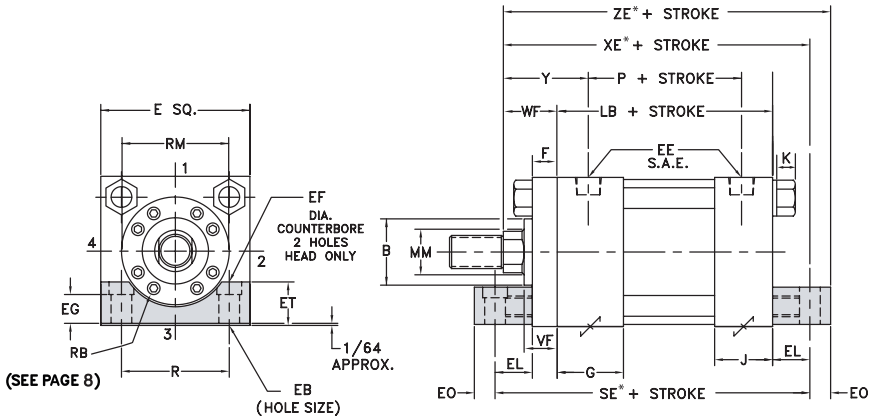
																ADD STROKE			
BORE	E	EE	SAE OPT.	F	G	J	K	NT	SB	ST	SU	SW	TN	TS	US	LB	P	SN	SS*
1 1/2	2 1/2	1/2	10	3/8	1 3/4	1 1/2	3/8	3/8-16	7/16	1/2	15/16	3/8	3/4	3 1/4	4	4 5/8	3	2 7/8	3 7/8
2	3	1/2	10	5/8	1 3/4	1 1/2	7/16	1/2-13	9/16	3/4	1 1/4	1/2	15/16	4	5	4 5/8	3	2 7/8	3 5/8
2 1/2	3 1/2	1/2	10	5/8	1 3/4	1 1/2	7/16	5/8-11	13/16	1	1 9/16	11/16	1 5/16	4 7/8	6 1/4	4 3/4	3 1/8	3	3 3/8
3 1/4	4 1/2	3/4	12	3/4	2	1 3/4	9/16	3/4-10	13/16	1	1 9/16	11/16	1 1/2	5 7/8	7 1/4	5 1/2	3 5/8	3 1/2	4 1/8
4	5	3/4	12	7/8	2	1 3/4	9/16	1-8	1 1/16	1 1/4	2	7/8	2 1/16	6 3/4	8 1/2	5 3/4	3 7/8	3 3/4	4
5	6 1/2	3/4	12	7/8	2	1 3/4	3/4	1-8	1 1/16	1 1/4	2	7/8	2 15/16	8 1/4	10	6 1/4	4 3/8	4 1/4	4 1/2
6	7 1/2	1	16	1	2 1/4	2 1/4	7/8	1 1/4-7	1 5/16	1 1/2	2 1/2	1 1/8	3 5/16	9 3/4	12	7 3/8	5	5 1/8	5 1/8
7	8 1/2	1 1/4	20	1	2 3/4	2 3/4	1	1 1/2-6	1 9/16	1 3/4	2 7/8	1 3/8	3 3/4	11 1/4	14	8 1/2	5 1/2	5 7/8	5 3/4
8	9 1/2	1 1/2	24	1	3	3	1 1/16	1 1/2-6	1 9/16	1 3/4	2 7/8	1 3/8	4 1/4	12 1/4	15	9 1/2	6 1/4	6 5/8	6 3/4

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ENVELOPE AND MOUNTING DIMENSIONS	
BORE	MM	KK	CC	A	B ‡	C	D	VF	TK	WF	RR	RM	Y	XS	XT
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	9/16	1	-	§	1 15/16	1 3/8	2
	1 †	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	Φ	1 3/8	-	§	2 5/16	1 3/4	2 3/8
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1/2	1 3/8	-	§	2 5/16	1 7/8	2 3/8
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	Φ	1 5/8	-	§	2 9/16	2 1/8	2 5/8
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	11/16	1 3/8	3/8	2 1/2	2 5/16	2 1/16	2 3/8
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	Φ	1 5/8	-	§	2 9/16	2 5/16	2 5/8
	1 3/4 †	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	Φ	1 7/8	-	§	2 13/16	2 9/16	2 7/8
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	3/4	1 5/8	5/16	3 7/32	2 11/16	2 5/16	2 3/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	3/4	1 7/8	-	§	2 15/16	2 9/16	3
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	Φ	2	-	§	3 1/16	2 11/16	3 1/8
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1	1 7/8	5/16	3 7/8	2 15/16	2 3/4	3
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	Φ	2	5/16	4	3 1/16	2 7/8	3 1/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	Φ	2 1/4	5/8	4 7/16	3 5/16	3 1/8	3 3/8
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	1 1/8	2	5/16	4	3 1/16	2 7/8	3 1/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	1 1/8	2 1/4	5/8	4 7/16	3 5/16	3 1/8	3 3/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	1 1/8	2 1/4	3/4	5 1/4	3 5/16	3 1/8	3 3/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	Φ	2 1/4	3/4	5 5/8	3 5/16	3 1/8	3 3/8
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	1 5/16	2 1/4	5/8	4 7/16	3 7/16	3 3/8	3 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	1 5/16	2 1/4	3/4	5 1/4	3 7/16	3 3/8	3 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	1 5/16	2 1/4	3/4	5 5/8	3 7/16	3 3/8	3 1/2
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	Φ	2 1/4	7/8	6 7/16	3 7/16	3 3/8	3 1/2
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	1 1/8	2 1/4	3/4	5 1/4	3 3/4	3 5/8	3 13/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	1 1/8	2 1/4	3/4	5 5/8	3 3/4	3 5/8	3 13/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	1 1/8	2 1/4	7/8	6 7/16	3 3/4	3 5/8	3 13/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	Φ	2 1/4	7/8	7 1/8	3 3/4	3 5/8	3 13/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	Φ	2 1/4	7/8	7 5/8	3 3/4	3 5/8	3 13/16
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	1 9/16	2 1/4	3/4	5 5/8	3 7/8	3 5/8	3 15/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	1 9/16	2 1/4	7/8	6 7/16	3 7/8	3 5/8	3 15/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	1 9/16	2 1/4	7/8	7 1/8	3 7/8	3 5/8	3 15/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	1 9/16	2 1/4	7/8	7 5/8	3 7/8	3 5/8	3 15/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	Φ	2 1/4	7/8	8 3/8	3 7/8	3 5/8	3 15/16

SIDE END LUGS MOUNT



YATES STYLE **"E"**
NFPA-MS7



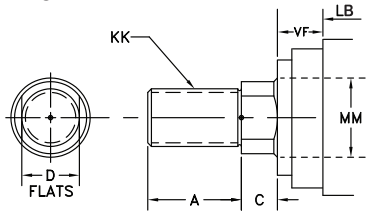
† HEAD END PORTS SHALLOW TAPPED
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
‡ B DIMENSION TOLERANCE -.001/ -.003
* SE, XE & ZE DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 35 FOR DETAILS.
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8

NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 34
NOTE: BOTTOMS OF HEAD AND CAP ARE MOUNTING SURFACES. LUGS HOLD CYLINDER AGAINST MOUNTING SURFACE.
NOTE: CHECK FOR CLEARANCE BETWEEN FRONT MOUNTING LUG AND ROD END ATTACHMENT. SPECIFY LONGER THAN STANDARD "WF" DIMENSION IF NECESSARY.
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: 1 1/2" - 8" BORES HAVE FULL PLATE RETAINERS
NOTE: SEE PAGE 34 FOR KEY PLATE INFORMATION

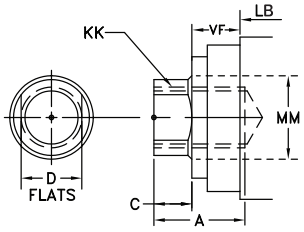
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

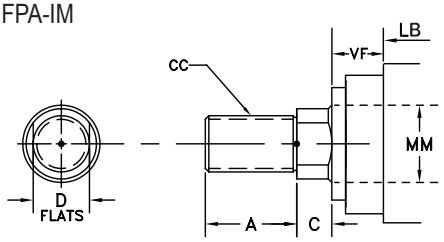
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



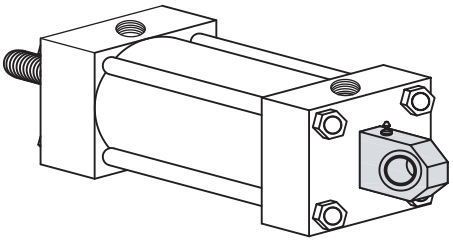
#1 MALE
NFPA-IM

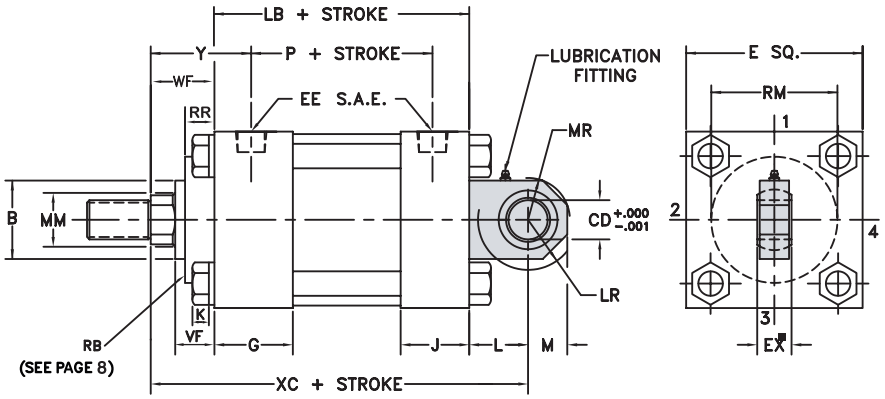


															ADD STROKE		
BORE	E	EE	SAE OPT.	F	G	J	K	EB	EF	EG	EL	EO	ET	R	LB	P	SE *
1 1/2	2 1/2	1/2	10	3/8	1 3/4	1 1/2	7/16	7/16	5/8	11/16	7/8	3/8	7/8	1.63	4 5/8	3	6 3/4
2	3	1/2	10	5/8	1 3/4	1 1/2	7/16	9/16	13/16	3/4	15/16	1/2	1	2.05	4 5/8	3	7 1/8
2 1/2	3 1/2	1/2	10	5/8	1 3/4	1 1/2	7/16	9/16	13/16	3/4	15/16	1/2	1	2.55	4 3/4	3 1/8	7 1/4
3 1/4	4 1/2	3/4	12	3/4	2	1 3/4	9/16	11/16	1	1 1/16	1 1/8	5/8	1 1/4	3.25	5 1/2	3 5/8	8 1/2
4	5	3/4	12	7/8	2	1 3/4	9/16	11/16	1	15/16	1 1/8	5/8	1 1/4	3.82	5 3/4	3 7/8	8 7/8
5	6 1/2	3/4	12	7/8	2	1 3/4	3/4	15/16	1 3/8	1 1/4	1 1/2	3/4	1 1/2	4.95	6 1/4	4 3/8	10 1/8
6	7 1/2	1	16	1	2 1/4	2 1/4	7/8	1 1/16	1 5/8	1 1/2	1 11/16	7/8	1 3/4	5.73	7 3/8	5	11 3/4
7	8 1/2	1 1/4	20	1	2 3/4	2 3/4	1	1 3/16	1 3/4	1 9/16	1 13/16	1	2	6.58	8 1/2	5 1/2	12 1/8
8	9 1/2	1 1/2	24	1	3	3	1 1/16	1 5/16	-	-	2	1 1/8	2	7.50	9 1/2	6 1/4	13 1/2

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE	
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XE*	ZE*
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 15/16	6 1/2	6 7/8
	1 †	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	6 7/8	7 1/4
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	6 15/16	7 7/16
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7 3/16	7 11/16
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 1/2	2 5/16	7 1/16	7 9/16
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7 5/16	7 13/16
	1 3/4 †	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 13/16	7 9/16	8 1/16
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32	2 11/16	8 1/4	8 7/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	8 1/2	9 1/8
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	8 5/8	9 1/4
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	3 7/8	2 15/16	8 3/4	9 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	4	3 1/16	8 7/8	9 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	4 7/16	3 5/16	9 1/8	9 3/4
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	4	3 1/16	9 3/4	10 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	4 7/16	3 5/16	10	10 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	5 1/4	3 5/16	10	10 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	5 5/8	3 5/16	10	10 3/4
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	4 7/16	3 7/16	11 5/16	12 3/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	5 1/4	3 7/16	11 5/16	12 3/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	5 5/8	3 7/16	11 5/16	12 3/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	6 7/16	3 7/16	11 5/16	12 3/16
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	5 1/4	3 3/4	12 9/16	13 9/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	5 5/8	3 3/4	12 9/16	13 9/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	6 7/16	3 3/4	12 9/16	13 9/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	-	7 1/8	3 3/4	12 9/16	13 9/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	-	7 5/8	3 3/4	12 9/16	13 9/16
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/8	13 3/4	14 7/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/8	13 3/4	14 7/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/8	13 3/4	14 7/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/8	13 3/4	14 7/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 7/8	13 3/4	14 7/8

SPHERICAL BEARING MOUNT





YATES STYLE **"Q"**

NFPA-MPU3

† HEAD END PORTS SHALLOW TAPPED

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8

‡ B DIMENSION TOLERANCE -.001/ -.003

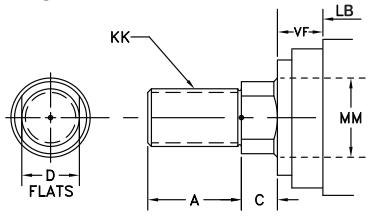
■ EYE DESIGNED TO FIT YATES STD SPHERICAL CLEVIS BRACKET - SEE PAGE 39

NOTE: Q MOUNT MAX OPERATING PSI BASED ON STANDARD COMMERCIAL BEARING RATINGS
NOTE: MPU3 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

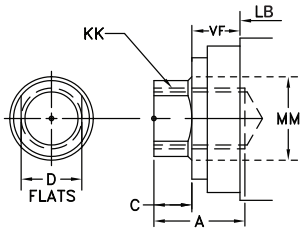
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

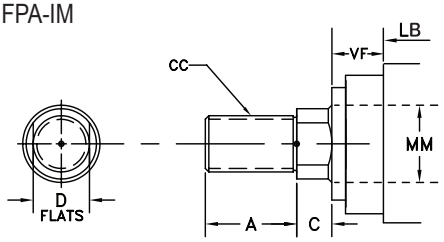
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



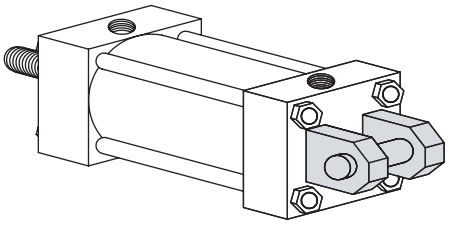
#1 MALE
NFPA-IM

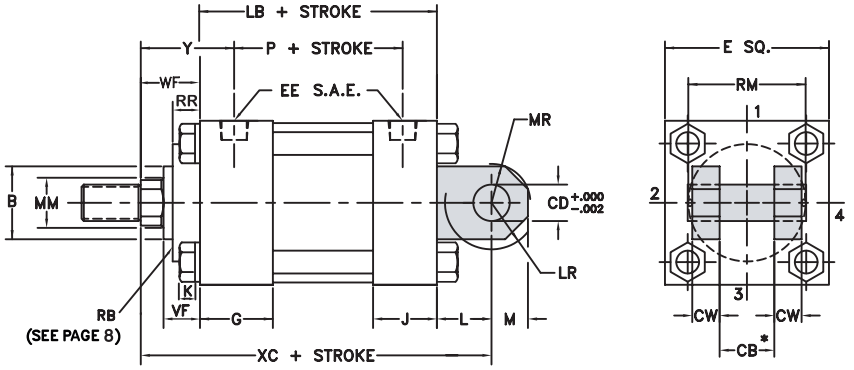


														ADD STROKE	
BORE	CD	EX■	E	EE	SAE OPT.	F	G	J	L	LR	M	MR	K	LB	P
1 1/2	1/2	7/16	2 1/2	1/2	10	3/8	1 3/4	1 1/2	3/4	5/8	3/4	13/16	3/8	4 5/8	3
2	3/4	21/32	3	1/2	10	5/8	1 3/4	1 1/2	1 1/4	1	1	1 1/8	7/16	4 5/8	3
2 1/2	3/4	21/32	3 1/2	1/2	10	5/8	1 3/4	1 1/2	1 1/4	1	1	1 1/8	7/16	4 3/4	3 1/8
3 1/4	1	7/8	4 1/2	3/4	12	3/4	2	1 3/4	1 1/2	1 1/4	1 1/4	1 3/8	9/16	5 1/2	3 5/8
4	1 3/8	1 3/16	5	3/4	12	7/8	2	1 3/4	2 1/8	1 5/8	1 7/8	2 1/16	9/16	5 3/4	3 7/8
5	1 3/4	1 17/32	6 1/2	3/4	12	7/8	2	1 3/4	2 1/4	2 1/16	2 1/2	2 3/4	3/4	6 1/4	4 3/8
6	2	1 3/4	7 1/2	1	16	1	2 1/4	2 1/4	2 1/2	2 3/8	2 1/2	2 3/4	7/8	7 3/8	5

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE	
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XC	OPER. PSI
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 15/16	6 3/8	1675
	1 †	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	6 3/4	
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	7 1/4	2185
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7 1/2	
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 5/16	7 3/8	1410
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7 5/8	
	1 3/4 †	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 13/16	7 7/8	
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	8 5/8	1490
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	8 7/8	
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	9	
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	9 3/4	1800
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	9 7/8	
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	10 1/8	
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	10 1/2	1925
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	10 3/4	
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 5/16	10 3/4	
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/16	10 3/4	
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	12 1/8	1765
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	12 1/8	
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	12 1/8	
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	12 1/8	

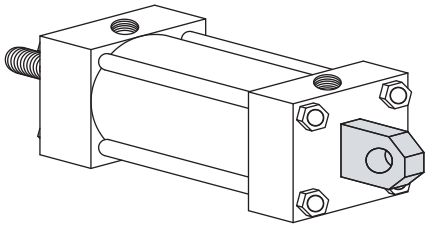
CAP FIXED CLEVIS MOUNT

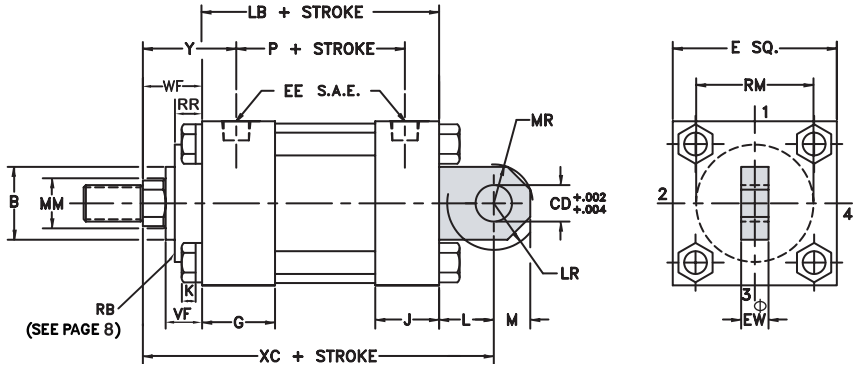




YATES STYLE **"C"**
NFPA-MP1

CAP FIXED EYE MOUNT





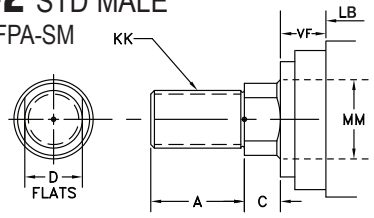
YATES STYLE **"V"**
NFPA-MP3

† HEAD END PORTS SHALLOW TAPPED
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8
‡ B DIMENSION TOLERANCE -.001/ -.003
* CLEVIS DESIGNED TO FIT YATES STD EYE BRACKET - SEE PAGE 38
Φ "EYE" DESIGNED TO FIT YATES STD CLEVIS BRACKET - SEE PAGE 37
NOTE: MP3 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

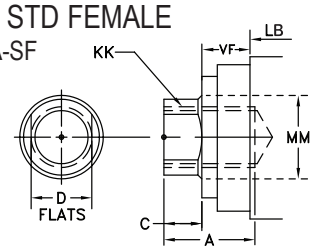
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

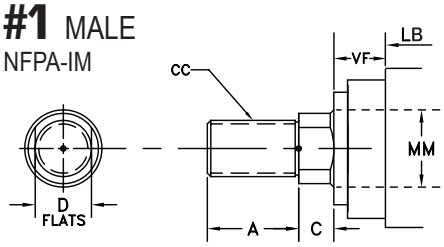
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



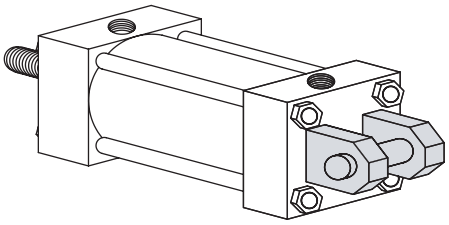
#1 MALE
NFPA-IM



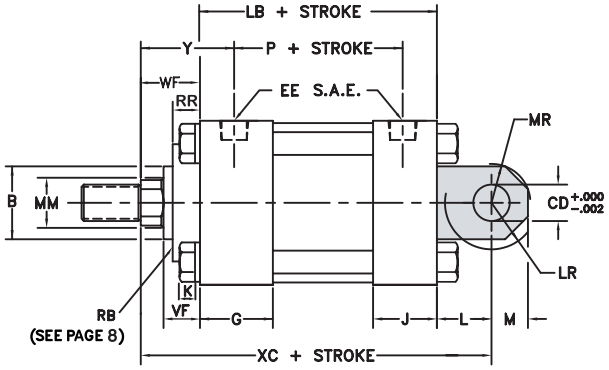
																ADD STROKE	
BORE	CB*	CD	CW	EWΦ	E	EE	SAE OPT.	F	G	J	L	LR	M	MR	K	LB	P
1 1/2	3/4	1/2	1/2	3/4	2 1/2	1/2	10	3/8	1 3/4	1 1/2	3/4	9/16	1/2	9/16	3/8	4 5/8	3
2	1 1/4	3/4	5/8	1 1/4	3	1/2	10	5/8	1 3/4	1 1/2	1 1/4	1 1/16	3/4	7/8	7/16	4 5/8	3
2 1/2	1 1/4	3/4	5/8	1 1/4	3 1/2	1/2	10	5/8	1 3/4	1 1/2	1 1/4	1 1/16	3/4	7/8	7/16	4 3/4	3 1/8
3 1/4	1 1/2	1	3/4	1 1/2	4 1/2	3/4	12	3/4	2	1 3/4	1 1/2	1 1/4	1	1 1/8	9/16	5 1/2	3 5/8
4	2	1 3/8	1	2	5	3/4	12	7/8	2	1 3/4	2 1/8	1 7/8	1 3/8	1 1/2	9/16	5 3/4	3 7/8
5	2 1/2	1 3/4	1 1/4	2 1/2	6 1/2	3/4	12	7/8	2	1 3/4	2 1/4	1 15/16	1 3/4	1 7/8	3/4	6 1/4	4 3/8
6	2 1/2	2	1 1/4	2 1/2	7 1/2	1	16	1	2 1/4	2 1/4	2 1/2	2 1/16	2	2 3/16	7/8	7 3/8	5
7	3	2 1/2	1 1/2	3	8 1/2	1 1/4	20	1	2 3/4	2 3/4	3	2 9/16	2 1/2	2 3/4	1	8 1/2	5 1/2
8	3	3	1 1/2	3	9 1/2	1 1/2	24	1	3	3	3 1/4	2 11/16	2 3/4	3	1 1/16	9 1/2	6 1/4
10	4	3 1/2	2	4	12 5/8	2	32	7/8	3 11/16	3 11/16	4	3 3/8	3 1/2	3 13/16	1	12 1/8	8 1/8

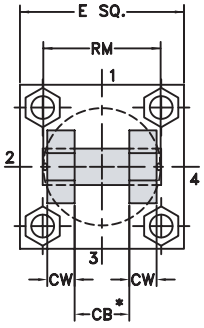
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XC
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 15/16	6 3/8
	1†	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	6 3/4
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	7 1/4
	1 3/8†	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7 1/2
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 5/16	7 3/8
	1 3/8†	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7 5/8
	1 3/4†	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 13/16	7 7/8
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	8 5/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	8 7/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	9
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	9 3/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	9 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	10 1/8
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	10 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	10 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 5/16	10 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/16	10 3/4
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	12 1/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	12 1/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	12 1/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	12 1/8
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 3/4	13 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 3/4	13 3/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 3/4	13 3/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 3/4	13 3/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 3/4	13 3/4
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/8	15
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/8	15
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/8	15
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/8	15
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 7/8	15
10	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 15/16	2 15/16	7/8	7 1/8	4 15/16	19 1/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	2 3/16	3 3/16	7/8	7 5/8	5 3/16	19 5/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	7/8	8 3/8	5 3/16	19 5/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	7/8	10 3/16	5 1/2	19 5/8

CAP FIXED CLEVIS MOUNT

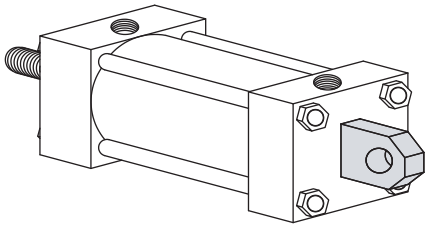


YATES STYLE **"C"**
NFPA-MP1

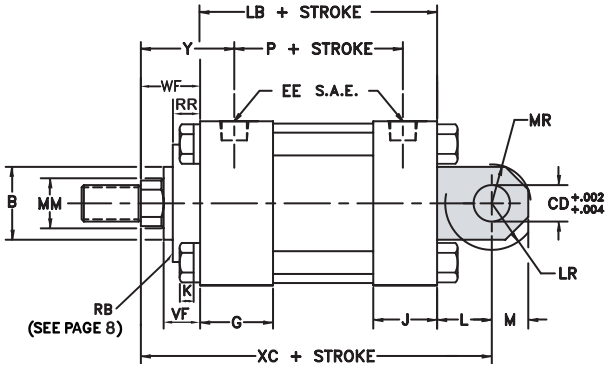


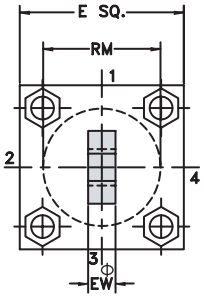


CAP FIXED EYE MOUNT



YATES STYLE **"V"**
NFPA-MP3

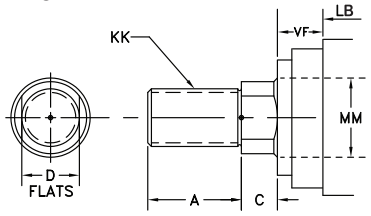




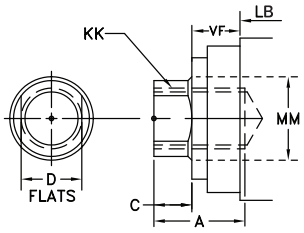
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

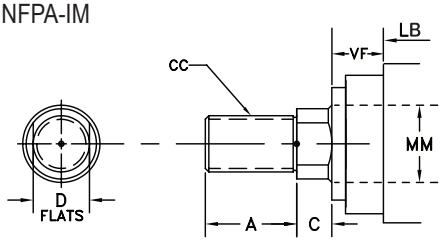
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM

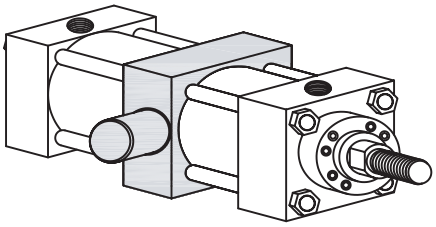


																ADD STROKE	
BORE	CB*	CD	CW	EWΦ	E	EE	SAE OPT.	F	G	J	L	LR	M	MR	K	LB	P
12	4 1/2	4	2 1/4	4 1/2	14 7/8	2 1/2	32	1 3/8	4 7/16	4 7/16	4 1/2	4	4	4 3/8	1 1/16	14 1/2	9 1/2
14	6	5	3	6	17 1/8	2 1/2	32	1 5/8	4 7/8	4 7/8	5 3/4	5	5	5 7/16	1 1/16	15 5/8	9 7/8
16	7	6	3 1/2	-	19 1/4	3	32	1 7/8	5 7/8	5 7/8	7	6	6	6 1/2	1 9/32	18 1/8	11
18	8	6 1/2	4	-	22	3	32	2 3/16	6 7/8	6 7/8	7 5/8	6 1/2	6 1/2	7 1/16	1 9/32	21 1/8	12
20	9	7 1/2	4 1/2	-	23 5/8	3	32	2 11/16	7 7/8	7 7/8	8 3/4	7 1/2	7 1/2	8 1/8	1 9/32	23 5/8	12 1/2
24	11	9	5	-	31	3	32	2 11/16	10	10	17	-	-	9	3	29 1/2	18

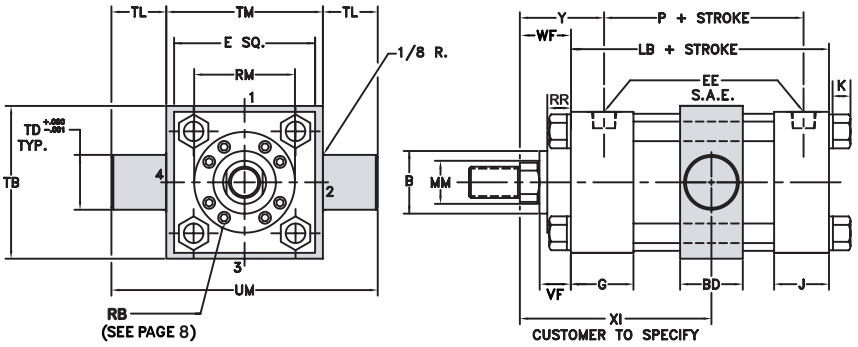
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XC
12	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	1 3/8	8 3/8	5 11/16	22 3/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 3/8	10 13/16	6	22 1/2
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 3/8	12 3/8	6 1/2	23
14	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 5/8	10 13/16	6 3/8	24 7/8
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 5/8	12 3/8	6 7/8	25 3/8
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 5/8	13 1/8	7 1/8	25 5/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 5/8	14 5/8	7 3/8	25 7/8
16	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 7/8	12 3/8	7 9/16	29 1/8
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 7/8	13 1/8	7 13/16	29 3/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 7/8	14 5/8	8 1/16	29 5/8
18	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	2 3/16	13 1/8	8 13/16	33
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 3/16	14 5/8	9 1/16	33 1/4
20	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 11/16	14 5/8	10 1/16	36 7/8
24	11	8-8	-	11	12	1	Δ	3 1/2	4 1/2	2 11/16	16	10 1/4	51

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
‡ B DIMENSION TOLERANCE -.001/ -.003
Φ DESIGNED TO FIT YATES STD CLEVIS BRACKET - SEE PAGE 37
* CLEVIS DESIGNED TO FIT YATES STD EYE BRACKET - SEE PAGE 38
NOTE: MP3 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: YATES V (MP3) MOUNT AVAILABLE 1 1/2" -14" BORE

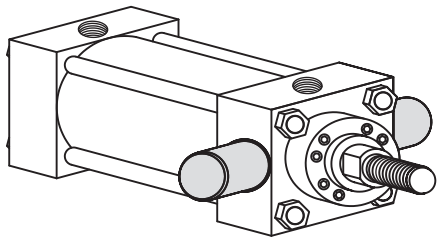
INTERMEDIATE FIXED TRUNNION MOUNT



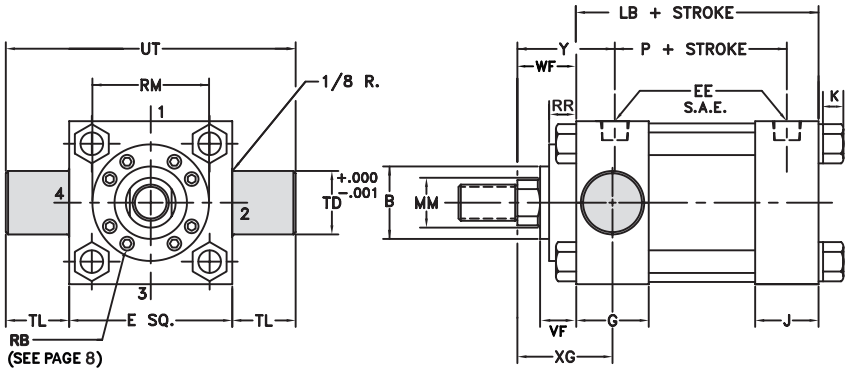
YATES STYLE **"T"**
NFPA-MT4



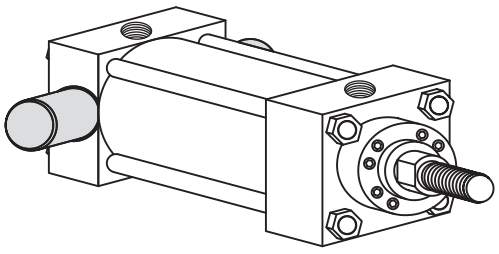
HEAD TRUNNION MOUNT



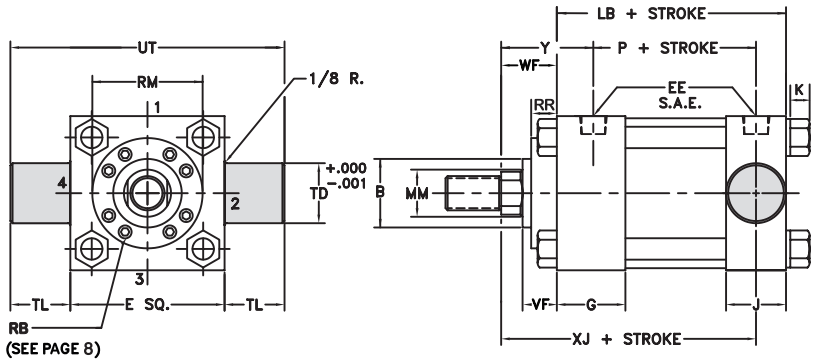
YATES STYLE **"U"**
NFPA-MT1



CAP TRUNNION MOUNT

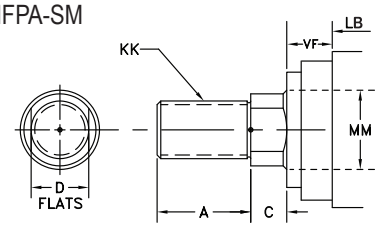


YATES STYLE **"W"**
NFPA-MT2

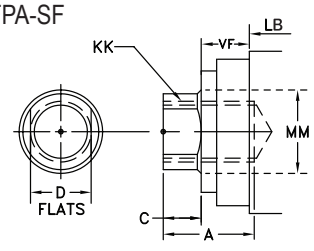


STANDARD ROD ENDS

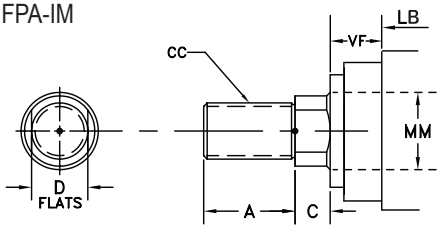
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

																ADD STROKE	
BORE	E	EE	SAE OPT.	F	G	J	K	TD	TL	TB	TM	UM	UT	BD	XI	LB	P
1 1/2	2 1/2	1/2	10	3/8	1 3/4	1 1/2	3/8	1	1	2 3/4	3	5	4 1/2	1 1/4	CUSTOMER TO SPECIFY	4 5/8	3
2	3	1/2	10	5/8	1 3/4	1 1/2	7/16	1 3/8	1 3/8	3 3/8	3 1/2	6 1/4	5 3/4	1 3/4		4 5/8	3
2 1/2	3 1/2	1/2	10	5/8	1 3/4	1 1/2	7/16	1 3/8	1 3/8	3 7/8	4	6 3/4	6 1/4	2		4 3/4	3 1/8
3 1/4	4 1/2	3/4	12	3/4	2	1 3/4	9/16	1 3/4	1 3/4	4 7/8	5	8 1/2	8	2 1/4		5 1/2	3 5/8
4	5	3/4	12	7/8	2	1 3/4	9/16	1 3/4	1 3/4	5 1/2	5 1/2	9	8 1/2	2 1/4		5 3/4	3 7/8
5	6 1/2	3/4	12	7/8	2	1 3/4	3/4	1 3/4	1 3/4	7 1/4	7	10 1/2	10	3		6 1/4	4 3/8
6	7 1/2	1	16	1	2 1/4	2 1/4	7/8	2	2	8 1/2	8 1/2	12 1/2	11 1/2	3 1/2		7 3/8	5
7	8 1/2	1 1/4	20	1	2 3/4	2 3/4	1	2 1/2	2 1/2	9 3/4	9 3/4	14 3/4	13 1/2	4		8 1/2	5 1/2
8	9 1/2	1 1/2	24	1	3	3	1 1/16	3	3	11	11	17	15 1/2	4 1/4		9 1/2	6 1/4
10	12 5/8	2	32	7/8	3 11/16	3 11/16	1	3 1/2	3 1/2	N/A	N/A	N/A	19 5/8	N/A	N/A	12 1/8	8 1/8

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ADD STROKE
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XG	XJ
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 15/16	1 7/8	4 7/8
	1 †	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	2 1/4	5 1/4
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	2 1/4	5 1/4
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	2 1/2	5 1/2
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 5/16	2 1/4	5 3/8
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	2 1/2	5 5/8
	1 3/4 †	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 13/16	2 3/4	5 7/8
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 5/8	6 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	2 7/8	6 1/2
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	3	6 5/8
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	2 7/8	6 3/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	3	6 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	3 1/4	7 1/8
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	3	7 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	3 1/4	7 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 5/16	3 1/4	7 5/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/16	3 1/4	7 5/8
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	3 3/8	8 3/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	3 3/8	8 3/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	3 3/8	8 3/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	3 3/8	8 3/8
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 3/4	3 5/8	9 3/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 3/4	3 5/8	9 3/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 3/4	3 5/8	9 3/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 3/4	3 5/8	9 3/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 3/4	3 5/8	9 3/8
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/8	3 3/4	10 1/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/8	3 3/4	10 1/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/8	3 3/4	10 1/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/8	3 3/4	10 1/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 7/8	3 3/4	10 1/4
10	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 15/16	2 15/16	7/8	7 1/8	4 15/16	4 3/4	13 1/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	2 3/16	3 3/16	7/8	7 5/8	5 3/16	5	13 1/2
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	7/8	8 3/8	5 3/16	5	13 1/2
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	7/8	10 3/16	5 1/2	5 5/16	13 13/16

† HEAD END PORTS SHALLOW TAPPED

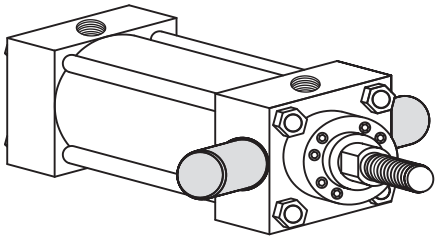
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8

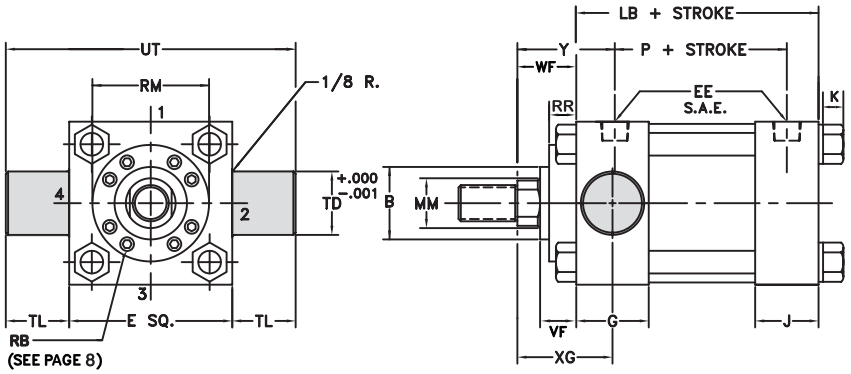
‡ B DIMENSION TOLERANCE -.001/ -.003

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

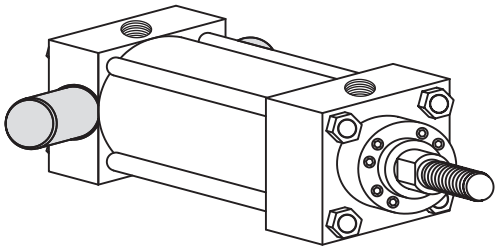
HEAD TRUNNION MOUNT



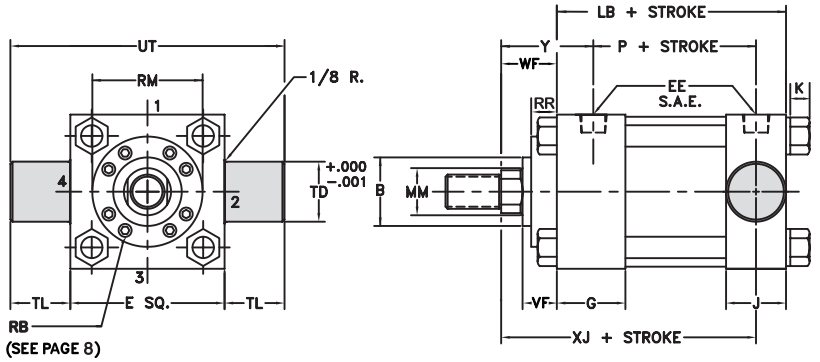
YATES STYLE **"U"**
NFPA-MT1



CAP TRUNNION MOUNT



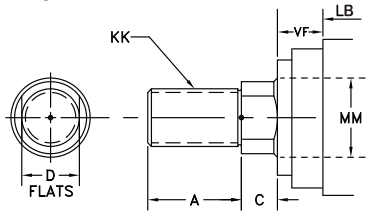
YATES STYLE **"W"**
NFPA-MT2



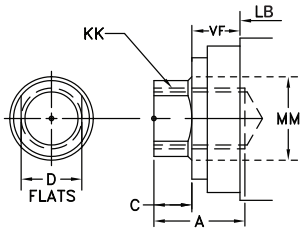
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

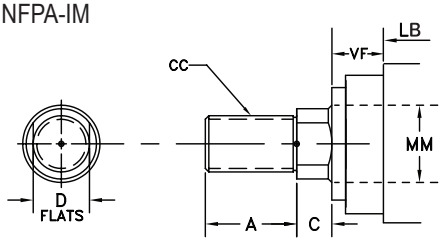
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM

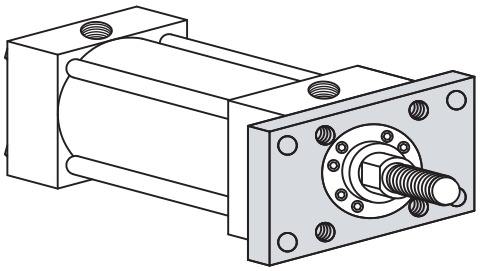


											ADD STROKE	
BORE	E	EE	SAE OPT.	F	G	J	K	TD	TL	UT	LB	P
12	14 7/8	2 1/2	32	1 3/8	4 7/16	4 7/16	1 1/16	4	4	22 7/8	14 1/2	9 1/2
14	17 1/8	2 1/2	32	1 5/8	4 7/8	4 7/8	1 1/16	4 1/2	4 1/2	26 1/8	15 5/8	9 7/8
16	19 1/4	3	32	1 7/8	5 7/8	5 7/8	1 9/32	5	5	29 1/4	18 1/8	11
18	22	3	32	2 3/16	6 7/8	6 7/8	1 9/32	5 3/4	5 3/4	33 1/2	21 1/8	12
20	23 5/8	3	32	2 11/16	7 7/8	7 7/8	1 9/32	6 1/4	6 1/4	36 1/8	23 5/8	12 1/2
24	31	3	32	2 11/16	10	10	3	7 1/2	7 1/2	46	29 1/2	18

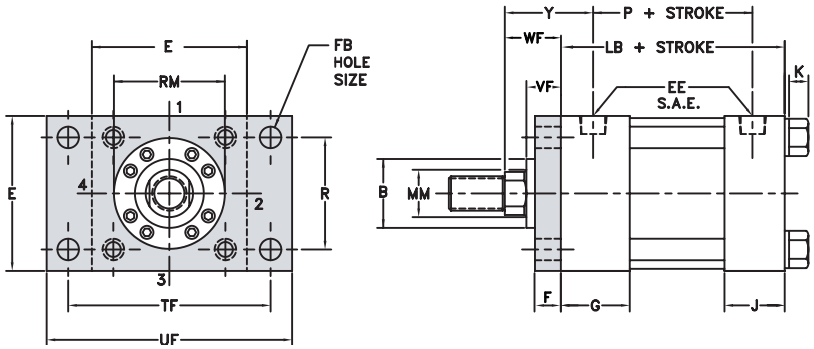
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ADD STROKE
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XG	XJ
12	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	1 3/8	8 3/8	5 11/16	5 3/8	15 1/2
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 3/8	10 13/16	6	5 11/16	15 13/16
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 3/8	12 3/8	6 1/2	6 3/16	16 5/16
14	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 5/8	10 13/16	6 3/8	5 15/16	16 11/16
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 5/8	12 3/8	6 7/8	6 7/16	17 3/16
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 5/8	13 1/8	7 1/8	6 11/16	17 7/16
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 5/8	14 5/8	7 3/8	6 15/16	17 11/16
16	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 7/8	12 3/8	7 9/16	6 15/16	19 3/16
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 7/8	13 1/8	7 13/16	7 3/16	19 7/16
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 7/8	14 5/8	8 1/16	7 7/16	19 11/16
18	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	2 3/16	13 1/8	8 13/16	7 15/16	21 15/16
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 3/16	14 5/8	9 1/16	7 11/16	22 3/16
20	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 11/16	14 5/8	10 1/16	8 7/16	24 3/16
24	11	8-8	-	11	12	1	Δ	3 1/2	4 1/2	2 11/16	16	10 1/4	9.5	29

† HEAD END PORTS SHALLOW TAPPED
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
‡ B DIMENSION TOLERANCE -.001/ -.003
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

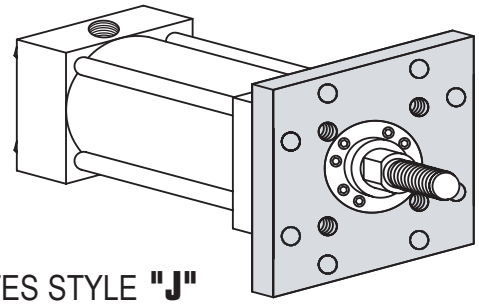
HEAD RECTANGULAR FLANGE MOUNT



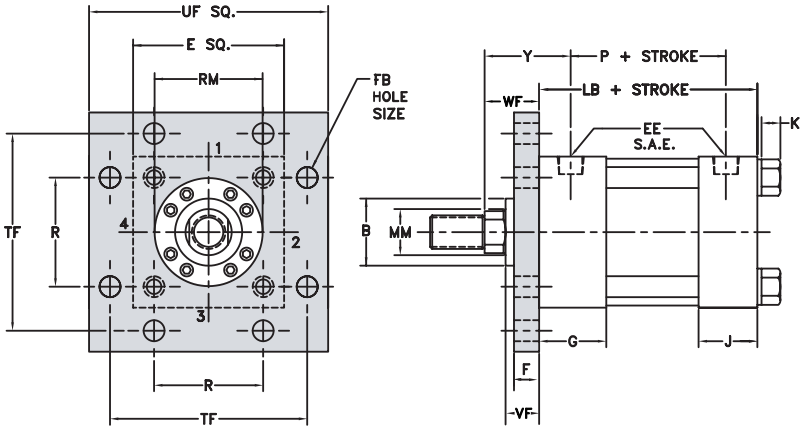
YATES STYLE **"F"**
NFPA-MF1



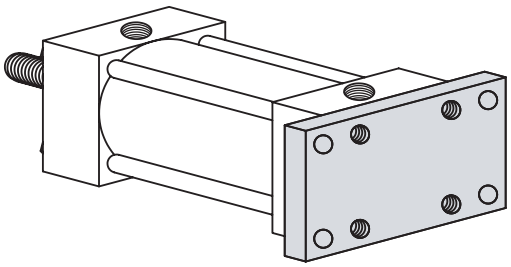
HEAD SQUARE FLANGE MOUNT



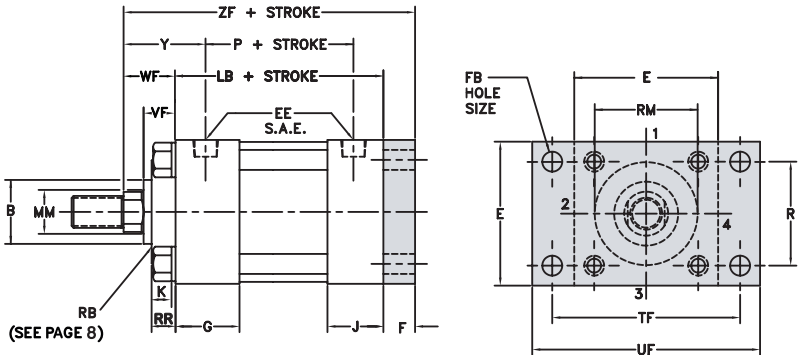
YATES STYLE **"J"**
NFPA-MF5



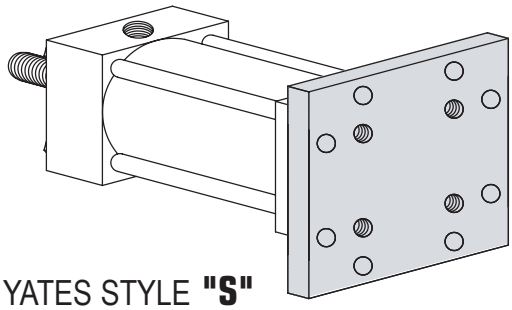
CAP RECTANGULAR FLANGE MOUNT



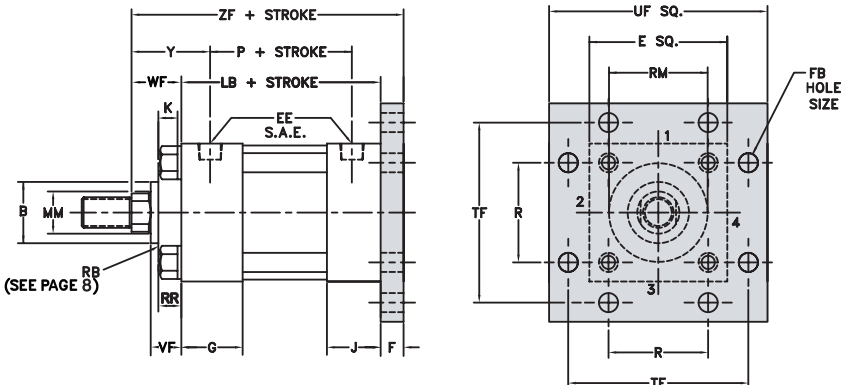
YATES STYLE **"R"**
NFPA-MF2



CAP SQUARE FLANGE MOUNT



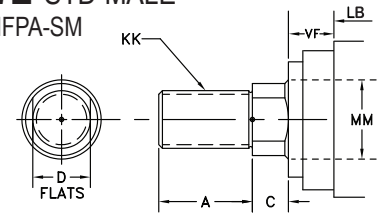
YATES STYLE **"S"**
NFPA-MF6



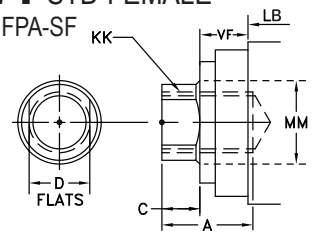
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

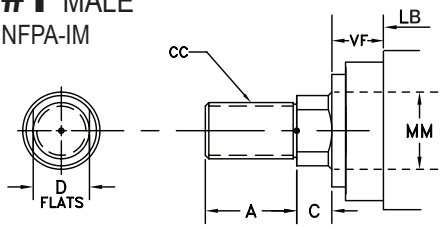
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



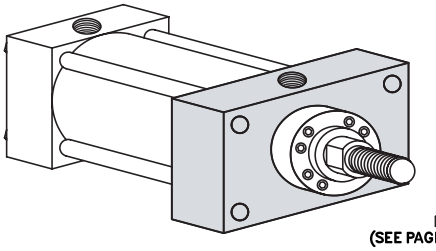
												ADD STROKE	
BORE	E	EE	SAE OPT.	F	FB	G	J	K	R	TF	UF	LB	P
1 1/2	2 1/2	1/2	10	3/8	7/16	1 3/4	1 1/2	3/8	1.63	3 7/16	4 1/4	4 5/8	3
2	3	1/2	10	5/8	9/16	1 3/4	1 1/2	7/16	2.05	4 1/8	5 1/8	4 5/8	3
2 1/2	3 1/2	1/2	10	5/8	9/16	1 3/4	1 1/2	7/16	2.55	4 5/8	5 5/8	4 3/4	3 1/8
3 1/4	4 1/2	3/4	12	3/4	11/16	2	1 3/4	9/16	3.25	5 7/8	7 1/8	5 1/2	3 5/8
4	5	3/4	12	7/8	11/16	2	1 3/4	9/16	3.82	6 3/8	7 5/8	5 3/4	3 7/8
5	6 1/2	3/4	12	7/8	15/16	2	1 3/4	3/4	4.95	8 3/16	9 3/4	6 1/4	4 3/8
6	7 1/2	1	16	1	1 1/16	2 1/4	2 1/4	7/8	5.73	9 7/16	11 1/4	7 3/8	5
7	8 1/2	1 1/4	20	1	1 3/16	2 3/4	2 3/4	1	6.58	10 5/8	12 5/8	8 1/2	5 1/2
8	9 1/2	1 1/2	24	1	1 5/16	3	3	1 1/16	7.50	11 13/16	14	9 1/2	6 1/4

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE	"F" MOUNT MAX PSI PUSH	"R" MOUNT MAX PSI PULL
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	ZF		
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 15/16	6	2500	3000
	1 †	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	6 3/8	1500	3000
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	6 5/8	2500	3000
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	6 7/8	1500	3000
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 5/16	6 3/4	2500	3000
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	7	1900	3000
	1 3/4 †	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 13/16	7 1/4	1500	3000
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 7/8	2500	3000
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	8 1/8	2100	3000
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	8 1/4	1500	3000
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	8 1/2	2500	3000
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	8 5/8	1800	3000
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	§	3 5/16	8 7/8	1500	3000
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	9 1/8	2200	2000
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	9 3/8	1650	2500
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 5/16	9 3/8	1200	2800
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	§	3 5/16	9 3/8	750	3000
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	10 5/8	1800	2000
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	10 5/8	1450	2500
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	10 5/8	1100	2800
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	§	3 7/16	10 5/8	750	3000
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 3/4	11 3/4	740	1500
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 3/4	11 3/4	650	1700
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 3/4	11 3/4	450	1800
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 3/4	11 3/4	360	1900
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	§	3 3/4	11 3/4	270	2000
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/8	12 3/4	620	1500
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/8	12 3/4	470	1700
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/8	12 3/4	410	1800
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/8	12 3/4	340	1900
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	§	3 7/8	12 3/4	280	2000

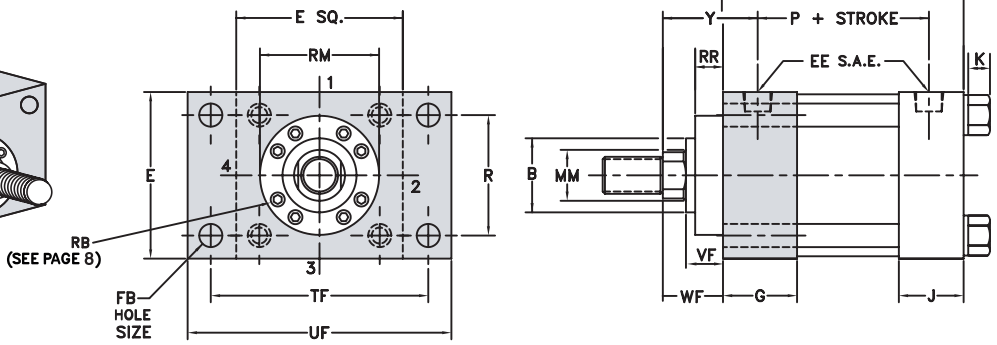
† HEAD END PORTS SHALLOW TAPPED
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
‡ B DIMENSION TOLERANCE -.001/ -.003
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8

NOTE: "F" AND "R" MOUNTS HAVE DERATED PRESSURE RATINGS, FOR HIGHER PRESSURE USE "G" AND "P" MOUNTS
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

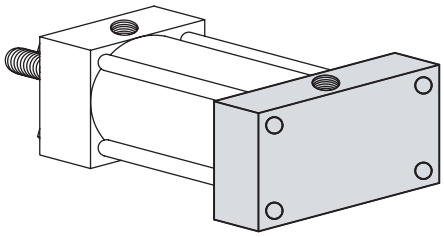
HEAD RECTANGULAR INTEGRAL FLANGE MOUNT



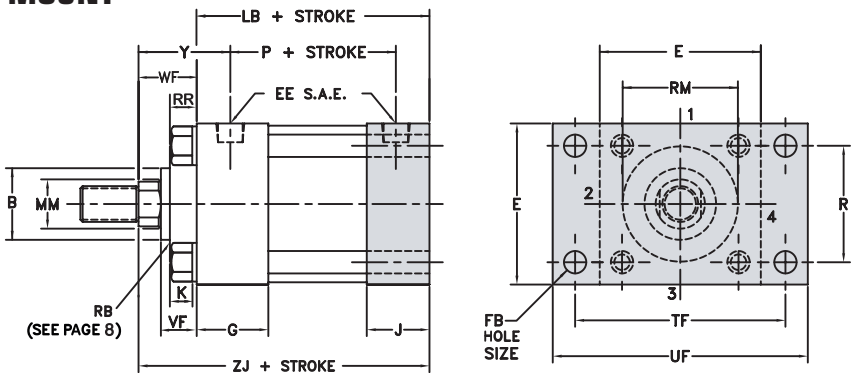
YATES STYLE **"G"**
NFPA-ME5



CAP RECTANGULAR INTEGRAL FLANGE MOUNT

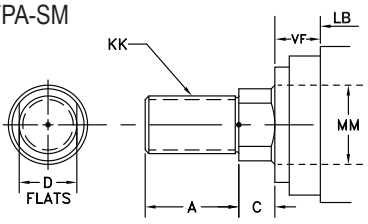


YATES STYLE **"P"**
NFPA-ME6

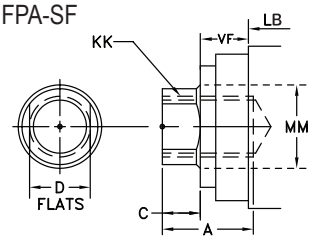


STANDARD ROD ENDS

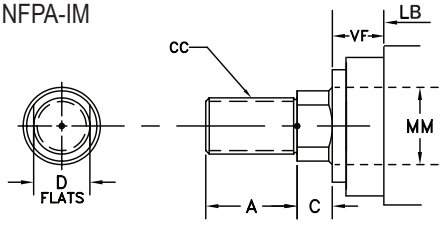
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



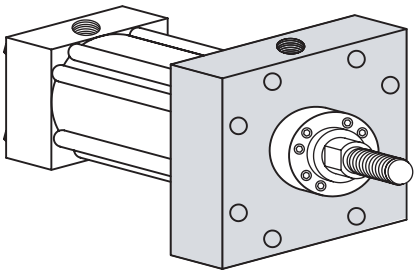
† HEAD END PORTS SHALLOW TAPPED
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ P MOUNT CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8
‡ B DIMENSION TOLERANCE -.001/ -.003
* BORE AND ROD COMBINATION IS NOT AVAILABLE
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

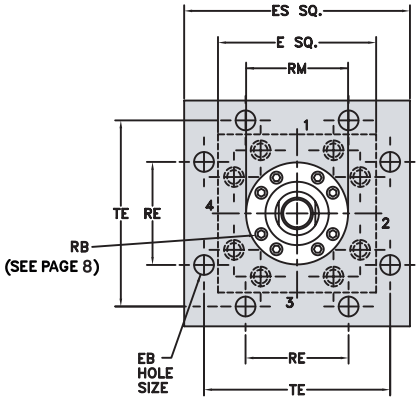
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

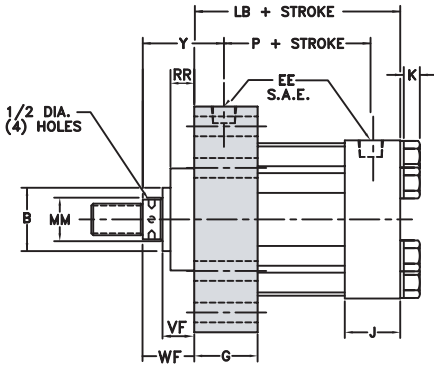
												ADD STROKE	
BORE	E	EE	SAE OPT.	F	FB	G	J	K	R	TF	UF	LB	P
1 1/2	2 1/2	1/2	10	3/8	7/16	1 3/4	1 1/2	3/8	1.63	3 7/16	4 1/4	4 5/8	3
2	3	1/2	10	5/8	9/16	1 3/4	1 1/2	7/16	2.05	4 1/8	5 1/8	4 5/8	3
2 1/2	3 1/2	1/2	10	5/8	9/16	1 3/4	1 1/2	7/16	2.55	4 5/8	5 5/8	4 3/4	3 1/8
3 1/4	4 1/2	3/4	12	3/4	11/16	2	1 3/4	9/16	3.25	5 7/8	7 1/8	5 1/2	3 5/8
4	5	3/4	12	7/8	11/16	2	1 3/4	9/16	3.82	6 3/8	7 5/8	5 3/4	3 7/8
5	6 1/2	3/4	12	7/8	15/16	2	1 3/4	3/4	4.95	8 3/16	9 3/4	6 1/4	4 3/8
6	7 1/2	1	16	1	1 1/16	2 1/4	2 1/4	7/8	5.73	9 7/16	11 1/4	7 3/8	5
7	8 1/2	1 1/4	20	1	1 3/16	2 3/4	2 3/4	1	6.58	10 5/8	12 5/8	8 1/2	5 1/2
8	9 1/2	1 1/2	24	1	1 5/16	3	3	1 1/16	7.50	11 13/16	14	9 1/2	6 1/4
10	12 5/8	2	32	7/8	1 13/16	3 11/16	3 11/16	1	9.62	15 7/8	19	12 1/8	8 1/8
12	14 7/8	2 1/2	32	1 3/8	2 1/16	4 7/16	4 7/16	1 1/8	11.45	18 1/2	22	14 1/2	9 1/2
14	17 1/8	2 1/2	32	1 5/8	2 5/16	4 7/8	4 7/8	1 1/8	13.26	21	25	15 5/8	9 7/8

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	ZJ
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8 §	1 15/16	5 5/8
	1 †*	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2 §	2 5/16	6
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2 §	2 5/16	6
	1 3/8 †*	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32 §	2 9/16	6 1/4
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 5/16	6 1/8
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32 §	2 9/16	6 3/8
	1 3/4 †*	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8 §	2 13/16	6 5/8
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8 §	2 15/16	7 3/8
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4 §	3 1/16	7 1/2
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	7 5/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	7 3/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	8
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	8 1/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	8 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 5/16	8 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/16	8 1/2
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	9 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	9 5/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	9 5/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	9 5/8
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 3/4	10 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 3/4	10 3/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 3/4	10 3/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 3/4	10 3/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 3/4	10 3/4
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/8	11 3/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/8	11 3/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/8	11 3/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/8	11 3/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 7/8	11 3/4
10	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 15/16	2 15/16	7/8	7 1/8	4 15/16	15 1/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	2 3/16	3 3/16	7/8	7 5/8	5 3/16	15 5/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	7/8	8 3/8	5 3/16	15 5/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	7/8	10 13/16	5 1/2	15 5/8
12	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	1 3/8	8 3/8	5 11/16	17 11/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 3/8	10 13/16	6	18
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 3/8	12 3/8	6 1/2	18 1/2
14	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 5/8	10 13/16	6 3/8	19 1/8
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 5/8	12 3/8	6 7/8	19 5/8
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 5/8	13 1/8	7 1/8	19 7/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 5/8	14 5/8	7 3/8	20 1/8

HEAD SQUARE INTEGRAL FLANGE MOUNT

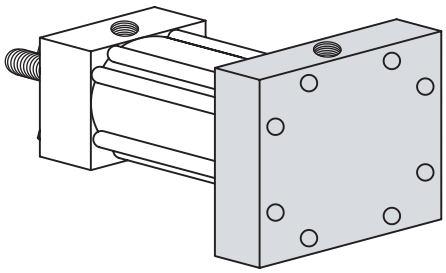


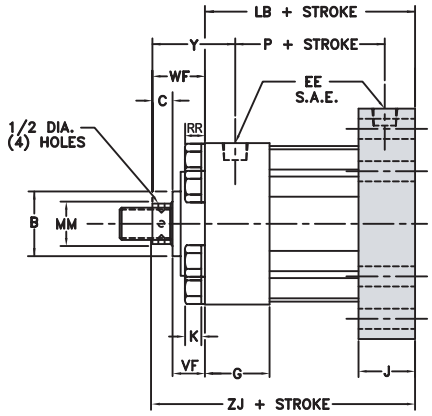


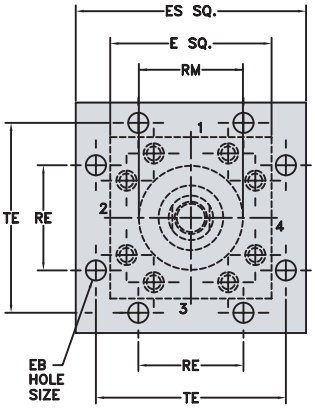


YATES STYLE **"X"**
NFPA-ME3

CAP SQUARE INTEGRAL FLANGE MOUNT





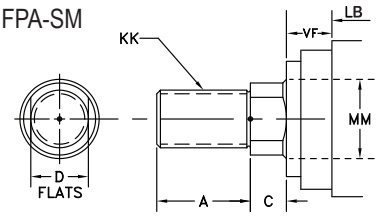


YATES STYLE **"Z"**
NFPA-ME4

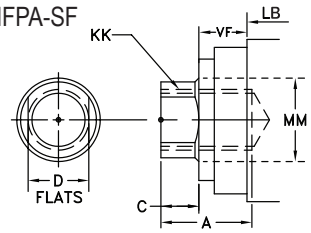
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

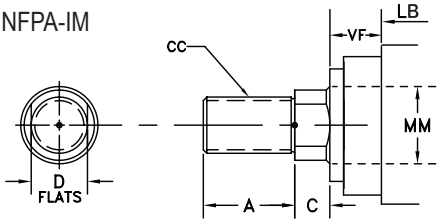
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



												ADD STROKE	
BORE	E	EB	EE	OPT	F	ES	G	J	K	RE	TE	LB	P
10	12 5/8	1 5/16	2	32	7/8	16 5/8	3 11/16	3 11/16	1	9 7/8	14 1/8	12 1/8	8 1/8
12	14 7/8	1 9/16	2 1/2	32	1 3/8	19 3/4	4 7/16	4 7/16	1 1/16	11 3/4	16 3/4	14 1/2	9 1/2
14	17 1/8	1 13/16	2 1/2	32	1 5/8	21 3/4	4 7/8	4 7/8	1 1/16	12 15/16	18 7/16	15 5/8	9 7/8
16	19 1/4	1 13/16	3	32	1 7/8	24 1/2	5 7/8	5 7/8	1 9/32	15 1/4	21 1/16	18 1/8	11
18	22	2 1/16	3	32	2 3/16	26 1/2	6 7/8	6 7/8	1 9/32	16 7/16	22 5/8	21 1/8	12
20	23 5/8	2 1/16	3	32	2 11/16	29	7 7/8	7 7/8	1 9/32	18 1/16	24 7/8	23 5/8	12 1/2
24	31	2 9/16	3	32	2 11/16	36	10	10	3	22 1/8	31 1/4	29 1/2	18

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	ZJ
10	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 15/16	2 15/16	7/8	7 1/8	4 15/16	15 1/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	2 3/16	3 3/16	7/8	7 5/8	5 3/16	15 5/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	7/8	8 3/8	5 3/16	15 5/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	7/8	10 13/16	5 1/2	15 5/8
12	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	1 3/8	8 3/8	5 11/16	17 11/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 3/8	10 13/16	6	18
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 3/8	12 3/8	6 1/2	18 1/2
14	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 5/8	10 13/16	6 3/8	19 1/8
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 5/8	12 3/8	6 7/8	19 5/8
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 5/8	13 1/8	7 1/8	19 7/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 5/8	14 5/8	7 3/8	20 1/8
16	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 7/8	12 3/8	7 9/16	22 1/8
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 7/8	13 1/8	7 13/16	22 3/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 7/8	14 5/8	8 1/16	22 5/8
18	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	2 3/16	13 1/8	8 13/16	25 3/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 3/16	14 5/8	9 1/16	25 5/8
20	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 11/16	14 5/8	10 1/16	28 1/8
24	11	8-8	-	11	12	1	Δ	3 1/2	4 1/2	2 11/16	16	10 1/4	34

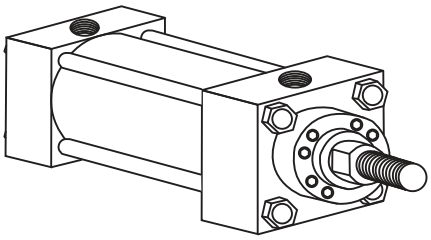
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

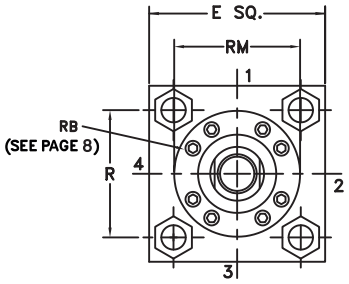
‡ B DIMENSION TOLERANCE -.001/ -.003

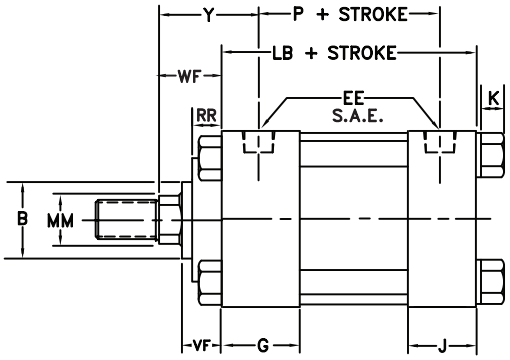
NOTE: SEE PAGE 8 FOR TIE ROD INFORMATION ON 10" THRU 24" BORES

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

NO TIE RODS EXTENDED MOUNT

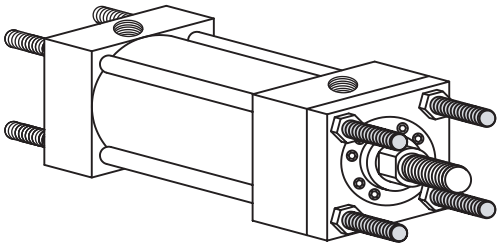


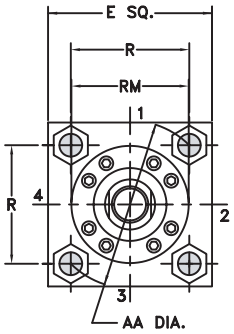


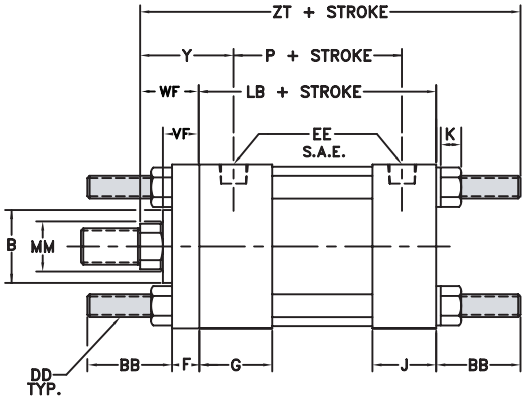


YATES STYLE **"K"**
NFPA-MX0

BOTH ENDS TIE RODS EXTENDED MOUNT

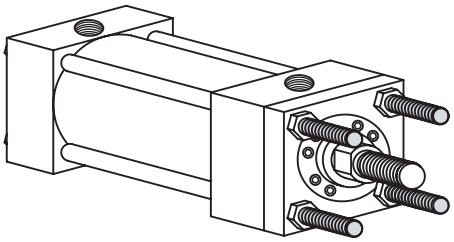


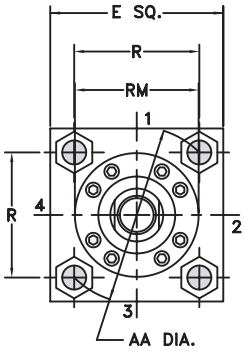


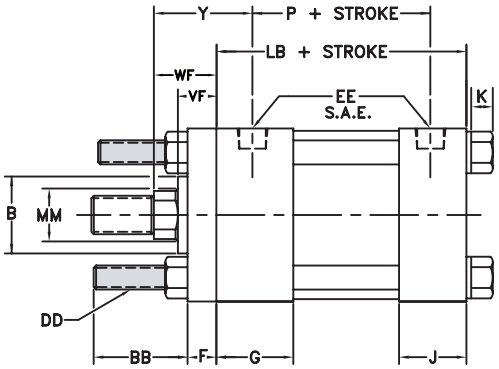


YATES STYLE **"L"**
NFPA-MX1

HEAD TIE RODS EXTENDED MOUNT

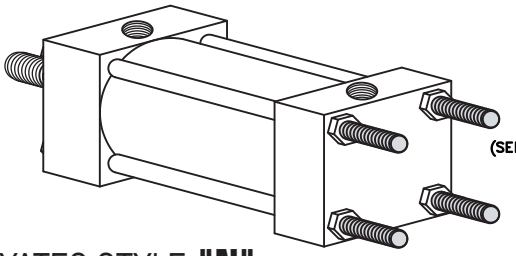


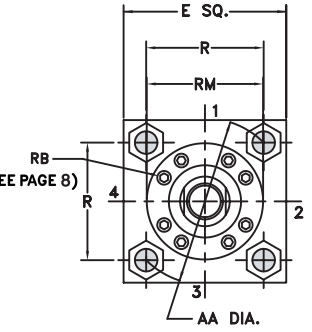


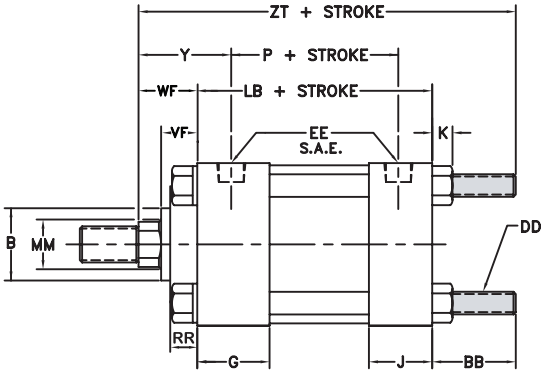


YATES STYLE **"M"**
NFPA-MX3

CAP TIE RODS EXTENDED MOUNT





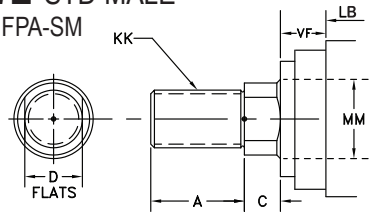


YATES STYLE **"N"**
NFPA-MX2

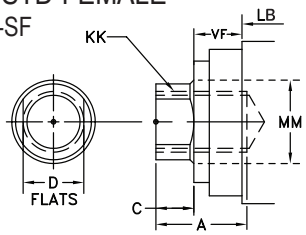
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

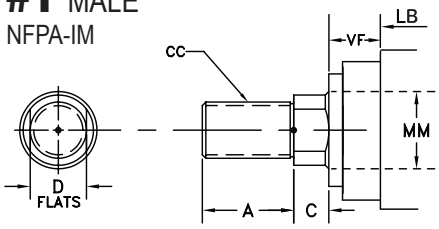
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



												ADD STROKE	
BORE	AA	BB	DD	E	EE	SAE OPT.	F	G	J	K	R	LB	P
1 1/2	2.3	1 3/8	3/8-24	2 1/2	1/2	10	3/8	1 3/4	1 1/2	3/8	1.63	4 5/8	3
2	2.9	1 13/16	1/2-20	3	1/2	10	5/8	1 3/4	1 1/2	7/16	2.05	4 5/8	3
2 1/2	3.6	1 13/16	1/2-20	3 1/2	1/2	10	5/8	1 3/4	1 1/2	7/16	2.55	4 3/4	3 1/8
3 1/4	4.6	2 5/16	5/8-18	4 1/2	3/4	12	3/4	2	1 3/4	9/16	3.25	5 1/2	3 5/8
4	5.4	2 5/16	5/8-18	5	3/4	12	7/8	2	1 3/4	9/16	3.82	5 3/4	3 7/8
5	7.0	3 3/16	7/8-14	6 1/2	3/4	12	7/8	2	1 3/4	3/4	4.95	6 1/4	4 3/8
6	8.1	3 5/8	1-14	7 1/2	1	16	1	2 1/4	2 1/4	7/8	5.73	7 3/8	5
7	9.3	4 1/8	1 1/8-12	8 1/2	1 1/4	20	1	2 3/4	2 3/4	1	6.58	8 1/2	5 1/2
8	10.6	4 1/2	1 1/4-12	9 1/2	1 1/2	24	1	3	3	1 1/16	7.50	9 1/2	6 1/4

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	ZT*
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 15/16	7
	1 †	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	7 3/8
2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 5/16	7 13/16
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	8 1/16
2 1/2	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 5/16	7 15/16
	1 3/8 †	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 9/16	8 3/16
	1 3/4 †	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 13/16	8 7/16
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	9 7/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	9 11/16
	2 †	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	9 13/16
4	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	9 15/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	10 1/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	10 5/16
5	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	11 7/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	11 11/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 5/16	11 11/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/16	11 11/16
6	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	13 1/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	13 1/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	13 1/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	13 1/4
7	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 3/4	14 7/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 3/4	14 7/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 3/4	14 7/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 3/4	14 7/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 3/4	14 7/8
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/8	16 1/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/8	16 1/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/8	16 1/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/8	16 1/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 7/8	16 1/4

† HEAD END PORTS SHALLOW TAPPED

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

‡ B DIMENSION TOLERANCE -.001/ -.003

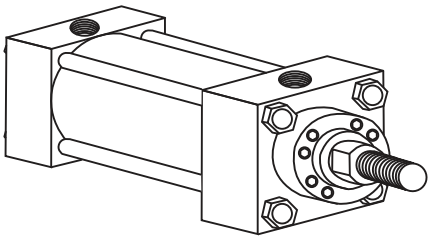
* ZT DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 35 FOR DETAILS

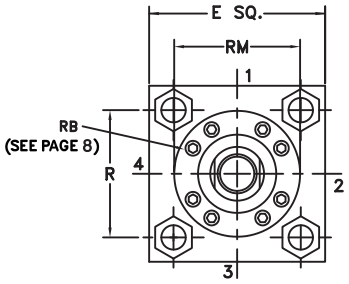
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 8

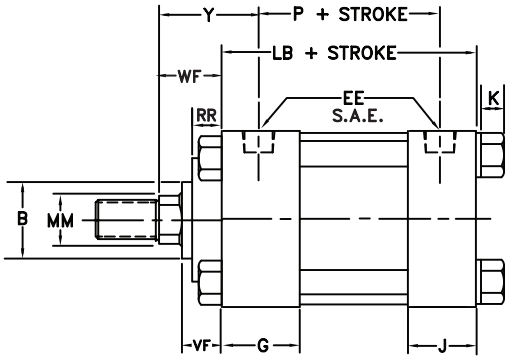
NOTE: 1 1/2 THRU 8" BORE CYLINDERS ON L AND M MOUNTS HAVE FULL PLATE RETAINERS. USE "E" SQ. DIMENSION INSTEAD OF RM

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

NO TIE RODS EXTENDED MOUNT





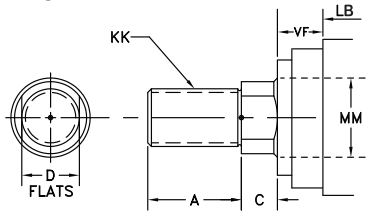


YATES STYLE **"K"**
NFPA-MX0

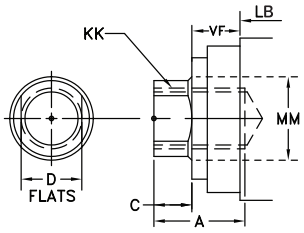
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

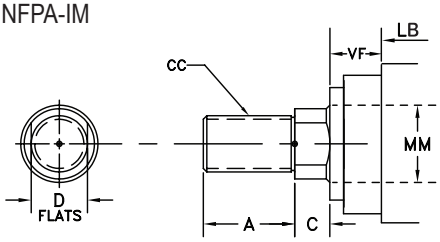
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



								ADD STROKE	
BORE	E	EE	SAE OPT.	F	G	J	K	LB	P
10	12 5/8	2	32	7/8	3 11/16	3 11/16	1	12 1/8	8 1/8
12	14 7/8	2 1/2	32	1 3/8	4 7/16	4 7/16	1 1/16	14 1/2	9 1/2
14	17 1/8	2 1/2	32	1 5/8	4 7/8	4 7/8	1 1/16	15 5/8	9 7/8
16	19 1/4	3	32	1 7/8	5 7/8	5 7/8	1 9/32	18 1/8	11
18	22	3	32	2 3/16	6 7/8	6 7/8	1 9/32	21 1/8	12
20	23 5/8	3	32	2 11/16	7 7/8	7 7/8	1 9/32	23 5/8	12 1/2
24	31	3	32	2 11/16	10	10	3	29 1/2	18

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS								
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y
10	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 15/16	2 15/16	7/8	7 1/8	4 15/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	2 3/16	3 3/16	7/8	7 5/8	5 3/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	7/8	8 3/8	5 3/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	7/8	10 13/16	5 1/2
12	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	2 3/16	3 3/16	1 3/8	8 3/8	5 11/16
	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 3/8	10 13/16	6
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 3/8	12 3/8	6 1/2
14	7	5-12	6 1/2-12	7	8	1	Δ	2 1/2	3 1/2	1 5/8	10 13/16	6 3/8
	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 5/8	12 3/8	6 7/8
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 5/8	13 1/8	7 1/8
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 5/8	14 5/8	7 3/8
16	8	5 3/4-12	7 1/2-12	8	9	1	Δ	3	4	1 7/8	12 3/8	7 9/16
	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	1 7/8	13 1/8	7 13/16
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	1 7/8	14 5/8	8 1/16
18	9	6 1/2-12	8 1/2-12	9	10	1	Δ	3 1/4	4 1/4	2 3/16	13 1/8	8 13/16
	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 3/16	14 5/8	9 1/16
20	10	7 1/4-12	9 1/2-12	10	11	1	Δ	3 1/2	4 1/2	2 11/16	14 5/8	10 1/16
24	11	8-8	-	11	12	1	Δ	3/12	4 1/2	2 11/16	16	10 1/4

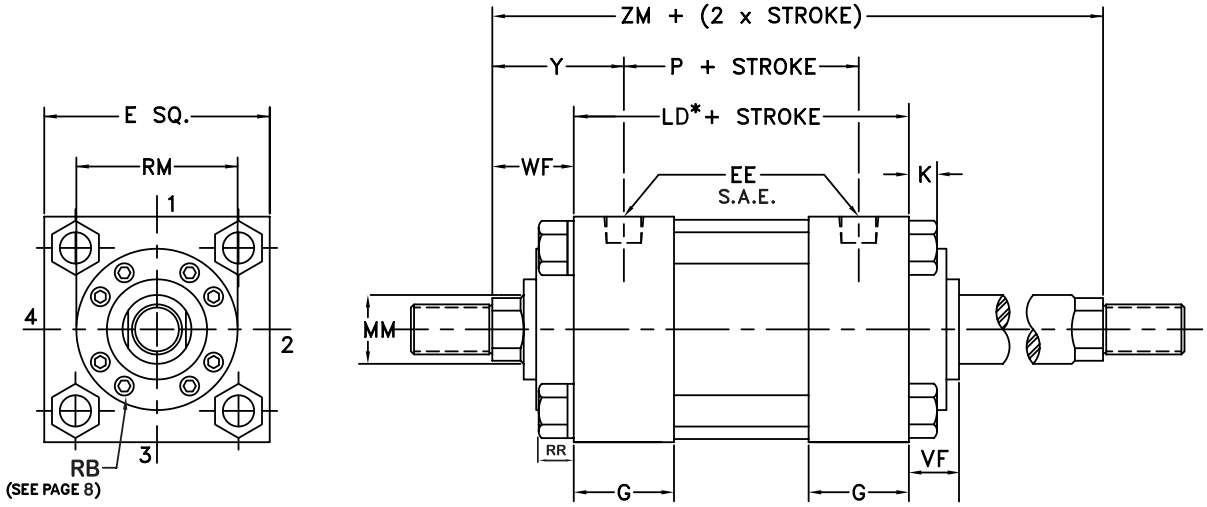
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

‡ B DIMENSION TOLERANCE -.001/ -.003

NOTE: SEE PAGE 8 FOR TIE ROD INFORMATION ON 10" THRU 24" BORES

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

DOUBLE ROD CYLINDERS



AVAILABLE IN MOUNTING STYLES A, B, E, F, G, H, J, K, L, M, T, U, AND X

FOR ORDERING DOUBLE ROD END CYLINDERS ADD "D" AFTER STYLE

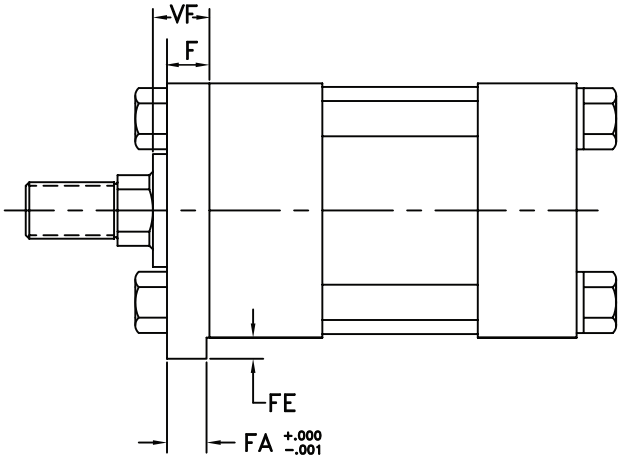
Example: Style "A" side lug mount with double rod end is style "H6AD"
Where the two rod ends will be different, state which rod end is to go at which end of cylinder.
If only one end of double rod cylinder is to be cushioned, clearly specify which end.
*LD = Replaces "LB" Dimension on all styles with double rod ends

EXTENDED KEY PLATE MOUNTINGS

BORE	FA	FE	F
1 1/2	.362	3/16	3/8
2	.612	5/16	5/8
2 1/2	.612	5/16	5/8
3 1/4	.737	3/8	3/4
4	.862	7/16	7/8
5	.862	7/16	7/8
6	.987	1/2	1
7	.987	1/2	1
8	.987	1/2	1

FOR ORDERING EXTENDED KEY PLATE add "S" in part # & state extended key plate in description.

RECOMMENDED FOR MOUNTING STYLES "A", "B", AND "E"

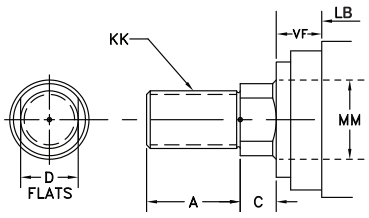
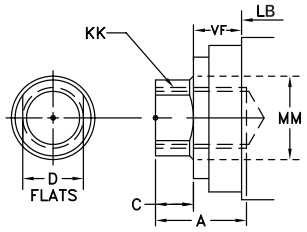
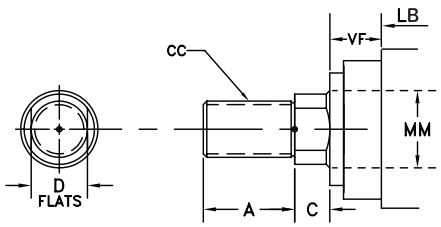


MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

DOUBLE ROD CYLINDERS

	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS						ADD 2X STROKE
BORE	MM	LD*	SE	SS	XE	ZE	ZT	ZM
1 1/2	5/8	4 7/8	7 3/8	4 1/8	7 1/8	7 1/2	7 5/8	6 7/8
	1	4 7/8	7 3/8	4 1/8	7 1/2	7 7/8	8	7 5/8
2	1	4 7/8	8	3 7/8	7 13/16	8 5/16	8 11/16	7 5/8
	1 3/8	4 7/8	8	3 7/8	8 1/16	8 9/16	8 15/16	8 1/8
2 1/2	1	5	8 1/8	3 5/8	7 15/16	8 7/16	8 13/16	7 3/4
	1 3/8	5	8 1/8	3 5/8	8 3/16	8 11/16	9 1/16	8 1/4
	1 3/4	5	8 1/8	3 5/8	8 7/16	8 15/16	9 5/16	8 3/4
3 1/4	1 3/8	5 3/4	9 1/2	4 3/8	9 1/4	9 7/8	10 7/16	9
	1 3/4	5 3/4	9 1/2	4 3/8	9 1/2	10 1/8	10 11/16	9 1/2
	2 †	5 3/4	9 1/2	4 3/8	9 5/8	10 1/4	10 13/16	9 3/4
4	1 3/4	6	10	4 1/4	9 7/8	10 1/2	11 1/16	9 3/4
	2	6	10	4 1/4	10	10 5/8	11 3/16	10
	2 1/2	6	10	4 1/4	10 1/4	10 7/8	11 7/16	10 1/2
5	2	6 1/2	11 1/4	4 3/4	10 7/8	11 5/8	12 9/16	10 1/2
	2 1/2	6 1/2	11 1/4	4 3/4	11 1/8	11 7/8	12 13/16	11
	3	6 1/2	11 1/4	4 3/4	11 1/8	11 7/8	12 13/16	11
	3 1/2	6 1/2	11 1/4	4 3/4	11 1/8	11 7/8	12 13/16	11
6	2 1/2	7 3/8	12 3/4	5 1/8	12 5/16	13 3/16	14 1/4	11 7/8
	3	7 3/8	12 3/4	5 1/8	12 5/16	13 3/16	14 1/4	11 7/8
	3 1/2	7 3/8	12 3/4	5 1/8	12 5/16	13 3/16	14 1/4	11 7/8
	4	7 3/8	12 3/4	5 1/8	12 5/16	13 3/16	14 1/4	11 7/8
7	3	8 1/2	14 1/8	5 3/4	13 9/16	14 9/16	15 7/8	13
	3 1/2	8 1/2	14 1/8	5 3/4	13 9/16	14 9/16	15 7/8	13
	4	8 1/2	14 1/8	5 3/4	13 9/16	14 9/16	15 7/8	13
	4 1/2	8 1/2	14 1/8	5 3/4	13 9/16	14 9/16	15 7/8	13
	5	8 1/2	14 1/8	5 3/4	13 9/16	14 9/16	15 7/8	13
8	3 1/2	9 1/2	15 1/2	6 3/4	14 3/4	15 7/8	17 1/4	14
	4	9 1/2	15 1/2	6 3/4	14 3/4	15 7/8	17 1/4	14
	4 1/2	9 1/2	15 1/2	6 3/4	14 3/4	15 7/8	17 1/4	14
	5	9 1/2	15 1/2	6 3/4	14 3/4	15 7/8	17 1/4	14
	5 1/2	9 1/2	15 1/2	6 3/4	14 3/4	15 7/8	17 1/4	14
10	4 1/2	12 1/8	NA	NA	NA	NA	NA	18
	5	12 1/8	NA	NA	NA	NA	NA	18 1/2
	5 1/2	12 1/8	NA	NA	NA	NA	NA	18 1/2
	7	12 1/8	NA	NA	NA	NA	NA	19 1/8
12	5 1/2	14 1/2	NA	NA	NA	NA	NA	20 7/8
	7	14 1/2	NA	NA	NA	NA	NA	21 1/2
	8	14 1/2	NA	NA	NA	NA	NA	22 1/2
14	7	15 5/8	NA	NA	NA	NA	NA	22 5/8
	8	15 5/8	NA	NA	NA	NA	NA	23 5/8
	9	15 5/8	NA	NA	NA	NA	NA	24 1/8
	10	15 5/8	NA	NA	NA	NA	NA	24 5/8
16	8	18 1/8	NA	NA	NA	NA	NA	26 1/8
	9	18 1/8	NA	NA	NA	NA	NA	26 5/8
	10	18 1/8	NA	NA	NA	NA	NA	27 1/8
18	9	21 1/8	NA	NA	NA	NA	NA	29 5/8
	10	21 1/8	NA	NA	NA	NA	NA	30 1/8
20	10	23 5/8	NA	NA	NA	NA	NA	32 5/8

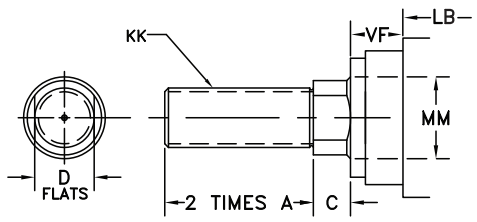
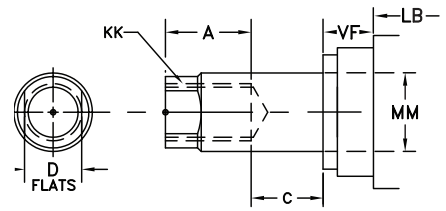
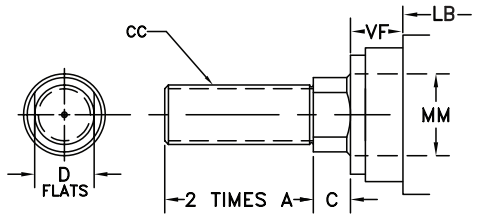
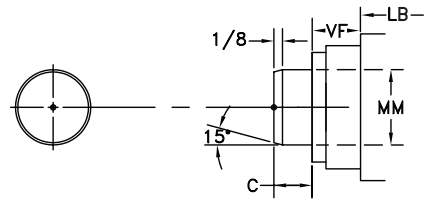
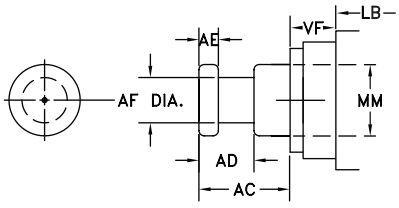
STANDARD ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#2** STANDARD MALE (NFPA-SM)		**#4** STANDARD FEMALE (NFPA-SF)	
#1 (NFPA-IM)			

ADDITIONAL DIMENSIONS				
ROD	STYLE 9			
MM	AC +/-.030	AD +/-.010	AE+.000/-.010	AF +/-.010
5/8	1 1/8	5/8	1/4	3/8
1	1 1/2	15/16	3/8	11/16
1 3/8	1 3/4	1 1/16	3/8	7/8
1 3/4	2	1 5/16	1/2	1 1/8
2	2 5/8	1 11/16	5/8	1 3/8
2 1/2	3 1/4	1 15/16	3/4	1 3/4
3	3 5/8	2 7/16	7/8	2 1/4
3 1/2	4 3/8	2 11/16	1	2 1/2
4	4 1/2	2 11/16	1	3
4 1/2	5 1/4	3 3/16	1 1/2	3 1/2
5	5 3/8	3 3/16	1 1/2	3 7/8
5 1/2	6 1/4	3 15/16	1 7/8	4 3/8
7	6 1/2	4 1/16	2	5 3/4
8	6 1/2	4 1/16	2	6 1/2
9	6 3/4	4 1/8	2 3/8	7 1/4
10	7 1/4	4 5/8	2 3/8	8

NOTE: MEASURE T-MOUNT (MT4) XI DIMENSION FROM THE END OF THE ROD.

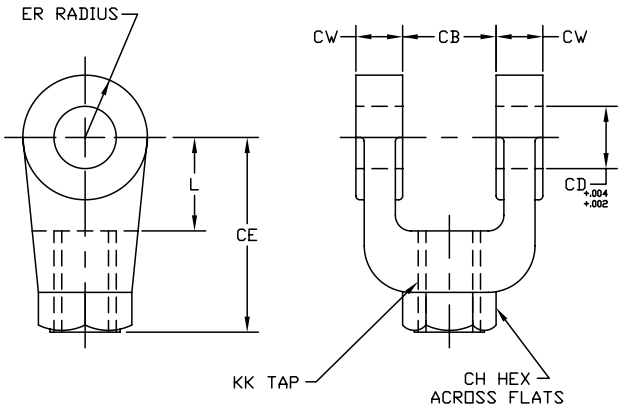
OPTIONAL ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#5		**#3** (NFPA-LF)	
#6		**#7** (NFPA-PL)	
#9			

**** MALE ROD END STYLE #2 WILL BE FURNISHED UNLESS OTHERWISE SPECIFIED**
(2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER.
NOTE: CONSULT FACTORY FOR ROD END CONFIGURATIONS OTHER THAN THOSE SHOWN.

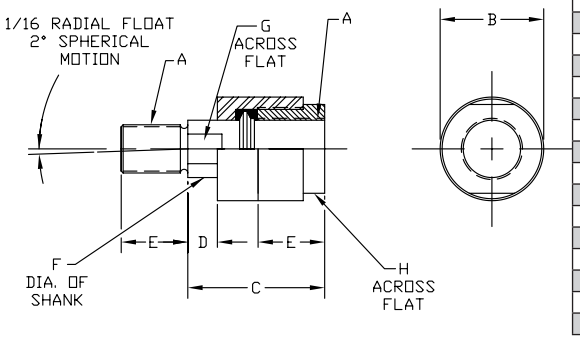
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

FEMALE CLEVIS



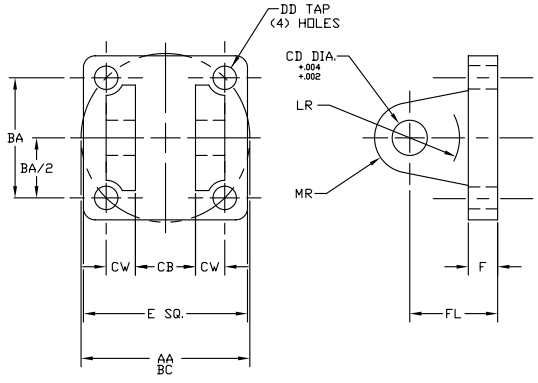
PART NO.	CB	CD	CE	CH	CW	ER	KK	L
10-YFC-134-05-A	.765	1/2	1 1/2	1	1/2	1/2	7/16-20	3/4
10-YFC-134-08-A	1.265	3/4	2 3/8	1 1/4	5/8	3/4	3/4-16	1 1/4
10-YFC-134-08-M	1.265	3/4	2 1/8	1 3/8	5/8	3/4	3/4-16	1
10-YFC-134-11-A	1.515	1	3 1/8	1 1/2	3/4	1	1-14	1 1/2
10-YFC-134-11-M	1.515	1	2 15/16	1 1/2	3/4	1	1-14	1 5/16
10-YFC-134-14-A	2.032	1 3/8	4 1/8	2	1	1 3/8	1 1/4-12	2 1/8
10-YFC-134-14-M	2.032	1 3/8	3 3/4	2	1	1 3/8	1 1/4-12	1 3/4
10-YFC-134-16-A	2.531	1 3/4	4 1/2	2 3/8	1 1/4	1 3/4	1 1/2-12	2 1/4
10-YFC-134-20-A	2.531	2	5 1/2	2 15/16	1 1/4	2	1 7/8-12	2 1/2
10-YFC-134-24-A	3.032	2 1/2	6 1/2	3 1/2	1 1/2	2 1/2	2 1/4-12	3
10-YFC-134-28-A	3.032	3	6 3/4	3 7/8	1 1/2	2 3/4	2 1/2-12	3 1/4
10-YFC-134-28-M	3.032	3	6 3/4	3 7/8	1 1/2	3	2 1/2-12	3 1/4
10-YFC-134-36-A	4.032	3 1/2	8 1/2	5	2	3 1/2	3 1/4-12	4
10-YFC-134-36-M	4.032	3 1/2	7 3/4	5	2	3 1/2	3 1/4-12	4 1/4
10-YFC-134-44-A	4.532	4	10	6 1/8	2 1/4	4	4-12	4 1/2

ROD COUPLERS



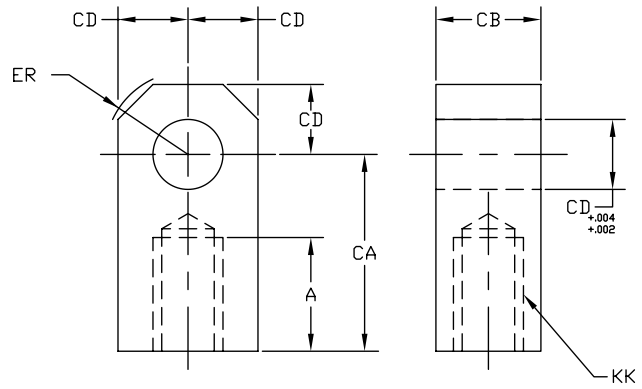
PART NUMBER	ROD DIA.	A	B	C	D	E	F	G	H	MAX PULL
11-YAC-2-05	5/8	7/16-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	10,000
11-YAC-2-06	5/8	1/2-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	14,000
11-YAC-2-07	5/8	5/8-18	1 1/4	2	1/2	3/4	5/8	1/2	1 1/8	14,000
11-YAC-2-08	1	3/4-16	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-09	1	7/8-14	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-11	1 3/8	1-14	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-14	1 3/8	1 1/4-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-15	1 3/8	1 3/8-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-16	2	1 1/2-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-17	2	1 3/4-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-20	2 1/2	1 7/8-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-21	2 1/2	2-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-24	3	2 1/4-12	6 3/4	6 3/8	1	3 1/2	2 3/4	2 3/8	2 7/8	397,000
11-YAC-2-28	3 1/2	2 1/2-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	495,000
11-YAC-2-29	3 1/2	2 3/4-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	603,800
11-YAC-2-36	4 1/2	3 1/4-12	9 1/4	8 1/2	1	4 1/2	4	3 3/8	4 1/2	853,800
11-YAC-2-37	4 1/2	4 1/4-12	12 7/8	11 1/4	1	4 1/2	5 1/2	4 7/8	7	1,483,400

CLEVIS BRACKET



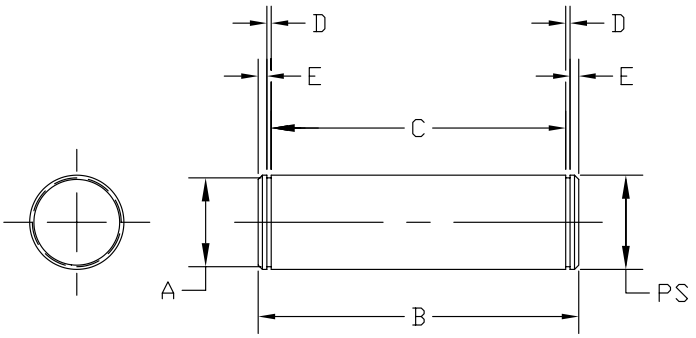
PART NUMBER	AA	BA	CB	CD	CW	DD	E	F	FL	LR	MR
14-YCB-133-03	2.3	1 5/8	.765	1/2	1/2	3/8-24	2 1/2	3/8	1 1/8	1/2	9/16
14-YCB-133-04	2.9	2 1/16	1.265	3/4	5/8	1/2-20	3	5/8	1 7/8	1	1 1/16
14-YCB-133-05	3.6	2 9/16	1.265	3/4	5/8	1/2-20	3 1/2	5/8	1 7/8	1 1/16	1 1/16
14-YCB-133-06	4.6	3 1/4	1.515	1	3/4	5/8-18	4 1/2	3/4	2 1/4	1 1/4	1 1/8
14-YCB-133-08	5.4	3 13/16	2.032	1 3/8	1	5/8-18	5	7/8	3	1 7/8	1 3/4
14-YCB-133-10	7.0	4 15/16	2.531	1 3/4	1 1/4	7/8-14	6 1/2	7/8	3 1/8	2	1 7/8
14-YCB-133-12	8.1	5 3/4	2.531	2	1 1/4	1-14	7 1/2	1	3 1/2	2 1/8	2 1/8
14-YCB-133-14	9.3	6 19/32	3.032	2 1/2	1 1/2	1 1/8-12	8 1/2	1	4	2 5/8	2 1/2
14-YCB-133-16	10.6	7 1/2	3.032	3	1 1/2	1 1/4-12	9 1/2	1	4 1/4	2 7/8	2 3/4
14-YCB-133-20	13.6	9 5/8	4.032	3 1/2	2	1 3/4-12	12 5/8	1 11/16	5 11/16	3 5/8	3 1/2
14-YCB-133-24	16.2	11 1/2	4.532	4	2 1/4	2-12	14 7/8	1 15/16	6 7/16	4	4

FEMALE EYE



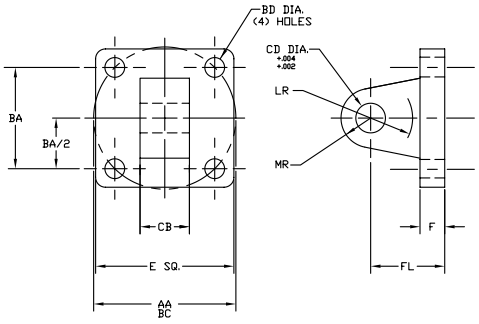
PART NUMBER	A	CA	CB	CD	ER	KK
13-YE-9303	3/4	1 1/2	3/4	1/2	5/8	7/16-20
13-YE-9304	1 1/8	2 1/16	1 1/4	3/4	7/8	3/4-16
13-YE-9306	1 5/8	2 13/16	1 1/2	1	1 3/16	1-14
13-YE-9306-M	1 1/8	2 3/8	1 1/2	1	1 7/16	7/8-14
13-YE-9308	2	3 7/16	2	1 3/8	1 9/16	1 1/4-12
13-YE-9310	2 1/4	4	2 1/2	1 3/4	2	1 1/2-12
13-YE-9312	3	5	2 1/2	2	2 1/2	1 7/8-12
13-YE-9312-M	2 1/4	4 3/8	2 1/2	2	2 7/8	1 3/4-12
13-YE-9314	3 1/2	5 13/16	3	2 1/2	2 13/16	2 1/4-12
13-YE-9316	3 1/2	6 1/8	3	3	3 1/4	2 1/2-12
13-YE-9316-M	3 5/8	6 1/2	3 1/2	3	3 1/4	2 3/4-12
13-YE-9320	4 1/2	7 5/8	4	3 1/2	3 7/8	3 1/4-12
13-YE-9320-M	5	7 5/8	4	3 1/2	3 7/8	3 1/2-12
13-YE-9324	5 1/2	9 1/8	4 1/2	4	4 7/16	4-12
13-YE-9324-M	5 3/4	9 1/8	5	4	4 7/16	4 1/2-12

PIVOT PIN



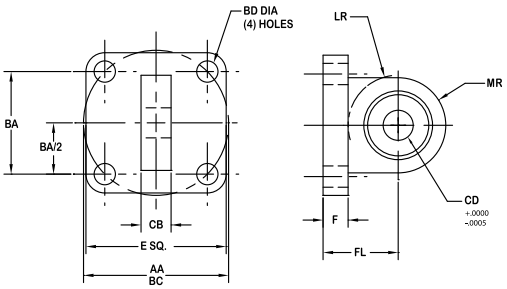
PART NUMBER	PIN SIZE	A	B	C	D	E
12-YP-9003-3-G-A	.500	.470	2.109	1.875	.039	.078
12-YP-9004-3-G-A	.750	.707	2.901	2.625	.046	.092
12-YP-9006-3-G-A	1.000	.943	3.401	3.125	.046	.092
12-YP-9008-3-G-A	1.375	1.295	4.461	4.125	.056	.112
12-YP-9010-3-G-A	1.750	1.655	5.545	5.125	.070	.140
12-YP-9012-3-G-A	2.000	1.891	5.545	5.125	.070	.140
12-YP-9014-3-G-A	2.500	2.366	6.641	6.125	.086	.172
12-YP-9016-3-G-A	3.000	2.844	6.792	6.125	.103	.206
12-YP-9020-3-G-A	3.500	3.322	8.845	8.125	.120	.240
12-YP-9024-3-G-A	4.000	3.792	9.845	9.125	.120	.240

EYE BRACKET



PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR
15-YEB-8903	2.3	1 5/8	13/32	3/4	1/2	2 1/2	3/8	1 1/8	3/4	9/16
15-YEB-8904	3.6	2 9/16	17/32	1 1/4	3/4	3 1/2	5/8	1 7/8	1 1/4	7/8
15-YEB-8906	4.6	3 1/4	21/32	1 1/2	1	4 1/2	3/4	2 1/4	1 1/2	1 1/4
15-YEB-8908	5.4	3 13/16	21/32	2	1 3/8	5	7/8	3	2 1/8	1 5/8
15-YEB-8910	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8
15-YEB-8910-H	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	1 1/8	3 3/8	2 1/4	2 1/8
15-YEB-8912	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1	3 1/2	2 1/2	2 7/16
15-YEB-8912-H	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1 1/2	4	2 1/2	2 7/16
15-YEB-8914	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1	4	3	3
15-YEB-8914-H	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1 3/4	4 3/4	3	3
15-YEB-8916	10.6	7 1/2	1 5/16	3	3	9 1/2	1	4 1/4	3 1/4	3 1/4
15-YEB-8916-H	10.6	7 1/2	1 5/16	3	3	9 1/2	2	5 1/4	3 1/4	3 1/4
15-YEB-8920	13.6	9 5/8	1 13/16	4	3 1/2	12 5/8	1 11/16	5 11/16	4	4 1/8
15-YEB-8924	16.2	11 1/2	2 1/16	4 1/2	4	14 7/8	1 15/16	6 7/16	4 1/2	5 1/4

SWIVEL EYE BRACKET

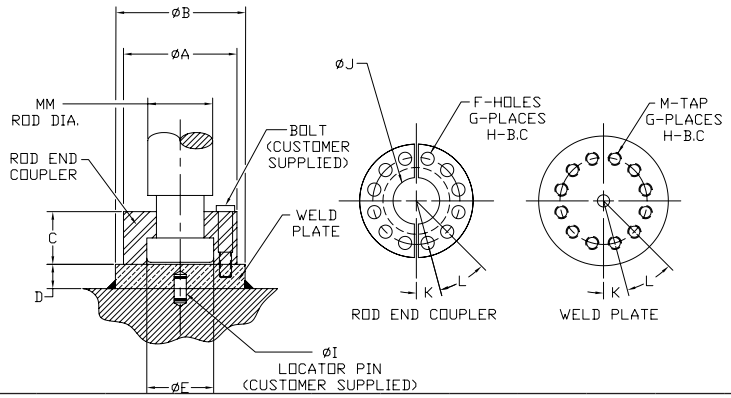


PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR	DYNAMIC	STATIC
15-YSB-219-3-1	2.3	1 5/8	13/32	1/2	1/2	2 1/2	3/8	1 1/8	3/4	11/16	3,150	9,338
15-YSB-219-3-2	3.6	2 9/16	17/32	3/4	3/4	3 1/2	5/8	1 7/8	1 1/4	1 3/16	7,088	20,925
15-YSB-219-3-3	4.6	3 1/4	21/32	1	1	4 1/2	3/4	2 1/4	1 1/2	1 3/8	12,600	37,350
15-YSB-219-3-4	5.4	3 13/16	21/32	1 3/8	1 3/8	5	7/8	3	2 1/8	2	23,400	69,750
15-YSB-219-3-5	7.0	4 15/16	29/32	1 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8	38,250	114,750
15-YSB-219-3-6	8.1	5 3/4	1 1/32	1 3/4	2	7 1/2	1	3 1/2	2 1/2	2 3/8	50,400	150,750

(Includes spacers to allow swivel action up to 7˚ and to make dimensions interchangeable with standard eye bracket.)
NOTE: Swivel brackets that are odered with a "C" mount will include pin and spacers. Otherwise the pins are sold separately

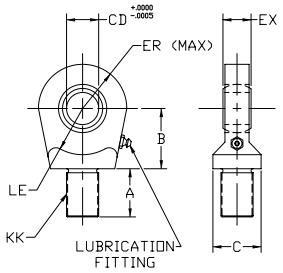
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777
YATES Cylinders

ROD END COUPLER AND WELD PLATE



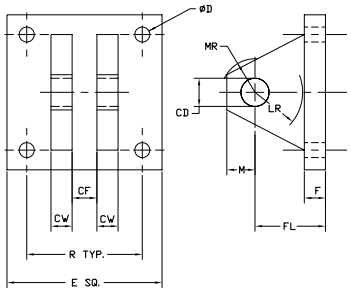
ROD END COUPLER PART#	WELD PLATE PART#	WELD PLATE MATERIAL	MM	A	B	C	D	E	F	G	H	I	J	K	L	M
18-FEC-062	18-FEC-062-WP	CD 1018	5/8	1.500	2.000	.562	.500	.656	.218	4	1.125	.250	.406	45°	90°	10-24
18-FEC-100	18-FEC-100-WP	CD 1018	1	2.000	2.500	.875	.500	1.063	.281	6	1.500	.250	.750	30°	60°	1/4-20
18-FEC-137	18-FEC-137-WP	CD 1018	1 3/8	2.500	3.000	1.000	.625	1.438	.343	6	2.000	.250	.938	30°	60°	5/16-18
18-FEC-175	18-FEC-175-WP	CD 1018	1 3/4	3.000	4.000	1.250	.625	1.813	.343	8	2.375	.250	1.187	22.5°	45°	5/16-18
18-FEC-200	18-FEC-200-WP	CD 1018	2	3.500	4.000	1.625	.750	2.063	.406	12	2.688	.375	1.438	15°	30°	3/8-16
18-FEC-250	18-FEC-250-WP	CD 1018	2 1/2	4.000	4.500	1.875	.750	2.625	.406	12	3.188	.375	1.875	15°	30°	3/8-16
18-FEC-300	18-FEC-300-WP	CD 1018	3	5.000	5.500	2.375	1.000	3.125	.531	12	4.000	.375	2.375	15°	30°	1/2-13
18-FEC-350	18-FEC-350-WP	A 36 HRS	3 1/2	5.875	7.000	2.625	1.000	3.625	.656	12	4.688	.375	2.625	15°	30°	5/8-11
18-FEC-400	18-FEC-400-WP	A 36 HRS	4	6.375	7.000	2.625	1.000	4.125	.656	12	5.188	.375	3.125	15°	30°	5/8-11
18-FEC-450	18-FEC-450-WP	A 36 HRS	4 1/2	6.875	8.000	3.125	1.000	4.625	.656	12	5.688	.375	3.625	15°	30°	5/8-11
18-FEC-500	18-FEC-500-WP	A 36 HRS	5	7.375	8.000	3.125	1.000	5.125	.656	12	6.188	.375	4.000	15°	30°	5/8-11
18-FEC-550	18-FEC-550-WP	A 36 HRS	5 1/2	8.250	9.000	3.875	1.250	5.625	.781	12	6.875	.375	4.500	15°	30°	3/4-10
18-FEC-700	18-FEC-700-WP	A 36 HRS	7	10.375	11.000	4.000	1.750	7.125	1.031	12	8.750	.375	5.938	15°	30°	1"-8

MALE SPHERICAL ROD EYE



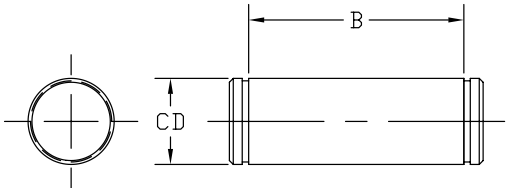
PART NUMBER	CD	KK	A	B	C	ER	EX	LE	MAX LOAD
13-MSRE-0500	.5000	7/16-20	11/16	7/8	7/8	7/8	7/16	3/4	2,600
13-MSRE-0750	.7500	3/4-16	1	1 1/4	1 5/16	1 1/4	21/32	1 1/16	7,080
13-MSRE-1000	1.000	1-14	1 1/2	1 7/8	1 1/2	1 3/8	7/8	1 7/16	12,590
13-MSRE-1375	1.3750	1 1/4-12	2	2 1/8	2	1 13/16	1 3/16	1 7/8	22,930
13-MSRE-1750	1.7500	1 1/2-12	2 1/8	2 1/2	2 1/4	2 3/16	1 17/32	2 1/8	38,220
13-MSRE-2000	2.000	1 7/8-12	2 7/8	2 3/4	2 3/4	2 5/8	1 3/4	2 1/2	50,360

SPHERICAL CLEVIS BRACKET



PART NUMBER	CD	CF	CW	D	E	F	FL	M	MR	LR	R
14-YCB-133-03-CBS	.500	.44	.50	.41	3.00	.50	1.50	.50	.62	.94	2.05
14-YCB-133-05-CBS	.750	.66	.62	.53	3.75	.62	2.00	.88	1.00	1.38	2.76
14-YCB-133-06-CBS	1.000	.88	.75	.53	5.50	.75	2.50	1.00	1.19	1.69	4.10
14-YCB-133-08-CBS	1.375	1.19	1.00	.66	6.50	.88	3.50	1.38	1.62	2.44	4.95
14-YCB-133-10-CBS	1.750	1.53	1.25	.91	8.50	1.25	4.50	1.75	2.06	2.88	6.58
14-YCB-133-12-CBS	2.000	1.75	1.50	.91	10.62	1.50	5.00	2.00	2.38	3.31	7.92

SPHERICAL PINS



PART NUMBER	CD	B
12-YP-9003-3-G-CBS	.4997 +.0000 / -.0004	1 9/16
12-YP-9004-3-G-CBS	.7497 +.0000 / -.0005	2 1/32
12-YP-9006-3-G-CBS	.9997 +.0000 / -.0005	2 1/2
12-YP-9008-3-G-CBS	1.3746 +.0000 / -.0006	3 5/16
12-YP-9010-3-G-CBS	1.7496 +.0000 / -.0006	4 7/32
12-YP-9012-3-G-CBS	1.9996 +.0000 / -.0007	4 15/16

NOTES:

PNEUMATIC HEAVY DUTY (STEEL)
Series A4
250 PSI

HYDRAULIC MEDIUM DUTY
Series H4
400-1500 PSI

PNEUMATIC PERMANENTLY LUBRICATED
Series L4
250 PSI

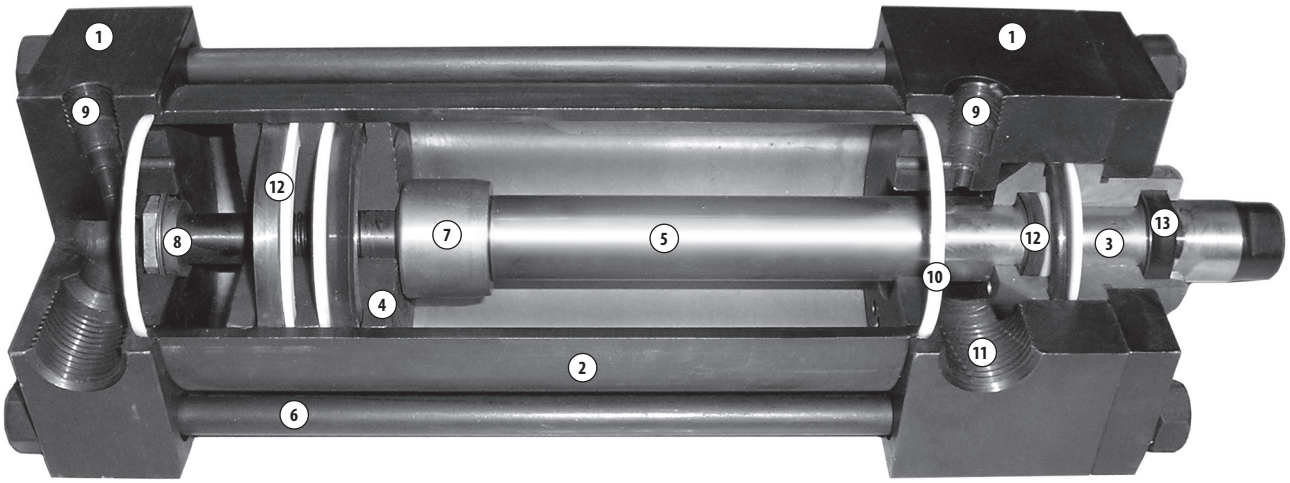


WARNING IMPROPER SELECTION, IMPROPER USE OR FAILURE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY AND/OR DEATH.

The information contained herein and other information from Yates Industries Inc. provides product and/or system information for further investigation by users having expertise. It is the sole responsibility of the end user to analyze all aspects of your application and any consequences of any failure and to review the information about the product or system in the current catalog. Based on the vast amount of applications and operating conditions it is the sole responsibility of the end user, through its own testing and analysis, for making the final decision as to product selection and assuring all performance, safety and warning requirements of the application are met.

Based on our continued effort to improve our products we reserve the right to make engineering changes without advance notice.

A4/H4/L4 FEATURES



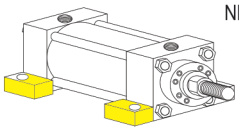
1. **HEAD/CAP**- Precision machined steel head and cap provide close concentricity and accurate alignment between piston, tube, piston rod and rod bearing.
2. **CYLINDER BARREL**- Damage resistant tubing honed to an 8 to 16 micro finish for low frictional drag and maximum seal life. Hard chrome plated to resist corrosion and scoring.
3. **ROD CARTRIDGE**- Extra long, high strength bronze gland provides maximum bearing support and wear resistance. With certain exceptions, a removable retainer allows for gland removal without cylinder disassembly.
4. **PISTON**- One piece fine grained cast iron piston provides maximum strength and protection against shock loads. Anaerobic adhesive is used to permanently lock and seal the piston to the rod.
5. **PISTON ROD**- High strength, damage resistant piston rod provides 100,000 PSI minimum yield material in 5/8" through 4 1/2" diameters. Larger diameters vary between 50,000 and 75,000 PSI minimum yield material. All rods are case hardened to 50-55 RC and hard chrome plated to provide maximum wear life. Stainless steel is also available.
6. **TIE RODS**- 100,000 to 125,000 PSI minimum yield steel, pre-stressed for fatigue resistance, and roll threaded for added strength.
7. **HEAD CUSHIONS**- Self centering head cushion design provides consistent cushioning performance.
8. **CAP CUSHIONS**- Floating cap cushion insert design replaces ball check to provide greater flow area for fast break-away and provides consistent cushioning performance.
9. **CUSHION NEEDLE ADJUSTMENT AND BALL CHECK**- Flush mounted captive cushion adjustment allows safe cushion adjustment under pressure. Special tip design and fine threads allow precise adjustment over a broad range of operations. Cushion ball check provided at head end allows for fast break-away under full power.
10. **TUBE SEALS**- Extrusion resistant Teflon® material is compatible with virtually all fluids and can operate in temperatures to 500°F.
11. **PORTS**- NPTF ports are standard and can be rotated to any 90 degree position in relation to each other and the mounting. SAE ports optional.
12. **RODS AND PISTON SEALS**- Pressure energized nitrile U-cups, with back-up rings are standard. Step cut cast iron rings and Viton® seals for temperatures to 400°F are optional. Special seals for low friction, high speed applications are also available.
13. **ROD WIPER**- Nitrile double lip rod wiper acts as secondary seal while keeping out dirt, dust and other contaminants. Optional Viton® wiper available for fluid compatibility or temperatures to 400°F. Metallic scrapers and low friction wipers also available.

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

YATES Cylinders®

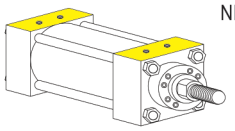
SIDE MOUNTS

STYLE **A** PAGE **46-49**
NFPA-MS2



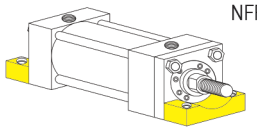
SIDE LUGS
1 1/2-20" BORE

STYLE **B** PAGE **46-49**
NFPA-MS4



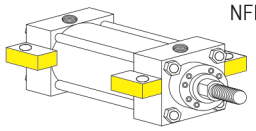
SIDE TAPPED
1 1/2-20" BORE

STYLE **E** PAGE **50-51**
NFPA-MS7



SIDE END LUGS
1 1/2-14" BORE

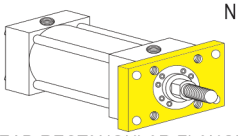
STYLE **H** PAGE **46-49**
NFPA-MS3



CENTER-LINE LUGS
1 1/2-20" BORE

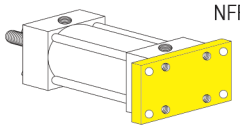
END MOUNTS

STYLE **F** PAGE **64-65**
NFPA-MF1



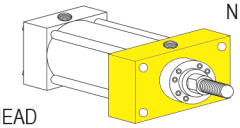
HEAD RECTANGULAR FLANGE
1 1/2-6" BORE

STYLE **R** PAGE **64-65**
NFPA-MF2



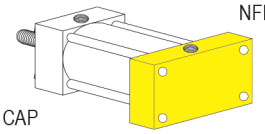
CAP RECTANGULAR FLANGE
1 1/2-6" BORE

STYLE **G** PAGE **66-67**
NFPA-ME5



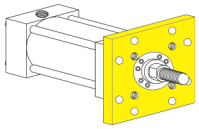
HEAD
RECTANGULAR INTEGRAL FLANGE
1 1/2-6" BORE

STYLE **P** PAGE **66-67**
NFPA-ME6



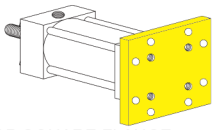
CAP
RECTANGULAR INTEGRAL FLANGE
1 1/2-6" BORE

STYLE **J** PAGE **64-65**
NFPA-MF5



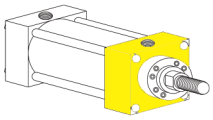
HEAD SQUARE FLANGE
1 1/2-6" BORE

STYLE **S** PAGE **64-65**
NFPA-MF6



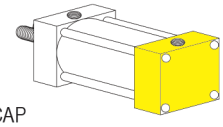
CAP SQUARE FLANGE
1 1/2-6" BORE

STYLE **X** PAGE **68-69**
NFPA-ME3



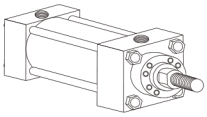
SQUARE INTEGRAL FLANGE
8-20" BORE

STYLE **Z** **68-69**
NFPA-ME4



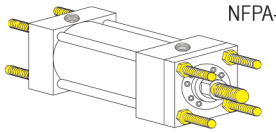
CAP
SQUARE INTEGRAL FLANGE
8-20" BORE

STYLE **K** PAGE **70-73**
NFPA-MX0



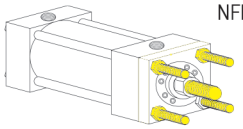
NO TIE RODS EXTENDED
1 1/2-20" BORE

STYLE **L** PAGE **70-73**
NFPA-MX1



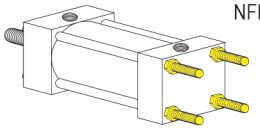
BOTH ENDS TIE RODS EXTENDED
1 1/2-20" BORE

STYLE **M** PAGE **70-73**
NFPA-MX3



HEAD TIE RODS EXTENDED
1 1/2-20" BORE

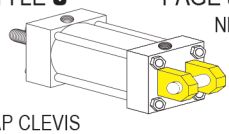
STYLE **N** PAGE **70-73**
NFPA-MX2



CAP TIE RODS EXTENDED
1 1/2-20" BORE

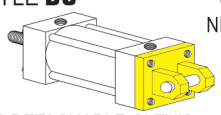
PIVOT MOUNTS – CLEVIS AND EYE

STYLE **C** PAGE **54-57**
NFPA-MP1



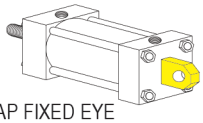
CAP CLEVIS
1 1/2-20" BORE

STYLE **DC** **58-59**
NFPA-MP2



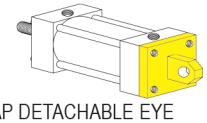
CAP DETACHABLE CLEVIS
1 1/2-6" BORE

STYLE **V** PAGE **54-57**
NFPA-MP3



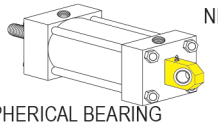
CAP FIXED EYE
1 1/2-20" BORE

STYLE **DV** PAGE **58-59**
NFPA-MP4



CAP DETACHABLE EYE
1 1/2-6" BORE

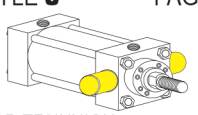
STYLE **Q** PAGE **52-53**
NFPA-MPU3



SPHERICAL BEARING
1 1/2-14" BORE

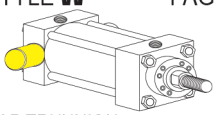
PIVOT MOUNTS – TRUNNION

STYLE **U** PAGE **60-63**
NFPA-MT1



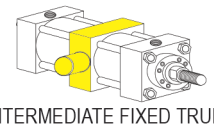
HEAD TRUNNION
1 1/2-20" BORE

STYLE **W** PAGE **60-63**
NFPA-MT2



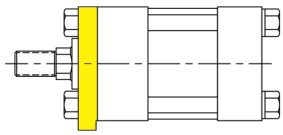
CAP TRUNNION
1 1/2-20" BORE

STYLE **T** PAGE **60-63**
NFPA-MT4



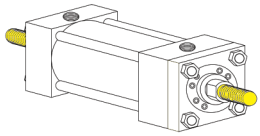
INTERMEDIATE FIXED TRUNNION
1 1/2-14" BORE

EXTENDED KEY PLATE
(ADD "S" IN PART # AND STATE EXTENDED KEY PLATE IN DESCRIPTION)



1 1/2-6" BORE PAGE **75**

DOUBLE ROD END
(ADD "D" AFTER MOUNT STYLE)



1 1/2-20" BORE PAGE **74-75**

PRESSURE RATINGS

AIR SERVICE: USE PRESSURES UP TO 250 PSI

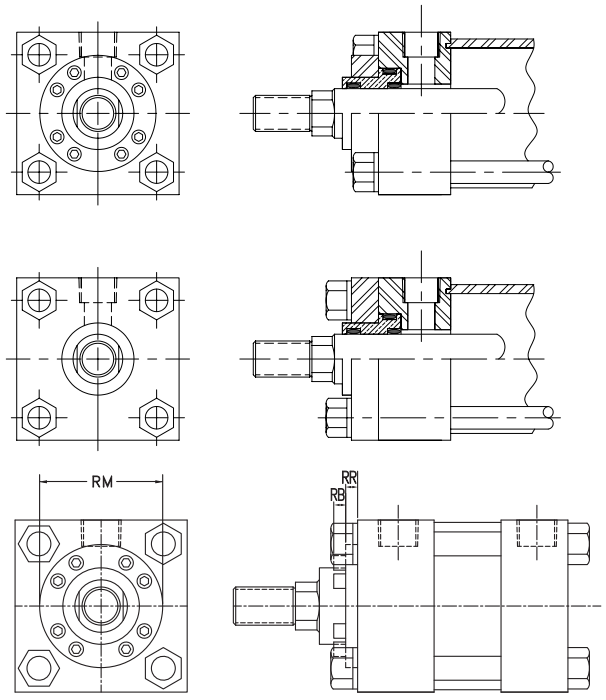
CYLINDER BORE (INCHES)	PISTON ROD DIAMETER (INCHES)			PRESSURE RATINGS (PSI)	
	STANDARD	OVERSIZE	2:1	HEAVY-DUTY SERVICE	4:1 SAFETY FACTOR
1 1/2	5/8		1	1500 *	1800
2	5/8	1	1 3/8	1400 *	950
2 1/2	5/8	1, 1 3/8	1 3/4	1100 *	600
3 1/4	1	1 3/8, 1 3/4	2	1300 *	900
4	1	1 3/8, 1 3/4, 2	2 1/2	900 *	650
5	1	1 3/8, 1 3/4, 2, 2 1/2, 3	3 1/2	750 *	650
6	1 3/8	1 3/4, 2, 2 1/2, 3, 3 1/2	4	700 *	450
8	1 3/8	1 3/4, 2, 2 1/2, 3, 3 1/2, 4, 4 1/2, 5		500 *	550
10	1 3/4	2, 2 1/2, 3, 3 1/2, 4, 4 1/2, 5, 5 1/2		400 *	350
12	2	2 1/2, 3, 3 1/2, 4, 4 1/2, 5, 5 1/2		400 *	
14	2 1/2	3, 3 1/2, 4, 4 1/2, 5, 5 1/2		400 *	
16	3 1/2	4, 4 1/2, 5, 5 1/2		450 *	
18	4	4 1/2, 5, 5 1/2		400 *	
20	4	4 1/2, 5, 5 1/2		400 *	

FOR HIGHER PRESSURES CONSULT FACTORY

* PRESSURE FOR "F" MOUNT (SEE PAGE 65) AND "Q" (SEE PAGE 52) IS LOWER

Φ 4:1 SAFETY FACTOR BASED ON FAILURE PRESSURES OF WEAKEST COMPONENT AND STANDARD ROD SIZE

RETAINER INFORMATION



A4, H4 and L4 cylinders with the following bore and rod combinations use circular retainers which permit removal of rod cartridge without disassembling cylinder.

2 ½" bore with 5/8"and 1" rods
3 ¼" bore with 1" and 1 3/8" rods
4" bore with 1", 1 3/8", 1 3/4", and 2" rods
5" bore with 1", 1 3/8", 1 3/4", 2", and 2 1/2" rods
6" bore with 1 3/8", 1 3/4", 2", 2 1/2", 3", and 3 1/2" rods
8" thru 20" bores with all rod diameters

A4, H4 and L4 cylinders with the following bore and rod combinations use full plate retainer construction.

1 1/2" bore with 5/8 and 1" rods
2" bore with 5/8", 1", and 1 3/8" rods
2 1/2" bore with 1 3/8" and 1 3/4" rods
3 1/4" bore with 1 3/4" and 2" rods
4" bore with 2 1/2" rod
5" bore with 3" and 3 1/2" rods
6" bore with 4" rod

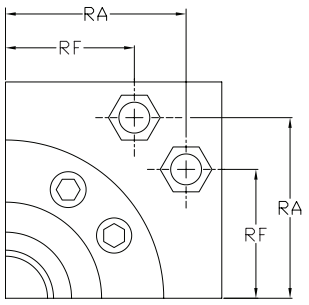
Rod Dia.	RB	RR	RM
5/8	–	3/8	2 3/8
1	1/4	3/8	2 1/2
1 3/8	5/16	5/16	3 7/32
1 3/4	5/16	5/16	3 7/8
2	5/16	5/16	4

NOTE: CERTAIN SMALL BORE CYLINDERS HAVE FULL PLATE RETAINERS WHICH MEANS THE RR IS NOT APPLICABLE
NOTE: 2 1/2" AND LARGER ROD RETAINER RINGS ARE COUNTER-BORED SO THE SOCKET HEAD CAP SCREWS ARE NOT EXPOSED
NOTE: 2 1/2" BORE WITH 1" ROD THE RM DIMENSION IS 2 9/16

TIE ROD INFORMATION

On large bore cylinders, two tie rods are used at each corner of the 16, 18 and 20 inch bore sizes. This reduces flexing of head and cap under pressure.

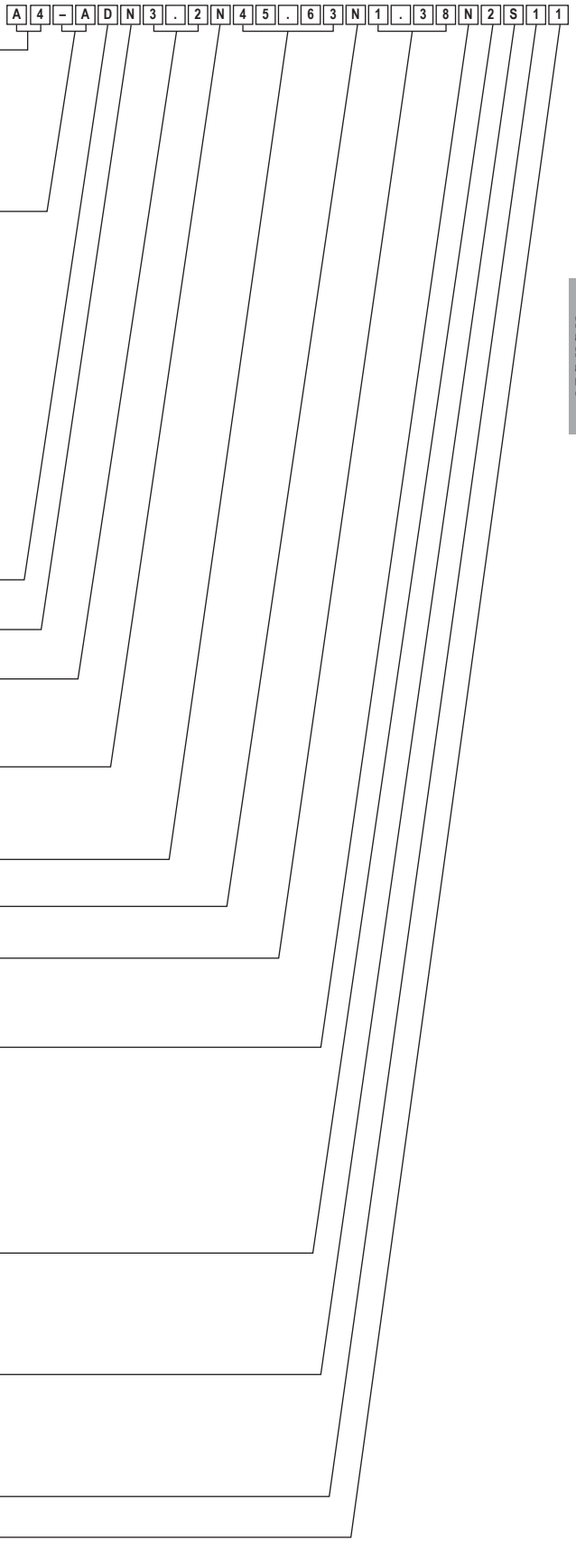
BORE	RA	RF	TIE ROD THREAD
16	7.475	5.234	1-14
18	8.396	5.879	1 1/8-12
20	9.266	6.488	1 1/4-12



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777
YATES Cylinders

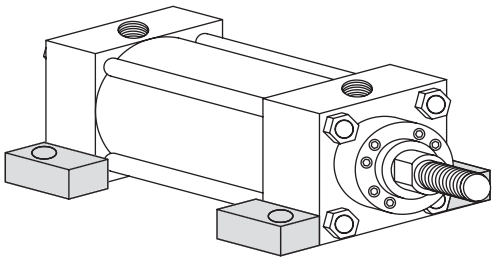
HOW TO ORDER A4/H4/L4 CYLINDERS

FEATURE	DESCRIPTION	PAGE #	SYMBOL
SERIES	Pneumatic heavy duty (steel)	41	A4
	Hydraulic medium duty		H4
	Pneumatic permanently lubricated		L4
MOUNTING STYLE	Side lugs (MS2)	43	A
	Side tapped (MS4)		B
	Side end lugs (MS7)		E
	Center-line lugs (MS3)		H
	Head rectangular flange (MF1)		F
	Cap rectangular flange (MF2)		R
	Head square flange (MF5)		J
	Cap square flange (MF6)		S
	Head rectangular integral flange (ME5)		G
	Cap rectangular integral flange (ME6)		P
	Head square integral flange (ME3)		X
	Cap square integral flange (ME4)		Z
	No tie rods extended (MX0)		K
	Both ends tie rods extended (MX1)		L
	Head tie rods extended (MX3)		M
	Cap tie rods extended (MX2)		N
	Cap clevis (MP1)		C
	Cap detachable clevis (MP2)		DC
	Cap eye (MP3)		V
	Cap detachable eye (MP4)		DV
	Spherical bearing (MPU3)		Q
	Head trunnion (MT1)		U
	Cap trunnion (MT2)		W
	Intermediate fixed trunnion (MT4)		T
DOUBLE ROD	Double rod design if needed	74	D
CUSHIONS	No cushions		N
	Cushion head end only		R
	Cushion cap end only		C
	Cushioned both ends		B
BORE SIZE	Specify in inches	148-149	
PISTON SEALS	Nitrile U-cups (standard)	163	N
	Cast iron rings		C
	Urethane loaded U-cup		P
	Viton® seals		V
	Viton® loaded U-cup		F
	Nitrile high load seals		H
	Viton® high load seals		D
	Other (specify)		X
STROKE	Specify in inches with 2 place decimal	149	
PORTS	NPTF (standard)		N
	SAE		S
	Welded coupler		W
	If over or under sized ports / special ports		X
ROD DIA.	Specify in inches	148-149	
ROD SEALS	Twin lip hydraulic seal (H4) (standard)	162	T
	Nitrile U-cups (A4/L4) (standard)		N
	Urethane loaded U-cup		P
	Viton® seals		V
	Viton® loaded U-cup		F
	Nitrile high load seals		H
	Viton high load seals		D
	Other (Specify)		X
ROD END	Standard male	76	2
	Standard female		4
	Intermediate male		1
	Long female		3
	Extended standard male		5
	Extended intermediate male		6
	Plain rod end		7
	Male rod coupling		9
	Special male (specify)		M
	Special female (specify)		F
	Special stud (specify)		S
	Special other (specify)		X
SPECIALS AND ENGINEERING DATA	Stop tube	149	S
	Proximity switches		
	Non-standard mount		
	Stainless steel rod		
	Extra rod extension		
	Many more options available		
HEAD PORT	Specify location 1-4		1-4
	If cylinder requires multiple ports		X
CAP PORT	Specify location 1-5		1-5
	If cylinder requires multiple ports		X

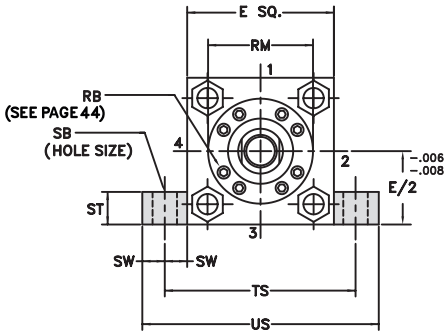


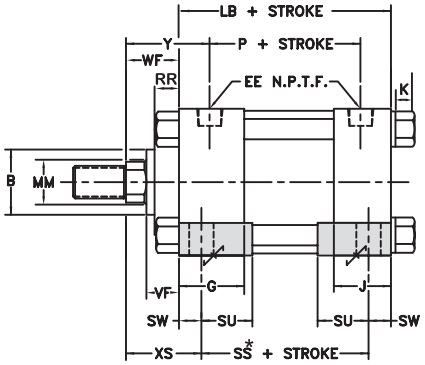
NOTE: SEE PAGE 178 FOR PORT LOCATION

SIDE LUGS MOUNT

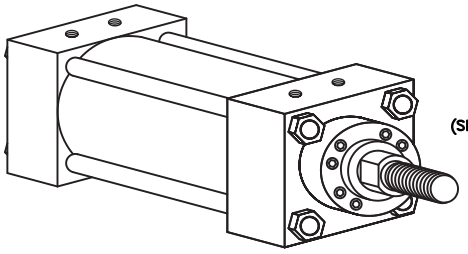


YATES STYLE **"A"**
NFPA-MS2

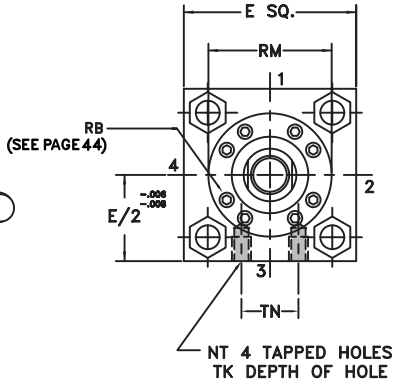


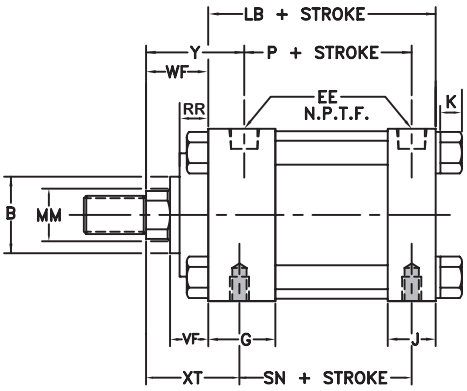


SIDE TAPPED MOUNT

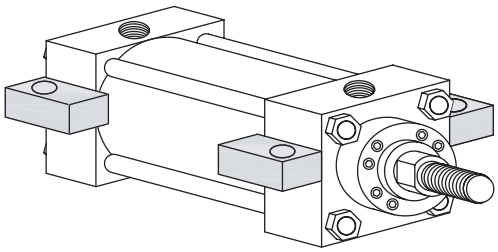


YATES STYLE **"B"**
NFPA-MS4

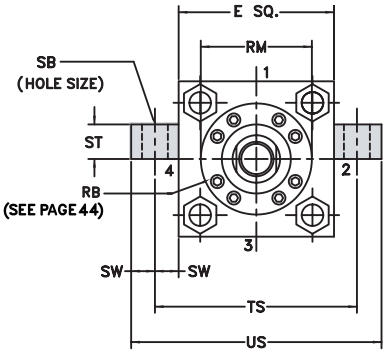


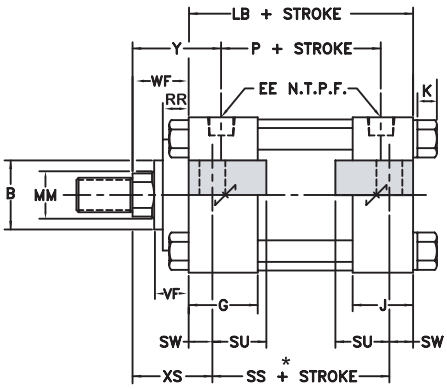


CENTER-LINE LUGS MOUNT



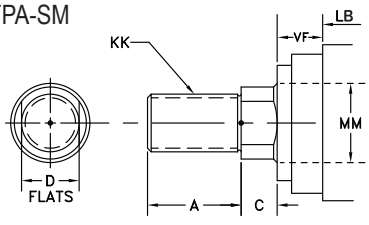
YATES STYLE **"H"**
NFPA-MS3



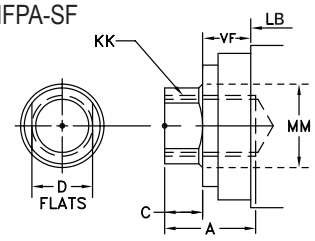


STANDARD ROD ENDS

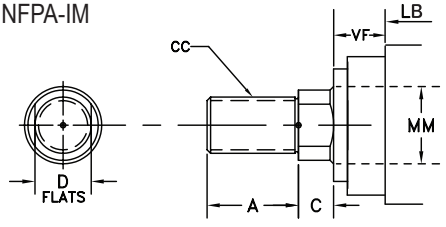
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

	SAE															ADD STROKE			
BORE	E	EE	OPT	F	G	J	K	SB	ST	SU	SW	TS	US	NT	TN	LB	P	SS *	SN
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	7/16	1/2	15/16	3/8	2 3/4	3 1/2	1/4-20	5/8	3 5/8	2 3/16	2 7/8	2 1/4
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	7/16	1/2	15/16	3/8	3 1/4	4	5/16-18	7/8	3 5/8	2 3/16	2 7/8	2 1/4
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	7/16	1/2	15/16	3/8	3 3/4	4 1/2	3/8-16	1 1/4	3 3/4	2 5/16	3	2 3/8
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	9/16	3/4	1 1/4	1/2	4 3/4	5 3/4	1/2-13	1 1/2	4 1/4	2 5/8	3 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	9/16	3/4	1 1/4	1/2	5 1/2	6 1/2	1/2-13	2 1/16	4 1/4	2 5/8	3 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	13/16	1	1 9/16	11/16	6 7/8	8 1/4	5/8-11	2 11/16	4 1/2	2 7/8	3 1/8	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	13/16	1	1 9/16	11/16	7 7/8	9 1/4	3/4-10	3 1/4	5	3 1/8	3 5/8	3 1/8
8	8 1/2	3/4	12	3/4	2	1 1/2	9/16	13/16	1	1 9/16	11/16	9 7/8	11 1/4	3/4-10	4 1/2	5 1/8	3 1/4	3 3/4	3 1/4

BORE	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ENVELOPE AND MOUNTING DIMENSIONS	
	MM	KK	CC	A	B ‡	C	D	VF	TK	WF	RR	RM	Y	XS	XT
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	3/8	1	-	§	1 31/32	1 3/8	1 15/16
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	Φ	1 3/8	-	§	2 11/32	1 3/4	2 5/16
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1/2	1	-	§	1 31/32	1 3/8	1 15/16
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1/2	1 3/8	-	§	2 11/32	1 3/4	2 5/16
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	Φ	1 5/8	-	§	2 19/32	2	2 9/16
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	5/8	1	3/8	2 3/8	1 31/32	1 3/8	1 15/16
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	5/8	1 3/8	3/8	2 9/16	2 5/16	1 3/4	2 11/32
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	5/8	1 5/8	-	§	2 19/32	2	2 9/16
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	Φ	1 7/8	-	§	2 27/32	2 1/4	2 13/16
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	3/4	1 3/8	3/8	2 1/2	2 7/16	1 7/8	2 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	3/4	1 5/8	5/16	3 7/32	2 11/16	2 1/8	2 11/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	Φ	1 7/8	-	§	2 15/16	2 3/8	2 15/16
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	Φ	2	-	§	3 1/16	2 1/2	3 1/16
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	3/4	1 3/8	3/8	2 1/2	2 7/16	1 7/8	2 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	3/4	1 5/8	5/16	3 7/32	2 11/16	2 1/8	2 11/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	3/4	1 7/8	5/16	3 7/8	2 15/16	2 3/8	2 15/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	Φ	2	5/16	4	3 1/16	2 1/2	3 1/16
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	Φ	2 1/4	-	§	3 5/16	2 3/4	3 5/16
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1	1 3/8	3/8	2 1/2	2 7/16	2 1/16	2 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1	1 5/8	5/16	3 7/32	2 11/16	2 5/16	2 11/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1	1 7/8	5/16	3 7/8	2 15/16	2 9/16	2 15/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	1	2	5/16	4	3 1/16	2 11/16	3 1/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	1	2 1/4	5/8	4 7/16	3 5/16	2 15/16	3 5/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	Φ	2 1/4	-	§	3 5/16	2 15/16	3 5/16
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	Φ	2 1/4	-	§	3 5/16	2 15/16	3 5/16
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 1/8	1 5/8	5/16	3 7/32	2 13/16	2 5/16	2 13/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 1/8	1 7/8	5/16	3 7/8	3 1/16	2 9/16	3 1/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	1 1/8	2	5/16	4	3 3/16	2 11/16	3 3/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	1 1/8	2 1/4	5/8	4 7/16	3 7/16	2 15/16	3 7/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	1 1/8	2 1/4	3/4	5 1/4	3 7/16	2 15/16	3 7/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	1 1/8	2 1/4	3/4	5 5/8	3 7/16	2 15/16	3 7/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	Φ	2 1/4	-	§	3 7/16	2 15/16	3 7/16
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 1/8	1 5/8	5/16	3 7/32	2 13/16	2 5/16	2 13/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 1/8	1 7/8	5/16	3 7/8	3 1/16	2 9/16	3 1/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	1 1/8	2	5/16	4	3 3/16	2 11/16	3 3/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	1 1/8	2 1/4	5/8	4 7/16	3 7/16	2 15/16	3 7/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	1 1/8	2 1/4	3/4	5 1/4	3 7/16	2 15/16	3 7/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	1 1/8	2 1/4	3/4	5 5/8	3 7/16	2 15/16	3 7/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	1 1/8	2 1/4	7/8	6 7/16	3 7/16	2 15/16	3 7/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	1 1/8	2 1/4	7/8	7 1/8	3 7/16	2 15/16	3 7/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	1 1/8	2 1/4	7/8	7 5/8	3 7/16	2 15/16	3 7/16

† HEAD END PORTS SHALLOW TAPPED

Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44

‡ B DIMENSION TOLERANCE -.001/ -.003

* SS DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 74 FOR DETAILS

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

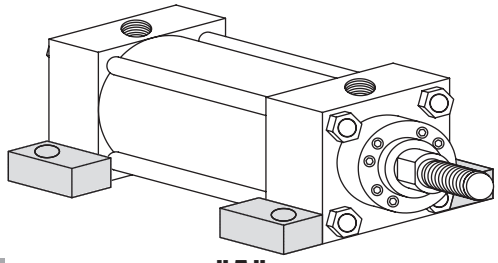
NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 75

NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

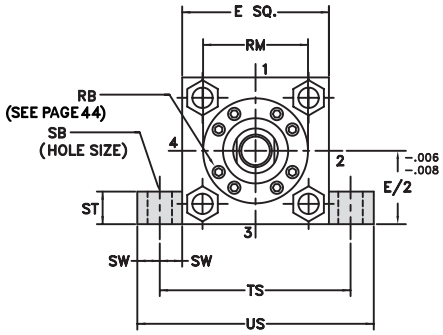
NOTE: SEE PAGE 75 FOR KEY PLATE INFORMATION

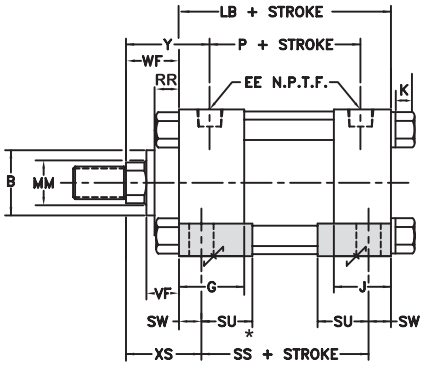
Φ CONSULT FACTORY FOR THREAD DEPTH

SIDE LUGS MOUNT

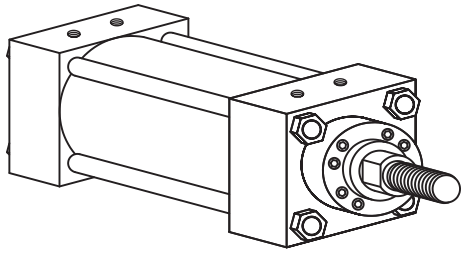


YATES STYLE **"A"**
NFPA-MS2

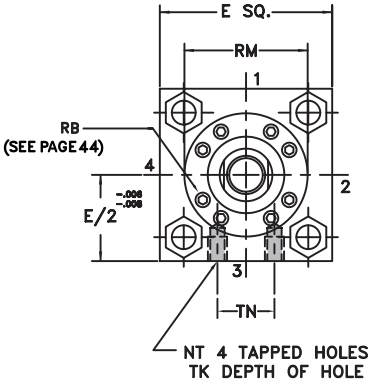


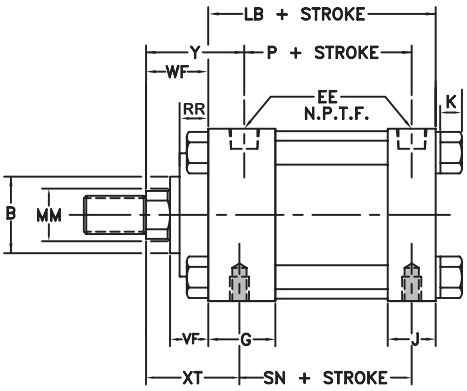


SIDE TAPPED MOUNT

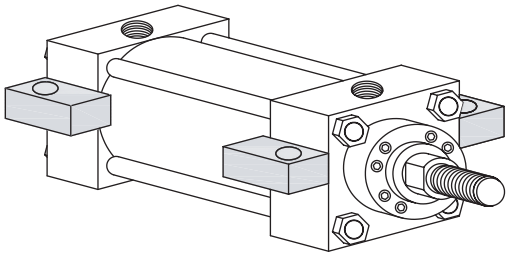


YATES STYLE **"B"**
NFPA-MS4

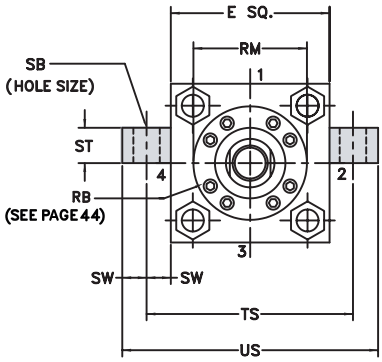


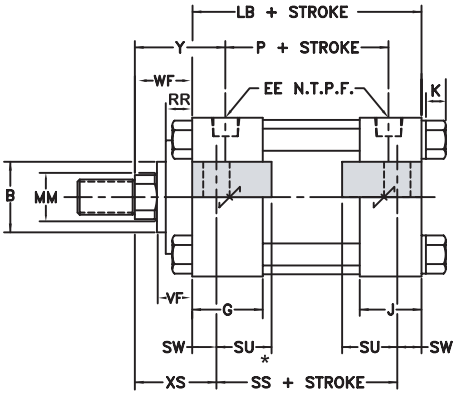


CENTER-LINE LUGS MOUNT



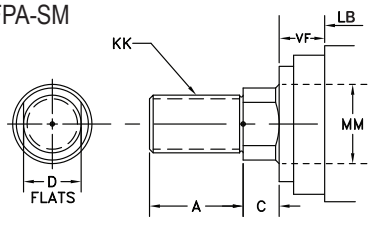
YATES STYLE **"H"**
NFPA-MS3



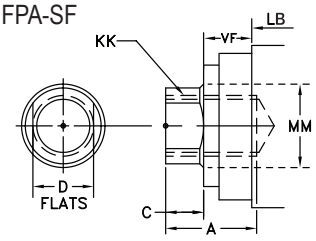


STANDARD ROD ENDS

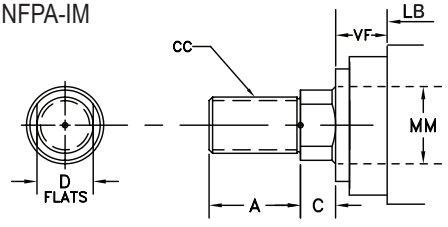
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

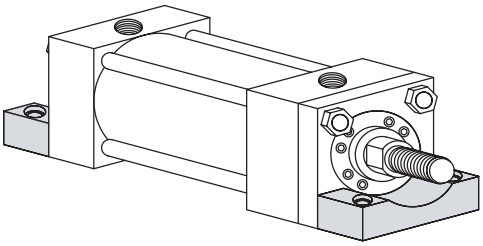
	SAE															ADD STROKE			
BORE	E	EE	OPT	F	G	J	K	SB	ST	SU	SW	TS	US	NT	TN	LB	P	SS *	SN
10	10 5/8	1	16	3/4	2 1/4	2	11/16	1 1/16	1 1/4	2	7/8	12 3/8	14 1/8	1-8	5 1/2	6 3/8	4 1/8	4 5/8	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	1 1/16	1 1/4	2	7/8	14 1/2	16 1/4	1-8	7 1/4	6 7/8	4 5/8	5 1/8	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	1 5/16	1 1/2	2 1/2	1 1/8	17	19 1/4	1 1/4-7	8 3/8	8 1/8	5 1/2	5 7/8	5 1/2
16	17 1/2	1 1/2	24	3/4	2 15/16	2 15/16	15/16	1 13/16	2	3 1/2	1 3/4	21	24 1/4	1 3/4-12	7	9 1/4	6 1/2	5 3/4	6 1/2
18	19 1/2	1 1/2	24	7/8	3 7/16	3 7/16	1	2 1/16	2 1/2	3 1/2	2	23 1/2	27 1/2	2-12	8	10 1/4	6 1/2	6 1/4	7
20	21 3/4	2	32	7/8	3 15/16	3 15/16	1 1/8	2 5/16	3	3 5/8	2 3/8	26 1/2	31 1/4	2 1/4-12	8 1/2	11 3/4	7 3/8	7	7 3/4

BORE	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ENVELOPE AND MOUNTING DIMENSIONS	
	MM	KK	CC	A	B ‡	C	D	VF	WF	TK	RR	RM	Y	XS	XT
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	1 1/2	5/16	3 7/8	3 1/8	2 3/4	3 1/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	1 1/2	5/16	4	3 1/4	2 7/8	3 1/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	1 1/2	5/8	4 7/16	3 1/2	3 1/8	3 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	1 1/2	3/4	5 1/4	3 1/2	3 1/8	3 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	1 1/2	3/4	5 5/8	3 1/2	3 1/8	3 1/2
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	6 7/16	3 1/2	3 1/8	3 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	7 1/8	3 1/2	3 1/8	3 1/2
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	7 5/8	3 1/2	3 1/8	3 1/2
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	8 3/8	3 1/2	3 1/8	3 1/2
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	1 1/2	5/16	4	3 1/4	2 7/8	3 1/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	1 1/2	5/8	4 7/16	3 1/2	3 1/8	3 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	1 1/2	3/4	5 1/4	3 1/2	3 1/8	3 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	1 1/2	3/4	5 5/8	3 1/2	3 1/8	3 1/2
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	6 7/16	3 1/2	3 1/8	3 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	7 1/8	3 1/2	3 1/8	3 1/2
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	7 5/8	3 1/2	3 1/8	3 1/2
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	1 1/2	7/8	8 3/8	3 1/2	3 1/8	3 1/2
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	1 7/8	5/8	4 7/16	3 13/16	3 3/8	3 13/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	1 7/8	3/4	5 1/4	3 13/16	3 3/8	3 13/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	1 7/8	3/4	5 5/8	3 13/16	3 3/8	3 13/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	1 7/8	7/8	6 7/16	3 13/16	3 3/8	3 13/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	1 7/8	7/8	7 1/8	3 13/16	3 3/8	3 13/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	1 7/8	7/8	7 5/8	3 13/16	3 3/8	3 13/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	1 7/8	7/8	8 3/8	3 13/16	3 3/8	3 13/16
16	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3	3/4	5 5/8	3 5/8	4	3 11/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	3	7/8	6 7/16	3 5/8	4	3 11/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	3	7/8	7 1/8	3 5/8	4	3 11/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	3	7/8	7 5/8	3 5/8	4	3 11/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3	7/8	8 3/8	3 5/8	4	3 11/16
18	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	3 1/4	7/8	6 7/16	4 1/8	4 1/4	3 15/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	3 1/4	7/8	7 1/8	4 1/8	4 1/4	3 15/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	3 1/4	7/8	7 5/8	4 1/8	4 1/4	3 15/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3 1/4	7/8	8 3/8	4 1/8	4 1/4	3 15/16
20	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	3 3/4	7/8	6 7/16	4 7/16	4 5/8	4 3/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	3 3/4	7/8	7 1/8	4 7/16	4 5/8	4 3/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	3 3/4	7/8	7 5/8	4 7/16	4 5/8	4 3/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3 3/4	7/8	8 3/8	4 7/16	4 5/8	4 3/16

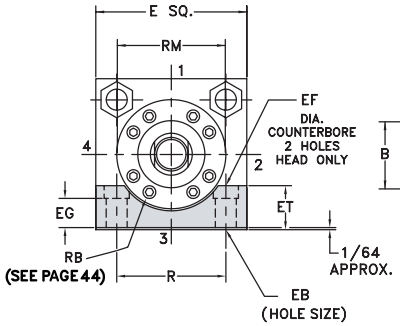
† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
‡ B DIMENSION TOLERANCE -.001/ -.003
* SS DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 74 FOR DETAILS

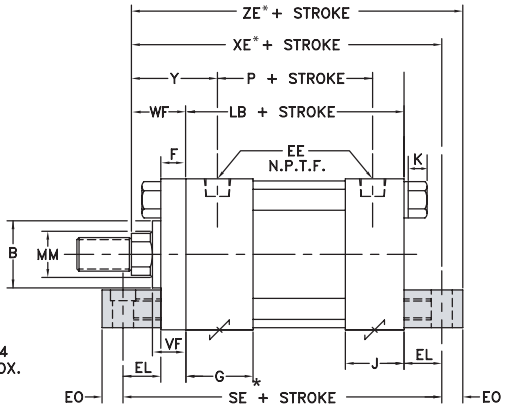
NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 75
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.
NOTE: SEE PAGE 75 FOR KEY PLATE INFORMATION

SIDE END LUGS MOUNT



YATES STYLE **"E"**
NFPA-MS7





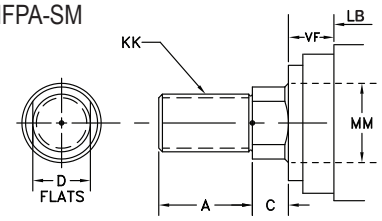
	SAE														ADD STROKE		
BORE	E	EE	OPT	F	G	J	K	EB	EF	EG	EL	EO	ET	R	LB	SE*	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	5/16	1/2	7/16	3/4	1/4	9/16	1.43	3 5/8	5 1/2	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	3/8	1/2	15/32	15/16	5/16	3/4	1.84	3 5/8	5 7/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	3/8	1/2	5/8	1 1/16	5/16	7/8	2.19	3 3/4	6 1/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	7/16	19/32	11/16	7/8	3/8	1	2.76	4 1/4	6 5/8	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	7/16	NA	NA	1	3/8	1 1/4	3.32	4 1/4	6 7/8	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	9/16	7/8	1 1/4	1 1/16	1/2	1 1/2	4.10	4 1/2	7 1/4	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	9/16	7/8	1 1/4	1	1/2	1 5/8	4.88	5	7 3/4	3 1/8

	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS											ADD STROKE	
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	XE *	ZE *
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/8	5 5/8
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/4	6
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 9/16	5 7/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 15/16	6 1/4
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 3/16	6 1/2
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	2 3/8	1 31/32	5 13/16	6 1/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16	2 11/32	6 3/16	6 1/2
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 7/16	6 3/4
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	6 11/16	7
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 1/2	2 7/16	6 1/2	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32	2 11/16	6 3/4	7 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	7	7 3/8
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	7 1/8	7 1/2
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 1/2	2 7/16	6 5/8	7
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32	2 11/16	6 7/8	7 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	3 7/8	2 15/16	7 1/8	7 1/2
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	4	3 1/16	7 1/4	7 5/8
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	§	3 5/16	7 1/2	7 7/8
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 1/2	2 7/16	6 15/16	7 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32	2 11/16	7 3/16	7 11/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	3 7/8	2 15/16	7 7/16	7 15/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	4	3 1/16	7 9/16	8 1/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	4 7/16	3 5/16	7 13/16	8 5/16
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6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32	2 13/16	7 5/8	8 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	3 7/8	3 1/16	7 7/8	8 3/8
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	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	4 7/16	3 7/16	8 1/4	8 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	5 1/4	3 7/16	8 1/4	8 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	5 5/8	3 7/16	8 1/4	8 3/4
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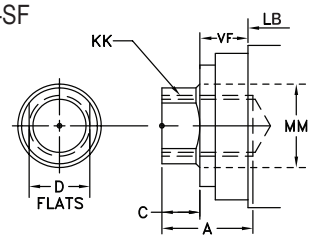
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GA 678.355.2240
OH 513.217.6777
YATES Cylinders

STANDARD ROD ENDS

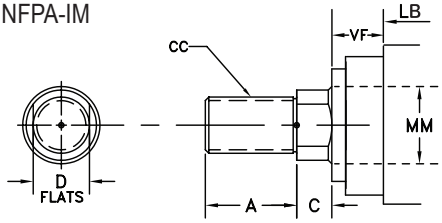
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NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



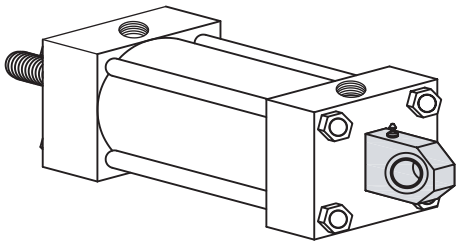
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10	10 5/8	1	16	3/4	2 1/4	2	11/16	.81	NA	NA	1 5/16	5/8	2 3/4	7.92	6 3/8	9	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	.81	NA	NA	1 5/16	5/8	3 7/16	9.40	6 7/8	9 1/2	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	.94	NA	NA	1 1/2	3/4	3 7/8	10.90	8 1/8	11 1/8	5 1/2

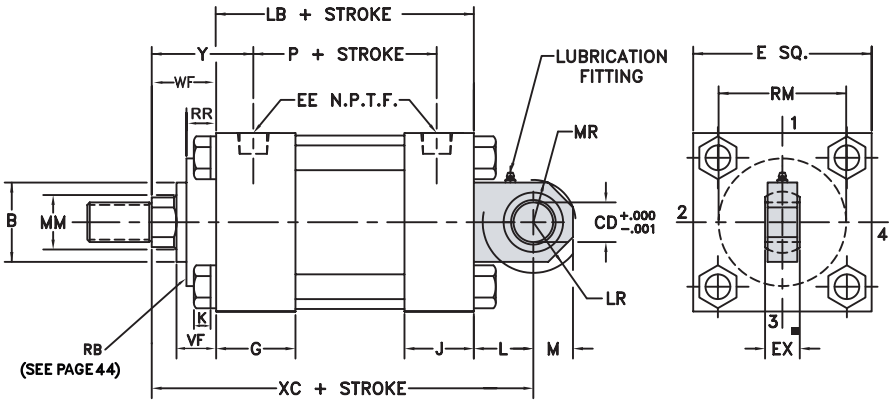
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	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 1/8	8 3/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	8 1/4	8 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	8 1/2	9 1/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	8 1/2	9 1/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	8 1/2	9 1/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	8 1/2	9 1/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/16	8 1/2	9 1/8
	5■	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/16	8 1/2	9 1/8
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/8	9 9/16	10 3/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	9 11/16	10 5/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	9 15/16	10 9/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	9 15/16	10 9/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	9 15/16	10 9/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	9 15/16	10 9/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	9 15/16	10 9/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	9 15/16	10 9/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	9 15/16	10 9/16
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	10 3/16	10 13/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	10 7/16	11 1/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	10 7/16	11 1/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	10 7/16	11 1/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	10 7/16	11 1/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	10 7/16	11 1/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	10 7/16	11 1/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	10 7/16	11 1/16
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 13/16	11 7/8	12 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 13/16	11 7/8	12 5/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 13/16	11 7/8	12 5/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 13/16	11 7/8	12 5/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 13/16	11 7/8	12 5/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 13/16	11 7/8	12 5/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 13/16	11 7/8	12 5/8

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
■ MOUNT "E" NOT AVAILABLE WITH STD DIMENSIONS.
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
‡ B DIMENSION TOLERANCE -.001/ -.003
* SE, XE & ZE DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 74 FOR DETAILS

NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 75
NOTE: BOTTOMS OF HEAD AND CAP ARE MOUNTING SURFACES. LUGS HOLD CYLINDER AGAINST MOUNTING SURFACE
NOTE: CHECK FOR CLEARANCE BETWEEN FRONT MOUNTING LUG AND ROD END ATTACHMENT. SPECIFY LONGER THAN STANDARD "W" DIMENSION IF NECESSARY.
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.
NOTE: SEE PAGE 75 FOR KEY PLATE INFORMATION

SPHERICAL BEARING MOUNT





YATES STYLE **"Q"**
NFPA-MPU3

Series A4/H4/L4

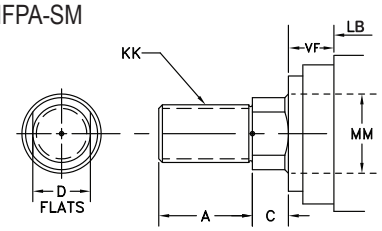
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2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	1/2	7/16	3/4	5/8	3/4	13/16	3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	1/2	7/16	3/4	5/8	3/4	13/16	3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	3/4	21/32	1 1/4	1	1	1 1/8	4 1/4	2 5/8
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5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	3/4	21/32	1 1/4	1	1	1 1/8	4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	1	7/8	1 1/2	1 1/4	1 1/4	1 3/8	5	3 1/8

	BORE	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS										ADD STROKE	MAX. PSI
	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XC	
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	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/4	
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/8	950
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/4	
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6	
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	5 1/2	610
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 11/32	5 7/8	
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 1/8	
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	6 3/8	
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/116	6 7/8	840
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5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7 1/8	360
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 3/8	
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	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	§	3 5/16	8	
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	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	8 3/4	
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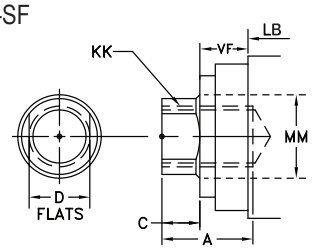
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GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

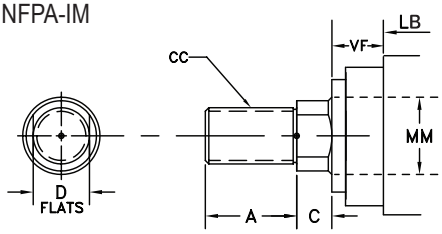
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NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



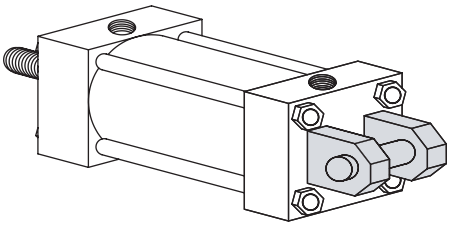
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10	10 5/8	1	16	3/4	2 1/4	2	11/16	1 3/8	1 3/16	2 1/8	1 13/16	1 7/8	2 1/16	6 3/8	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	1 3/4	1 17/32	2 1/4	1 15/16	2 1/2	2 3/4	6 7/8	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	2	1 3/4	2 1/2	2 3/16	2 1/2	2 3/4	8 1/8	5 1/2

BORE	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS											ADD STROKE	MAX. PSI
	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XC	
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	8 1/4	250
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 1/2	
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	8 5/8	
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	8 7/8	
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	8 7/8	
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	8 7/8	
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	8 7/8	
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/16	8 7/8	
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/16	8 7/8	
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/8	10 3/8	250
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	10 1/2	
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	10 3/4	
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	10 3/4	
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	10 3/4	
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	10 3/4	
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	10 3/4	
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	10 3/4	
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	10 3/4	
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	11 1/8	250
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	11 3/8	
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	11 3/8	
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	11 3/8	
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	11 3/8	
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	11 3/8	
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	11 3/8	
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	11 3/8	
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 13/16	12 7/8	250
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 13/16	12 7/8	
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 13/16	12 7/8	
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 13/16	12 7/8	
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 13/16	12 7/8	
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 13/16	12 7/8	
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 13/16	12 7/8	

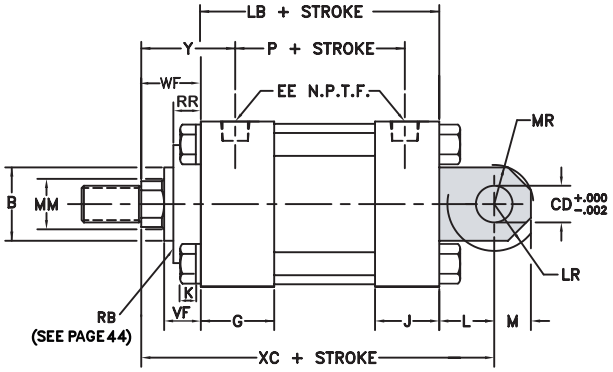
† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
‡ B DIMENSION TOLERANCE -.001/ -.003
■ EYE DESIGNED TO FIT YATES STD SPHERICAL CLEVIS BRACKET - SEE PAGE 79

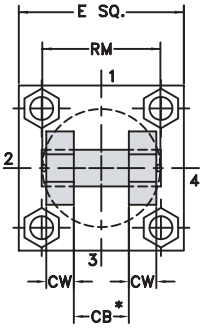
NOTE: MPU3 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

CAP FIXED CLEVIS MOUNT

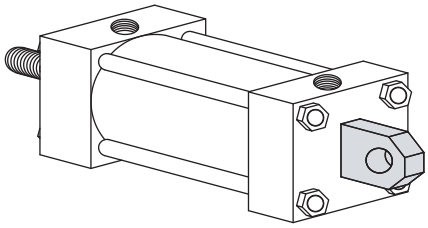


YATES STYLE **"C"**
NFPA-MP1

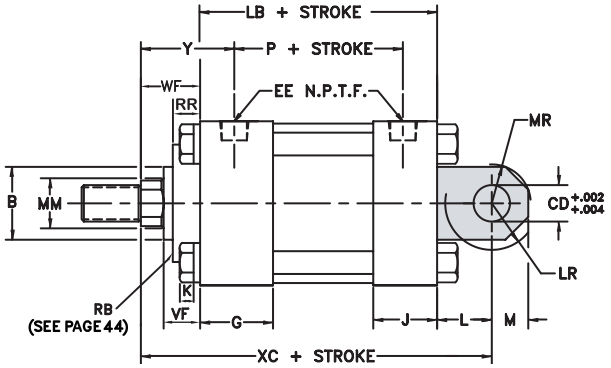


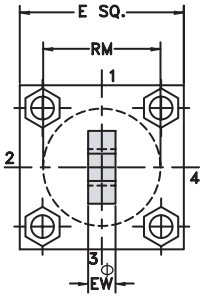


CAP FIXED EYE MOUNT



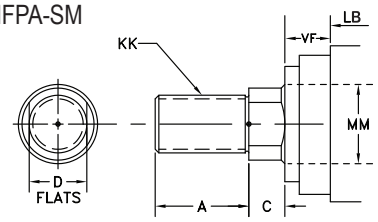
YATES STYLE **"V"**
NFPA-MP3



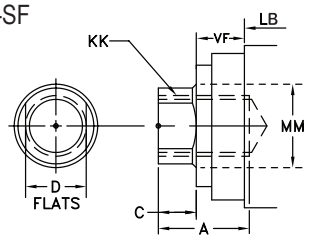


STANDARD ROD ENDS

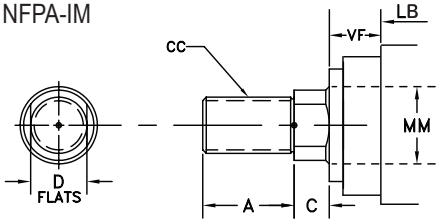
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

	SAE															ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	CB *	CD	CW	EW Φ	L	LR	M	MR	LB	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	3/4	1/2	1/2	3/4	3/4	9/16	1/2	9/16	3 5/8	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	3/4	1/2	1/2	3/4	3/4	9/16	1/2	9/16	3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	3/4	1/2	1/2	3/4	3/4	9/16	1/2	9/16	3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	3/4	7/8	4 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	3/4	7/8	4 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	3/4	7/8	4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	1 1/2	1	3/4	1 1/2	1 1/2	1 5/16	1	1 1/8	5	3 1/8
8	8 1/2	3/4	12	3/4	2	1 1/2	9/16	1 1/2	1	3/4	1 1/2	1 1/2	1 5/16	1	1 1/8	5 1/8	3 1/4

BORE	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS											ADD STROKE
	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	XC
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/8
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/4
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/4
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	5 1/2
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 11/32	5 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 1/8
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	6 3/8
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	7 3/8
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	7 1/2
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	7 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	7 1/2
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	§	3 5/16	7 3/4
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7 1/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 3/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	7 5/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	7 3/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	§	3 5/16	8
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	§	3 5/16	8
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	8 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	8 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	8 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	8 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	8 3/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	§	3 7/16	8 3/4
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	8 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 1/2
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	8 5/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	8 7/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	8 7/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	8 7/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	8 7/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/16	8 7/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/16	8 7/8

† HEAD END PORTS SHALLOW TAPPED

Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44

‡ B DIMENSION TOLERANCE -.001/ -.003

* CLEVIS DESIGNED TO FIT YATES STD EYE BRACKET - SEE PAGE 78

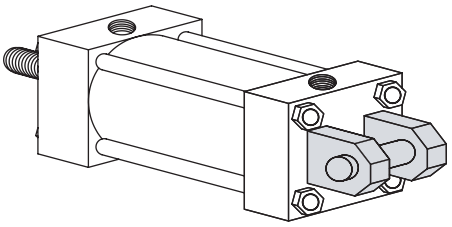
Φ EYE DESIGNED TO FIT YATES STD CLEVIS BRACKET - SEE PAGE 77

NOTE: MP3 MOUNT DOES NOT INCLUDE PIVOT PIN

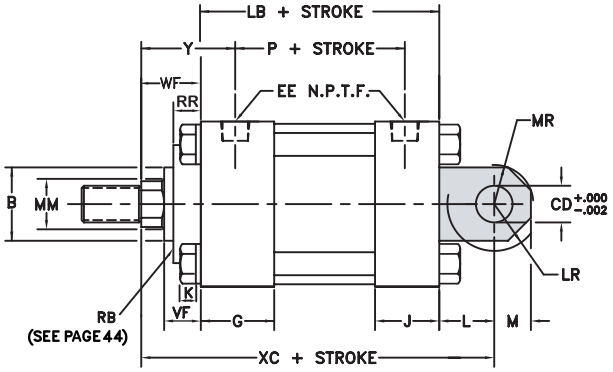
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

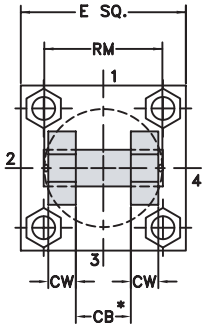
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

CAP FIXED CLEVIS MOUNT

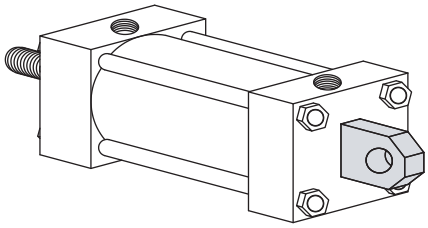


YATES STYLE **"C"**
NFPA-MP1

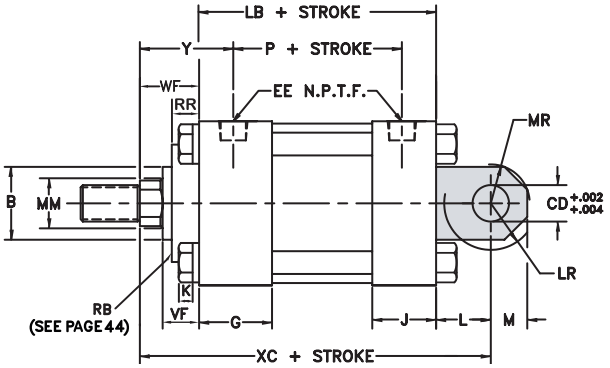


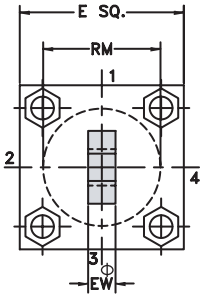


CAP FIXED EYE MOUNT



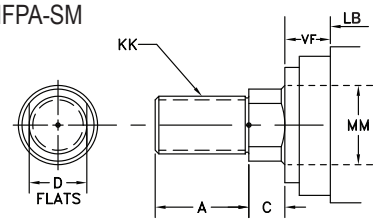
YATES STYLE **"V"**
NFPA-MP3



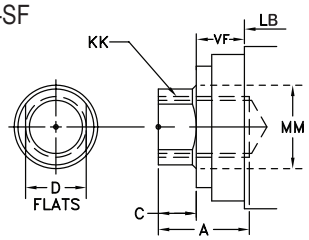


STANDARD ROD ENDS

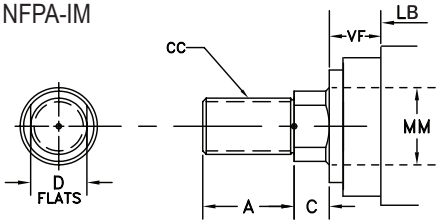
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



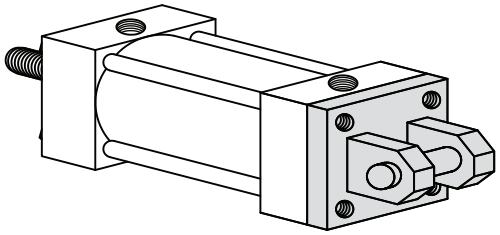
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

	SAE															ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	CB *	CD	CW	EW Φ	L	LR	M	MR	LB	P
10	10 5/8	1	16	3/4	2 1/4	2	11/16	2	1 3/8	1	2	2 1/8	1 13/16	1 3/8	1 1/2	6 3/8	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	2 1/2	1 3/4	1 1/4	2 1/2	2 1/4	1 15/16	1 3/4	1 7/8	6 7/8	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	2 1/2	2	1 1/4	2 1/2	2 1/2	2 3/16	2	2 3/16	8 1/8	5 1/2
16	17 1/2	1 1/2	24	3/4	2 15/16	2 15/16	15/16	2 1/2	2	1 3/4	2 1/2	3 1/2	3	2 3/4	3	9 1/4	6 1/2
18	19 1/2	1 1/2	24	7/8	3 7/16	3 7/16	1	3	2 1/2	2	3	4 1/4	3 3/4	3 1/4	3 1/2	10 1/4	6 1/2
20	21 3/4	2	32	7/8	3 15/16	3 15/16	1 1/8	3	2 1/2	2	3	4 3/4	4 1/4	3 3/4	4 1/16	11 3/4	7 3/8

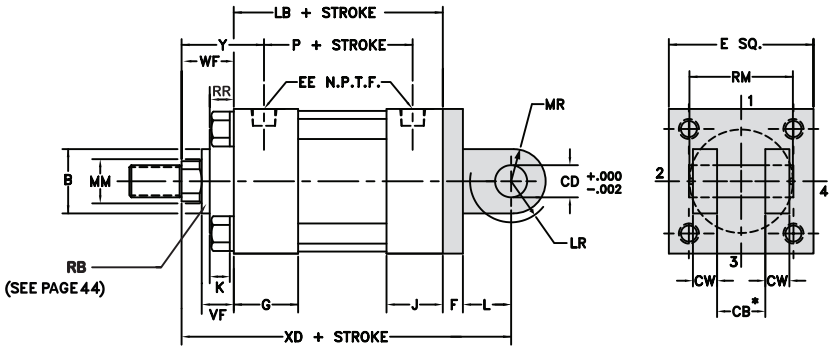
BORE	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS											ADD STROKE
	MM	KK	CC	A	B	C	D	VF	WF	RR	RM	Y	XC
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/8	10 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	10 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	10 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	10 3/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	10 3/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	10 3/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	10 3/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	10 3/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	10 3/4
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	11 1/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	11 3/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	11 3/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	11 3/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	11 3/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	11 3/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	11 3/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	11 3/8
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 13/16	12 7/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 13/16	12 7/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 13/16	12 7/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 13/16	12 7/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 13/16	12 7/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 13/16	12 7/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 13/16	12 7/8
16	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/8	15
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 5/8	15
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 5/8	15
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 5/8	15
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 5/8	15
18	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 1/8	16 3/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 1/8	16 3/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 1/8	16 3/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 1/8	16 3/4
20	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 7/16	18 3/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 7/16	18 3/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 7/16	18 3/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 7/16	18 3/4

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
‡ B DIMENSION TOLERANCE -.001/ -.003
* CLEVIS DESIGNED TO FIT YATES STD EYE BRACKET - SEE PAGE 78
Φ EYE DESIGNED TO FIT YATES STD CLEVIS BRACKET - SEE PAGE 77
NOTE: MP3 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

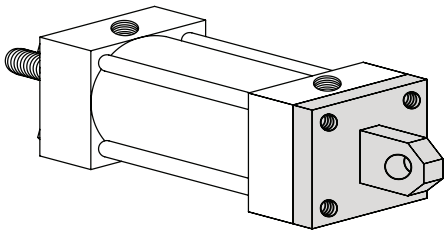
CAP DETACHABLE CLEVIS MOUNT



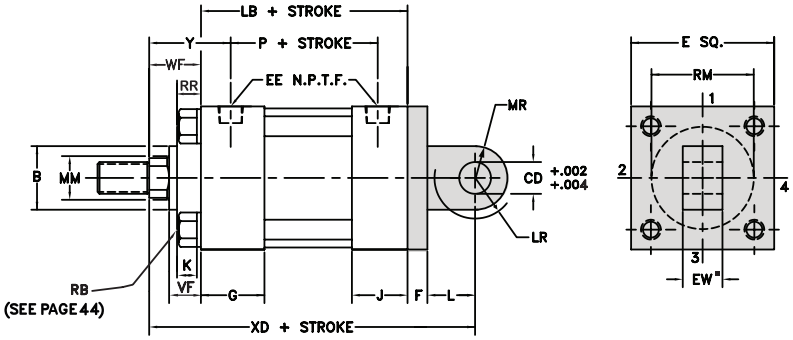
YATES STYLE **"DC"**
NFPA-MP2



CAP DETACHABLE EYE MOUNT



YATES STYLE **"DV"**
NFPA-MP4



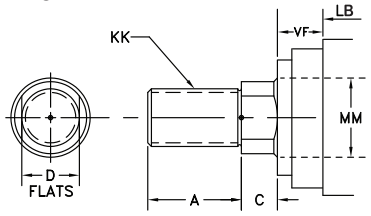
† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
‡ B DIMENSION TOLERANCE -.001/ -.003
* CLEVIS DESIGNED TO FIT YATES STD EYE BRACKET - SEE PAGE 78
Φ EYE DESIGNED TO FIT YATES STD CLEVIS BRACKET - SEE PAGE 77

NOTE: MP4 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

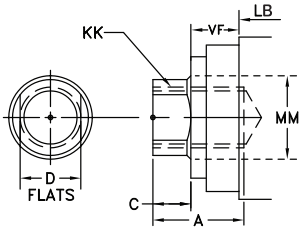
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

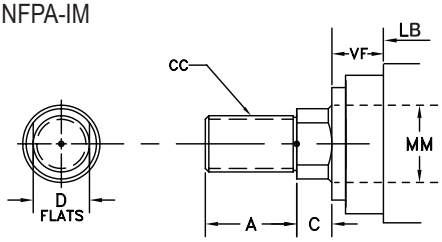
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



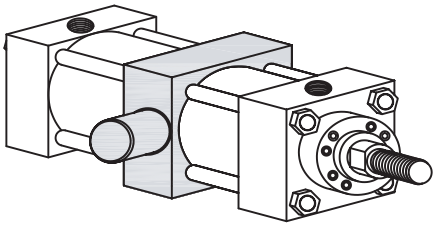
#1 MALE
NFPA-IM



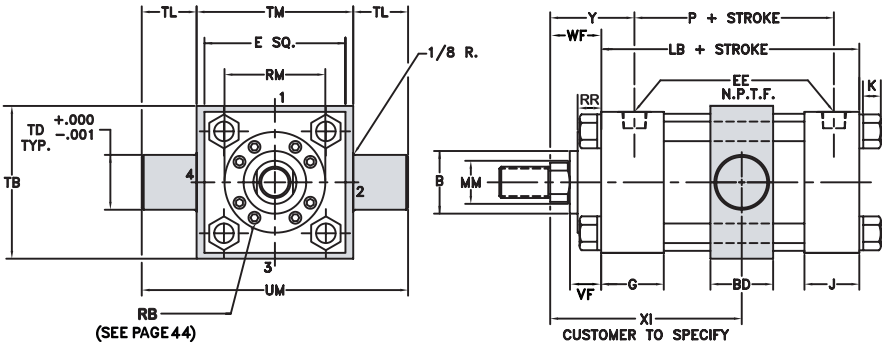
	SAE															ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	CB*	CD	CW	EW Φ	L	LR	M	MR	LB	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	3/4	1/2	1/2	3/4	3/4	9/16	1/2	9/16	3 5/8	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	3/4	1/2	1/2	3/4	3/4	9/16	1/2	9/16	3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	3/4	1/2	1/2	3/4	3/4	9/16	1/2	9/16	3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	3/4	7/8	4 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	3/4	7/8	4 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	3/4	7/8	4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	1 1/2	1	3/4	1 1/2	1 1/2	1 5/16	1	1 1/8	5	3 1/8

BORE	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	XD
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/4
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	6 1/8
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	6 1/8
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 3/8
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	5 7/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 11/32	6 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 1/2
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	6 3/4
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7 1/2
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 3/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	8
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	8 1/8
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7 1/2
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 3/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	8 1/8
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	§	3 5/16	8 3/8
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7 3/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	8 1/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	8 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	8 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	§	3 5/16	8 5/8
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	§	3 5/16	8 5/8
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	8 7/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	9 1/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	9 1/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	9 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	9 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	9 1/2
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	§	3 7/16	9 1/2

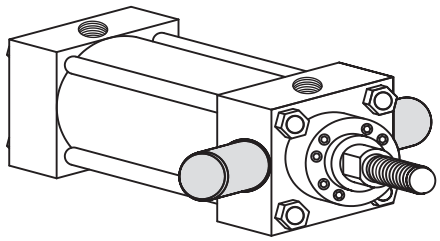
INTERMEDIATE FIXED TRUNNION MOUNT



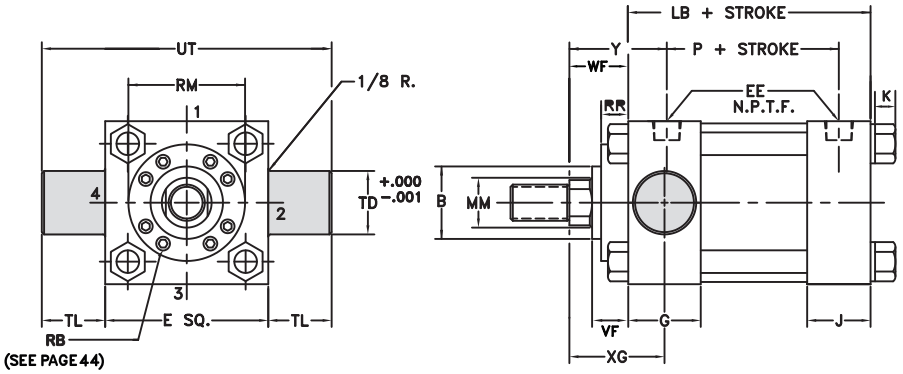
YATES STYLE **"T"**
NFPA-MT4



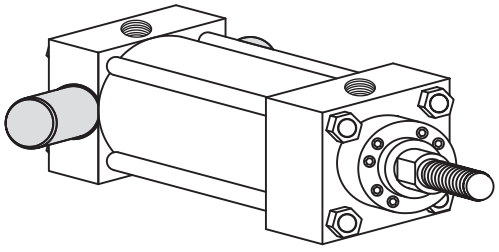
HEAD TRUNNION MOUNT



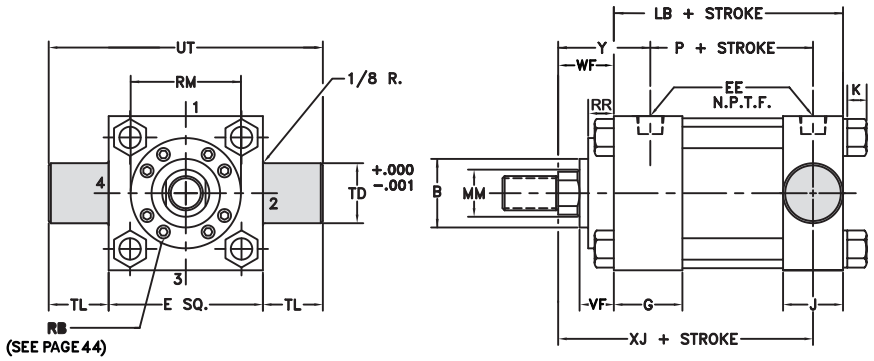
YATES STYLE **"U"**
NFPA-MT1



CAP TRUNNION MOUNT

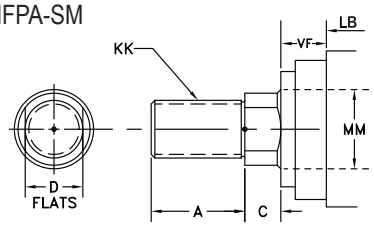


YATES STYLE **"W"**
NFPA-MT2

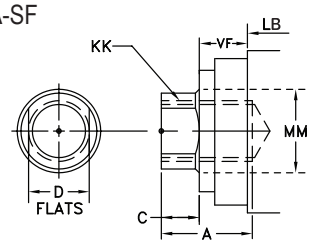


STANDARD ROD ENDS

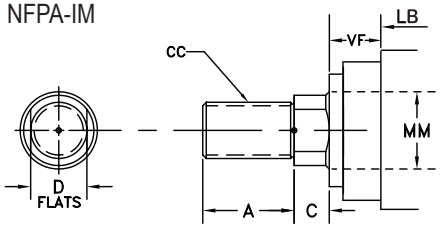
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



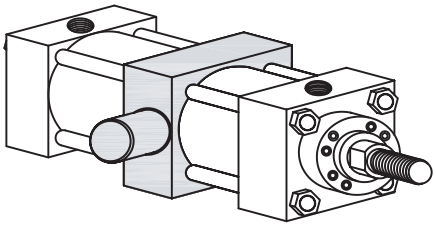
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

	SAE															ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	TD	TL	UT	TB	TM	UM	BD	XI	LB	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	1	1	4	2 1/2	2 1/2	4 1/2	1 1/4	SPECIFY	3 5/8	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	1	1	4 1/2	3	3	5	1 1/2		3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	1	1	5	3 1/2	3 1/2	5 1/2	1 1/2		3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	1	1	5 3/4	4 1/4	4 1/2	6 1/2	2		4 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	1	1	6 1/2	5	5 1/4	7 1/4	2		4 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	1	1	7 1/2	6	6 1/4	8 1/4	2		4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	1 3/8	1 3/8	9 1/4	7	7 5/8	10 3/8	2 1/2		5	3 1/8
8	8 1/2	3/4	12	3/4	2	1 1/2	9/16	1 3/8	1 3/8	11 1/4	9 1/2	9 3/4	12 1/2	2 1/2		5 1/8	3 1/4

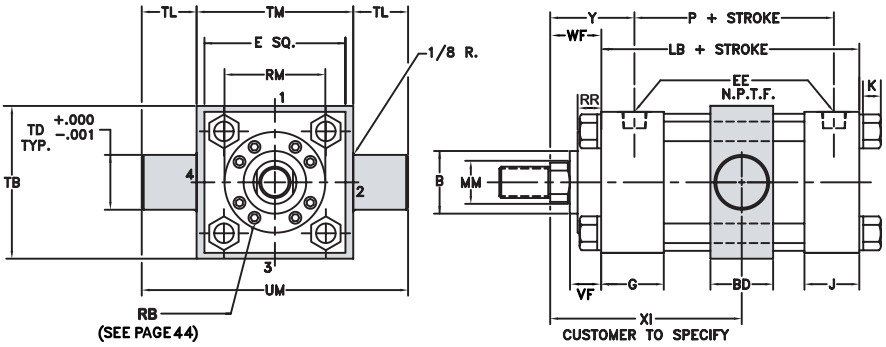
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	XG	XJ
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	1 3/4	4 1/8
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	2 1/8	4 1/2
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	1 3/4	4 1/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	2 1/8	4 1/2
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	2 3/8	4 3/4
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	1 3/4	4 1/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 11/32	2 1/8	4 5/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	2 3/8	4 7/8
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	2 5/8	5 1/8
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	2 1/4	5
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 1/2	5 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	2 3/4	5 1/2
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	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 1/2	5 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	2 3/4	5 1/2
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	2 7/8	5 5/8
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	§	3 5/16	3 1/8	5 7/8
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	2 1/4	5 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 1/2	5 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	2 3/4	5 3/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	2 7/8	5 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	3 1/8	6 1/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	§	3 5/16	3 1/8	6 1/8
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	§	3 5/16	3 1/8	6 1/8
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	2 5/8	5 7/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	2 7/8	6 1/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	3	6 1/4
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	3 1/4	6 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	3 1/4	6 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	3 1/4	6 1/2
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	§	3 7/16	3 1/4	6 1/2
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	2 5/8	6
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	2 7/8	6 1/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	3	6 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	3 1/4	6 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	3 1/4	6 5/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	3 1/4	6 5/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	3 1/4	6 5/8
	4 1/2	3 1/4-12	3 3/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/16	3 1/4	6 5/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/16	3 1/4	6 5/8

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
‡ B DIMENSION TOLERANCE -.001/ -.003
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

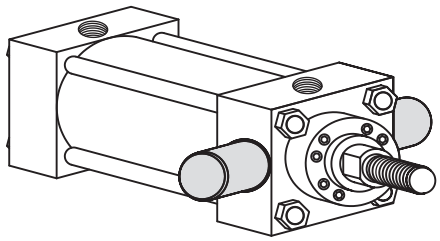
INTERMEDIATE FIXED TRUNNION MOUNT



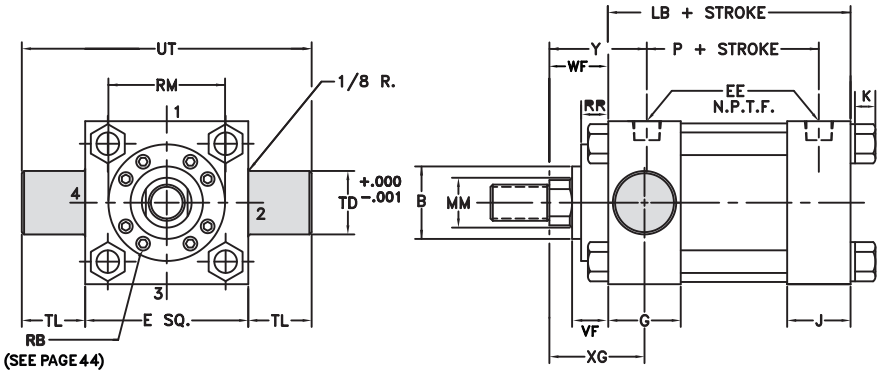
YATES STYLE **"T"**
NFPA-MT4



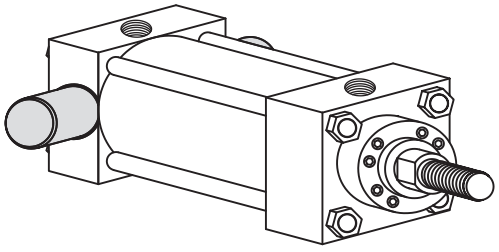
HEAD TRUNNION MOUNT



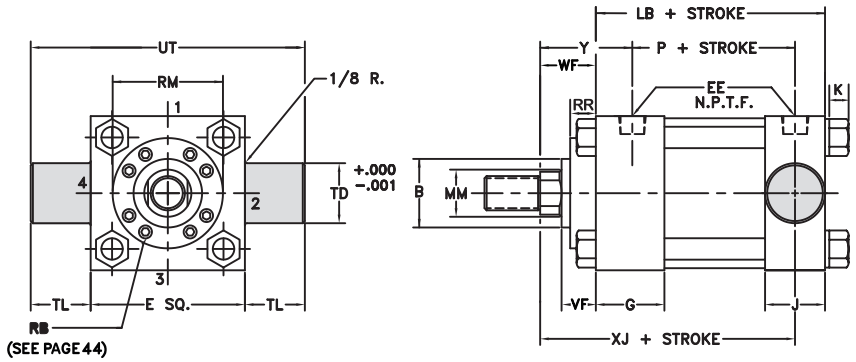
YATES STYLE **"U"**
NFPA-MT1



CAP TRUNNION MOUNT

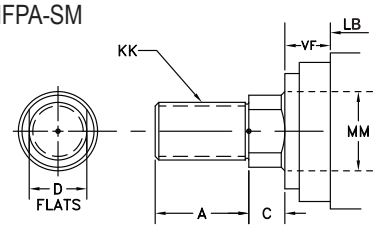


YATES STYLE **"W"**
NFPA-MT2

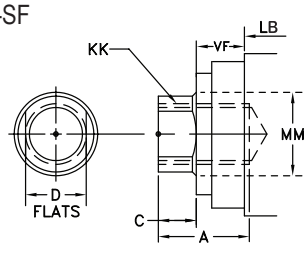


STANDARD ROD ENDS

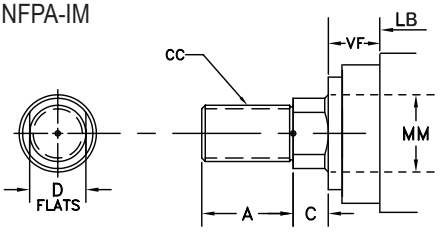
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

															ADD STROKE	
BORE	E	EE	SAE OPT	F	G	J	K	TD	TL	UT	TB	TM	UM	BD	XI	LB	P
10	10 5/8	1	16	3/4	2 1/4	2	11/16	1 3/4	1 3/4	14 1/8	11 3/4	12	15 1/2	3	SPECIFY	6 3/8	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	1 3/4	1 3/4	16 1/4	13 3/4	14	17 1/2	3		6 7/8	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	2	2	18 3/4	16	16 1/4	20 1/4	3 1/2		8 1/8	5 1/2
16	17 1/2	1 1/2	24	3/4	2 15/16	2 15/16	15/16	2 3/4	2 3/4	23	NA	NA	NA	NA	NA	9 1/4	6 1/2
18	19 1/2	1 1/2	24	7/8	3 7/16	3 7/16	1	3	3	25 1/2	NA	NA	NA	NA	NA	10 1/4	6 1/2
20	21 3/4	2	32	7/8	3 15/16	3 15/16	1 1/8	3 1/2	3 1/2	28 3/4	NA	NA	NA	NA	NA	11 3/4	7 3/8

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	XG	XJ
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/8	3	7 1/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	3 1/8	7 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	3 3/8	7 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	3 3/8	7 5/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	3 3/8	7 5/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	3 3/8	7 5/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	3 3/8	7 5/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	3 3/8	7 5/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	3 3/8	7 5/8
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	3 1/8	7 7/8
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	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	3 3/8	8 1/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	3 3/8	8 1/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	3 3/8	8 1/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	3 3/8	8 1/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	3 3/8	8 1/8
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 13/16	3 5/8	9 1/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 13/16	3 5/8	9 1/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 13/16	3 5/8	9 1/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 13/16	3 5/8	9 1/4
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 13/16	3 5/8	9 1/4
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 13/16	3 5/8	9 1/4
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 13/16	3 5/8	9 1/4
16	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/8	3 11/16	10 1/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 5/8	3 11/16	10 1/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 5/8	3 11/16	10 1/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 5/8	3 11/16	10 1/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 5/8	3 11/16	10 1/16
18	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 1/8	3 15/16	10 13/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 1/8	3 15/16	10 13/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 1/8	3 15/16	10 13/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 1/8	3 15/16	10 13/16
20	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 7/16	4 3/16	12 1/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 7/16	4 3/16	12 1/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 7/16	4 3/16	12 1/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 7/16	4 3/16	12 1/16

† HEAD END PORTS SHALLOW TAPPED

Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

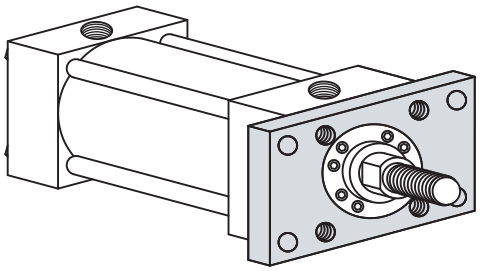
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44

‡ B DIMENSION TOLERANCE -.001/ -.003

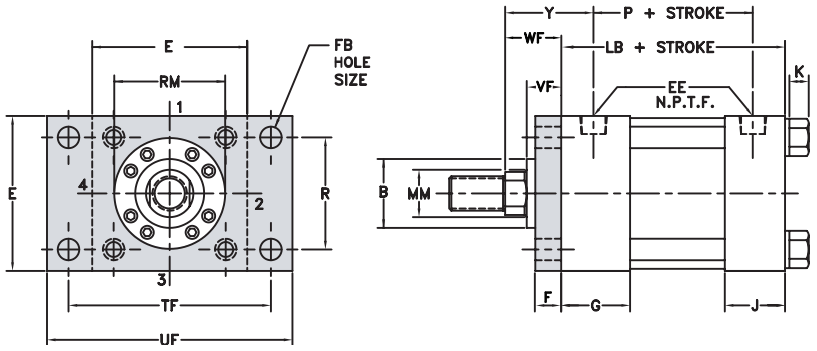
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

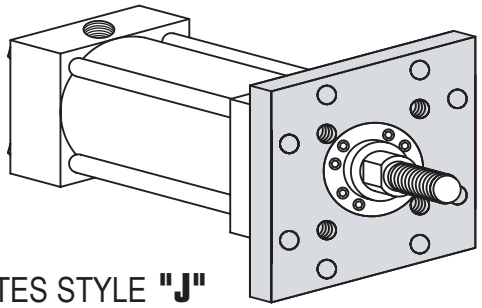
HEAD RECTANGULAR FLANGE MOUNT



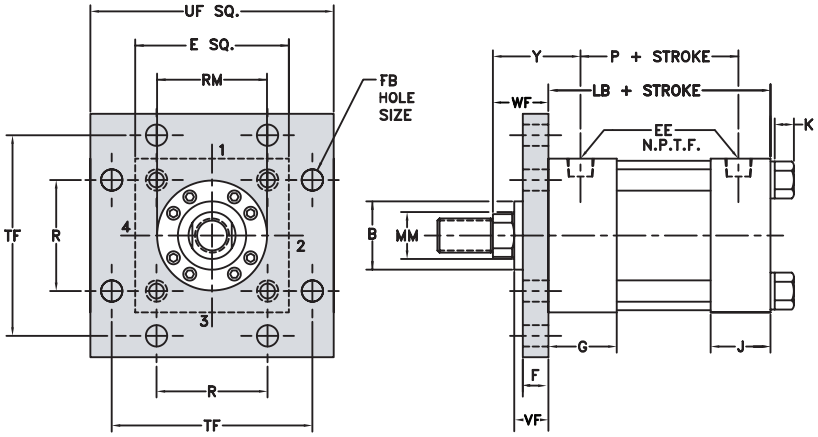
YATES STYLE **"F"**
NFPA-MF1



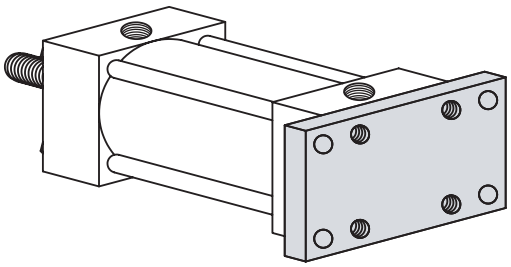
HEAD SQUARE FLANGE MOUNT



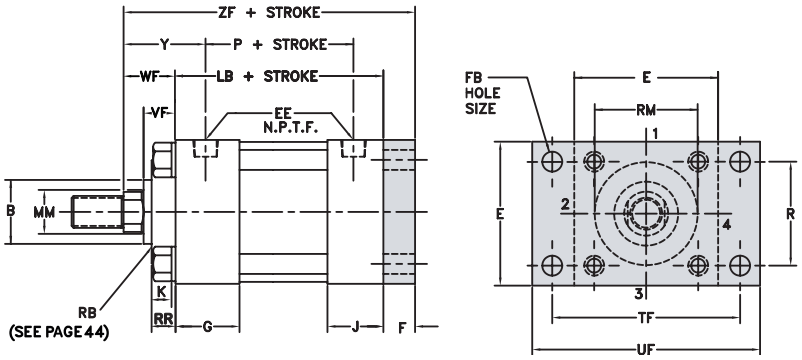
YATES STYLE **"J"**
NFPA-MF5



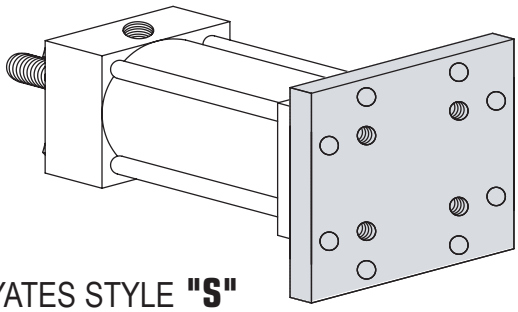
CAP RECTANGULAR FLANGE MOUNT



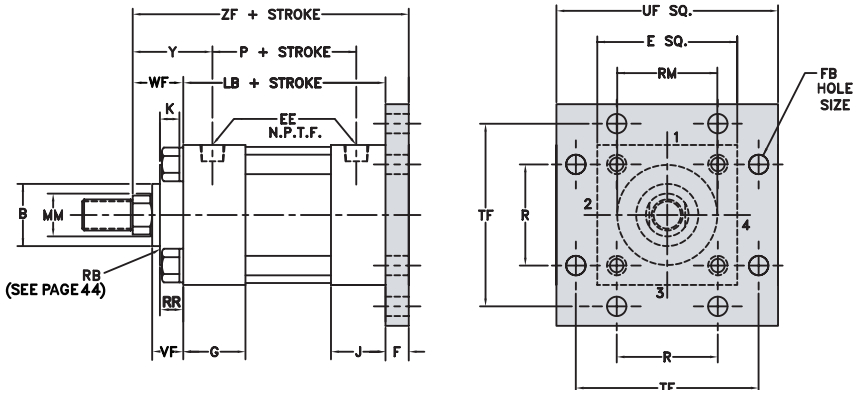
YATES STYLE **"R"**
NFPA-MF2



CAP SQUARE FLANGE MOUNT



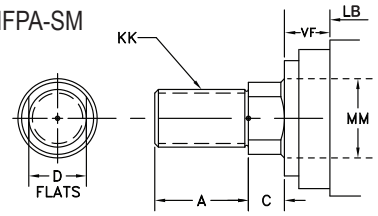
YATES STYLE **"S"**
NFPA-MF6



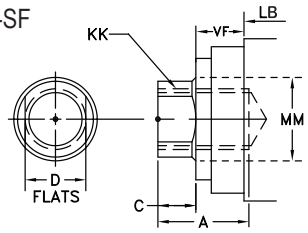
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

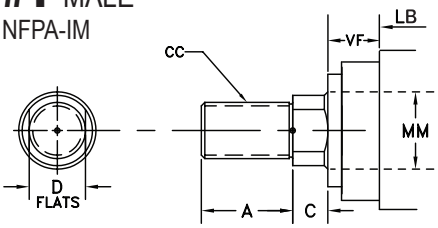
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



	SAE											ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	FB	R	TF	UF	LB	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	5/16	1.43	2 3/4	3 3/8	3 5/8	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	3/8	1.84	3 3/8	4 1/8	3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	3/8	2.19	3 7/8	4 5/8	3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	7/16	2.76	4 11/16	5 1/2	4 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	7/16	3.32	5 7/16	6 1/4	4 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	9/16	4.10	6 5/8	7 5/8	4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	9/16	4.88	7 5/8	8 5/8	5	3 1/8

BORE	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE	F MOUNT MAX PSI
	MM	KK	CC	A	B	C	D	VF	WF	RR	RM	Y	ZF	PUSH
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5	650
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/8	375
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5	500
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	5 3/8	350
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	5 5/8	200
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	5 1/8	300
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 11/32	5 1/2	300
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	5 3/4	200
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	6	150
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	6 1/4	650
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	6 1/2	650
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	6 3/4	400
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	6 7/8	350
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	6 1/4	450
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	6 1/2	450
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	6 3/4	325
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	6 7/8	325
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	§	3 5/16	7 1/8	225
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	6 1/2	300
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	6 3/4	300
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	7	300
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	7 1/8	225
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	7 3/8	225
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	§	3 5/16	7 3/8	175
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	§	3 5/16	7 3/8	125
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	7 3/8	350
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	7 5/8	350
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	7 3/4	300
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	8	300
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	8	200
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	8	200
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	§	3 7/16	8	200

† HEAD END PORTS SHALLOW TAPPED

Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

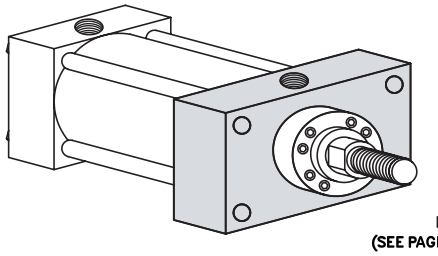
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44

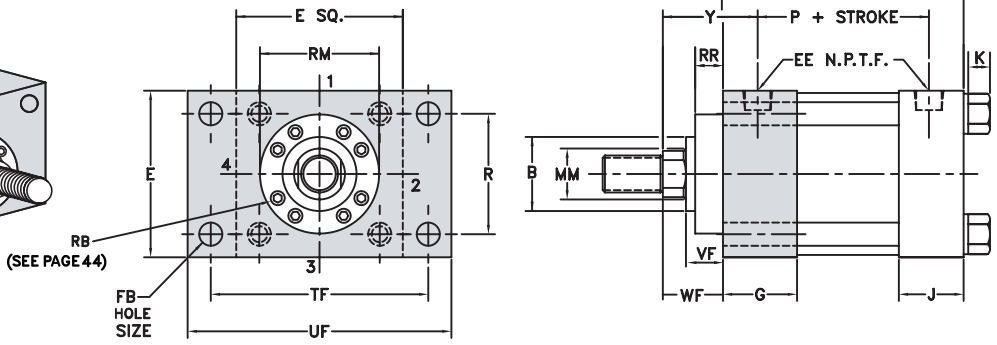
‡ B DIMENSION TOLERANCE -.001/ -.003

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

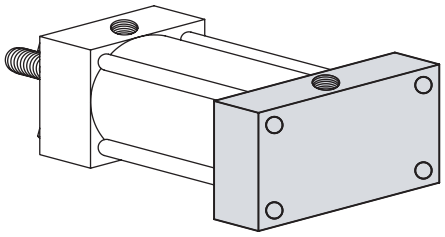
HEAD RECTANGULAR INTEGRAL FLANGE MOUNT

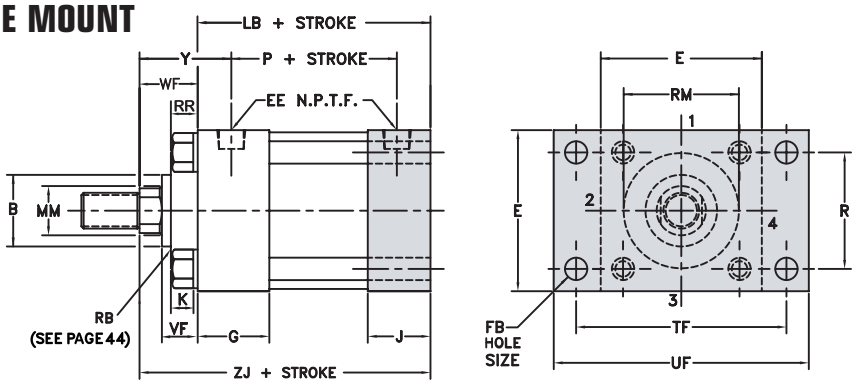




YATES STYLE **"G"**
NFPA-ME5

CAP RECTANGULAR INTEGRAL FLANGE MOUNT

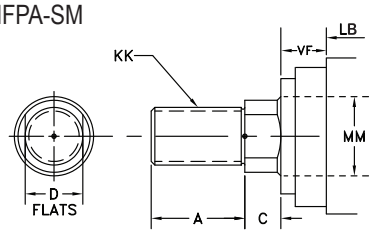




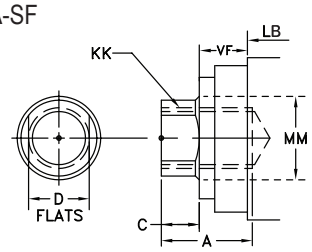
YATES STYLE **"P"**
NFPA-ME6

STANDARD ROD ENDS

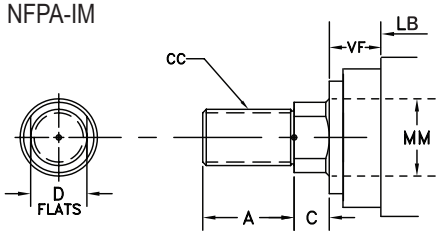
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

	SAE											ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	FB	R	TF	UF	LB	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	5/16	1.43	2 3/4	3 3/8	3 5/8	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	3/8	1.84	3 3/8	4 1/8	3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	3/8	2.19	3 7/8	4 5/8	3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	7/16	2.76	4 11/16	5 1/2	4 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	7/16	3.32	5 7/16	6 1/4	4 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	9/16	4.10	6 5/8	7 5/8	4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	9/16	4.88	7 5/8	8 5/8	5	3 1/8

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	ZJ
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8 §	1 31/32	4 5/8
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2 §	2 11/32	5
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8 §	1 31/32	4 5/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16 §	2 11/32	5
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32 §	2 19/32	5 1/4
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	4 3/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 11/32	5 1/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32 §	2 19/32	5 3/8
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8 §	2 27/32	5 5/8
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	5 5/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	5 7/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	6 1/8
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4 §	3 1/16	6 1/4
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	5 5/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	5 7/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	6 1/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4 §	3 1/16	6 1/4
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	2 1/2 §	3 5/16	6 1/2
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 5/8	2 7/16	5 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	6 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	6 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	6 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	6 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4 §	3 5/16	6 3/4
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8 §	3 5/16	6 3/4
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	6 5/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	6 7/8
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	7
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	7 1/4
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	7 1/4
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	7 1/4
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	3/4	6 7/16 §	3 7/16	7 1/4

† HEAD END PORTS SHALLOW TAPPED

Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

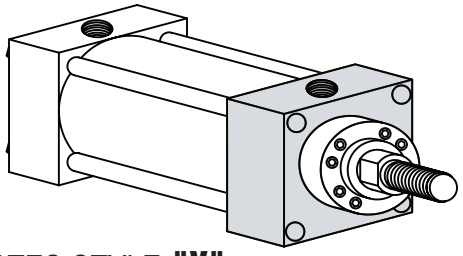
§ P-MOUNT CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44

‡ B DIMENSION TOLERANCE -.001/ -.003

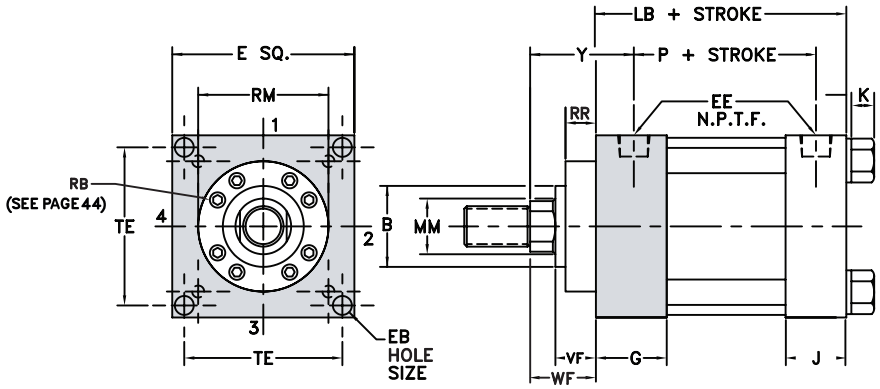
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

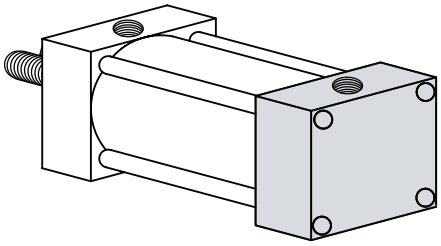
HEAD SQUARE INTEGRAL FLANGE MOUNT



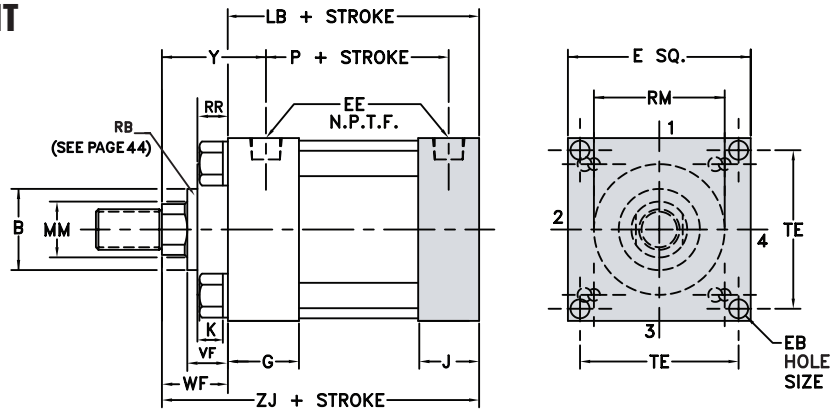
YATES STYLE **"X"**
NFPA-ME3



CAP SQUARE INTEGRAL FLANGE MOUNT

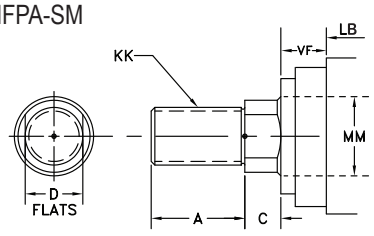


YATES STYLE **"Z"**
NFPA-ME4

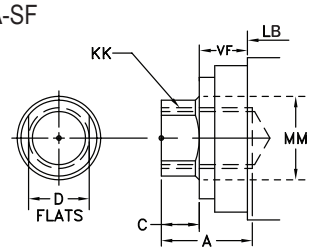


STANDARD ROD ENDS

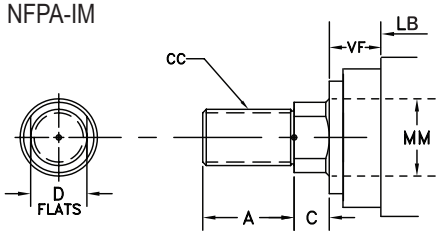
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



	SAE									ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	EB	TE	LB	P
8	8 1/2	3/4	12	3/4	2	1 1/2	9/16	11/16	7.57	5 1/8	3 1/4

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	ZJ
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	6 3/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	7
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	7 1/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	7 3/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	7 3/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	7 3/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	7 3/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/16	7 3/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/16	7 3/8

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

										ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	EB	TE	LB	P
10	10 5/8	1	16	3/4	2 1/4	2	11/16	13/16	9.40	6 3/8	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	13/16	11.10	6 7/8	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	15/16	12.87	8 1/8	5 1/2
16	17 1/2	1 1/2	24	3/4	2 15/16	2 15/16	15/16	1 5/16	14.75	9 1/4	6 1/2
18	19 1/2	1 1/2	24	7/8	3 7/16	3 7/16	1	1 9/16	16.50	10 1/4	6 1/2
20	21 3/4	2	32	7/8	3 15/16	3 15/16	1 1/8	1 13/16	18.25	11 3/4	7 3/8

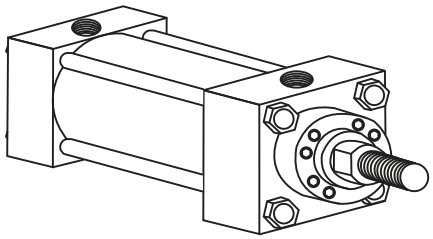
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	ZJ
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/8	8 1/4
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	8 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	8 5/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	8 5/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	8 5/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	8 5/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	8 5/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	8 5/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3/4	8 3/8	3 1/2	8 5/8
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	8 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	9 1/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	9 1/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	9 1/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	9 1/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	9 1/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	9 1/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3/4	8 3/8	3 1/2	9 1/8
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 13/16	10 3/8
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 13/16	10 3/8
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 13/16	10 3/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 13/16	10 3/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 13/16	10 3/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 13/16	10 3/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3/4	8 3/8	3 13/16	10 3/8
16	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/8	11 1/2
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 5/8	11 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 5/8	11 1/2
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 5/8	11 1/2
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	3/4	8 3/8	3 5/8	11 1/2
18	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 1/8	12 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 1/8	12 1/2
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 1/8	12 1/2
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 1/8	12 1/2
20	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 7/16	14
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 7/16	14
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 7/16	14
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 7/16	14

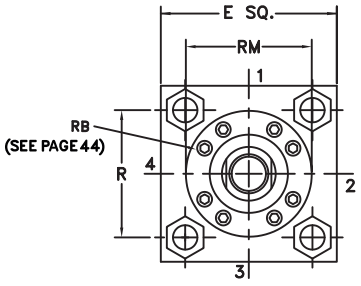
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

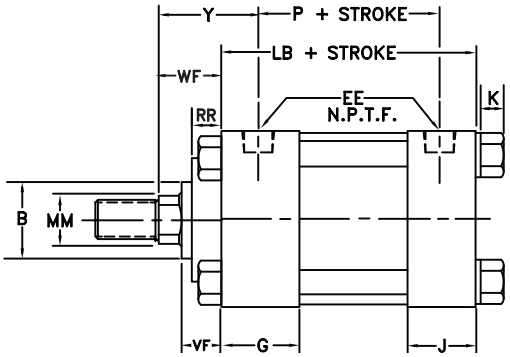
‡ B DIMENSION TOLERANCE -.001/ -.003

NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

NO TIE RODS EXTENDED MOUNT

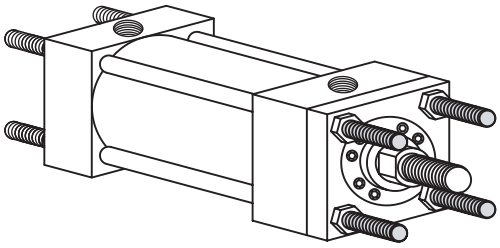


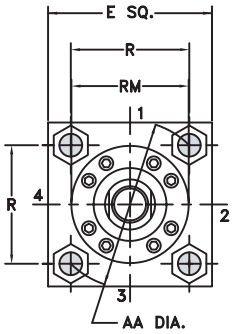


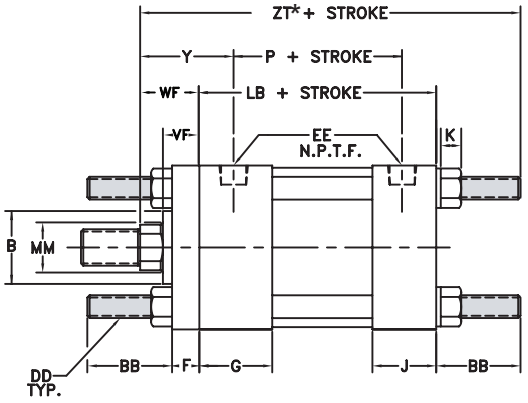


YATES STYLE **"K"**
NFPA-MX0

BOTH ENDS TIE RODS EXTENDED MOUNT

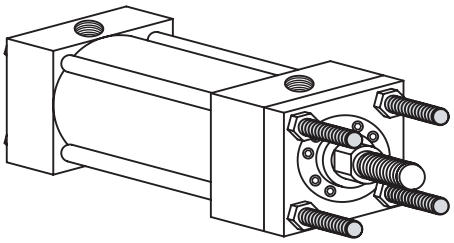


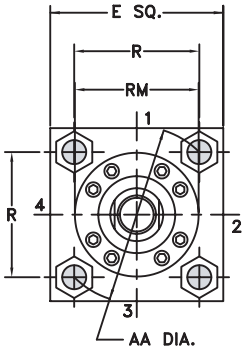


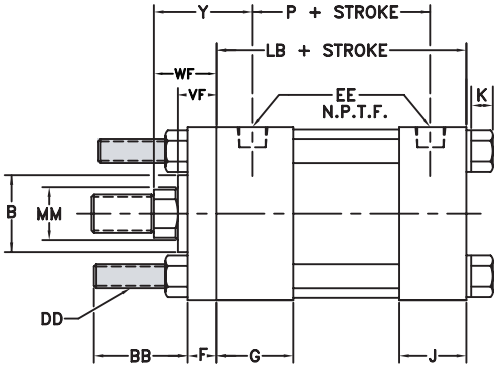


YATES STYLE **"L"**
NFPA-MX1

HEAD TIE RODS EXTENDED MOUNT

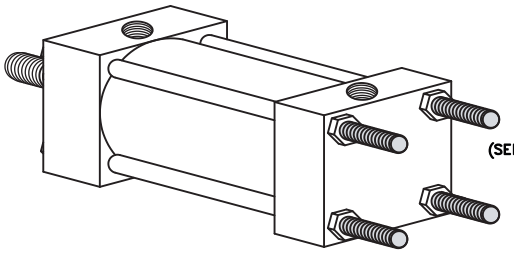


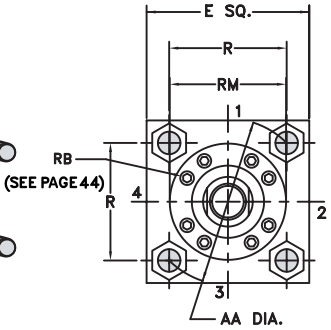


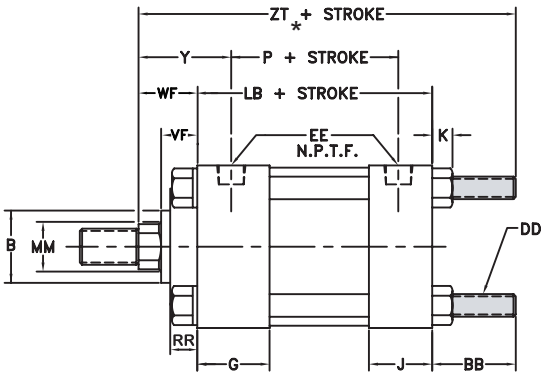


YATES STYLE **"M"**
NFPA-MX3

CAP TIE RODS EXTENDED MOUNT





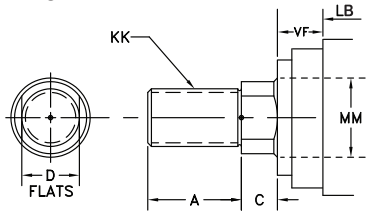


YATES STYLE **"N"**
NFPA-MX2

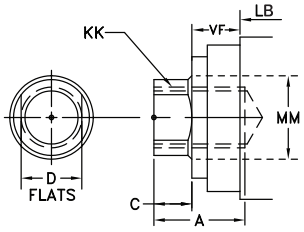
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

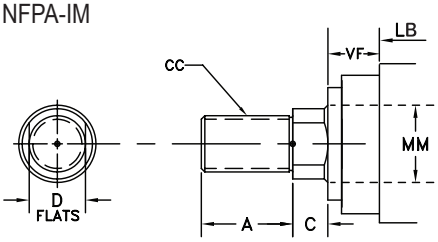
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



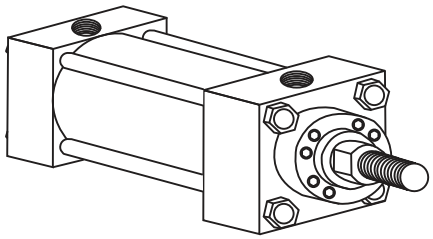
	SAE											ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	AA	BB	DD	R	LB	P
1 1/2	2	3/8	6	3/8	1 1/2	1	1/4	2.02	1	1/4-28	1.43	3 5/8	2 3/16
2	2 1/2	3/8	6	3/8	1 1/2	1	5/16	2.60	1 1/8	5/16-24	1.84	3 5/8	2 3/16
2 1/2	3	3/8	6	3/8	1 1/2	1	5/16	3.10	1 1/8	5/16-24	2.19	3 3/4	2 5/16
3 1/4	3 3/4	1/2	10	5/8	1 3/4	1 1/4	3/8	3.90	1 3/8	3/8-24	2.76	4 1/4	2 5/8
4	4 1/2	1/2	10	5/8	1 3/4	1 1/4	3/8	4.70	1 3/8	3/8-24	3.32	4 1/4	2 5/8
5	5 1/2	1/2	10	5/8	1 3/4	1 1/4	7/16	5.80	1 13/16	1/2-20	4.10	4 1/2	2 7/8
6	6 1/2	3/4	12	3/4	2	1 1/2	7/16	6.90	1 13/16	1/2-20	4.88	5	3 1/8

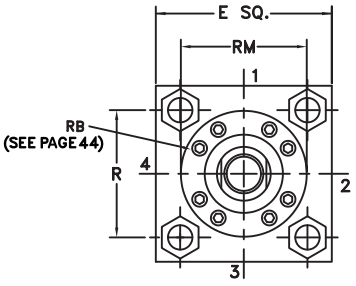
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSION									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	RR	RM	Y	ZT*
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 5/8
	1†Ω	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	6
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 31/32	5 3/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 11/32	6 1/8
	1 3/8†Ω	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 3/8
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 31/32	5 7/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 11/32	6 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	§	2 19/32	6 1/2
	1 3/4†Ω	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 27/32	6 3/4
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	§	2 15/16	7 1/2
	2†	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	-	§	3 1/16	7 5/8
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 1/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	7 1/2
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	7 5/8
	2 1/2†	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	-	§	3 5/16	7 7/8
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 1/2	2 7/16	7 11/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	7 15/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	2 15/16	8 3/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/16	8 5/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 5/16	8 9/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	-	§	3 5/16	8 9/16
	3 1/2†	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	-	§	3 5/16	8 9/16
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	8 7/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 11/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	8 13/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	9 1/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	9 1/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	9 1/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	-	§	3 7/16	9 1/16

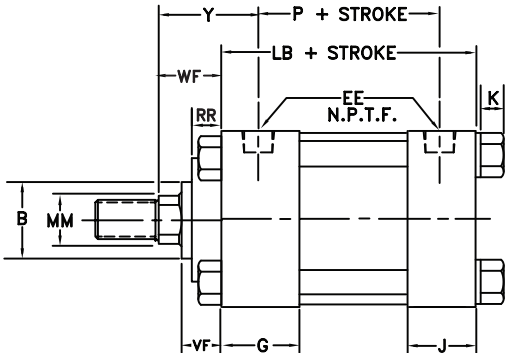
† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSIONS INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 44
* ZT DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 74 FOR DETAILS

NOTE: 1 1/2" THRU 6" BORE CYLINDERS ON L AND M MOUNTS HAVE FULL PLATE RETAINERS.
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER
NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

NO TIE RODS EXTENDED MOUNT

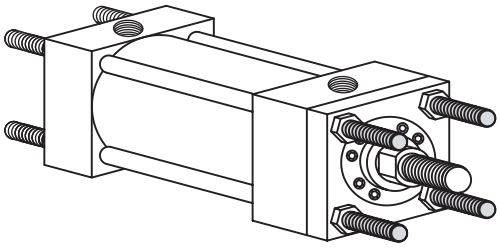


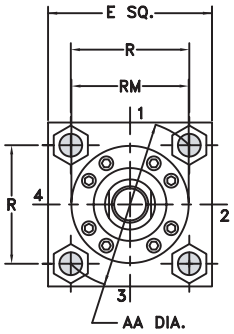


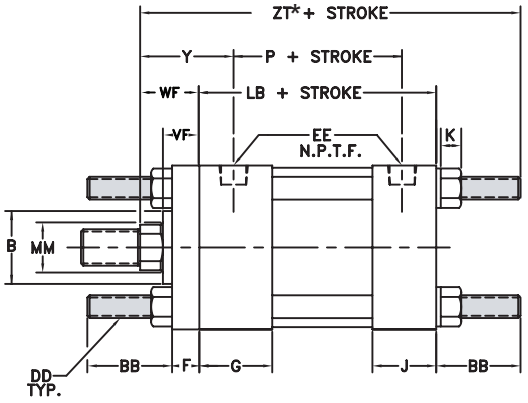


YATES STYLE **"K"**
NFPA-MX0

BOTH ENDS TIE RODS EXTENDED MOUNT

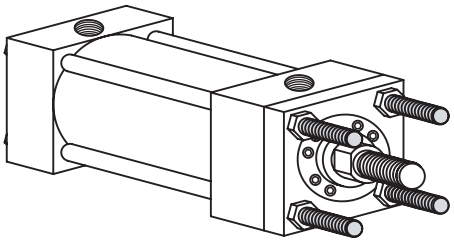


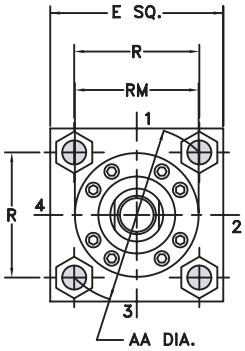


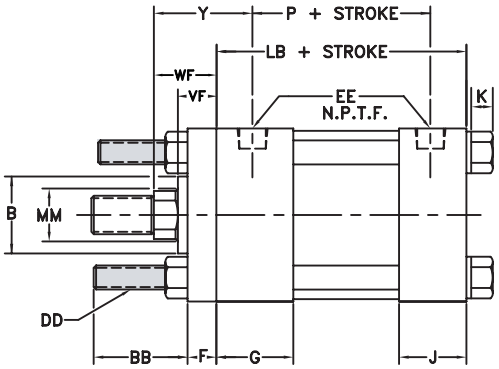


YATES STYLE **"L"**
NFPA-MX1

HEAD TIE RODS EXTENDED MOUNT

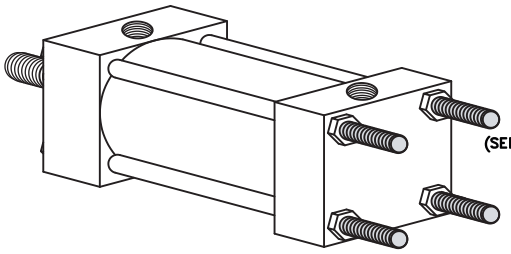


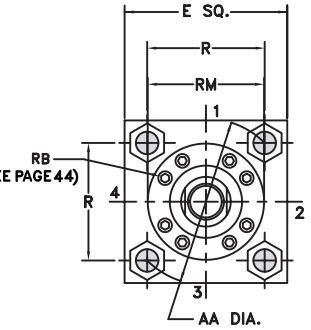


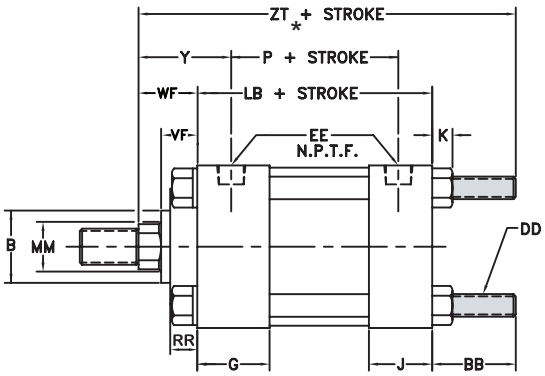


YATES STYLE **"M"**
NFPA-MX3

CAP TIE RODS EXTENDED MOUNT







YATES STYLE **"N"**
NFPA-MX2

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

YATES Cylinders

	SAE											ADD STROKE	
BORE	E	EE	OPT	F	G	J	K	AA	BB	DD	R	LB	P
8	8 1/2	3/4	12	3/4	2	1 1/2	9/16	9.11	2 5/16	5/8-18	6.44	5 1/8	3 1/4
10	10 5/8	1	16	3/4	2 1/4	2	11/16	11.20	2 11/16	3/4-16	7.92	6 3/8	4 1/8
12	12 3/4	1	16	3/4	2 1/4	2	11/16	13.29	2 11/16	3/4-16	9.40	6 7/8	4 5/8
14	14 3/4	1 1/4	20	3/4	2 3/4	2 1/4	13/16	15.41	3 3/16	7/8-14	10.90	8 1/8	5 1/2
16	17 1/2	1 1/2	24	3/4	2 15/16	2 15/16	15/16	18.25	3 5/8	1-14	Φ	9 1/4	6 1/2
18	19 1/2	1 1/2	24	7/8	3 7/16	3 7/16	1	20.50	4 1/8	1 1/8-12	Φ	10 1/4	6 1/2
20	21 3/4	2	32	7/8	3 15/16	3 15/16	1 1/8	22.62	4 1/2	1 1/4-12	Φ	11 3/4	7 3/8

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B‡	C	D	VF	WF	RR	RM	Y	ZT*
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	9 1/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	9 5/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 3/16	9 7/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 7/16	9 11/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 7/16	9 11/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 7/16	9 11/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 7/16	9 11/16
	4 1/2	3 3/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 7/16	9 11/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 7/16	9 11/16
10	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/8	10 15/16
	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	11 1/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	11 5/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	11 5/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	11 5/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	11 5/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	11 5/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	11 5/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	11 5/16
12	2	1 1/2-12	1 3/4-12	2 1/4	2 5/8	7/8	1 3/4	1 1/8	2	5/16	4	3 1/4	11 9/16
	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 1/2	11 13/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 1/2	11 13/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 1/2	11 13/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 1/2	11 13/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 1/2	11 13/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 1/2	11 13/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 1/2	11 13/16
14	2 1/2	1 7/8-12	2 1/4-12	3	3 1/8	1	2 1/8	1 1/4	2 1/4	5/8	4 7/16	3 13/16	13 9/16
	3	2 1/4-12	2 3/4-12	3 1/2	3 3/4	1	2 5/8	1 1/4	2 1/4	3/4	5 1/4	3 13/16	13 9/16
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 13/16	13 9/16
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 13/16	13 9/16
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 13/16	13 9/16
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 13/16	13 9/16
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 13/16	13 9/16
16	3 1/2	2 1/2-12	3 1/4-12	3 1/2	4 1/4	1	Δ	1 1/4	2 1/4	3/4	5 5/8	3 5/8	15 1/8
	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	3 5/8	15 1/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	3 5/8	15 1/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	3 5/8	15 1/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	3 5/8	15 1/8
18	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 1/8	16 5/8
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 1/8	16 5/8
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 1/8	16 5/8
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 1/8	16 5/8
20	4	3-12	3 3/4-12	4	4 3/4	1	Δ	1 1/4	2 1/4	7/8	6 7/16	4 7/16	18 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	5 1/4	1	Δ	1 1/4	2 1/4	7/8	7 1/8	4 7/16	18 1/2
	5	3 1/2-12	4 3/4-12	5	5 3/4	1	Δ	1 1/4	2 1/4	7/8	7 5/8	4 7/16	18 1/2
	5 1/2	4-12	5 1/4-12	5 1/2	6 1/4	1	Δ	1 1/4	2 1/4	7/8	8 3/8	4 7/16	18 1/2

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER RODS

‡ B DIMENSION TOLERANCE -.001/ -.003

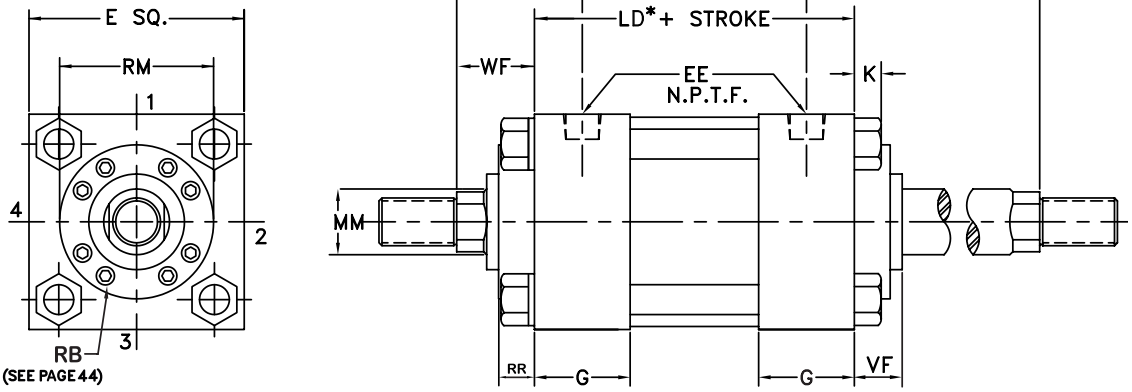
Φ FOR 16-20" BORES, SEE PAGE 44 FOR TIE ROD INFORMATION

* ZT DIMENSION CHANGES ON DOUBLE ROD CYLINDERS – SEE PAGE 74 FOR DETAILS

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER

NOTE: IF SAE PORT OPTION IS SELECTED THE "P" AND "Y" DIMENSIONS MAY VERY. CONTACT FACTORY FOR DETAILS.

DOUBLE ROD END CYLINDERS



	ROD DIA.	ADD STROKE						ADD 2X STROKE
BORE	MM	LD*	SE	SS	XE	ZE	ZT	ZM
1 1/2	5/8	4 1/8	6 3/8	3 3/8	6 1/4	6 1/2	6 1/2	6 1/8
	1	4 1/8	6 3/8	3 3/8	6 5/8	6 7/8	6 7/8	6 7/8
2	5/8	4 1/8	6 3/4	3 3/8	6 7/16	6 3/4	6 5/8	6 1/8
	1	4 1/8	6 3/4	3 3/8	6 13/16	7 1/8	7	6 7/8
	1 3/8	4 1/8	6 3/4	3 3/8	7 1/16	7 3/8	7 1/4	7 3/8
2 1/2	5/8	4 1/4	7 1/8	3 1/2	6 11/16	7	6 3/4	6 1/4
	1	4 1/4	7 1/8	3 1/2	7 1/16	7 3/8	7 1/8	7
	1 3/8	4 1/4	7 1/8	3 1/2	7 5/16	7 5/8	7 3/8	7 1/2
	1 3/4	4 1/4	7 1/8	3 1/2	7 9/16	7 7/8	7 5/8	8
3 1/4	1	4 3/4	7 3/4	3 3/4	7 5/8	8	8 1/8	7 1/2
	1 3/8	4 3/4	7 3/4	3 3/4	7 7/8	8 1/4	8 3/8	8
	1 3/4	4 3/4	7 3/4	3 3/4	8 1/8	8 1/2	8 5/8	8 1/2
	2	4 3/4	7 3/4	3 3/4	8 1/4	8 5/8	8 3/4	8 3/4
4	1	4 3/4	8	3 3/4	7 3/4	8 1/8	8 1/8	7 1/2
	1 3/8	4 3/4	8	3 3/4	8	8 3/8	8 3/8	8
	1 3/4	4 3/4	8	3 3/4	8 1/4	8 5/8	8 5/8	8 1/2
	2	4 3/4	8	3 3/4	8 3/8	8 3/4	8 3/4	8 3/4
	2 1/2	4 3/4	8	3 3/4	8 5/8	9	9	9 1/4
5	1	5	8 3/8	3 5/8	8 1/16	8 9/16	8 13/16	7 3/4
	1 3/8	5	8 3/8	3 5/8	8 5/16	8 13/16	9 1/16	8 1/4
	1 3/4	5	8 3/8	3 5/8	8 9/16	9 1/16	9 5/16	8 3/4
	2	5	8 3/8	3 5/8	8 11/16	9 3/16	9 7/16	9
	2 1/2	5	8 3/8	3 5/8	8 15/16	9 7/16	9 11/16	9 1/2
	3	5	8 3/8	3 5/8	8 15/16	9 7/16	9 11/16	9 1/2
	3 1/2	5	8 3/8	3 5/8	8 15/16	9 7/16	9 11/16	9 1/2
6	1 3/8	5 1/2	9	4 1/8	8 7/8	9 3/8	9 11/16	8 3/4
	1 3/4	5 1/2	9	4 1/8	9 1/8	9 5/8	9 15/16	9 1/4
	2	5 1/2	9	4 1/8	9 1/4	9 3/4	10 1/16	9 1/2
	2 1/2	5 1/2	9	4 1/8	9 1/2	10	10 5/16	10
	3	5 1/2	9	4 1/8	9 1/2	10	10 5/16	10
	3 1/2	5 1/2	9	4 1/8	9 1/2	10	10 5/16	10
	4	5 1/2	9	4 1/8	9 1/2	10	10 5/16	10
8	1 3/8	5 5/8	7 7/8	4 1/4	8 3/8	9	9 9/16	8 7/8
	1 3/4	5 5/8	7 7/8	4 1/4	8 5/8	9 1/4	9 13/16	9 3/8
	2	5 5/8	7 7/8	4 1/4	8 3/4	9 3/8	9 15/16	9 5/8
	2 1/2	5 5/8	7 7/8	4 1/4	9	9 5/8	10 3/16	10 1/8
	3	5 5/8	7 7/8	4 1/4	9	9 5/8	10 3/16	10 1/8
	3 1/2	5 5/8	7 7/8	4 1/4	9	9 5/8	10 3/16	10 1/8
	4	5 5/8	7 7/8	4 1/4	9	9 5/8	10 3/16	10 1/8
	4 1/2	5 5/8	7 7/8	4 1/4	9	9 5/8	10 3/16	10 1/8
	5	5 5/8	7 7/8	4 1/4	9	9 5/8	10 3/16	10 1/8

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

YATES Cylinders

DOUBLE ROD CYLINDERS

AVAILABLE IN MOUNTING STYLES
A, B, E, F, G, H, J, K, L, M, T, U, AND X

ALL DIMENSIONS APPLY TO STANDARD ROD SIZES
* "LD" replaces "LB" dimensions on all styles with double rod ends.

FOR ORDERING DOUBLE ROD END CYLINDERS ADD "D" AFTER STYLE
Example: Style "A" side lug mount with double rod end is style "A4AD". Where the two rod ends will be different, state which rod end is to go at which end of cylinder.

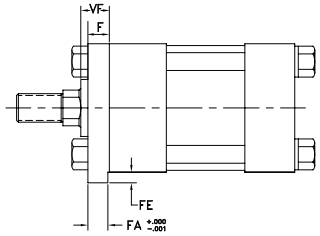
If only one end of double rod cylinder is to be cushioned, clearly specify which end.

EXTENDED KEY PLATE MOUNTINGS

FOR ORDERING EXTENDED KEY PLATE add "S" in part # & state extended key plate in description.

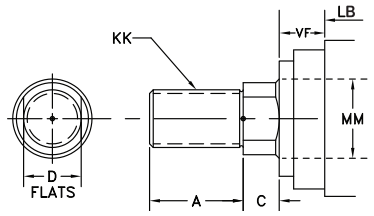
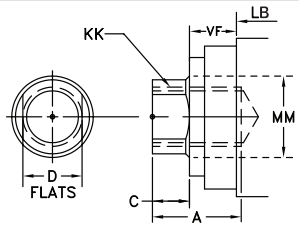
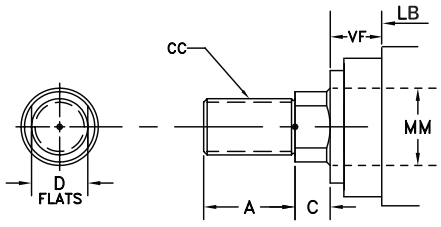
RECOMMENDED FOR MOUNTING STYLES "A", "B", AND "E"

BORE	FA	FE	F
1 1/2	.362	3/16	3/8
2	.362	3/16	3/8
2 1/2	.362	3/16	3/8
3 1/4	.612	5/16	5/8
4	.612	5/16	5/8
5	.612	5/16	5/8
6	.737	3/8	3/4



	ROD DIA.	ADD STROKE						ADD 2X STROKE
BORE	MM	LD*	SE	SS	XE	ZE	ZT	ZM
10	1 3/4	6 5/8	9 1/4	4 7/8	9 13/16	10 7/16	11 3/16	10 3/8
	2	6 5/8	9 1/4	4 7/8	9 15/16	10 9/16	11 5/16	10 5/8
	2 1/2	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
	3	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
	3 1/2	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
	4	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
	4 1/2	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
	5	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
	5 1/2	6 5/8	9 1/4	4 7/8	10 3/16	10 13/16	11 9/16	11 1/8
12	2	7 1/8	9 3/4	5 3/8	10 7/16	11 1/16	11 13/16	11 1/8
	2 1/2	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
	3	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
	3 1/2	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
	4	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
	4 1/2	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
	5	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
	5 1/2	7 1/8	9 3/4	5 3/8	10 11/16	11 5/16	12 1/16	11 5/8
14	2 1/2	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
	3	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
	3 1/2	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
	4	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
	4 1/2	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
	5	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
	5 1/2	8 5/8	11 5/8	6 3/8	12 3/8	13 1/8	14 1/16	13 1/8
16	3 1/2	9 1/4	NA	5 3/4	NA	NA	15 1/8	13 3/4
	4	9 1/4	NA	5 3/4	NA	NA	15 1/8	13 3/4
	4 1/2	9 1/4	NA	5 3/4	NA	NA	15 1/8	13 3/4
	5	9 1/4	NA	5 3/4	NA	NA	15 1/8	13 3/4
	5 1/2	9 1/4	NA	5 3/4	NA	NA	15 1/8	13 3/4
18	4	10 1/4	NA	6 1/4	NA	NA	16 5/8	14 3/4
	4 1/2	10 1/4	NA	6 1/4	NA	NA	16 5/8	14 3/4
	5	10 1/4	NA	6 1/4	NA	NA	16 5/8	14 3/4
	5 1/2	10 1/4	NA	6 1/4	NA	NA	16 5/8	14 3/4
20	4	11 3/4	NA	7	NA	NA	18 1/2	16 1/4
	4 1/2	11 3/4	NA	7	NA	NA	18 1/2	16 1/4
	5	11 3/4	NA	7	NA	NA	18 1/2	16 1/4
	5 1/2	11 3/4	NA	7	NA	NA	18 1/2	16 1/4

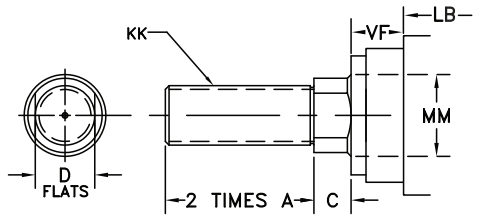
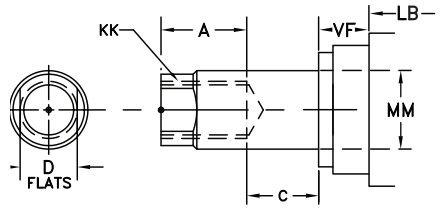
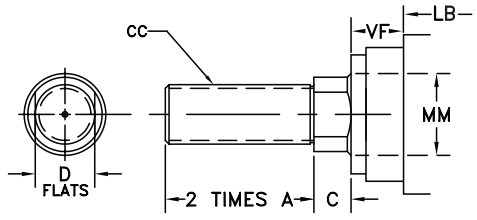
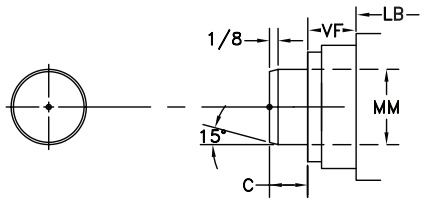
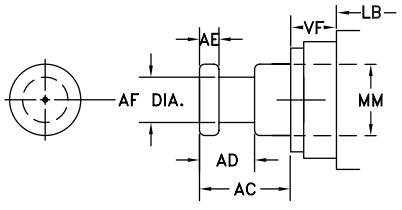
STANDARD ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#2 ** STANDARD MALE (NFPA-SM)		**#4** STANDARD FEMALE (NFPA-SF)	
#1 (NFPA-IM)			

ADDITIONAL DIMENSIONS				
ROD	STYLE 9			
MM	AC +/-.030	AD +/-.010	AE+.000/-.010	AF +/-.010
5/8	1 1/8	5/8	1/4	3/8
1	1 1/2	15/16	3/8	11/16
1 3/8	1 3/4	1 1/16	3/8	7/8
1 3/4	2	1 5/16	1/2	1 1/8
2	2 5/8	1 11/16	5/8	1 3/8
2 1/2	3 1/4	1 15/16	3/4	1 3/4
3	3 5/8	2 7/16	7/8	2 1/4
3 1/2	4 3/8	2 11/16	1	2 1/2
4	4 1/2	2 11/16	1	3
4 1/2	5 1/4	3 3/16	1 1/2	3 1/2
5	5 3/8	3 3/16	1 1/2	3 7/8
5 1/2	6 1/4	3 15/16	1 7/8	4 3/8

NOTE: MEASURE T-MOUNT (MT4) XI DIMENSION FROM THE END OF THE ROD.

OPTIONAL ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#5		**#3** (NFPA-LF)	
#6		**#7** (NFPA-PL)	
#9			

**** MALE ROD END STYLE #2 WILL BE FURNISHED UNLESS OTHERWISE SPECIFIED**

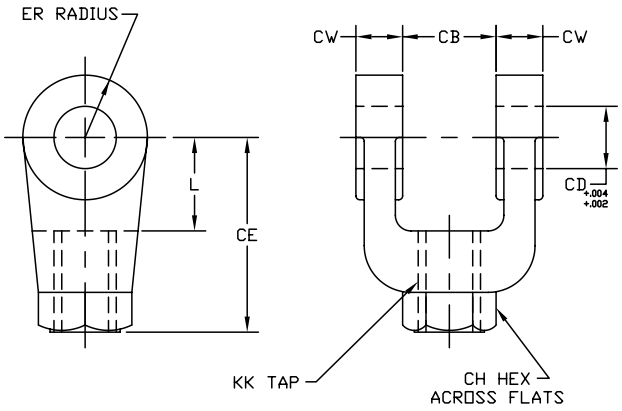
(2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER.

NOTE: CONSULT FACTORY FOR ROD END CONFIGURATIONS OTHER THAN THOSE SHOWN.

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

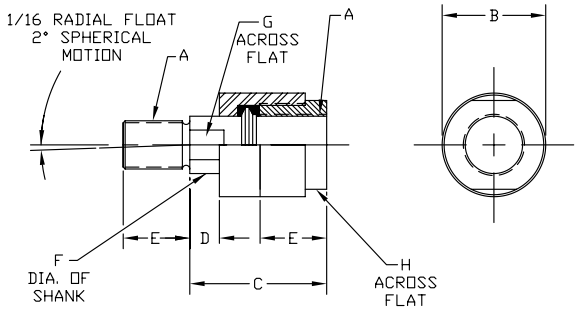
YATES Cylinders

FEMALE CLEVIS



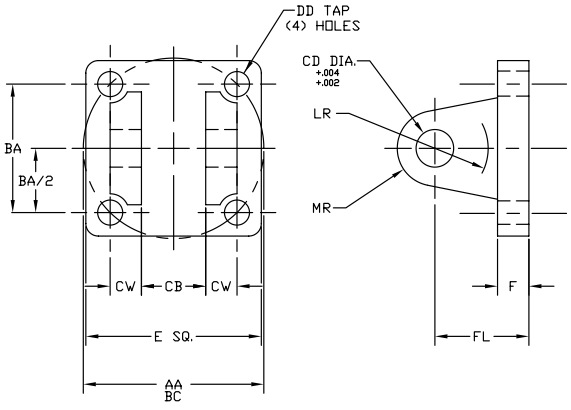
PART NO.	CB	CD	CE	CH	CW	ER	KK	L
10-YFC-134-05-A	.765	1/2	1 1/2	1	1/2	1/2	7/16-20	3/4
10-YFC-134-08-A	1.265	3/4	2 3/8	1 1/4	5/8	3/4	3/4-16	1 1/4
10-YFC-134-08-M	1.265	3/4	2 1/8	1 3/8	5/8	3/4	3/4-16	1
10-YFC-134-11-A	1.515	1	3 1/8	1 1/2	3/4	1	1-14	1 1/2
10-YFC-134-11-M	1.515	1	2 15/16	1 1/2	3/4	1	1-14	1 5/16
10-YFC-134-14-A	2.032	1 3/8	4 1/8	2	1	1 3/8	1 1/4-12	2 1/8
10-YFC-134-14-M	2.032	1 3/8	3 3/4	2	1	1 3/8	1 1/4-12	1 3/4
10-YFC-134-16-A	2.531	1 3/4	4 1/2	2 3/8	1 1/4	1 3/4	1 1/2-12	2 1/4
10-YFC-134-20-A	2.531	2	5 1/2	2 15/16	1 1/4	2	1 7/8-12	2 1/2
10-YFC-134-24-A	3.032	2 1/2	6 1/2	3 1/2	1 1/2	2 1/2	2 1/4-12	3
10-YFC-134-28-A	3.032	3	6 3/4	3 7/8	1 1/2	2 3/4	2 1/2-12	3 1/4
10-YFC-134-28-M	3.032	3	6 3/4	3 7/8	1 1/2	3	2 1/2-12	3 1/4
10-YFC-134-36-A	4.032	3 1/2	8 1/2	5	2	3 1/2	3 1/4-12	4
10-YFC-134-36-M	4.032	3 1/2	7 3/4	5	2	3 1/2	3 1/4-12	4 1/4
10-YFC-134-44-A	4.532	4	10	6 1/8	2 1/4	4	4-12	4 1/2

ROD COUPLERS



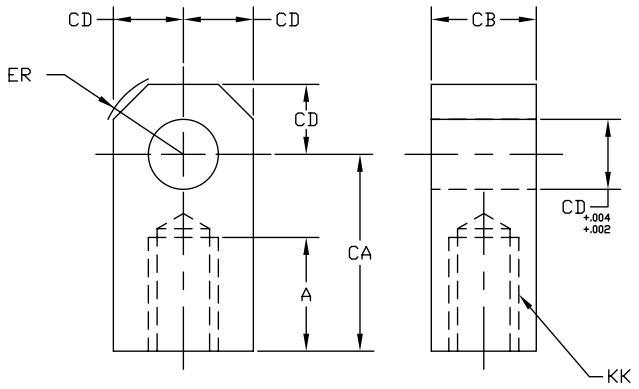
PART NUMBER	ROD DIA.	A	B	C	D	E	F	G	H	MAX PULL
11-YAC-2-05	5/8	7/16-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	10,000
11-YAC-2-06	5/8	1/2-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	14.000
11-YAC-2-07	5/8	5/8-18	1 1/4	2	1/2	3/4	5/8	1/2	1 1/8	14,000
11-YAC-2-08	1	3/4-16	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-09	1	7/8-14	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-11	1 3/8	1-14	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-14	1 3/8	1 1/4-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-15	1 3/8	1 3/8-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-16	2	1 1/2-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-17	2	1 3/4-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-20	2 1/2	1 7/8-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-21	2 1/2	2-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-24	3	2 1/4-12	6 3/4	6 3/8	1	3 1/2	2 3/4	2 3/8	2 7/8	397,000
11-YAC-2-28	3 1/2	2 1/2-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	495,000
11-YAC-2-29	3 1/2	2 3/4-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	603,800
11-YAC-2-36	4 1/2	3 1/4-12	9 1/4	8 1/2	1	4 1/2	4	3 3/8	4 1/2	853,800
11-YAC-2-37	4 1/2	4 1/4-12	12 7/8	11 1/4	1	4 1/2	5 1/2	4 7/8	7	1,483,400

CLEVIS BRACKET



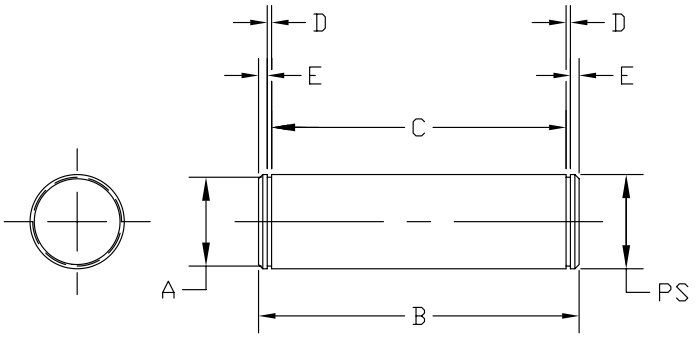
PART NUMBER	AA	BA	CB	CD	CW	DD	E	F	FL	LR	M
14-YCB-133-03	2.3	1 5/8	0.765	1/2	1/2	3/8-24	2 1/2	3/8	1 1/8	1/2	9/16
14-YCB-133-04	2.9	2 1/16	1.265	3/4	5/8	1/2-20	3	5/8	1 7/8	1	1 1/16
14-YCB-133-05	3.6	2 9/16	1.265	3/4	5/8	1/2-20	3 1/2	5/8	1 7/8	1 1/16	1 1/16
14-YCB-133-06	4.6	3 1/4	1.515	1	3/4	5/8-18	4 1/2	3/4	2 1/4	1 1/4	1 1/8
14-YCB-133-08	5.4	3 13/16	2.032	1 3/8	1	5/8-18	5	7/8	3	1 7/8	1 3/4
14-YCB-133-10	7.0	4 15/16	2.531	1 3/4	1 1/4	7/8-14	6 1/2	7/8	3 1/8	2	1 7/8
14-YCB-133-12	8.1	5 3/4	2.531	2	1 1/4	1-14	7 1/2	1	3 1/2	2 1/8	2 1/8
14-YCB-133-14	9.3	6 19/32	3.032	2 1/2	1 1/2	1 1/8-12	8 1/2	1	4	2 5/8	2 1/2
14-YCB-133-16	10.6	7 1/2	3.032	3	1 1/2	1 1/4-12	9 1/2	1	4 1/4	2 7/8	2 3/4
14-YCB-133-20	13.6	9 5/8	4.032	3 1/2	2	1 3/4-12	12 5/8	1 11/16	5 11/16	3 5/8	3 1/2
14-YCB-133-24	16.2	11 1/2	4.532	4	2 1/4	2-12	14 7/8	1 15/16	6 7/16	4	4

FEMALE EYE



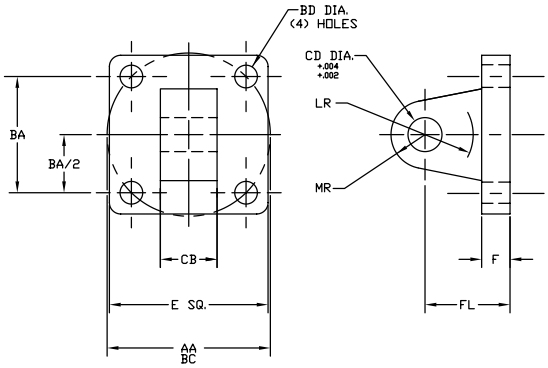
PART NUMBER	A	CA	CB	CD	ER	KK
13-YE-9303	3/4	1 1/2	3/4	1/2	5/8	7/16-20
13-YE-9304	1 1/8	2 1/16	1 1/4	3/4	7/8	3/4-16
13-YE-9306	1 5/8	2 13/16	1 1/2	1	1 3/16	1-14
13-YE-9306-M	1 1/8	2 3/8	1 1/2	1	1 7/16	7/8-14
13-YE-9308	2	3 7/16	2	1 3/8	1 9/16	1 1/4-12
13-YE-9310	2 1/4	4	2 1/2	1 3/4	2	1 1/2-12
13-YE-9312	3	5	2 1/2	2	2 1/2	1 7/8-12
13-YE-9312-M	2 1/4	4 3/8	2 1/2	2	2 7/8	1 3/4-12
13-YE-9314	3 1/2	5 13/16	3	2 1/2	2 13/16	2 1/4-12
13-YE-9316	3 1/2	6 1/8	3	3	3 1/4	2 1/2-12
13-YE-9316-M	3 5/8	6 1/2	3 1/2	3	3 1/4	2 3/4-12
13-YE-9320	4 1/2	7 5/8	4	3 1/2	3 7/8	3 1/4-12
13-YE-9320-M	5	7 5/8	4	3 1/2	3 7/8	3 1/2-12
13-YE-9324	5 1/2	9 1/8	4 1/2	4	4 7/16	4-12
13-YE-9324-M	5 3/4	9 1/8	5	4	4 7/16	4 1/2-12

PIVOT PIN



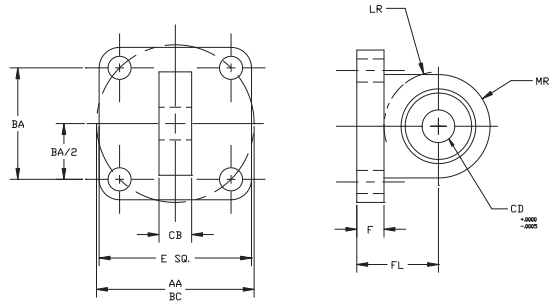
PART NUMBER	PIN SIZE	A	B	C	D	E
12-YP-9003-3-G-A	.500	.470	2.109	1.875	.039	.078
12-YP-9004-3-G-A	.750	.707	2.901	2.625	.046	.092
12-YP-9006-3-G-A	1.000	.943	3.401	3.125	.046	.092
12-YP-9008-3-G-A	1.375	1.295	4.461	4.125	.056	.112
12-YP-9010-3-G-A	1.750	1.655	5.545	5.125	.070	.140
12-YP-9012-3-G-A	2.000	1.891	5.545	5.125	.070	.140
12-YP-9014-3-G-A	2.500	2.366	6.641	6.125	.086	.172
12-YP-9016-3-G-A	3.000	2.844	6.743	6.125	.103	.206
12-YP-9020-3-G-A	3.500	3.322	8.845	8.125	.120	.240
12-YP-9024-3-G-A	4.000	3.792	9.845	9.125	.120	.240

EYE BRACKET



PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR
15-YEB-8903	2.3	1 5/8	13/32	3/4	1/2	2 1/2	3/8	1 1/8	3/4	9/16
15-YEB-8904	3.6	2 9/16	17/32	1 1/4	3/4	3 1/2	5/8	1 7/8	1 1/4	7/8
15-YEB-8906	4.6	3 1/4	21/32	1 1/2	1	4 1/2	3/4	2 1/4	1 1/2	1 1/4
15-YEB-8908	5.4	3 13/16	21/32	2	1 3/8	5	7/8	3	2 1/8	1 5/8
15-YEB-8910	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8
15-YEB-8910-H	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	1 1/8	3 3/8	2 1/4	2 1/8
15-YEB-8912	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1	3 1/2	2 1/2	2 7/16
15-YEB-8912-H	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1 1/2	4	2 1/2	2 7/16
15-YEB-8914	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1	4	3	3
15-YEB-8914-H	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1 3/4	4 3/4	3	3
15-YEB-8916	10.6	7 1/2	1 5/16	3	3	9 1/2	1	4 1/4	3 1/4	3 1/4
15-YEB-8916-H	10.6	7 1/2	1 5/16	3	3	9 1/2	2	5 1/4	3 1/4	3 1/4
15-YEB-8920	13.6	9 5/8	1 13/16	4	3 1/2	12 5/8	1 11/16	5 11/16	4	4 1/8
15-YEB-8924	16.2	11 1/2	2 1/16	4 1/2	4	14 7/8	1 15/16	6 7/16	4 1/2	5 1/4

SWIVEL EYE BRACKET

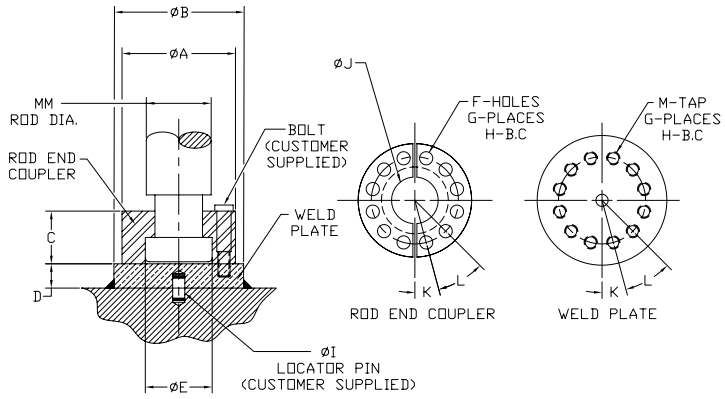


PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR	DYNAMIC	STATIC
15-YSB-219-3-1	2.3	1 5/8	13/32	1/2	1/2	2 1/2	3/8	1 1/8	3/4	11/16	3,150	9,338
15-YSB-219-3-2	3.6	2 9/16	17/32	3/4	3/4	3 1/2	5/8	1 7/8	1 1/4	1 3/16	7,088	20,925
15-YSB-219-3-3	4.6	3 1/4	21/32	1	1	4 1/2	3/4	2 1/4	1 1/2	1 3/8	12,600	37,350
15-YSB-219-3-4	5.4	3 13/16	21/32	1 3/8	1 3/8	5	7/8	3	2 1/8	2	23,400	69,750
15-YSB-219-3-5	7.0	4 15/16	29/32	2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8	38,250	114,750
15-YSB-219-3-6	8.1	5 3/4	1 1/32	1 3/4	2	7 1/2	1	3 1/2	2 1/2	2 3/8	50,400	150,750

(Includes spacers to allow swivel action up to 7˚ and to make dimensions interchangeable with standard eye bracket.)
NOTE: Swivel brackets that are ordered with a "C" mount will include pin and spacers. Otherwise the pins are sold separately.

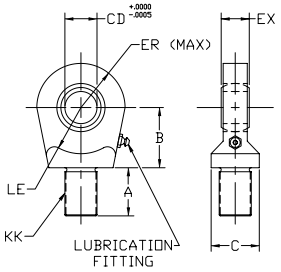
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777
YATES Cylinders

ROD END COUPLER AND WELD PLATE



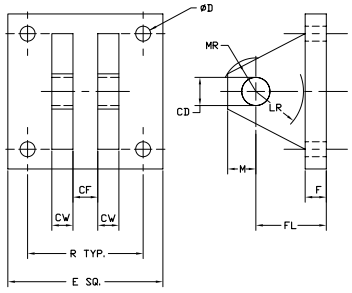
ROD END COUPLER PART#	WELD PLATE PART#	WELD PLATE MATERIAL	MM	A	B	C	D	E	F	G	H	I	J	K	L	M
18-FEC-062	18-FEC-062-WP	CD 1018	5/8	1.500	2.000	.562	.500	.656	.218	4	1.125	.250	.406	45°	90°	10-24
18-FEC-100	18-FEC-100-WP	CD 1018	1	2.000	2.500	.875	.500	1.063	.281	6	1.500	.250	.750	30°	60°	1/4-20
18-FEC-137	18-FEC-137-WP	CD 1018	1 3/8	2.500	3.000	1.000	.625	1.438	.343	6	2.000	.250	.938	30°	60°	5/16-18
18-FEC-175	18-FEC-175-WP	CD 1018	1 3/4	3.000	4.000	1.250	.625	1.813	.343	8	2.375	.250	1.187	22.5°	45°	5/16-18
18-FEC-200	18-FEC-200-WP	CD 1018	2	3.500	4.000	1.625	.750	2.063	.406	12	2.688	.375	1.438	15°	30°	3/8-16
18-FEC-250	18-FEC-250-WP	CD 1018	2 1/2	4.000	4.500	1.875	.750	2.625	.406	12	3.188	.375	1.875	15°	30°	3/8-16
18-FEC-300	18-FEC-300-WP	CD 1018	3	5.000	5.500	2.375	1.000	3.125	.531	12	4.000	.375	2.375	15°	30°	1/2-13
18-FEC-350	18-FEC-350-WP	A 36 HRS	3 1/2	5.875	7.000	2.625	1.000	3.625	.656	12	4.688	.375	2.625	15°	30°	5/8-11
18-FEC-400	18-FEC-400-WP	A 36 HRS	4	6.375	7.000	2.625	1.000	4.125	.656	12	5.188	.375	3.125	15°	30°	5/8-11
18-FEC-450	18-FEC-450-WP	A 36 HRS	4 1/2	6.875	8.000	3.125	1.000	4.625	.656	12	5.688	.375	4.625	15°	30°	5/8-11
18-FEC-500	18-FEC-500-WP	A 36 HRS	5	7.375	8.000	3.125	1.000	5.125	.656	12	6.188	.375	4.000	15°	30°	5/8-11
18-FEC-550	18-FEC-550-WP	A 36 HRS	5 1/2	8.250	9.000	3.875	1.250	5.625	.781	12	6.875	.375	4.500	15°	30°	3/4-10
18-FEC-700	18-FEC-700-WP	A 36 HRS	7	10.375	11.000	4.000	1.750	7.125	1.031	12	8.750	.375	5.938	15°	30°	1"-8

MALE SPHERICAL ROD EYE



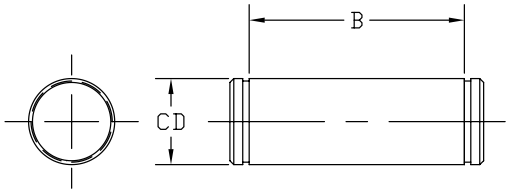
PART NUMBER	CD	KK	A	B	C	ER	EX	LE	MAX LOAD
13-MSRE-0500	.5000	7/16-20	11/16	7/8	7/8	7/8	7/16	3/4	2,600
13-MSRE-0750	.7500	3/4-16	1	1 1/4	1 5/16	1 1/4	21/32	1 1/16	7,080
13-MSRE-1000	1.000	1-14	1 1/2	1 7/8	1 1/2	1 3/8	7/8	1 7/16	12,590
13-MSRE-1375	1.3750	1 1/4-12	2	2 1/8	2	1 13/16	1 3/16	1 7/8	22,930
13-MSRE-1750	1.7500	1 1/2-12	2 1/8	2 1/2	2 1/4	2 3/16	1 17/32	2 1/8	38,220
13-MSRE-2000	2.000	1 7/8-12	2 7/8	2 3/4	2 3/4	2 5/8	1 3/4	2 1/2	50,360

SPHERICAL CLEVIS BRACKET



PART NUMBER	CD	CF	CW	D	E	F	FL	M	MR	LR	R
14-YCB-133-03-CBS	.500	.44	.50	.41	3.00	.50	1.50	.50	.62	.94	2.05
14-YCB-133-05-CBS	.750	.66	.62	.53	3.75	.62	2.00	.88	1.00	1.38	2.76
14-YCB-133-06-CBS	1.000	.88	.75	.53	5.50	.75	2.50	1.00	1.19	1.69	4.10
14-YCB-133-08-CBS	1.375	1.19	1.00	.66	6.50	.88	3.50	1.38	1.62	2.44	4.95
14-YCB-133-10-CBS	1.750	1.53	1.25	.91	8.50	1.25	4.50	1.75	2.06	2.88	6.58
14-YCB-133-12-CBS	2.000	1.75	1.50	.91	10.62	1.50	5.00	2.00	2.38	3.31	7.92

SPHERICAL PINS



PART NUMBER	CD	B
12-YP-9003-3-G-CBS	.4997 +.0000 / -.0004	1 9/16
12-YP-9004-3-G-CBS	.7497 +.0000 / -.0005	2 1/32
12-YP-9006-3-G-CBS	.9997 +.0000 / -.0005	2 1/2
12-YP-9008-3-G-CBS	1.3746 +.0000 / -.0006	3 5/16
12-YP-9010-3-G-CBS	1.7496 +.0000 / -.0006	4 7/32
12-YP-9012-3-G-CBS	1.9996 +.0000 / -.0007	4 15/16

NOTES:

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

PNEUMATIC LIGHT DUTY (ALUMINUM)

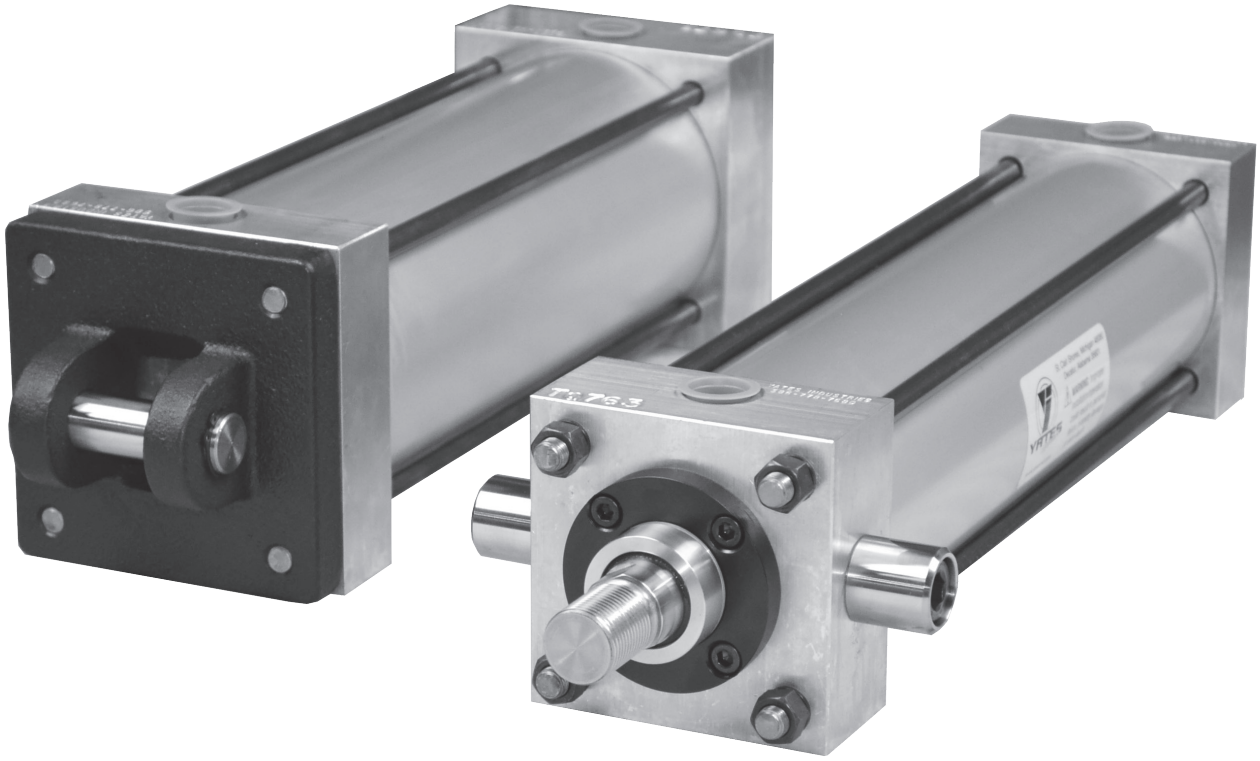
Series A2

250 PSI

HYDRAULIC LIGHT DUTY (ALUMINUM)

Series H2

250 - 400 PSI

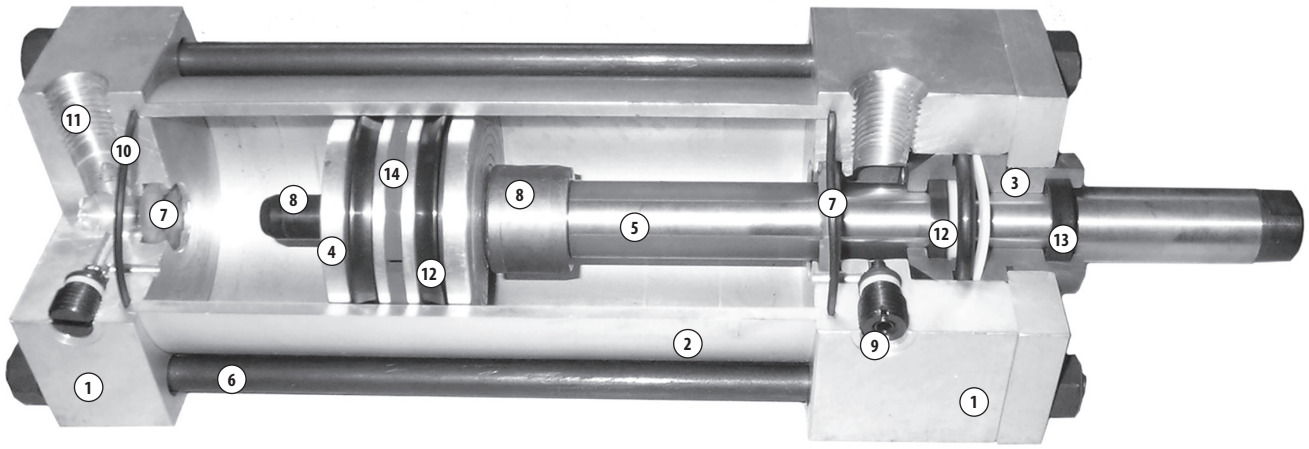


WARNING IMPROPER SELECTION, IMPROPER USE OR FAILURE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY AND/OR DEATH.

The information contained herein and other information from Yates Industries Inc. provides product and/or system information for further investigation by users having expertise. It is the sole responsibility of the end user to analyze all aspects of your application and any consequences of any failure and to review the information about the product or system in the current catalog. Based on the vast amount of applications and operating conditions it is the sole responsibility of the end user, through its own testing and analysis, for making the final decision as to product selection and assuring all performance, safety and warning requirements of the application are met.

Based on our continued effort to improve our products we reserve the right to make engineering changes without advance notice.

A2/H2 FEATURES



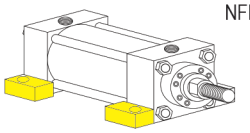
1. **HEAD/CAP**- Precision machined from solid aluminum alloy bar stock (6061-T6).
2. **CYLINDER BARREL**- Clear anodized aluminum alloy tubing with file hard coat I.D. provides superior seal life and excellent abrasion resistance. Tube ends are piloted into head and cap for positive cylinder alignment and concentricity.
3. **ROD CARTRIDGE**- Extra long high strength bronze gland provides maximum bearing support and wear resistance. With certain exceptions, a removable retainer allows for gland removal without cylinder disassembly.
4. **PISTON**- Lightweight, high strength, precision machined from solid aluminum alloy (6061-T6).
5. **PISTON ROD**- High strength steel piston rod has a ground, polished and hard chrome plated surface for extended bearing and seal life.
6. **TIE RODS**- High strength steel, roll threaded for added strength and engagement.
7. **CUSHION SEALS**- State of the art self-aligning, self-checking elastomeric cushion seals ensure quick break-away. Eliminates the need for ball checks and provides optimum cushioning.
8. **CUSHIONS**- Cap cushion spear and floating head cushion bushing provide consistent cushioning performance.
9. **CUSHION ADJUSTMENTS**- Flush mounted captive cushion adjustment allows safe cushion adjustment under pressure. Cushion needle design provides a wide range of cushion adjustment.
10. **TUBE END SEALS**- (O-ring) compression type seals available in many different compounds. Seals are re-usable if performing maintenance or repair.
11. **PORTS**- NPTF ports are standard. SAE ports are optional.
12. **PISTON AND ROD SEALS**- The Carboxylated nitrile "U" cups with Teflon® compound ensures long seal life and low friction in lubricated and non-lubricated applications.
13. **ROD WIPER**- Double lip Carboxylated nitrile with Teflon® compound acts as secondary seal while keeping out dirt, dust and other contaminants.
14. Magnetic Ring for switch actuation. (Optional)

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

A2/H2 MOUNTING STYLES

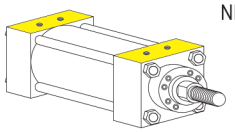
SIDE MOUNTS

STYLE **A** PAGE **86-87**
NFPA-MS2



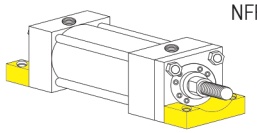
SIDE LUGS
1 1/2-8" BORE

STYLE **B** PAGE **86-87**
NFPA-MS4



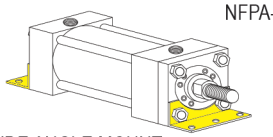
SIDE TAPPED
1 1/2-8" BORE

STYLE **E** PAGE **88-89**
NFPA-MS7



SIDE END LUGS
1 1/2-8" BORE

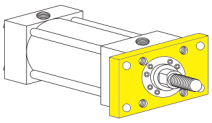
STYLE **Y** PAGE **90-91**
NFPA-MS1



SIDE ANGLE MOUNT
1 1/2-8" BORE

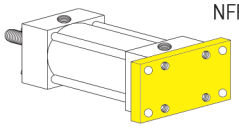
END MOUNTS

STYLE **F** PAGE **96-97**
NFPA-MF1



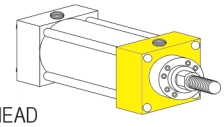
HEAD RECTANGULAR FLANGE
1 1/2-6" BORE

STYLE **R** PAGE **96-97**
NFPA-MF2



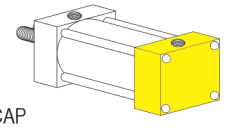
CAP RECTANGULAR FLANGE
1 1/2-6" BORE

STYLE **X** PAGE **98-99**
NFPA-ME3



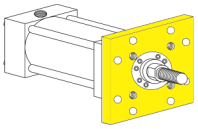
HEAD
SQUARE INTEGRAL FLANGE
8" BORE

STYLE **Z** PAGE **98-99**
NFPA-ME4



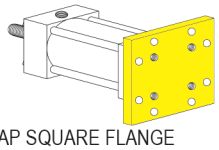
CAP
SQUARE INTEGRAL FLANGE
8" BORE

STYLE **J** PAGE **96-97**
NFPA-MF5



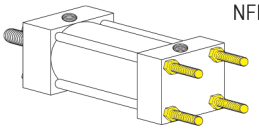
HEAD SQUARE FLANGE
1 1/2-6" BORE

STYLE **S** PAGE **96-97**
NFPA-MF6



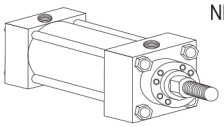
CAP SQUARE FLANGE
1 1/2-6" BORE

STYLE **N** PAGE **100-101**
NFPA-MX2



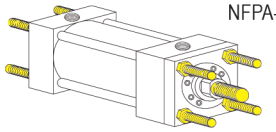
CAP TIE RODS EXTENDED
1 1/2-8" BORE

STYLE **K** PAGE **100-101**
NFPA-MX0



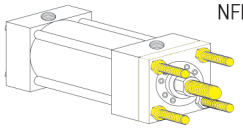
NO TIE RODS EXTENDED
1 1/2-8" BORE

STYLE **L** PAGE **100-101**
NFPA-MX1



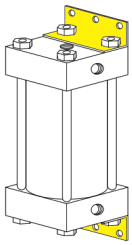
BOTH ENDS TIE RODS EXTENDED
1 1/2-8" BORE

STYLE **M** PAGE **100-101**
NFPA-MX3



HEAD TIE RODS EXTENDED
1 1/2-8" BORE

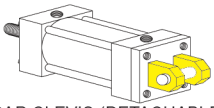
STYLE **YAT** PAGE **158-159**
AIR/OIL TANKS



3 1/4-8" BORES
YATES "Y" MOUNT STD.
(OTHER MOUNTINGS AVAILABLE
UPON REQUEST)

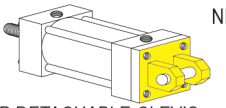
PIVOT MOUNTS – CLEVIS AND EYE

STYLE **C** PAGE **92-93**
NFPA-MP1



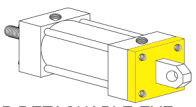
CAP CLEVIS (DETACHABLE)
1 1/2-6" BORE

STYLE **DC** PAGE **92-93**
NFPA-MP2



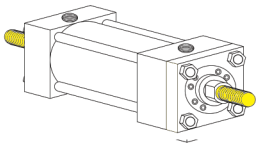
CAP DETACHABLE CLEVIS
1 1/2-6" BORE

STYLE **DV** PAGE **92-93**
NFPA-MP4



CAP DETACHABLE EYE
1 1/2-6" BORE

PAGE **102**
DOUBLE ROD END
(ADD "D" AFTER STYLE)

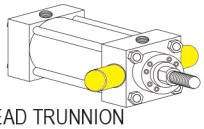


AVAILABLE IN MOUNTING STYLES A, B, E, F, J, K, L, M, T, U, X, AND Y

1 1/2-8" BORE

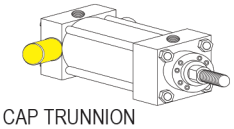
PIVOT MOUNTS – TRUNNION

STYLE **U** PAGE **94-95**
NFPA-MT1



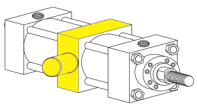
HEAD TRUNNION
1 1/2-8" BORE

STYLE **W** PAGE **94-95**
NFPA-MT2



CAP TRUNNION
1 1/2-8" BORE

STYLE **T** PAGE **94-95**
NFPA-MT4



INTERMEDIATE FIXED TRUNNION
1 1/2-8" BORE

YATES AIR AND HYDRAULIC CYLINDERS ARE DESIGNED TO ACCEPT YATES STANDARD MOUNTING ACCESSORIES. SEE PAGE 104 FOR ACCESSORY INFORMATION.

YATES A2/H2 SPECIFICATIONS

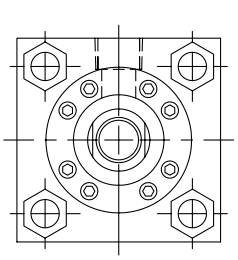
PRESSURE RATING: A2 – Air Service to 250 PSI
H2 – Non-cushioned, 400 PSI Hydraulic

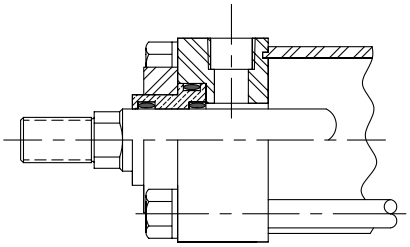
BORE SIZES: 1 1/2" bore through 8" bore

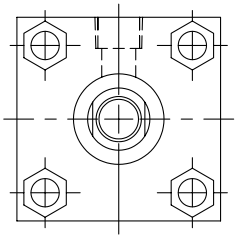
MOUNTING STYLES: 20 different styles
All N.F.P.A interchangeable

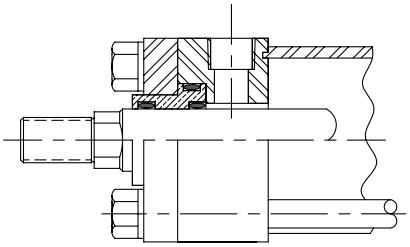
TEMPERATURE: -40˚F to 200˚F standard

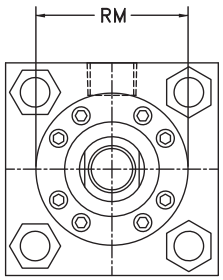
RETAINER INFORMATION

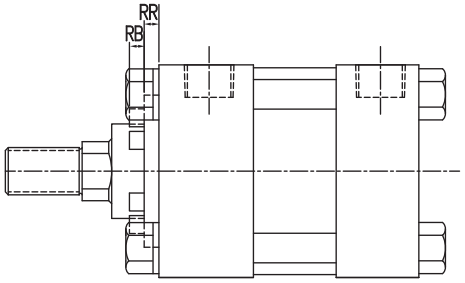












Cylinders with the following bore and rod combinations use circular retainers which permit removal of rod cartridge without disassembling cylinder:

2 ½ bore with 5/8 and 1" rods
3 ¼ bore with 1" and 1 3/8 rods
4 bore with 1, 1 3/8 rods
5 bore with 1, 1 3/8 rods
6 bore with 1 3/8, 1 3/4 rods
8 bore with 1 3/8 and 1 3/4 rods

Cylinders with the following bore and rod combinations use full plate retainer construction:

1 1/2 bore with 5/8 and 1 rods
2 bore with 5/8 and 1 rods

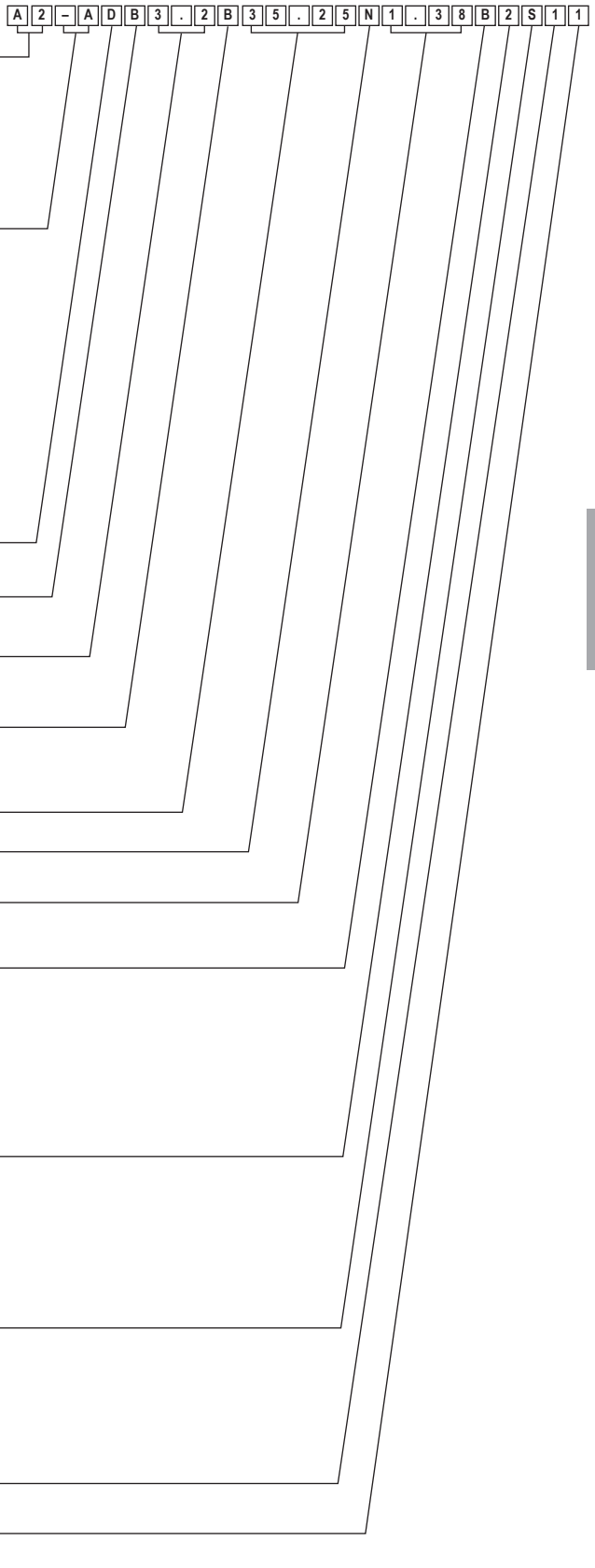
Rod Dia.	RB	RR	RM
5/8	–	3/8	2 3/8
1	1/4	3/8	2 9/16
1 3/8	5/16	5/16	3 7/32
1 3/4	5/16	5/16	3 7/8

NOTE: 1" RODS - THE RM DIMENSION IS 2 9/16

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

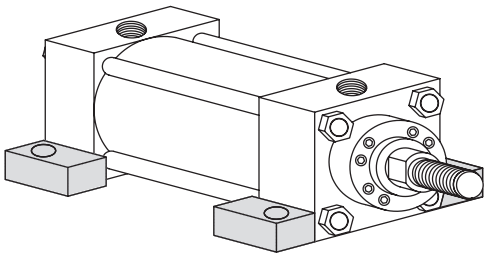
HOW TO ORDER A2/H2 CYLINDERS

FEATURE	DESCRIPTION	PAGE #	SYMBOL
SERIES	Pneumatic (aluminum)	81	A2
	Hydraulic light duty (aluminum)		H2
MOUNTING STYLE	Side lugs (MS2)	83	A
	Side tapped (MS4)		B
	Side end lugs (MS7)		E
	Side angle mount (MS1)		Y
	Head rectangular flange (MF1)		F
	Cap rectangular flange (MF2)		R
	Head square flange (MF5)		J
	Cap square flange (MF6)		S
	Head square integral flange (ME3)		X
	Cap square integral flange (ME4)		Z
	No tie rods extended (MX0)		K
	Both ends tie rods extended (MX1)		L
	Head tie rods extended (MX3)		M
	Cap tie rods extended (MX2)		N
	Cap clevis (MP1)		C
	Cap detachable clevis (MP2)		DC
	Cap detachable eye (MP4)		DV
	Head trunnion (MT1)		U
	Cap trunnion (MT2)		W
	Intermediate fixed trunnion (MT4)		T
DOUBLE ROD	Double rod design if needed	102	D
CUSHIONS	No cushions		N
(A2 Series Only)	Cushion head end only		R
	Cushion cap end only		C
	Cushioned both ends		B
BORE SIZE	Specify in inches	148 - 149	
PISTON SEALS	Carboxilated Nitrile (standard)	163	B
	Nitrile U-cups		N
	Urethane loaded U-cup		P
	Viton® seals		V
	Viton® loaded U-cup		F
	Other (specify)		X
STROKE	Specify in inches with 2 place decimal	149	
PORTS	NPTF (standard)		N
	SAE		S
	If over or under sized ports / special ports		X
ROD DIA.	Specify in inches	148 - 149	
ROD SEALS	Carboxilated Nitrile (standard)	162	B
	Nitrile		N
	Urethane loaded U-cup		P
	Viton® seals		V
	Viton® loaded U-cup		F
ROD END	Standard male	103	2
	Standard female		4
	Intermediate male		1
	Long female		3
	Extended standard male		5
	Extended intermediate male		6
	Plain rod end		7
	Male full thread		8
	Male rod coupling		9
	Special male (specify)		M
	Special female (specify)		F
	Special stud (specify)		S
	Special other (specify)		
SPECIALS AND	Magnetic piston	149	S
ENGINEERING DATA	Stop tube		
	Reed/ Hall effect switches		
	Non-standard mount		
	Stainless steel rod		
	Extra rod extension		
	Many more options available		
HEAD PORT	Specify location 1-4		1-4
	If cylinder requires multiple ports		X
CAP PORT	Specify location 1-5		1-5
	If cylinder requires multiple ports		X

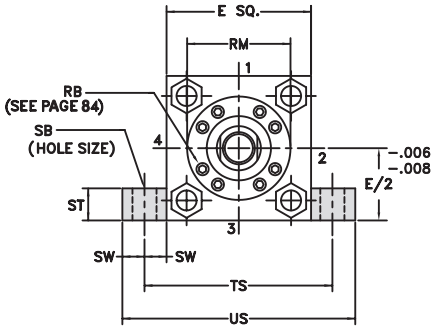


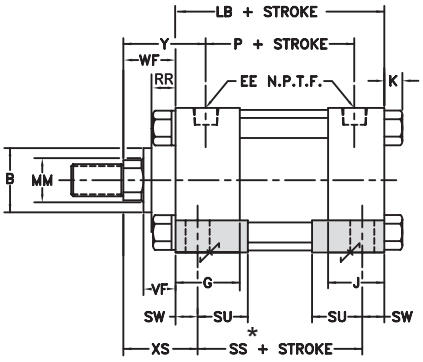
NOTE: SEE PAGE 178 FOR PORT LOCATION

SIDE LUGS MOUNT

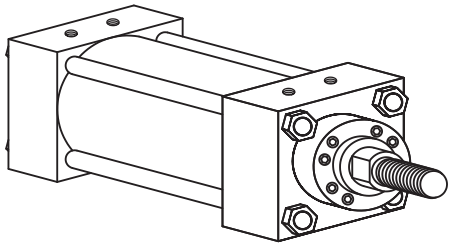


YATES STYLE **"A"**
NFPA-MS2

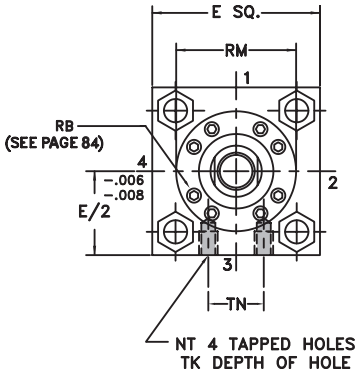


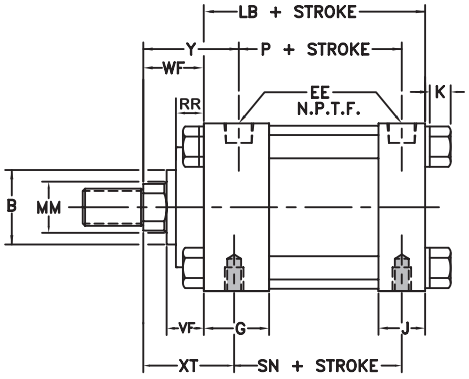


SIDE TAPPED MOUNT



YATES STYLE **"B"**
NFPA-MS4

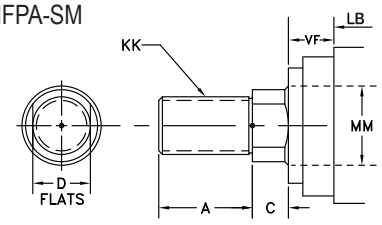




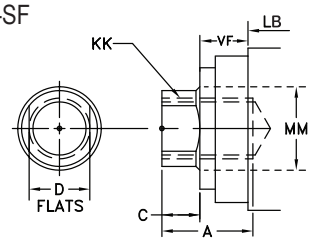
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

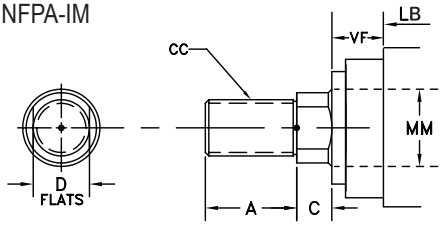
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM

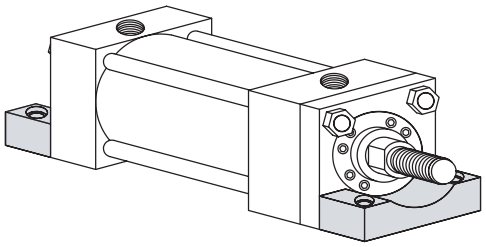


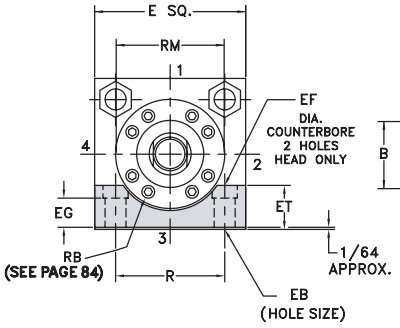
															ADD STROKE			
BORE	**E**	**EE**	**F**	**G**	**J**	**K**	**SB**	**ST**	**SU**	**SW**	**TS**	**US**	**NT**	**TK**	**TN**	**LB**	**P**	**SS ***	**SN**
1 1/2	2	3/8	3/8	1 1/2	1	1/4	7/16	1/2	15/16	3/8	2 3/4	3 1/2	1/4-20	3/8	5/8	3 5/8	2 1/4	2 7/8	2 1/4
2	2 1/2	3/8	3/8	1 1/2	1	5/16	7/16	1/2	15/16	3/8	3 1/4	4	5/16-18	1/2	7/8	3 5/8	2 1/4	2 7/8	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	7/16	1/2	15/16	3/8	3 3/4	4 1/2	3/8-16	5/8	1 1/4	3 3/4	2 3/8	3	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	9/16	3/4	1 1/4	1/2	4 3/4	5 3/4	1/2-13	3/4	1 1/2	4 1/4	2 5/8	3 1/4	2 5/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	9/16	3/4	1 1/4	1/2	5 1/2	6 1/2	1/2-13	3/4	2 1/16	4 1/4	2 5/8	3 1/4	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	13/16	1	1 9/16	11/16	6 7/8	8 1/4	5/8-11	1	2 11/16	4 1/2	2 7/8	3 1/8	2 7/8
6	6 1/2	3/4	3/4	2	1 1/2	7/16	13/16	1	1 9/16	11/16	7 7/8	9 1/4	3/4-10	1 1/8	3 1/4	5	3 1/8	3 5/8	3 1/8
8	8 1/2	3/4	3/4	2	1 1/2	9/16	13/16	1	1 9/16	11/16	9 7/8	11 1/4	3/4-10	1 1/8	4 1/2	5 1/8	3 1/4	3 3/4	3 1/4

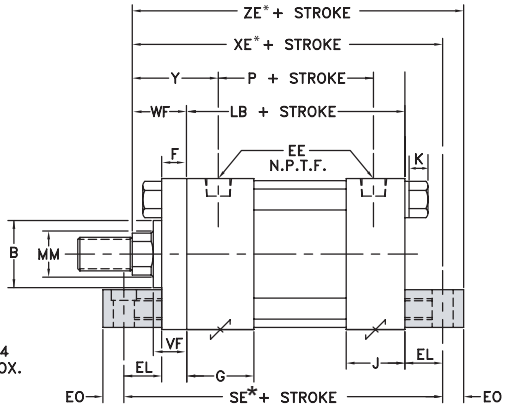
BORE	**ROD DIA.**	**THREAD**		**ROD EXTENSIONS AND PILOT DIMENSIONS**								**ENVELOPE AND MOUNTING DIMENSIONS**	
	MM	**KK**	**CC**	**A**	**B ‡**	**C**	**D**	**VF**	**WF**	**RR**	**RM**	**Y**	**XS**	**XT**
1 1/2	5/8 Ω	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 29/32	1 3/8	1 15/16
	1†•Φ	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 9/32	1 3/4	2 5/16
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 29/32	1 3/8	1 15/16
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 9/32	1 3/4	2 5/16
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	3/8	2 3/8	1 29/32	1 3/8	1 15/16
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 9/32	1 3/4	2 5/16
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 7/16	1 7/8	2 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 1/8	2 11/16
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 7/16	1 7/8	2 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 1/8	2 11/16
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	3/8	2 9/16	2 7/16	2 1/16	2 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 11/16	2 5/16	2 11/16
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	2 5/16	2 13/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	2 9/16	3 1/16
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	2 5/16	2 13/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	2 9/16	3 1/16

† HEAD END PORT SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
‡ B DIMENSION TOLERANCE -.001/ -.003
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
* ON DOUBLE ROD CYLINDERS "SS" DIMENSION CHANGES, SEE PAGE 102
Φ "B" MOUNT NOT AVAILABLE WITH STANDARD MOUNTING DIMENSIONS, CONSULT FACTORY
NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 75
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

SIDE END LUGS MOUNT





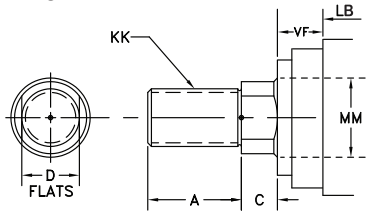


YATES STYLE **"E"**
NFPA-MS7

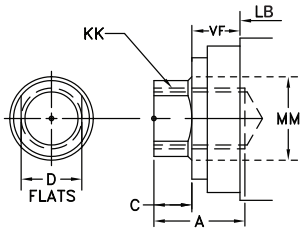
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

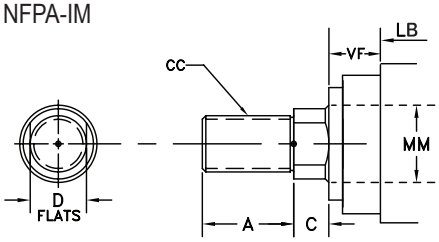
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



														ADD STROKE		
BORE	**E**	**EE**	**F**	**G**	**J**	**K**	**EB**	**EF**	**EG**	**EL**	**EO**	**ET**	**R**	**LB**	**SE***	**P**
1 1/2	2	3/8	3/8	1 1/2	1	1/4	5/16	1/2	7/16	3/4	1/4	9/16	1.43	3 5/8	5 1/2	2 1/4
2	2 1/2	3/8	3/8	1 1/2	1	5/16	3/8	1/2	15/32	15/16	5/16	3/4	1.84	3 5/8	5 7/8	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	3/8	1/2	5/8	1 1/16	5/16	7/8	2.19	3 3/4	6 1/4	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	7/16	NA	NA	7/8	3/8	1	2.76	4 1/4	6 5/8	2 5/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	7/16	NA	NA	1	3/8	1 1/4	3.32	4 1/4	6 7/8	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	9/16	7/8	1 1/4	1 1/16	1/2	1 1/2	4.10	4 1/2	7 1/4	2 7/8
6	6 1/2	3/4	3/4	2	1 1/2	7/16	9/16	7/8	1 1/4	1	1/2	1 5/8	4.88	5	7 3/4	3 1/8
8	8 1/2	3/4	3/4	2	1 1/2	9/16	11/16	NA	NA	1 1/8	5/8	2	6.44	5 1/8	7 3/8	3 1/4

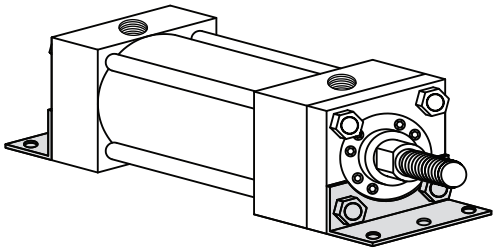
	ROD DIA.	ROD EXTENSIONS AND PILOT DIMENSIONS											ADD STROKE	
BORE	**MM**	**KK**	**CC**	**A**	**B ‡**	**C**	**D**	**VF**	**WF**	**RR**	**RM**	**Y**	**XE***	**ZE***
1 1/2	5/8Ω	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 29/32	5 3/8	5 5/8
	1 † •	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 9/32	5 3/4	6
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 29/32	5 9/16	5 7/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 9/32	5 15/16	6 1/4
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	2 3/8 §	1 29/32	5 13/16	6 1/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 9/32	6 3/16	6 1/2
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 7/16	6 1/2	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 11/16	6 3/4	7 1/8
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 7/16	6 5/8	7
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 11/16	6 7/8	7 1/4
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 7/16	6 15/16	7 7/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 11/16	7 3/16	7 11/16
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 13/16	7 5/8	8 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	3 7/8 §	3 1/16	7 7/8	8 3/8
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	7 7/8	8 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 1/8	8 3/4

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
‡ B DIMENSION TOLERANCE -.001/ -.003
* SE, XE & ZE DIMENSION CHANGES ON DOUBLE ROD CYLINDERS, SEE PAGE 102 FOR DETAILS

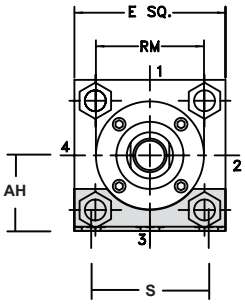
NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 75

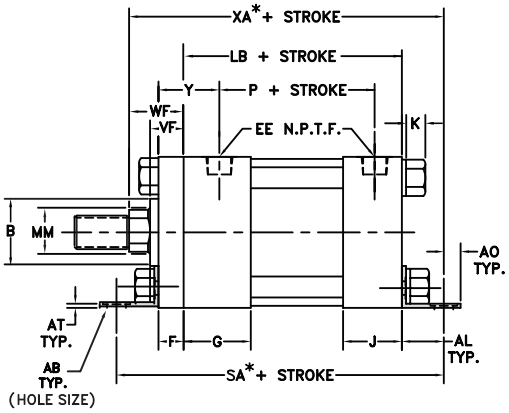
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

SIDE END ANGLE MOUNT



YATES STYLE **"Y"**
NFPA-MS1

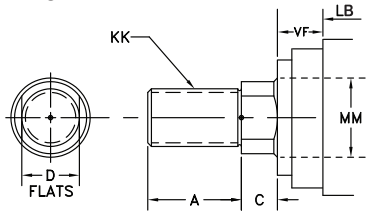




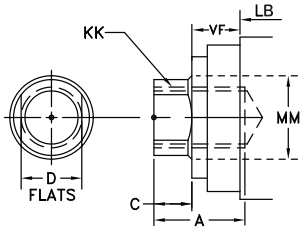
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

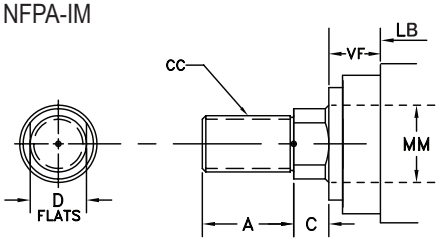
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



													ADD STROKE		
BORE	**E**	**EE**	**F**	**G**	**J**	**K**	**S**	**AB**	**AH**	**AL**	**AO**	**AT**	**LB**	**SA**	**P**
1 1/2	2	3/8	3/8	1 1/2	1	1/4	1 1/4	7/16	1 3/16	1	3/8	1/8	3 5/8	6	2 1/4
2	2 1/2	3/8	3/8	1 1/2	1	5/16	1 3/4	7/16	1 7/16	1	3/8	1/8	3 5/8	6	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	2 1/4	7/16	1 5/8	1	3/8	1/8	3 3/4	6 1/8	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	2 3/4	9/16	1 15/16	1 1/4	1/2	1/8	4 1/4	7 3/8	2 3/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	3 1/2	9/16	2 1/4	1 1/4	1/2	1/8	4 1/4	7 3/8	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	4 1/4	11/16	2 3/4	1 3/8	5/8	3/16	4 1/2	7 7/8	2 7/8
6	6 1/2	3/4	3/4	2	1 1/2	7/16	5 1/4	13/16	3 1/4	1 3/8	5/8	1/4	5	8 1/2	3 1/8
8	8 1/2	3/4	3/4	2	1 1/2	9/16	7 1/8	13/16	4 1/4	1 13/16	11/16	1/4	5 1/8	8 3/4	3 1/4

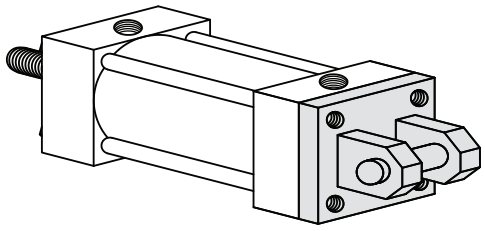
	ROD DIA.	**ROD EXTENSIONS AND PILOT DIMENSIONS**											**ADD STROKE**
BORE	**MM**	**KK**	**CC**	**A**	**B ‡**	**C**	**D**	**VF**	**WF**	**RR**	**RM**	**Y**	**XA**
1 1/2	5/8Ω	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 29/32	5 5/8
	1 † •	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 9/32	6
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	§	1 29/32	5 5/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	§	2 9/32	6
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	-	2 3/8 §	1 29/32	5 3/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 9/32	6 1/8
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 7/16	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	2 9/16 §	2 11/16	7 1/8
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 7/16	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 11/16	7 1/8
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	-	2 9/16 §	2 7/16	7 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 11/16	7 1/2
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	-	3 7/32 §	2 13/16	8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	-	3 7/8 §	3 1/16	8 1/4
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	5/16	3 7/32	2 13/16	8 9/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	5/16	3 7/8	3 1/16	8 13/16

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
‡ B DIMENSION TOLERANCE -.001/ -.003
* SA, XA, DIMENSION CHANGES ON DOUBLE ROD CYLINDERS, SEE PAGE 102 FOR DETAILS

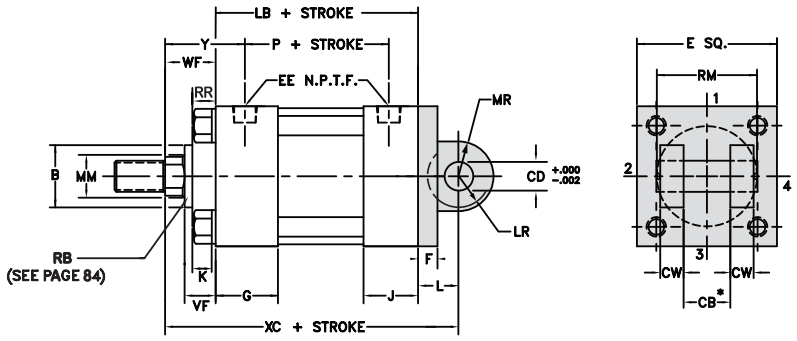
NOTE: SUGGESTED THAT THESE MOUNTS BE KEYED OR PINNED TO PREVENT SHIFTING - SEE PAGE 75

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

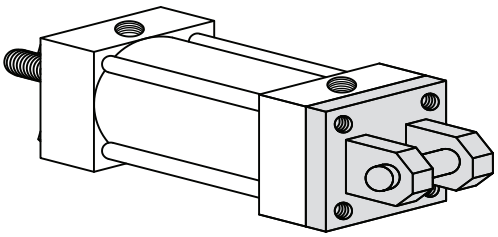
CAP CLEVIS MOUNT (DETACHABLE)



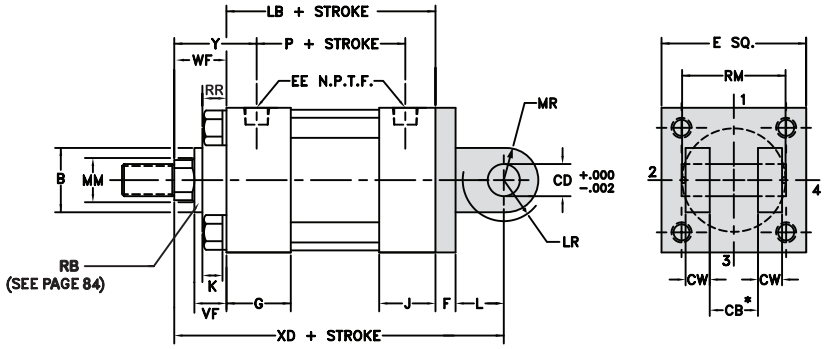
YATES STYLE **"C"**
NFPA-MP1



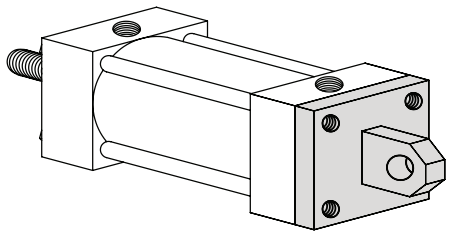
CAP DETACHABLE CLEVIS MOUNT



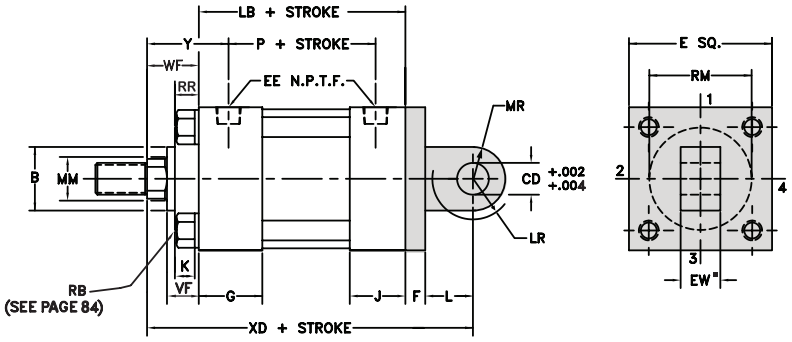
YATES STYLE **"DC"**
NFPA-MP2



CAP DETACHABLE EYE MOUNT



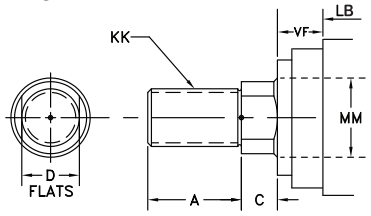
YATES STYLE **"DV"**
NFPA-MP4



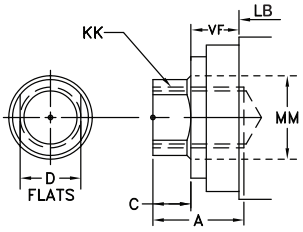
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

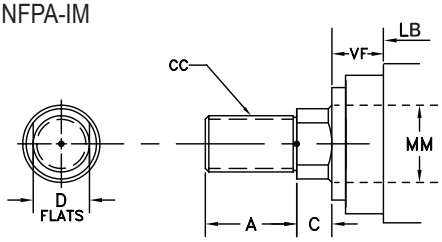
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



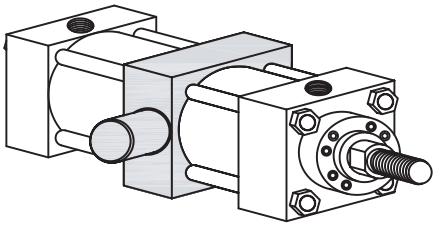
														ADD STROKE	
BORE	**E**	**EE**	**F**	**G**	**J**	**K**	**CB***	**CD**	**CW**	**EW■**	**L**	**LR**	**MR**	**LB**	**P**
1 1/2	2	3/8	3/8	1 1/2	1	1/4	3/4	1/2	1/2	3/4	3/4	9/16	5/8	3 5/8	2 1/4
2	2 1/2	3/8	3/8	1 1/2	1	5/16	3/4	1/2	1/2	3/4	3/4	9/16	5/8	3 5/8	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	3/4	1/2	1/2	3/4	3/4	9/16	5/8	3 3/4	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	7/8	4 1/4	2 5/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	7/8	4 1/4	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	1 1/4	3/4	5/8	1 1/4	1 1/4	1 1/16	7/8	4 1/2	2 7/8
6	6 1/2	3/4	3/4	2	1 1/2	7/16	1 1/2	1	3/4	1 1/2	1 1/2	1 5/16	1 1/4	5	3 1/8

BORE	**ROD DIA.**	**THREAD**		**ROD EXTENSIONS AND PILOT DIMENSIONS**									**ADD STROKE**	
	MM	**KK**	**CC**	**A**	**B ‡**	**C**	**D**	**VF**	**WF**	**Y**	**RR**	**RM**	**XD**	**XC**
1 1/2	5/8 Ω	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	§	5 3/4	5 3/8
	1†•	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	§	6 1/8	5 3/4
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	§	5 3/4	5 3/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	§	6 1/8	5 3/4
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	3/8	2 3/8	5 7/8	5 1/2
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	3/8	2 9/16	6 1/4	5 7/8
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	3/8	2 9/16	7 1/2	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	5/16	3 7/32	7 3/4	7 1/8
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	3/8	2 9/16	7 1/2	6 7/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	5/16	3 7/32	7 3/4	7 1/8
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	3/8	2 9/16	7 3/4	7 1/8
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	5/16	3 7/32	8	7 3/8
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 13/16	5/16	3 7/32	8 7/8	8 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	3 1/16	5/16	3 7/8	9 1/8	8 3/8

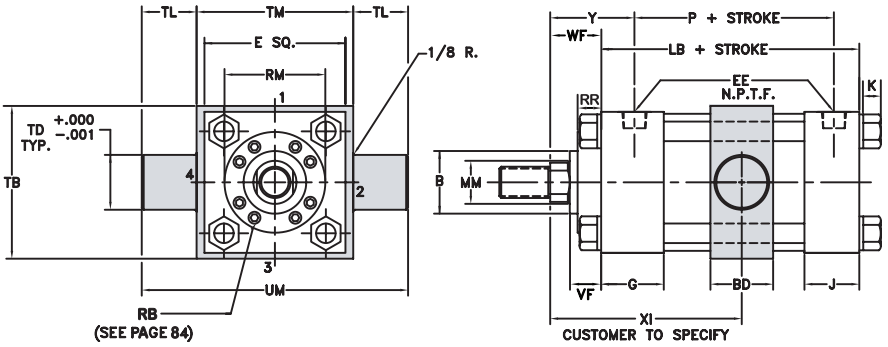
† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
‡ B DIMENSION TOLERANCE -.001/ -.003
* CLEVIS DESIGNED TO FIT YATES STD EYE BRACKET - SEE PAGE 105
■ EYE DESIGNED TO FIT YATES STD CLEVIS BRACKET - SEE PAGE 104

NOTE: MP4 MOUNT DOES NOT INCLUDE PIVOT PIN
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

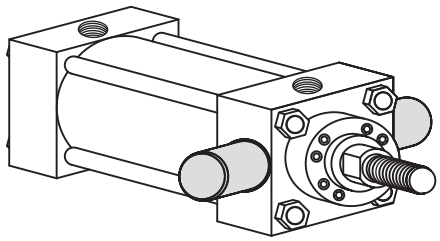
INTERMEDIATE FIXED TRUNNION MOUNT



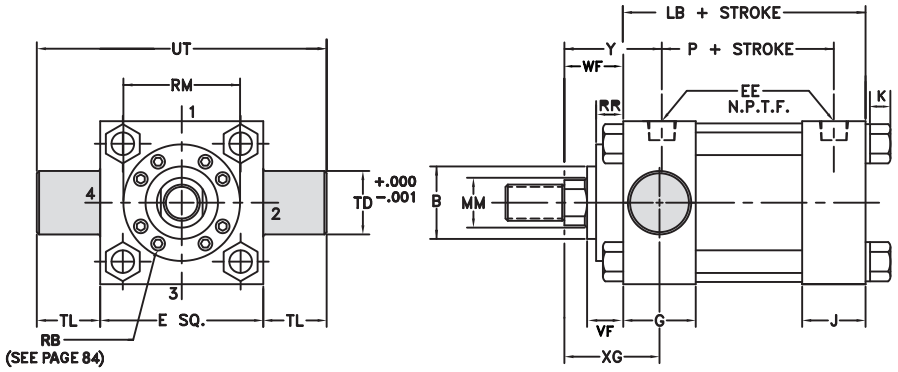
YATES STYLE **"T"**
NFPA-MT4



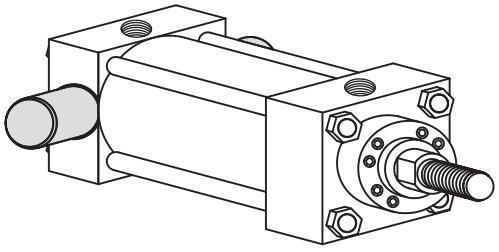
HEAD TRUNNION MOUNT



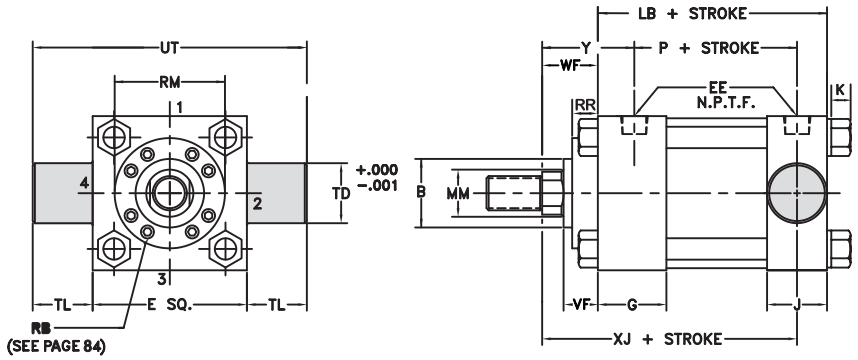
YATES STYLE **"U"**
NFPA-MT1



CAP TRUNNION MOUNT



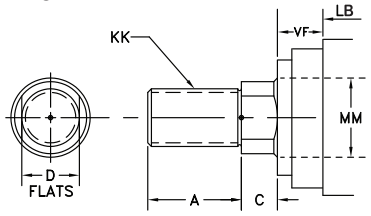
YATES STYLE **"W"**
NFPA-MT2



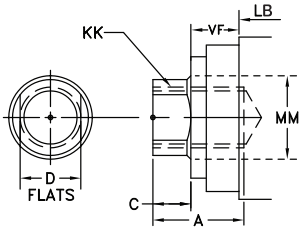
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AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

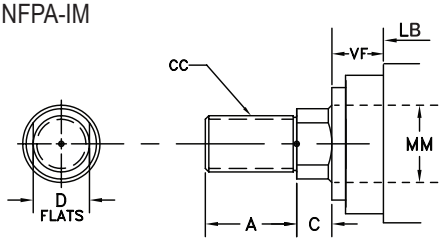
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



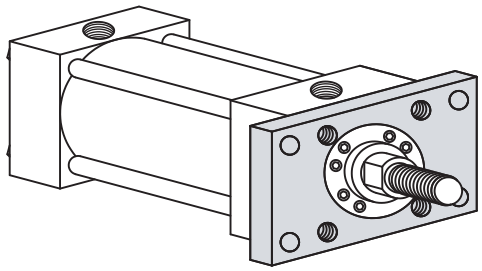
														ADD STROKE	
BORE	E	EE	F	G	J	K	TD	TL	UT	TB	BD	TM	UM	XI	LB	P
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2	2 1/2	3/8	3/8	1 1/2	1	5/16	1	1	4 1/2	3	1 1/2	3	5		3 5/8	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	1	1	5	3 1/2	1 1/2	3 1/2	5 1/2		3 3/4	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	1	1	5 3/4	4 1/4	2	4 1/2	6 1/2		4 1/4	2 5/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	1	1	6 1/2	5	2	5 1/4	7 1/4		4 1/4	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	1	1	7 1/2	6	2	6 1/4	8 1/4		4 1/2	2 7/8
6	6 1/2	3/4	3/4	2	1 1/2	7/16	1 3/8	1 3/8	9 1/4	7	2 1/2	7 5/8	10 3/8		5	3 1/8
8	8 1/2	3/4	3/4	2	1 1/2	9/16	1 3/8	1 3/8	11 1/4	9 1/2	2 1/2	9 3/4	12 1/2		5 1/8	3 1/4

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS										ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	Y	RR	RM	XG	XJ
1 1/2	5/8 Ω	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	§	1 3/4	4 1/8
	1†•*	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	§	*	4 1/2
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	§	1 3/4	4 1/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	§	2 1/8	4 1/2
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	3/8	2 3/8	1 3/4	4 1/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	3/8	2 9/16	2 1/8	4 5/8
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	3/8	2 9/16	2 1/4	5
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	5/16	3 7/32	2 1/2	5 1/4
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	3/8	2 9/16	2 1/4	5
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	5/16	3 7/32	2 1/2	5 1/4
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	3/8	2 9/16	2 1/4	5 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	5/16	3 7/32	2 1/2	5 1/2
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 13/16	5/16	3 7/32	2 5/8	5 7/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	3 1/16	5/16	3 7/8	2 7/8	6 1/8
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 13/16	5/16	3 7/32	2 5/8	6
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	3 1/16	5/16	3 7/8	2 7/8	6 1/4

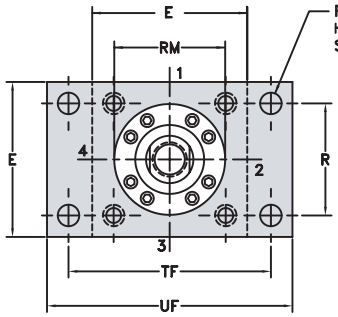
† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
‡ B DIMENSION TOLERANCE -.001/ -.003
* THIS MOUNT NOT AVAILABLE 1 1/2" BORE WITH 1" ROD

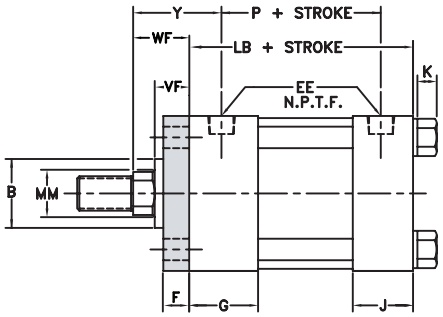
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

HEAD RECTANGULAR FLANGE MOUNT

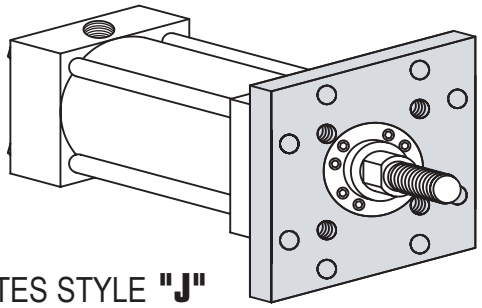


YATES STYLE **"F"**
NFPA-MF1

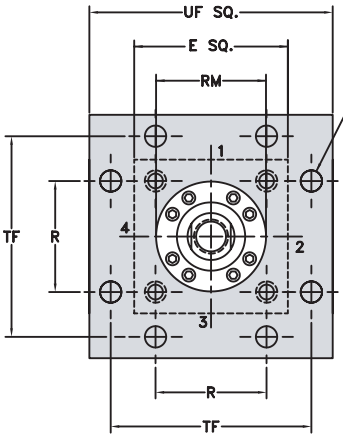


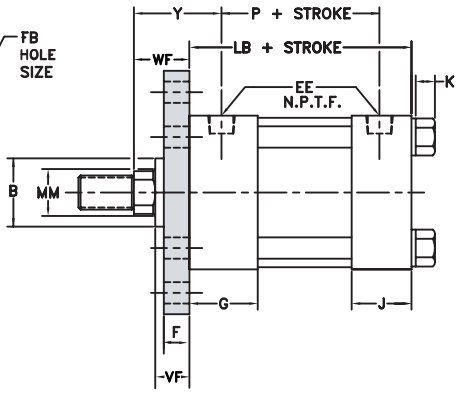


HEAD SQUARE FLANGE MOUNT

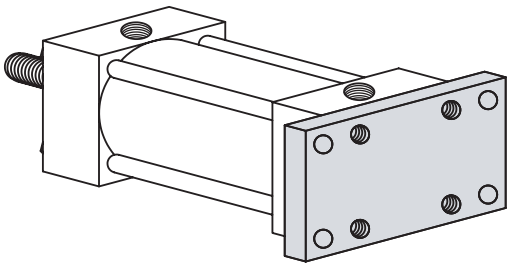


YATES STYLE **"J"**
NFPA-MF5

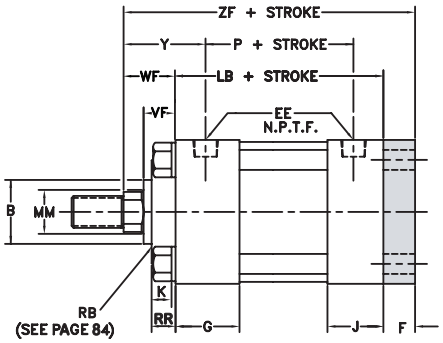


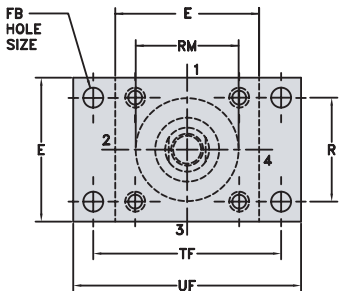


CAP RECTANGULAR FLANGE MOUNT

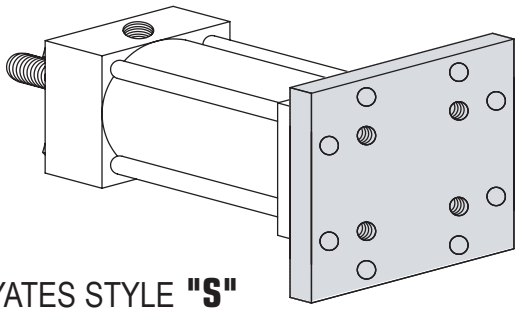


YATES STYLE **"R"**
NFPA-MF2

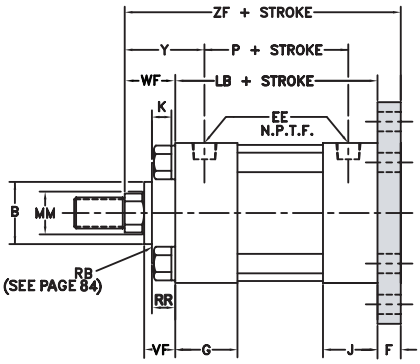


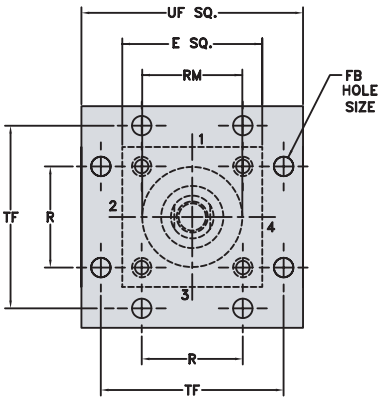


CAP SQUARE FLANGE MOUNT



YATES STYLE **"S"**
NFPA-MF6

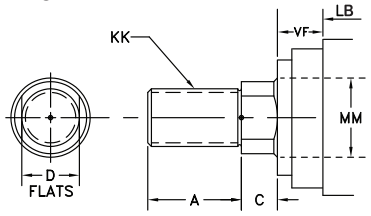




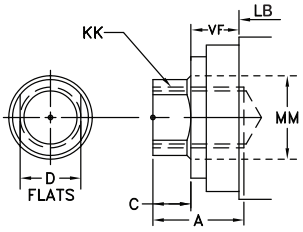
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

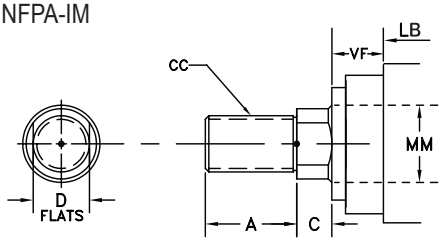
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM

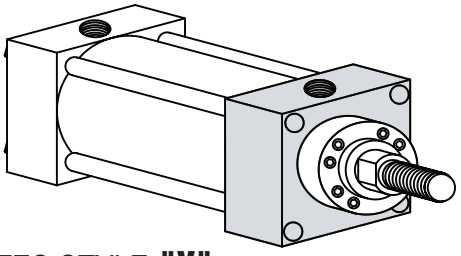


											ADD STROKE	
BORE	**E**	**EE**	**F**	**G**	**J**	**K**	**FB**	**R**	**TF**	**UF**	**LB**	**P**
1 1/2	2	3/8	3/8	1 1/2	1	1/4	5/16	1.43	2 3/4	3 3/8	3 5/8	2 1/4
2	2 1/2	3/8	3/8	1 1/2	1	5/16	3/8	1.84	3 3/8	4 1/8	3 5/8	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	3/8	2.19	3 7/8	4 5/8	3 3/4	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	7/16	2.76	4 11/16	5 1/2	4 1/4	2 5/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	7/16	3.32	5 7/16	6 1/4	4 1/4	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	9/16	4.10	6 5/8	7 5/8	4 1/2	2 7/8
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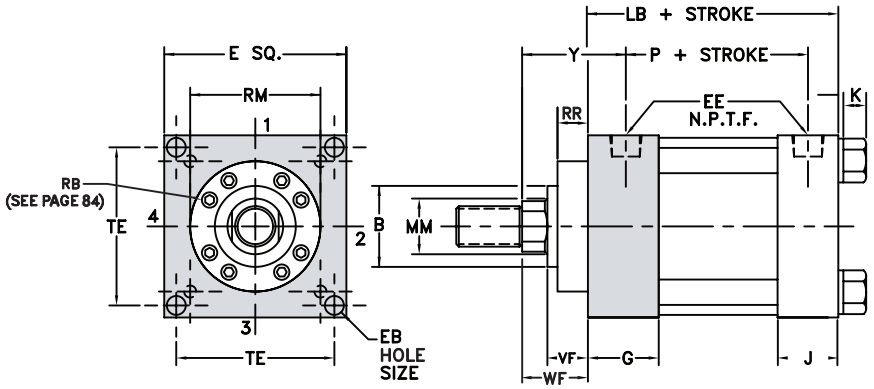
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	**MM**	**KK**	**CC**	**A**	**B ‡**	**C**	**D**	**VF**	**Y**	**WF**	**RR**	**RM**	**ZF**
1 1/2	5/8 Ω	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1 29/32	1	-	§	5
	1 †•	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	2 9/32	1 3/8	-	§	5 3/8
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1 29/32	1	-	§	5
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	2 9/32	1 3/8	-	§	5 3/8
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1 29/32	1	3/8	2 3/8	5 1/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	2 9/32	1 3/8	3/8	2 9/16	5 1/2
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	2 7/16	1 3/8	3/8	2 9/16	6 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	2 11/16	1 5/8	5/16	3 7/32	6 1/2
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	2 7/16	1 3/8	3/8	2 9/16	6 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	2 11/16	1 5/8	5/16	3 7/32	6 1/2
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	2 7/16	1 3/8	3/8	2 9/16	6 1/2
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	2 11/16	1 5/8	5/16	3 7/32	6 3/4
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	2 13/16	1 5/8	5/16	3 7/32	7 3/8
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	3 1/16	1 7/8	5/16	3 7/8	7 5/8

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
‡ B DIMENSION TOLERANCE -.001/ -.003
NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

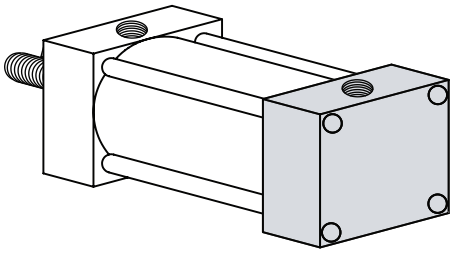
HEAD SQUARE INTEGRAL FLANGE MOUNT



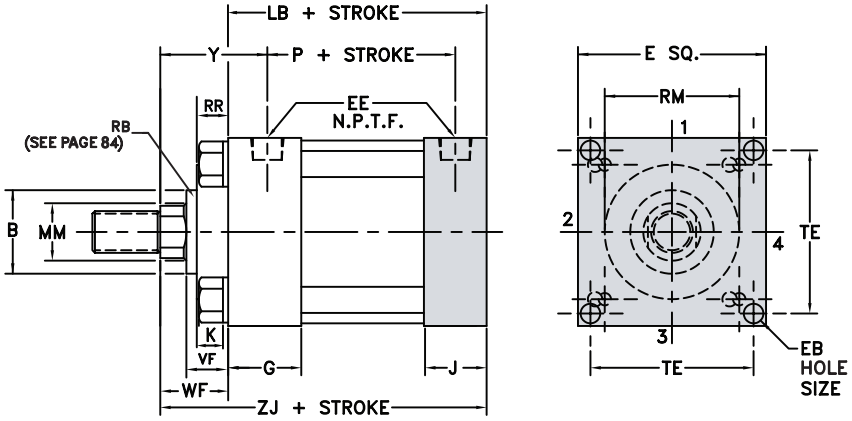
YATES STYLE **"X"**
NFPA-ME3



CAP SQUARE INTEGRAL FLANGE MOUNT



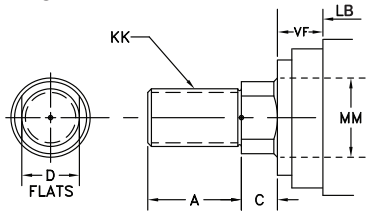
YATES STYLE **"Z"**
NFPA-ME4



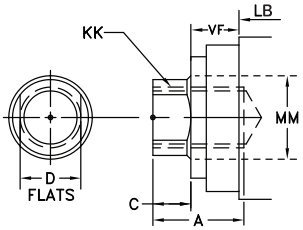
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

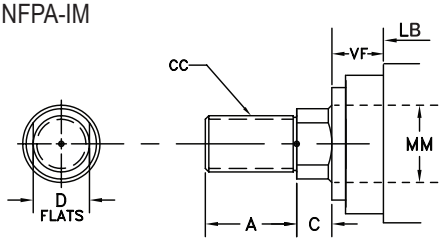
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



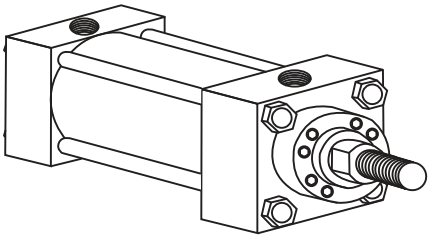
									ADD STROKE	
BORE	E	EE	F	G	J	K	EB	TE	LB	P
8	8 1/2	3/4	3/4	2	1 1/2	9/16	11/16	7.57	5 1/8	3 1/4

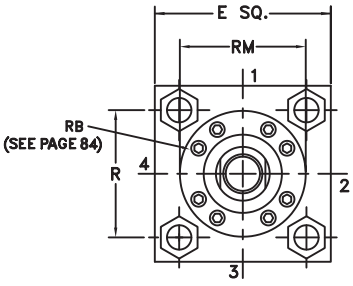
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS									ADD STROKE
BORE	MM	KK	CC	A	B ‡	C	D	VF	WF	Y	RR	RM	ZJ
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 13/16	5/16	3 7/32	6 3/4
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	3 1/16	5/16	3 7/8	7

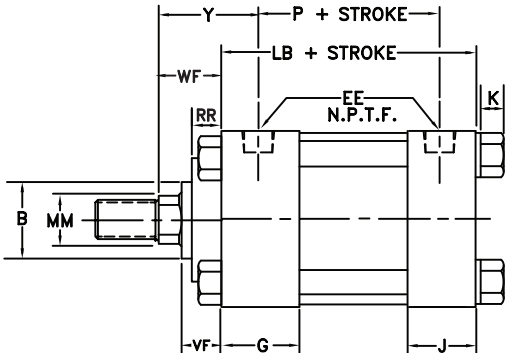
‡ B DIMENSION TOLERANCE -.001/ -.003

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

NO TIE RODS EXTENDED MOUNT

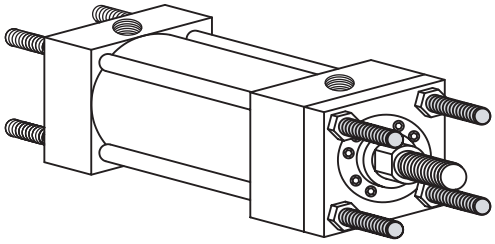


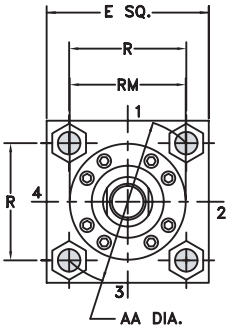


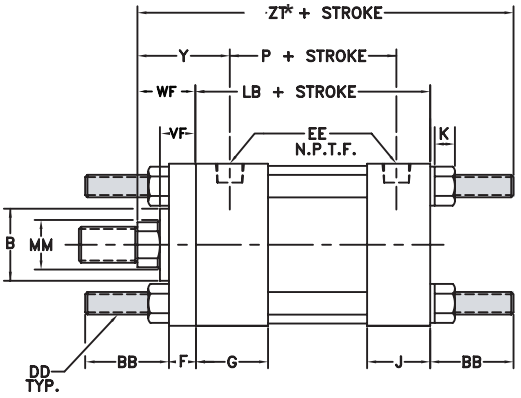


YATES STYLE **"K"**
NFPA-MX0

BOTH ENDS TIE RODS EXTENDED MOUNT

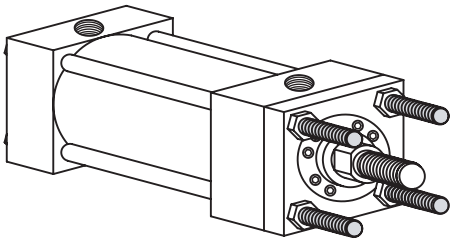


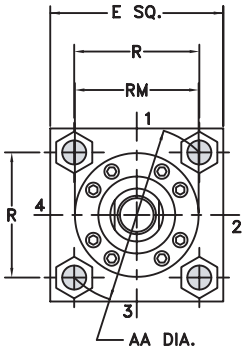


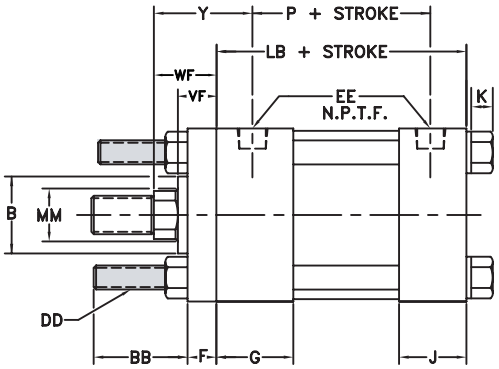


YATES STYLE **"L"**
NFPA-MX1

HEAD TIE RODS EXTENDED MOUNT

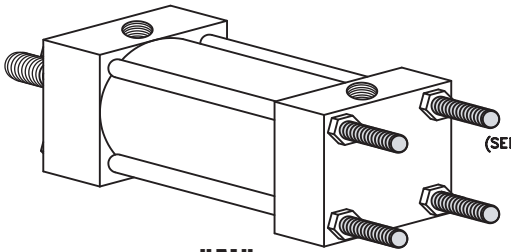


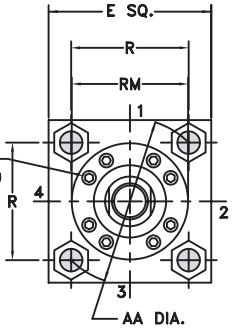


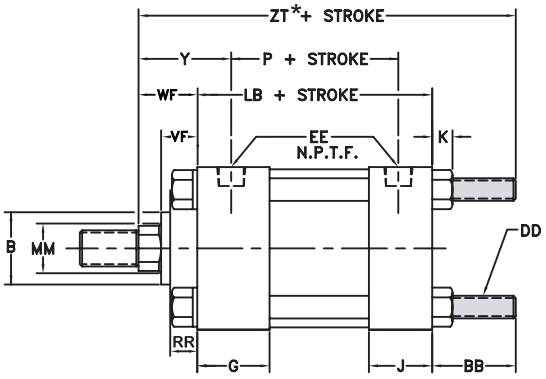


YATES STYLE **"M"**
NFPA-MX3

CAP TIE RODS EXTENDED MOUNT





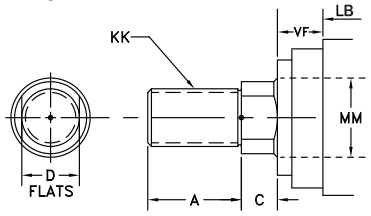


YATES STYLE **"N"**
NFPA-MX2

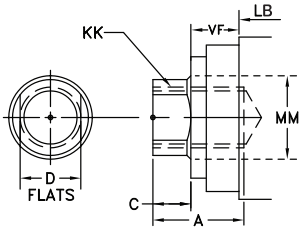
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

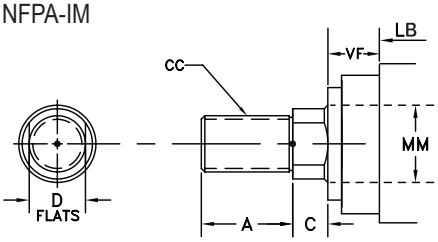
#2 STD MALE
NFPA-SM



#4 STD FEMALE
NFPA-SF



#1 MALE
NFPA-IM



											ADD STROKE	
BORE	**E**	**EE**	**F**	**G**	**J**	**K**	**AA**	**BB**	**DD**	**R**	**LB**	**P**
1 1/2	2	3/8	3/8	1 1/2	1	1/4	2.02	1	1/4-28	1.43	3 5/8	2 1/4
2	2 1/2	3/8	3/8	1 1/2	1	5/16	2.60	1 1/8	5/16-24	1.84	3 5/8	2 1/4
2 1/2	3	3/8	3/8	1 1/2	1	5/16	3.10	1 1/8	5/16-24	2.19	3 3/4	2 3/8
3 1/4	3 3/4	1/2	5/8	1 3/4	1 1/4	3/8	3.90	1 3/8	3/8-24	2.76	4 1/4	2 5/8
4	4 1/2	1/2	5/8	1 3/4	1 1/4	3/8	4.70	1 3/8	3/8-24	3.32	4 1/4	2 5/8
5	5 1/2	1/2	5/8	1 3/4	1 1/4	7/16	5.80	1 13/16	1/2-20	4.10	4 1/2	2 7/8
6	6 1/2	3/4	3/4	2	1 1/2	7/16	6.90	1 13/16	1/2-20	4.88	5	3 1/8
8	8 1/2	3/4	3/4	2	1 1/2	9/16	9.11	2 5/16	5/8-18	6.44	5 1/8	3 1/4

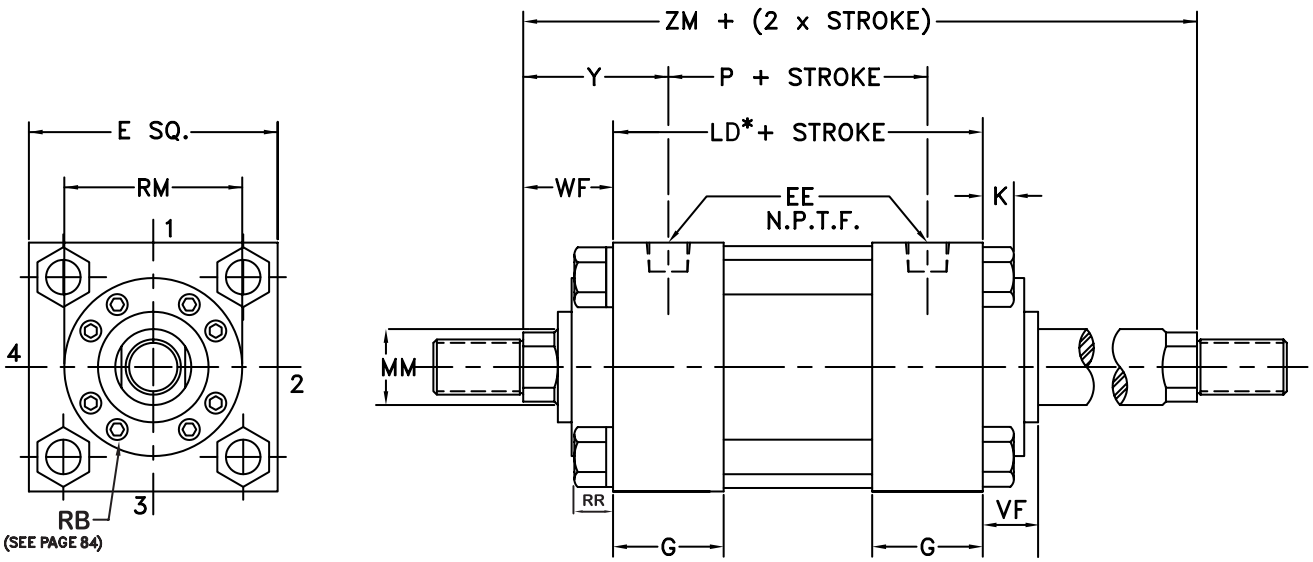
	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSION									ADD STROKE
BORE	**MM**	**KK**	**CC**	**A**	**B ‡**	**C**	**D**	**VF**	**WF**	**Y**	**RR**	**RM**	**ZT***
1 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	§	5 5/8
	1 †•	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	§	6
2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	§	5 3/4
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	§	6 1/8
2 1/2	5/8	7/16-20	1/2-20	3/4	1 1/8	3/8	17/32	5/8	1	1 29/32	-	2 3/8 §	5 7/8
	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 9/32	-	2 9/16 §	6 1/4
3 1/4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	-	2 9/16 §	7
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	-	3 7/32 §	7 1/4
4	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	-	2 9/16 §	7
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	-	3 7/32 §	7 1/4
5	1	3/4-16	7/8-14	1 1/8	1 1/2	1/2	7/8	7/8	1 3/8	2 7/16	-	2 9/16 §	7 11/16
	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 11/16	-	3 7/32 §	7 15/16
6	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 13/16	-	3 7/32 §	8 7/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	3 1/16	-	3 7/8 §	8 11/16
8	1 3/8	1-14	1 1/4-12	1 5/8	2	5/8	1 1/8	1	1 5/8	2 13/16	5/16	3 7/32	9 1/16
	1 3/4	1 1/4-12	1 1/2-12	2	2 3/8	3/4	1 1/2	1 1/8	1 7/8	3 1/16	5/16	3 7/8	9 5/16

† HEAD END PORTS SHALLOW TAPPED
Ω FIXED CUSHIONS FURNISHED AT THE HEAD END IN THESE SIZES
• CUSHION NOT AVAILABLE ON HEAD END
§ THESE CYLINDERS HAVE FULL PLATE RETAINERS. USE "E" DIMENSION INSTEAD OF "RM." USE "F" DIMENSIONS INSTEAD OF "RR" – SEE PAGE 84
‡ B DIMENSION TOLERANCE -.001/ -.003
* ZT CHANGES ON DOUBLE ROD CYLINDERS. SEE PAGE 102 FOR DETAILS

NOTE: 1 1/2 AND 2" BORE CYLINDERS ON "K" AND "N" MOUNTS AND 1 1/2" THRU 6" BORE CYLINDERS ON "L" AND "M" MOUNTS HAVE FULL PLATE RETAINERS. USE "E" SQ DIMENSION INSTEAD OF "RM"

NOTE: CUSHION LOCATION IS FACTORY'S DISCRETION UNLESS OTHERWISE SPECIFIED BY THE CUSTOMER.

DOUBLE ROD CYLINDERS



AVAILABLE IN MOUNTING STYLES A, B, E, F, J, K, L, M, T, U, X AND Y

"U" mount not available 1 1/2" bore with 1" rod

"B" mount not available with standard dimensions 1 1/2" bore with 1" rod

* "LD" replaces "LB" dimensions on all styles with double rod ends.

FOR ORDERING DOUBLE ROD END CYLINDERS ADD "D" AFTER MOUNTING STYLE

(Example: Style "A" side lug' mount with double rod end is style "A2-AD")

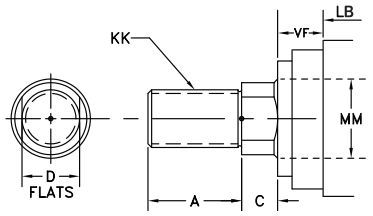
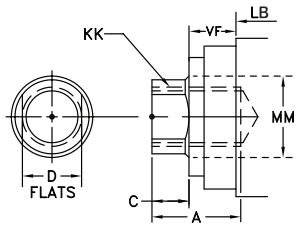
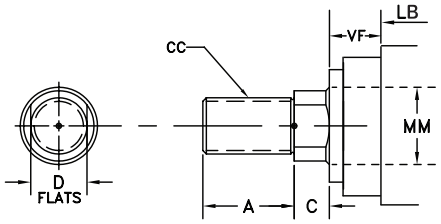
If the two rod ends are different, state which rod end is to go at which end of the cylinder.

If only one end of the cylinder is to be cushioned, clearly specify which end.

	ROD DIA.	ADD STROKE									ADD 2X STROKE
BORE	MM	LD*	RR	SA	WF	SE	SS	XE	ZE	ZT	ZM
1 1/2	5/8	4 1/8	-	6 7/8	1	6 3/8	3 3/8	6 1/4	6 1/2	6 1/2	6 1/8
	1	4 1/8	-	6 7/8	1 3/8	6 3/8	3 3/8	6 5/8	6 7/8	6 7/8	6 7/8
2	5/8	4 1/8	-	6 7/8	1	6 3/4	3 3/8	6 7/16	6 3/4	6 5/8	6 1/8
	1	4 1/8	-	6 7/8	1 3/8	6 3/4	3 3/8	6 13/16	7 1/8	7	6 7/8
2 1/2	5/8	4 1/4	3/8	7	1	7 1/8	3 1/2	6 11/16	7	6 3/4	6 1/4
	1	4 1/4	3/8	7	1 3/8	7 1/8	3 1/2	7 1/16	7 3/8	7 1/8	7
3 1/4	1	4 3/4	3/8	8 1/2	1 3/8	7 3/4	3 3/4	7 5/8	8	8 1/8	7 1/2
	1 3/8	4 3/4	5/16	8 1/2	1 5/8	7 3/4	3 3/4	7 7/8	8 1/4	8 3/8	8
4	1	4 3/4	3/8	8 1/2	1 3/8	8	3 3/4	7 3/4	8 1/8	8 1/8	7 1/2
	1 3/8	4 3/4	5/16	8 1/2	1 5/8	8	3 3/4	8	8 3/8	8 3/8	8
5	1	5	3/8	9	1 3/8	8 3/8	3 5/8	8 1/16	8 9/16	8 13/16	7 3/4
	1 3/8	5	5/16	9	1 5/8	8 3/8	3 5/8	8 5/16	8 13/16	9 1/16	8 1/4
6	1 3/8	5 1/2	5/16	9 3/4	1 5/8	9	4 1/8	8 7/8	9 3/8	9 11/16	8 3/4
	1 3/4	5 1/2	5/16	9 3/4	1 7/8	9	4 1/8	9 1/8	9 5/8	9 15/16	9 1/4
8	1 3/8	5 5/8	5/16	9 1/4	1 5/8	7 7/8	4 1/4	8 3/8	9	9 9/16	8 7/8
	1 3/4	5 5/8	5/16	9 1/4	1 7/8	7 7/8	4 1/4	8 5/8	9 1/4	9 13/16	9 3/8

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

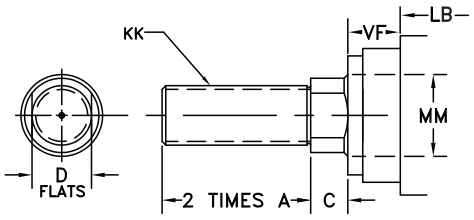
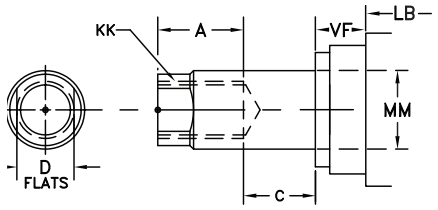
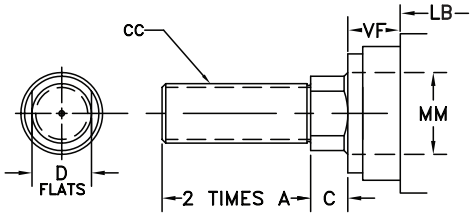
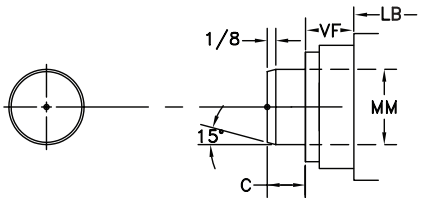
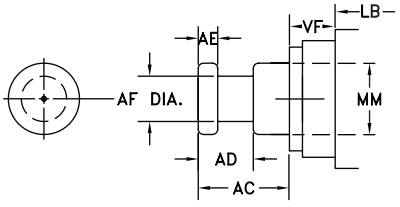
STANDARD ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#2** STANDARD MALE (NFPA-SM)		**#4** STANDARD FEMALE (NFPA-SF)	
#1 (NFPA-IM)			

ADDITIONAL DIMENSIONS				
ROD	STYLE 9			
MM	AC +/-.030	AD +/-.010	AE+.000/-.010	AF +/-.010
5/8	1 1/8	5/8	1/4	3/8
1	1 1/2	15/16	3/8	11/16
1 3/8	1 3/4	1 1/16	3/8	7/8
1 3/4	2	1 5/16	1/2	1 1/8

NOTE: MEASURE T-MOUNT (MT4) XI DIMENSION FROM THE END OF THE ROD.

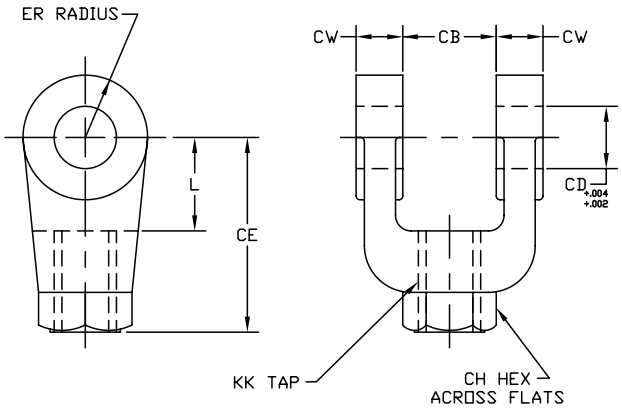
OPTIONAL ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#5		**#3** (NFPA-LF)	
#6		**#7** (NFPA-PL)	
#9			

**** MALE ROD END STYLE #2 WILL BE FURNISHED UNLESS OTHERWISE SPECIFIED**

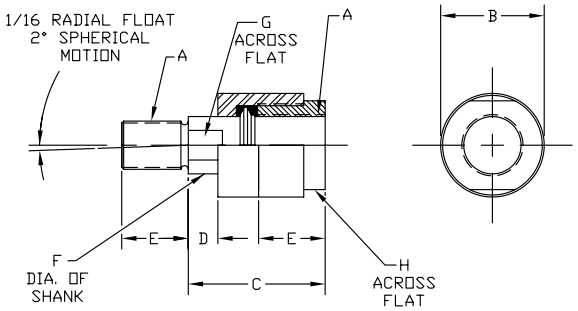
NOTE: CONSULT FACTORY FOR ROD END CONFIGURATIONS OTHER THAN THOSE SHOWN.

FEMALE CLEVIS



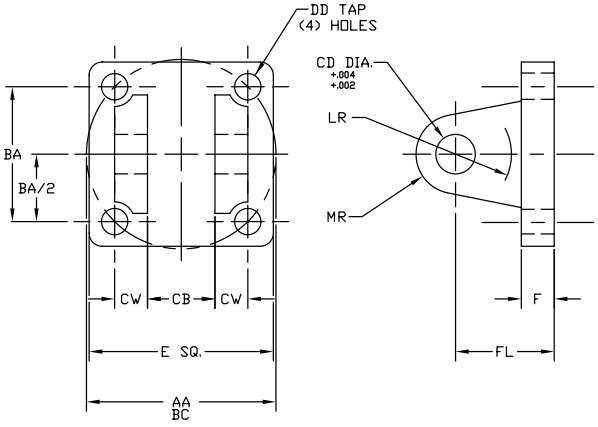
PART NO.	CB	CD	CE	CH	CW	ER	KK	L
10-YFC-134-05-A	0.765	1/2	1 1/2	1	1/2	1/2	7/16-20	3/4
10-YFC-134-08-A	1.265	3/4	2 3/8	1 1/4	5/8	3/4	3/4-16	1 1/4
10-YFC-134-08-M	1.265	3/4	2 1/8	1 3/8	5/8	3/4	3/4-16	1
10-YFC-134-11-A	1.515	1	3 1/8	1 1/2	3/4	1	1-14	1 1/2
10-YFC-134-11-M	1.515	1	2 15/16	1 1/2	3/4	1	1-14	1 5/16
10-YFC-134-14-A	2.032	1 3/8	4 1/8	2	1	1 3/8	1 1/4-12	2 1/8
10-YFC-134-14-M	2.032	1 3/8	3 3/4	2	1	1 3/8	1 1/4-12	1 3/4
10-YFC-134-16-A	2.531	1 3/4	4 1/2	2 3/8	1 1/4	1 3/4	1 1/2-12	2 1/4

ROD COUPLERS



PART NUMBER	ROD DIA.	A	B	C	D	E	F	G	H	MAX PULL
11-YAC-2-05	5/8	7/16-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	10,000
11-YAC-2-06	5/8	1/2-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	14,000
11-YAC-2-07	5/8	5/8-18	1 1/4	2	1/2	3/4	5/8	1/2	1 1/8	14,000
11-YAC-2-08	1	3/4-16	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-09	1	7/8-14	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-11	1 3/8	1-14	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-14	1 3/8	1 1/4-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-15	1 3/8	1 3/8-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-16	2	1 1/2-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000

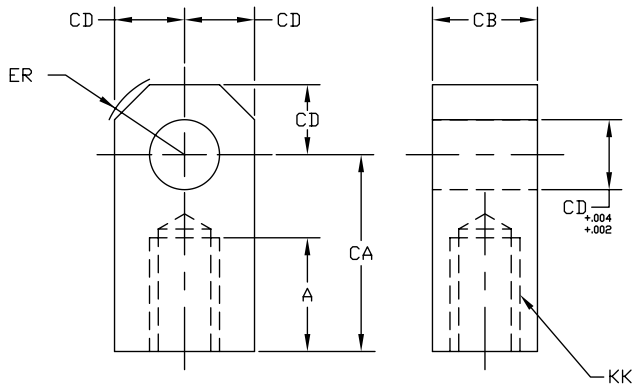
CLEVIS BRACKET



PART NUMBER	AA	BA	CB	CD	CW	DD	E	F	FL	LR	MR
14-YCB-133-03	2.3	1 5/8	0.765	1/2	1/2	3/8-24	2 1/2	3/8	1 1/8	1/2	9/16
14-YCB-133-04	2.9	2 1/16	1.265	3/4	5/8	1/2-20	3	5/8	1 7/8	1	1 1/16
14-YCB-133-05	3.6	2 9/16	1.265	3/4	5/8	1/2-20	3 1/2	5/8	1 7/8	1 1/16	1 1/16
14-YCB-133-06	4.6	3 1/4	1.515	1	3/4	5/8-18	4 1/2	3/4	2 1/4	1 1/4	1 1/8
14-YCB-133-08	5.4	3 13/16	2.032	1 3/8	1	5/8-18	5	7/8	3	1 7/8	1 3/4
14-YCB-133-10	7.0	4 15/16	2.531	1 3/4	1 1/4	7/8-14	6 1/2	7/8	3 1/8	2	1 7/8

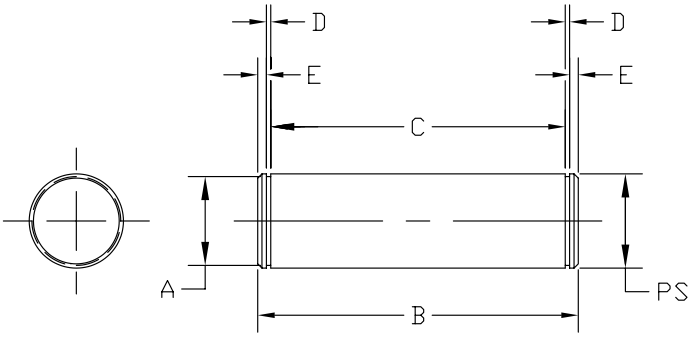
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

FEMALE EYE

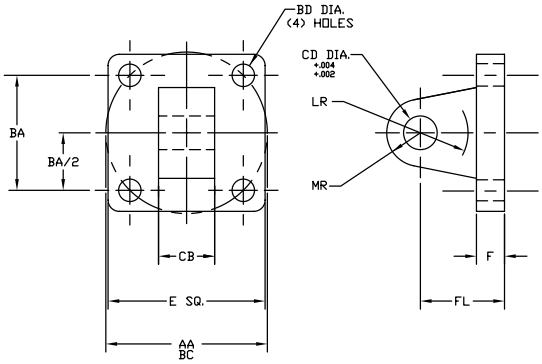


PART NUMBER	A	CA	CB	CD	ER	KK
13-YE-9303	3/4	1 1/2	3/4	1/2	5/8	7/16-20
13-YE-9304	1 1/8	2 1/16	1 1/4	3/4	7/8	3/4-16
13-YE-9306	1 5/8	2 13/16	1 1/2	1	1 3/16	1-14
13-YE-9306-M	1 1/8	2 3/8	1 1/2	1	1 7/16	7/8-14
13-YE-9308	2	3 7/16	2	1 3/8	1 9/16	1 1/4-12
13-YE-9310	2 1/4	4	2 1/2	1 3/4	2	1 1/2-12

PIVOT PIN

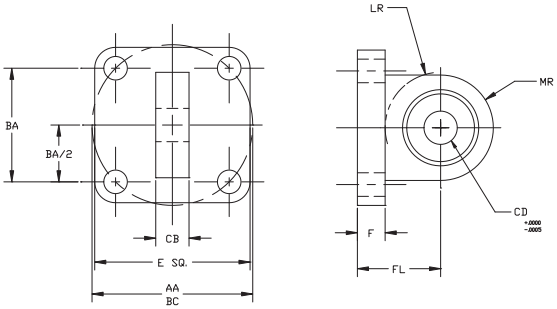


PART NUMBER	PIN SIZE	A	B	C	D	E
12-YP-9003-3-G-A	.500	.470	2.109	1.875	.039	.078
12-YP-9004-3-G-A	.750	.707	2.901	2.625	.046	.092
12-YP-9006-3-G-A	1.000	.943	3.401	3.125	.046	.092
12-YP-9008-3-G-A	1.375	1.295	4.461	4.125	.056	.122
12-YP-9010-3-G-A	1.750	1.655	5.545	5.125	.070	.140



EYE BRACKET

PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR
15-YEB-8903	2.3	1 5/8	13/32	3/4	1/2	2 1/2	3/8	1 1/8	3/4	9/16
15-YEB-8904	3.6	2 9/16	17/32	1 1/4	3/4	3 1/2	5/8	1 7/8	1 1/4	7/8
15-YEB-8906	4.6	3 1/4	21/32	1 1/2	1	4 1/2	3/4	2 1/4	1 1/2	1 1/4
15-YEB-8908	5.4	3 13/16	21/32	2	1 3/8	5	7/8	3	2 1/8	1 5/8
15-YEB-8910	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8
15-YEB-8910H	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	1 1/8	3 3/8	2 1/4	2 1/8



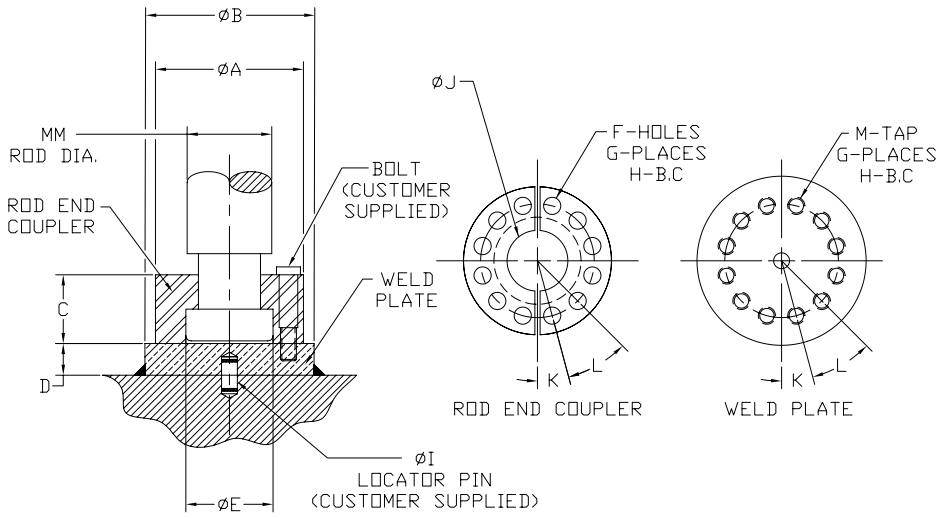
SWIVEL EYE BRACKET

PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR	DYNAMIC	STATIC
15-YSB-219-3-1	2.3	1 5/8	13/32	1/2	1/2	2 1/2	3/8	1 1/8	3/4	11/16	3,150	9,338
15-YSB-219-3-2	3.6	2 9/16	17/32	3/4	3/4	3 1/2	5/8	1 7/8	1 1/4	1 3/16	7,088	20,925
15-YSB-219-3-3	4.6	3 1/4	21/32	1	1	4 1/2	3/4	2 1/4	1 1/2	1 3/8	12,600	37,350
15-YSB-219-3-4	5.4	3 13/16	21/32	1 3/8	1 3/8	5	7/8	3	2 1/8	2	23,400	69,750
15-YSB-219-3-5	7.0	4 15/16	29/32	1 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8	38,250	114,750

(Includes spacers to allow swivel action up to 7˚ and to make dimensions interchangeable with standard eye bracket.)

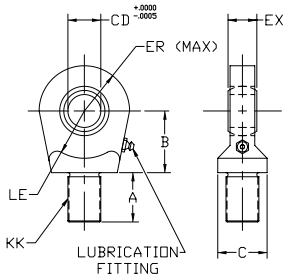
NOTE: SWIVEL BRACKETS ORDERED WITH A "C" MOUNT WILL INCLUDE PINS AND SPACERS. OTHERWISE THE PINS ARE SOLD SEPARATELY.

ROD END COUPLER AND WELD PLATE



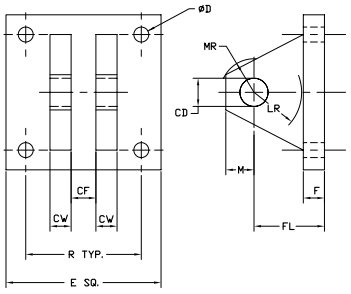
ROD END COUPLER PART#	WELD PLATE PART#	WELD PLATE MATERIAL	MM	A	B	C	D	E	F	G	H	I	J	K	L	M
18-FEC-062	18-FEC-062-WP	CD 1018	5/8	1.500	2.000	.562	.500	.656	.218	4	1.125	.250	.406	45°	90°	10-24
18-FEC-100	18-FEC-100-WP	CD 1018	1	2.000	2.500	.875	.500	1.063	.281	6	1.500	.250	.750	30°	60°	1/4-20
18-FEC-137	18-FEC-137-WP	CD 1018	1 3/8	2.500	3.000	1.000	.625	1.438	.343	6	2.000	.250	.938	30°	60°	5/16-18
18-FEC-175	18-FEC-175-WP	CD 1018	1 3/4	3.000	4.000	1.250	.625	1.813	.343	8	2.375	.250	1.187	22.5°	45°	5/16-18

MALE SPHERICAL ROD EYE



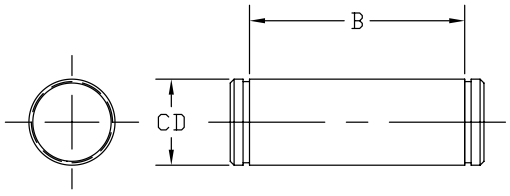
PART NUMBER	CD	KK	A	B	C	ER	EX	LE	MAX LOAD
13-MSRE-0500	.5000	7/16-20	11/16	7/8	7/8	7/8	7/16	3/4	2,600
13-MSRE-0750	.7500	3/4-16	1	1 1/4	1 5/16	1 1/4	21/32	1 1/16	7,080
13-MSRE-1000	1.000	1-14	1 1/2	1 7/8	1 1/2	1 3/8	7/8	1 7/16	12,590
13-MSRE-1375	1.3750	1 1/4-12	2	2 1/8	2	1 13/16	1 3/16	1 7/8	22,930
13-MSRE-1750	1.7500	1 1/2-12	2 1/8	2 1/2	2 1/4	2 3/16	1 17/32	2 1/8	38,220

SPHERICAL CLEVIS BRACKET



PART NUMBER	CD	CF	CW	D	E	F	FL	M	MR	LR	R
14-YCB-133-03-CBS	.500	.44	.50	.41	3.00	.50	1.50	.50	.62	.94	2.05
14-YCB-133-05-CBS	.750	.66	.62	.53	3.75	.62	2.00	.88	1.00	1.38	2.76
14-YCB-133-06-CBS	1.000	.88	.75	.53	5.50	.75	2.50	1.00	1.19	1.69	4.10
14-YCB-133-08-CBS	1.375	1.19	1.00	.66	6.50	.88	3.50	1.38	1.62	2.44	4.95
14-YCB-133-10-CBS	1.750	1.53	1.25	.91	8.50	1.25	4.50	1.75	2.06	2.88	6.58

SPHERICAL PINS



PART NUMBER	CD	B
12-YP-9003-3-G-CBS	.4997 +.0000 / -.0004	1 9/16
12-YP-9004-3-G-CBS	.7497 +.0000 / -.0005	2 1/32
12-YP-9006-3-G-CBS	.9997 +.0000 / -.0005	2 1/2
12-YP-9008-3-G-CBS	1.3746 +.0000 / -.0006	3 5/16
12-YP-9010-3-G-CBS	1.7496 +.0000 / -.0006	4 7/32

MI 586.778.7680
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NOTES:

NOTES:

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HEAVY DUTY HYDRAULIC MILL

Series MH

3000 PSI RATED

PNEUMATIC MILL DUTY

Series MP

250 PSI RATED

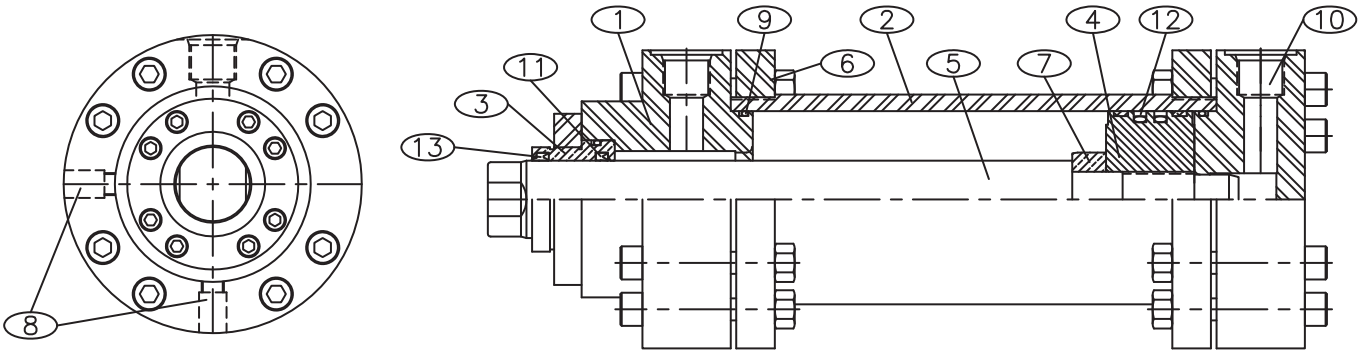


WARNING IMPROPER SELECTION, IMPROPER USE OR FAILURE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY AND/OR DEATH.

The information contained herein and other information from Yates Industries Inc. provides product and/or system information for further investigation by users having expertise. It is the sole responsibility of the end user to analyze all aspects of your application and any consequences of any failure and to review the information about the product or system in the current catalog. Based on the vast amount of applications and operating conditions it is the sole responsibility of the end user, through its own testing and analysis, for making the final decision as to product selection and assuring all performance, safety and warning requirements of the application are met.

Based on our continued effort to improve our products we reserve the right to make engineering changes without advance notice.

MH/MP FEATURES

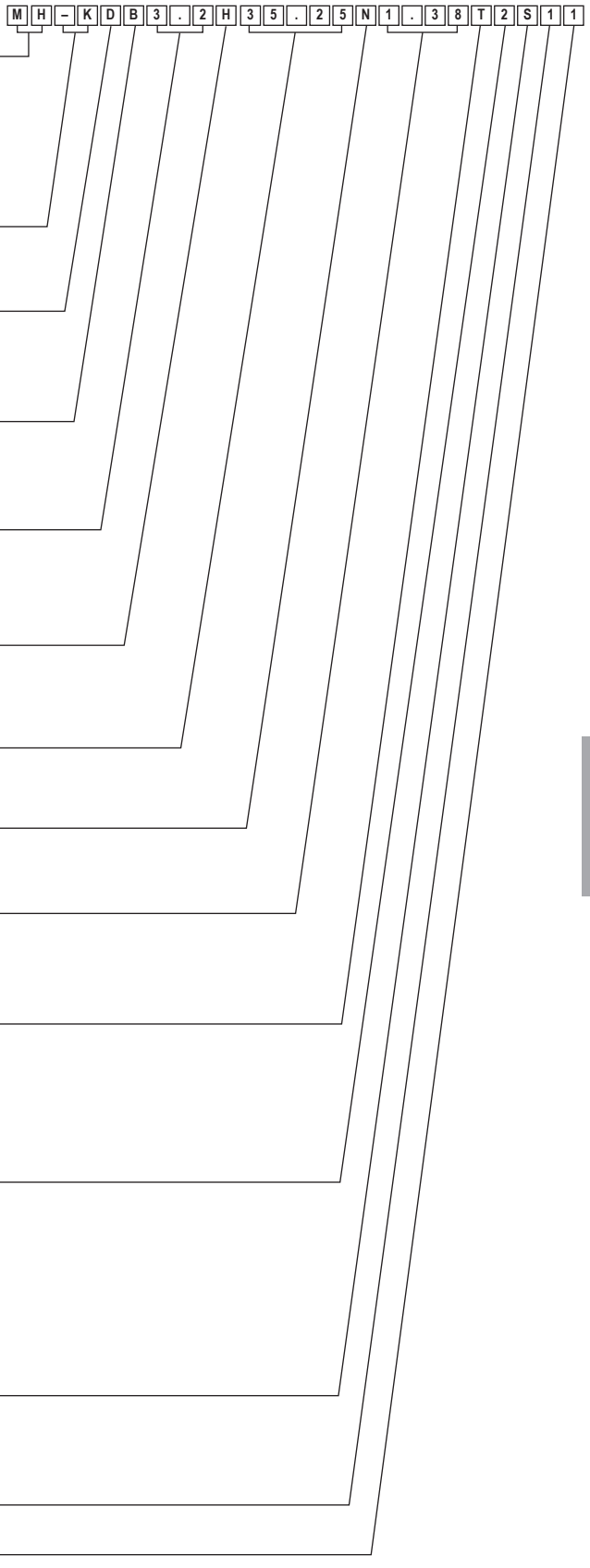


1. **HEAD/CAP**- Precision machined steel head and cap provides close concentricity and accurate alignment between piston, tube, piston rod and rod bearing.
2. **CYLINDER BARREL**- Damage resistant, heavy wall steel tubing, honed to 16-20 micro finish for low frictional drag and maximum seal and piston bearing life. Chrome plated ID is also available.
3. **ROD CARTRIDGE**- Extra long, high strength bronze gland provides maximum bearing support and wear resistance. A removable retainer allows for gland removal without cylinder disassembly.
4. **PISTON**- One piece ductile iron piston provides maximum strength and protection against shock loads. Anaerobic adhesive is used to permanently lock and seal piston to rod on 6" bore and smaller. Piston is o-ring sealed and mechanically locked on bores over 6". Steel bronze overlay is also available.
5. **PISTON ROD**- High strength damage resistant piston rod provides 100,000 PSI minimum yield material in 1" through 4 1/2" diameters. Larger diameters vary between 50,000 and 75,000 PSI minimum yield material. All rods are case hardened to 50-55 RC and hard chrome plated to provide maximum wear life. Stainless steel is also available.
6. **BODY FLANGES**- Steel flanges threaded to OD of barrel. On trunnion mount cylinders, both flanges and trunnions are welded to tube.
7. **CUSHIONS**- Available on all bore sizes. Head cushion sleeve and rear cushion spear are machined to close tolerances to provide gradual deceleration and reduced shock at end of stroke.
8. **CUSHION NEEDLE ADJUSTMENT AND BALL CHECK**- Captive cushion adjustment allows for safe cushion adjustment under pressure. Special tip design and fine threads allow for precise adjustment over a broad range of operations. Ball check allows for fast break-away under full power.
9. **TUBE END SEAL**- High durometer o-rings and back-ups insure leak-free service.
10. **PORTS**- SAE O-ring ports are standard and can be rotated to any 90° position. NPTF ports are available at no extra charge.
11. **ROD SEAL**- Twin lip urethane rod seal is pressure energized and wear compensated for long, leak-free service.
12. **PISTON SEALS**- Low friction, high load piston seals with outboard wear bands are standard. Loaded lip seals and cast iron rings are optional.
13. **ROD WIPER**- Double lip wiper acts as a secondary seal while keeping out dirt, dust and other contaminants. Metallic scrapers and low friction wipers are also available.

MI 586.778.7680
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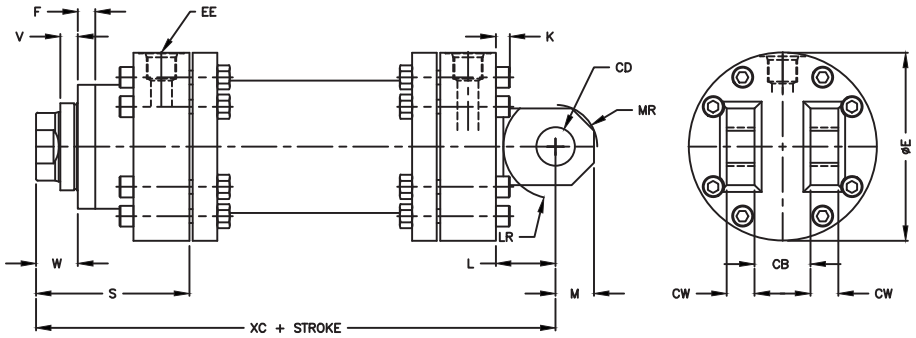
HOW TO ORDER A MILL TYPE CYLINDER

FEATURE	DESCRIPTION	SYMBOL
SERIES	Hydraulic Heavy Duty	MH
	Pneumatic	MP
MOUNTING STYLE	No Mount	K
	Cap clevis	C
	Cap eye	V
	Head rectangular integral flange	G
	Cap rectangular integral flange	P
	Spherical bearing	Q
	Intermediate fixed trunnion	T
	Other mount	O
DOUBLE ROD		D
CUSHIONS	No cushions	N
	Cushion head end only	R
	Cushion cap end only	C
	Cushion both ends	B
	Fixed non-adjustable cushion head end only	F
	Fixed non-adjustable cushion rear end only	P
	Fixed non-adjustable cushion both ends	E
BORE	Specify in inches	
PISTON SEALS	Nitrile high load - MH (standard)	H
	Nitrile U-cups- MP (standard)	N
	Viton®	V
	Viton® high load	D
	Urethane loaded U-cup	P
	Viton® loaded U-cup	F
	Other (specify)	X
STROKE	Specify in inches with 2 place decimal	
PORTS	SAE - (standard)	S
	NPTF	N
	Code 61 - flange	F
	Welded coupler	W
	If over or under sized ports / special ports	X
ROD DIA.	Specify in inches	
ROD SEALS	Twin lip urethane seal - MH (standard)	T
	Nitrile U-cups - MP (standard)	N
	Viton®	V
	Urethane loaded U-cup	P
	Viton® loaded U-cup	F
	Other (specify)	X
ROD END	Standard male	2
	Standard female	4
	Plain rod end	7
	Male rod coupling	9
	Special male (specify)	M
	Special female (specify)	F
	Special stud (specify)	S
	Special other (specify)	X
SPECIALS	Stop tube	S
	Non-standard mount	
	Stainless steel rod	
	Prox switched	
	Extra rod extension	
	Many more options available	
HEAD PORT	Specify location 1-4	1-4
	If cylinder requires multiple ports	X
CAP PORT	Specify location 1-5	1-5
	If cylinder requires multiple ports	X



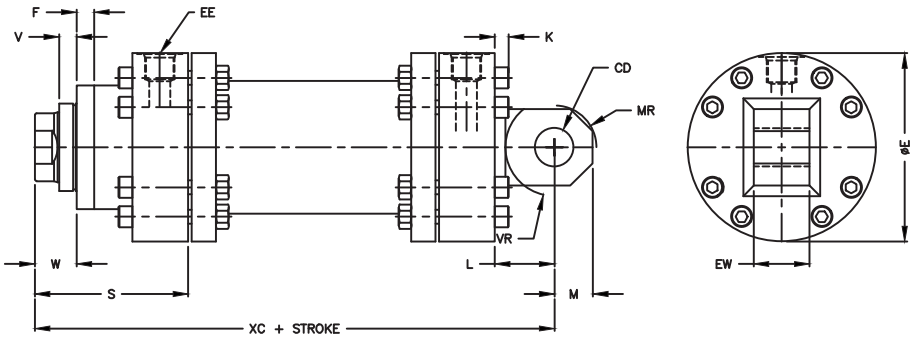
NOTE: SEE PAGE 178 FOR PORT LOCATION

CAP FIXED CLEVIS MOUNT



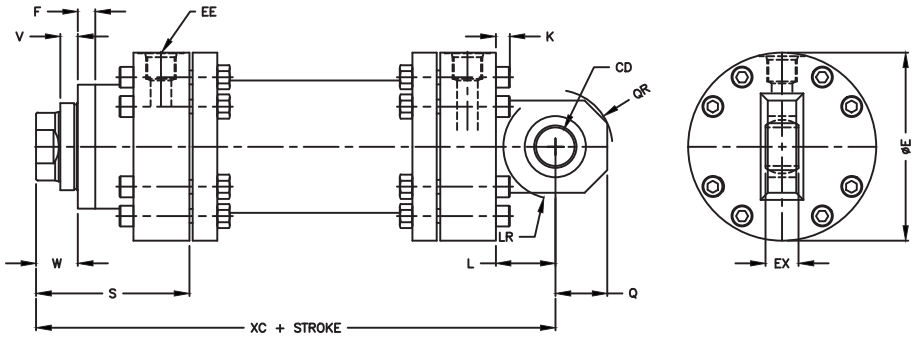
YATES STYLE **"C"**
2" - 8" BORE

CAP FIXED EYE MOUNT



YATES STYLE **"V"**
2" - 8" BORE

SPHERICAL BEARING MOUNT

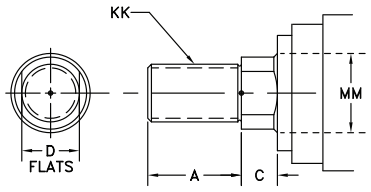


YATES STYLE **"Q"**
2" - 8" BORE

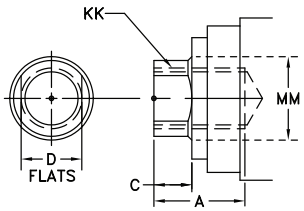
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

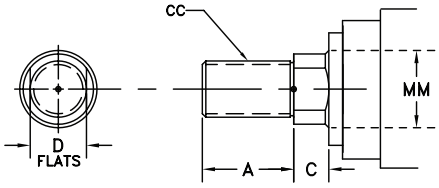
#2 STD MALE



#4 STD FEMALE



#1 MALE

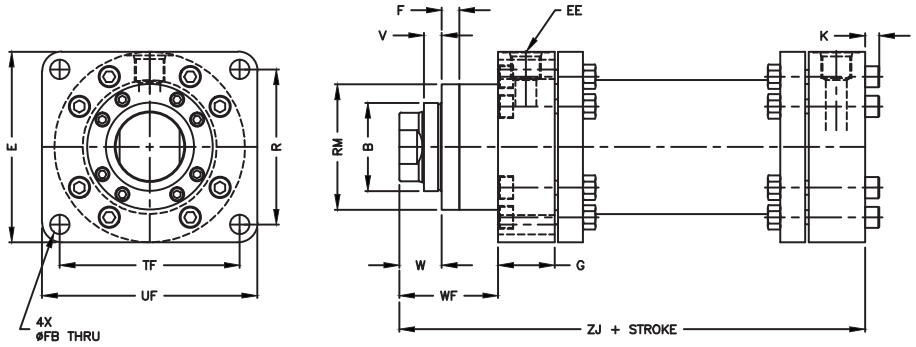


BORE	CB	CD	CW	E	EE	EW	EX	K	L	LR	M	MR	Q	QR	S	VR	XC
2	1 1/4	3/4	5/8	4 1/4	#8	1 1/4	0.656	3/8	1 1/4	1 1/16	3/4	7/8	1	1 1/8	4 1/16	1	9 7/16
2 1/2	1 1/4	3/4	5/8	4 3/4	#8	1 1/4	0.656	3/8	1 1/4	1 1/16	3/4	7/8	1	1 1/8	4 3/16	1	9 11/16
3	1 1/2	1	3/4	5 5/8	#8	1 1/2	0.875	7/16	1 1/2	1 1/4	1	1 1/8	1 1/4	1 3/8	4 9/16	1 3/16	10 13/16
3 1/4	1 1/2	1	3/4	5 5/8	#12	1 1/2	0.875	3/8	1 1/2	1 1/4	1	1 1/8	1 1/4	1 3/4	4 9/16	1 3/16	10 13/16
3 1/2	2	1 3/8	1	5 7/8	#12	2	1.188	3/8	2 1/8	1 7/8	1 3/8	1 1/2	1 7/8	2 1/16	5 1/2	1 3/4	12 5/8
4	2	1 3/8	1	6 3/4	#12	2	1.188	3/8	2 1/8	1 7/8	1 3/8	1 1/2	1 7/8	2 1/16	5 1/2	1 3/4	12 5/8
4 1/2	2 1/2	1 3/4	1 1/4	7 1/4	#12	2 1/2	1.531	1/2	2 1/4	1 15/16	1 3/4	1 7/8	2 1/2	2 3/4	6 1/8	1 7/8	14 1/8
5	2 1/2	1 3/4	1 1/4	8	#12	2 1/2	1.531	1/2	2 1/4	1 15/16	1 3/4	1 7/8	2 1/2	2 3/4	6 3/4	1 7/8	14 3/4
5 1/2	2 1/2	2	1 1/4	9	#16	2 1/2	1.75	5/8	2 1/2	2 1/16	2	2 3/16	2 1/2	2 15/16	6 7/8	2	16 1/4
6	2 1/2	2	1 1/4	9 7/16	#16	2 1/2	1.75	5/8	2 1/2	2 1/16	2	2 3/16	2 1/2	3 1/4	6 7/8	2	16 1/4
7	3	2 1/2	1 1/2	10 7/8	#20	3	2.187	3/4	3	2 9/16	2 1/2	2 3/4	3 7/16	3 3/4	8 1/8	2 1/2	18 3/8
8	3	3	1 1/2	12 5/8	#24	3	2.625	7/8	3 1/4	2 13/16	2 3/4	3	3 5/8	3 15/16	9 1/8	2 11/16	20 3/8

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS					
BORE	MM	KK	CC	A	D	F	V	C	W
2	1	3/4-16	7/8-14	1 1/8	7/8	5/8	1/4	1	1 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	7/8	1 1/4
2 1/2	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	1	1 3/8
	1 3/4	1 1/4-12	1 1/2-12	2	1 1/2	5/8	1/2	7/8	1 3/8
3	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	1	1 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	7/8	1 3/8
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	1	1 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	7/8	1 3/8
3 1/2	1 3/4	1 1/4-12	1 1/2-12	2	1 1/2	5/8	1/2	1	1 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	5/8	7/8	1 1/2
4	1 3/4	1 1/4-12	1 1/2-12	2	1 1/2	5/8	1/2	1	1 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	5/8	7/8	1 1/2
4 1/2	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	1	1 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	2 5/8	3/4	1/2	7/8	1 3/8
5	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	1	1 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	Δ	5/8	5/8	3/4	1 3/8
5 1/2	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	1/2	1	1 1/2
	4	3-12	3 3/4-12	4	Δ	7/8	3/8	7/8	1 1/4
6	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	1/2	1	1 1/2
	4	3-12	3 3/4-12	4	Δ	7/8	3/8	7/8	1 1/4
7	3	2 1/4-12	2 3/4-12	3 1/2	2 5/8	3/4	1/2	1 13/16	2 5/16
	5	3 1/2-12	4 3/4-12	5	Δ	7/8	1 5/16	7/8	2 3/16
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	Δ	5/8	5/8	1 13/16	2 5/16
	5 1/2	4-12	5 1/4-12	5 1/2	Δ	5/8	5/8	1 9/16	2 3/16

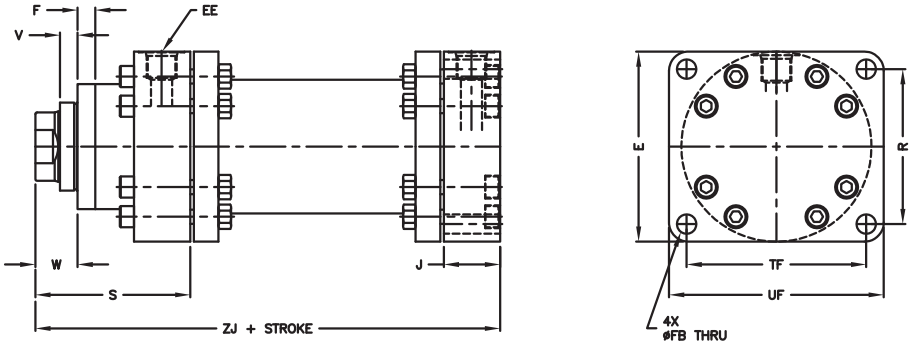
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON RODS 3 1/2" DIA. AND LARGER

HEAD RECTANGULAR INTEGRAL FLANGE MOUNT



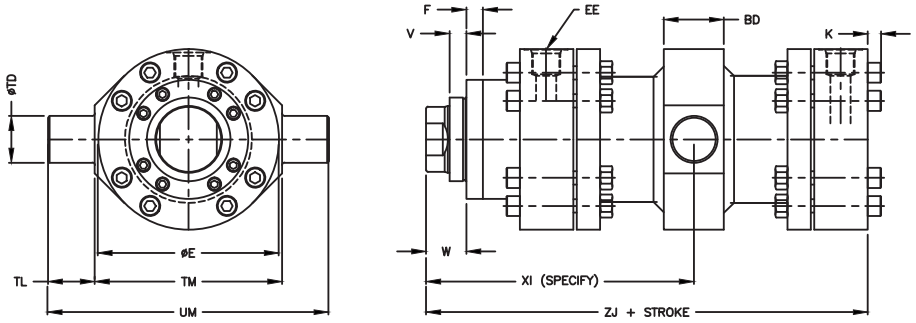
YATES STYLE **"G"**
2" - 8" BORE

CAP RECTANGULAR INTEGRAL FLANGE MOUNT



YATES STYLE **"P"**
2" - 8" BORE

INTERMEDIATE FIXED TRUNNION MOUNT

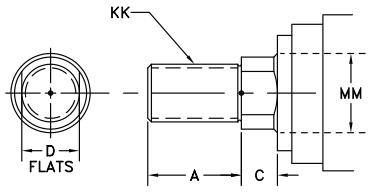


YATES STYLE **"T"**
2" - 8" BORE

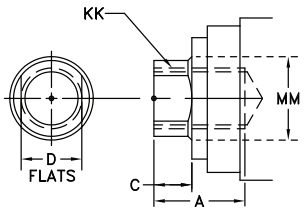
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

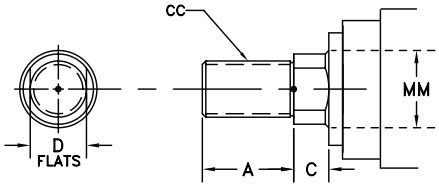
#2 STD MALE



#4 STD FEMALE



#1 MALE

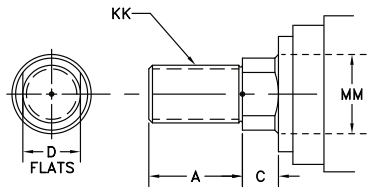
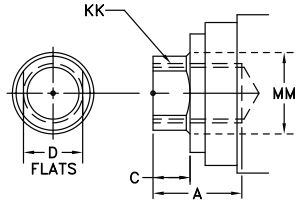
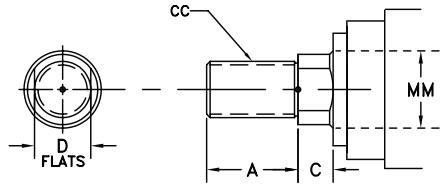


BORE	E	EE	FB	G	J	K	R	RM	TF	UF	ZJ	BD	TD	TL	TM	UM	WF	XI
2	4 1/4	#8	17/32	1 3/4	1 3/4	3/8	3 1/4	3.22	4 1/4	5 1/4	8 3/16	1 5/8	1 3/8	1 3/8	4 1/2	7 1/4	2 5/16	SPECIFY
2 1/2	4 3/4	#8	17/32	1 3/4	1 3/4	3/8	3 3/4	3.88	4 3/4	5 3/4	8 7/16	1 7/8	1 3/8	1 3/8	5	7 3/4	2 7/16	SPECIFY
3	5 5/8	#8	21/32	2	2	7/16	4 5/16	4.00	5 1/2	6 3/4	9 5/16	2 1/4	1 3/4	1 3/4	5 13/16	9 5/16	2 9/16	SPECIFY
3 1/4	5 5/8	#12	21/32	2	2	3/8	4 5/16	4.00	5 1/2	6 3/4	9 5/16	2 1/4	1 3/4	1 3/4	5 13/16	9 5/16	2 9/16	SPECIFY
3 1/2	5 7/8	#12	21/32	2	2	3/8	4 5/8	4.44	5 7/8	7 1/8	10 1/2	2 1/4	1 3/4	1 3/4	6 1/8	9 5/8	3 1/2	SPECIFY
4	6 3/4	#12	21/32	2	2	3/8	5 7/16	4.44	6 3/8	7 5/8	10 1/2	2 1/4	1 3/4	1 3/4	7	10 1/2	3 1/2	SPECIFY
4 1/2	7 1/4	#12	15/16	2 1/4	2 1/4	1/2	5 1/2	5.25	8	9 3/4	11 7/8	2 1/4	1 3/4	1 3/4	7 1/2	11	3 7/8	SPECIFY
5	8	#12	15/16	2 1/4	2 1/4	1/2	6 1/4	5.63	8	9 3/4	12 1/2	2 1/4	1 3/4	1 3/4	8 1/4	11 3/4	4 1/2	SPECIFY
5 1/2	9	#16	1 1/16	2 3/4	2 3/4	5/8	7	6.44	9 1/4	11 1/4	13 3/4	3 1/2	2	2	9 3/16	13 3/16	4 1/8	SPECIFY
6	9 7/16	#16	1 1/16	2 3/4	2 3/4	5/8	7 7/16	6.44	9 1/4	11 1/4	13 3/4	3 1/2	2	2	9 11/16	13 11/16	4 1/8	SPECIFY
7	10 7/8	#20	1 3/16	3	3	3/4	8 5/8	7.63	10 3/8	12 5/8	15 3/8	4	2 1/2	2 1/2	11 3/8	16 3/8	5 1/8	SPECIFY
8	12 5/8	#24	1 5/16	3 1/2	3 1/2	7/8	10 1/4	8.38	11 5/8	14	17 3/8	4 1/4	3	3	13 1/8	19 1/8	5 5/8	SPECIFY

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS					
BORE	ROD	KK	CC	A	D	F	V	C	W
2	1	3/4-16	7/8-14	1 1/8	7/8	5/8	1/4	1	1 1/4
	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	7/8	1 1/4
2 1/2	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	1	1 3/8
	1 3/4	1 1/4-12	1 1/2-12	2	1 1/2	5/8	1/2	7/8	1 3/8
3	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	1	1 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	7/8	1 3/8
3 1/4	1 3/8	1-14	1 1/4-12	1 5/8	1 1/8	5/8	3/8	1	1 3/8
	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	7/8	1 3/8
3 1/2	1 3/4	1 1/4-12	1 1/2-12	2	1 1/2	5/8	1/2	1	1 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	5/8	7/8	1 1/2
4	1 3/4	1 1/4-12	1 1/2-12	2	1 1/2	5/8	1/2	1	1 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	5/8	7/8	1 1/2
4 1/2	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	1	1 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	2 5/8	3/4	1/2	7/8	1 3/8
5	2	1 1/2-12	1 3/4-12	2 1/4	1 3/4	5/8	1/2	1	1 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	Δ	5/8	5/8	3/4	1 3/8
5 1/2	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	1/2	1	1 1/2
	4	3-12	3 3/4-12	4	Δ	7/8	3/8	7/8	1 1/4
6	2 1/2	1 7/8-12	2 1/4-12	3	2 1/8	5/8	1/2	1	1 1/2
	4	3-12	3 3/4-12	4	Δ	7/8	3/8	7/8	1 1/4
7	3	2 1/4-12	2 3/4-12	3 1/2	2 5/8	3/4	1/2	1 13/16	2 5/16
	5	3 1/2-12	4 3/4-12	5	Δ	7/8	1 5/16	7/8	2 3/16
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	Δ	5/8	5/8	1 13/16	2 5/16
	5 1/2	4-12	5 1/4-12	5 1/2	Δ	5/8	5/8	1 9/16	2 3/16

Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON RODS 3 1/2" DIA. AND LARGER

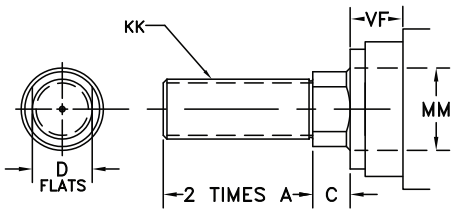
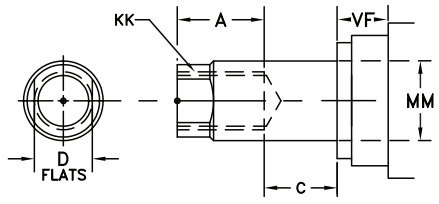
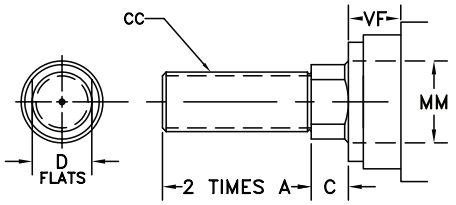
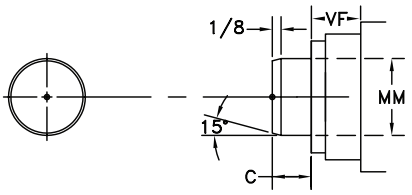
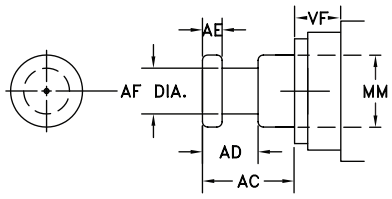
STANDARD ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#2**		**#4**	
#1			

ADDITIONAL DIMENSIONS				
ROD	STYLE 9			
MM	AC +/-.030	AD +/-.010	AE+.000/-.010	AF +/-.010
1	1 1/2	15/16	3/8	11/16
1 3/8	1 3/4	1 1/16	3/8	7/8
1 3/4	2	1 5/16	1/2	1 1/8
2	2 5/8	1 11/16	5/8	1 3/8
2 1/2	3 1/4	1 15/16	3/4	1 3/4
3	3 5/8	2 7/16	7/8	2 1/4
3 1/2	4 3/8	2 11/16	1	2 1/2
4	4 1/2	2 11/16	1	3
4 1/2	5 1/4	3 3/16	1 1/2	3 1/2
5	5 3/8	3 3/16	1 1/2	3 7/8
5 1/2	6 1/4	3 15/16	1 7/8	4 3/8

NOTE: MEASURE T-MOUNT (MT4) XI DIMENSION FROM THE END OF THE ROD.

OPTIONAL ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#5		**#3**	
#6		**#7**	
#9			

**** MALE ROD END STYLE #2 WILL BE FURNISHED UNLESS OTHERWISE SPECIFIED**

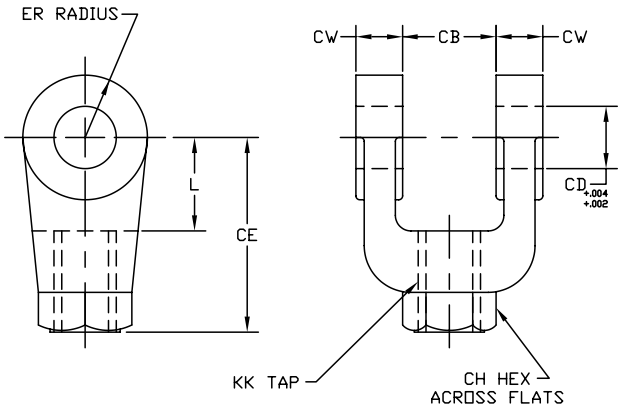
(2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER.

NOTE: CONSULT FACTORY FOR ROD END CONFIGURATIONS OTHER THAN THOSE SHOWN.

NOTE: : ALL YATES MOUNTING ACCESSORIES ARE DESIGNED TO FIT EITHER #2 ROD OR #4 DEPENDING ON ACCESSORY TYPE.

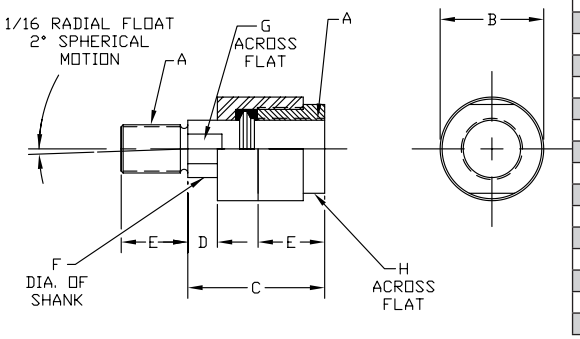
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

FEMALE CLEVIS



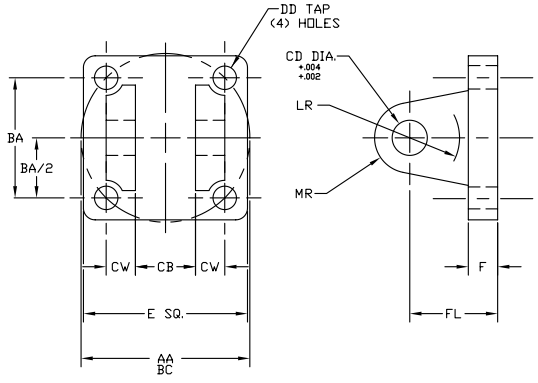
PART NO.	CB	CD	CE	CH	CW	ER	KK	L
10-YFC-134-05-A	.765	1/2	1 1/2	1	1/2	1/2	7/16-20	3/4
10-YFC-134-08-A	1.265	3/4	2 3/8	1 1/4	5/8	3/4	3/4-16	1 1/4
10-YFC-134-08-M	1.265	3/4	2 1/8	1 3/8	5/8	3/4	3/4-16	1
10-YFC-134-11-A	1.515	1	3 1/8	1 1/2	3/4	1	1-14	1 1/2
10-YFC-134-11-M	1.515	1	2 15/16	1 1/2	3/4	1	1-14	1 5/16
10-YFC-134-14-A	2.032	1 3/8	4 1/8	2	1	1 3/8	1 1/4-12	2 1/8
10-YFC-134-14-M	2.032	1 3/8	3 3/4	2	1	1 3/8	1 1/4-12	1 3/4
10-YFC-134-16-A	2.531	1 3/4	4 1/2	2 3/8	1 1/4	1 3/4	1 1/2-12	2 1/4
10-YFC-134-20-A	2.531	2	5 1/2	2 15/16	1 1/4	2	1 7/8-12	2 1/2
10-YFC-134-24-A	3.032	2 1/2	6 1/2	3 1/2	1 1/2	2 1/2	2 1/4-12	3
10-YFC-134-28-A	3.032	3	6 3/4	3 7/8	1 1/2	2 3/4	2 1/2-12	3 1/4
10-YFC-134-28-M	3.032	3	6 3/4	3 7/8	1 1/2	3	2 1/2-12	3 1/4
10-YFC-134-36-A	4.032	3 1/2	8 1/2	5	2	3 1/2	3 1/4-12	4
10-YFC-134-36-M	4.032	3 1/2	7 3/4	5	2	3 1/2	3 1/4-12	4 1/4
10-YFC-134-44-A	4.532	4	10	6 1/8	2 1/4	4	4-12	4 1/2

ROD COUPLERS



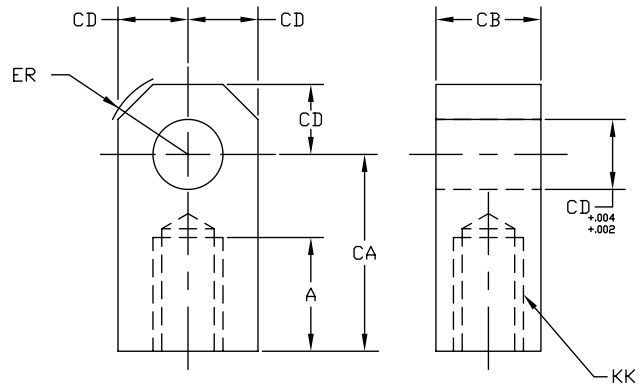
PART NUMBER	ROD DIA.	A	B	C	D	E	F	G	H	MAX PULL
11-YAC-2-05	5/8	7/16-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	10,000
11-YAC-2-06	5/8	1/2-20	1 1/4	2	1/2	3/4	5/8	9/16	1 1/8	14,000
11-YAC-2-07	5/8	5/8-18	1 1/4	2	1/2	3/4	5/8	1/2	1 1/8	14,000
11-YAC-2-08	1	3/4-16	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-09	1	7/8-14	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-11	1 3/8	1-14	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-14	1 3/8	1 1/4-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-15	1 3/8	1 3/8-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-16	2	1 1/2-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-17	2	1 3/4-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-20	2 1/2	1 7/8-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-21	2 1/2	2-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-24	3	2 1/4-12	6 3/4	6 3/8	1	3 1/2	2 3/4	2 3/8	2 7/8	397,000
11-YAC-2-28	3 1/2	2 1/2-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	495,000
11-YAC-2-29	3 1/2	2 3/4-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	603,800
11-YAC-2-36	4 1/2	3 1/4-12	9 1/4	8 1/2	1	4 1/2	4	3 3/8	4 1/2	853,800
11-YAC-2-37	4 1/2	4 1/4-12	12 7/8	11 1/4	1	4 1/2	5 1/2	4 7/8	7	1,483,400

CLEVIS BRACKET



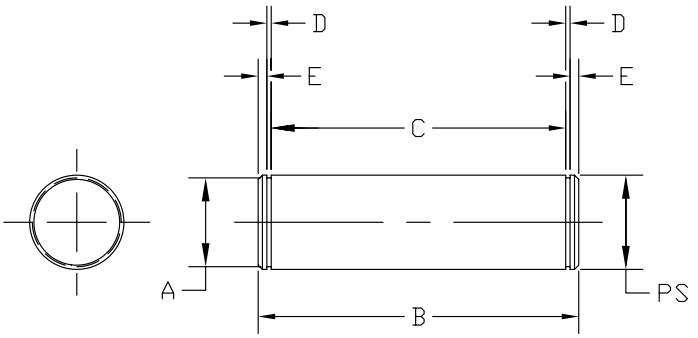
PART NUMBER	AA	BA	CB	CD	CW	DD	E	F	FL	LR	MR
14-YCB-133-03	2.3	1 5/8	.765	1/2	1/2	3/8-24	2 1/2	3/8	1 1/8	1/2	9/16
14-YCB-133-04	2.9	2 1/16	1.265	3/4	5/8	1/2-20	3	5/8	1 7/8	1	1 1/16
14-YCB-133-05	3.6	2 9/16	1.265	3/4	5/8	1/2-20	3 1/2	5/8	1 7/8	1 1/16	1 1/16
14-YCB-133-06	4.6	3 1/4	1.515	1	3/4	5/8-18	4 1/2	3/4	2 1/4	1 1/4	1 1/8
14-YCB-133-08	5.4	3 13/16	2.032	1 3/8	1	5/8-18	5	7/8	3	1 7/8	1 3/4
14-YCB-133-10	7.0	4 15/16	2.531	1 3/4	1 1/4	7/8-14	6 1/2	7/8	3 1/8	2	1 7/8
14-YCB-133-12	8.1	5 3/4	2.531	2	1 1/4	1-14	7 1/2	1	3 1/2	2 1/8	2 1/8
14-YCB-133-14	9.3	6 19/32	3.032	2 1/2	1 1/2	1 1/8-12	8 1/2	1	4	2 5/8	2 1/2
14-YCB-133-16	10.6	7 1/2	3.032	3	1 1/2	1 1/4-12	9 1/2	1	4 1/4	2 7/8	2 3/4
14-YCB-133-20	13.6	9 5/8	4.032	3 1/2	2	1 3/4-12	12 5/8	1 11/16	5 11/16	3 5/8	3 1/2
14-YCB-133-24	16.2	11 1/2	4.532	4	2 1/4	2-12	14 7/8	1 15/16	6 7/16	4	4

FEMALE EYE



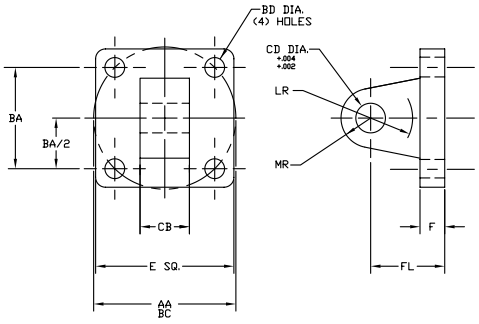
PART NUMBER	A	CA	CB	CD	ER	KK
13-YE-9303	3/4	1 1/2	3/4	1/2	5/8	7/16-20
13-YE-9304	1 1/8	2 1/16	1 1/4	3/4	7/8	3/4-16
13-YE-9306	1 5/8	2 13/16	1 1/2	1	1 3/16	1-14
13-YE-9306-M	1 1/8	2 3/8	1 1/2	1	1 7/16	7/8-14
13-YE-9308	2	3 7/16	2	1 3/8	1 9/16	1 1/4-12
13-YE-9310	2 1/4	4	2 1/2	1 3/4	2	1 1/2-12
13-YE-9312	3	5	2 1/2	2	2 1/2	1 7/8-12
13-YE-9312-M	2 1/4	4 3/8	2 1/2	2	2 7/8	1 3/4-12
13-YE-9314	3 1/2	5 13/16	3	2 1/2	2 13/16	2 1/4-12
13-YE-9316	3 1/2	6 1/8	3	3	3 1/4	2 1/2-12
13-YE-9316-M	3 5/8	6 1/2	3 1/2	3	3 1/4	2 3/4-12
13-YE-9320	4 1/2	7 5/8	4	3 1/2	3 7/8	3 1/4-12
13-YE-9320-M	5	7 5/8	4	3 1/2	3 7/8	3 1/2-12
13-YE-9324	5 1/2	9 1/8	4 1/2	4	4 7/16	4-12
13-YE-9324-M	5 3/4	9 1/8	5	4	4 7/16	4 1/2-12

PIVOT PIN



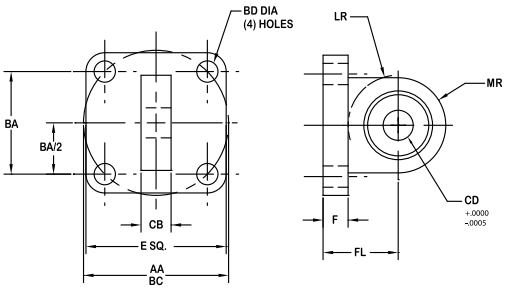
PART NUMBER	PIN SIZE	A	B	C	D	E
12-YP-9003-3-G-A	.500	.470	2.109	1.875	.039	.078
12-YP-9004-3-G-A	.750	.707	2.901	2.625	.046	.092
12-YP-9006-3-G-A	1.000	.943	3.401	3.125	.046	.092
12-YP-9008-3-G-A	1.375	1.295	4.461	4.125	.056	.112
12-YP-9010-3-G-A	1.750	1.655	5.545	5.125	.070	.140
12-YP-9012-3-G-A	2.000	1.891	5.545	5.125	.070	.140
12-YP-9014-3-G-A	2.500	2.366	6.641	6.125	.086	.172
12-YP-9016-3-G-A	3.000	2.844	6.792	6.125	.103	.206
12-YP-9020-3-G-A	3.500	3.322	8.845	8.125	.120	.240
12-YP-9024-3-G-A	4.000	3.792	9.845	9.125	.120	.240

EYE BRACKET



PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR
15-YEB-8903	2.3	1 5/8	13/32	3/4	1/2	2 1/2	3/8	1 1/8	3/4	9/16
15-YEB-8904	3.6	2 9/16	17/32	1 1/4	3/4	3 1/2	5/8	1 7/8	1 1/4	7/8
15-YEB-8906	4.6	3 1/4	21/32	1 1/2	1	4 1/2	3/4	2 1/4	1 1/2	1 1/4
15-YEB-8908	5.4	3 13/16	21/32	2	1 3/8	5	7/8	3	2 1/8	1 5/8
15-YEB-8910	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8
15-YEB-8910-H	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	1 1/8	3 3/8	2 1/4	2 1/8
15-YEB-8912	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1	3 1/2	2 1/2	2 7/16
15-YEB-8912-H	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1 1/2	4	2 1/2	2 7/16
15-YEB-8914	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1	4	3	3
15-YEB-8914-H	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1 3/4	4 3/4	3	3
15-YEB-8916	10.6	7 1/2	1 5/16	3	3	9 1/2	1	4 1/4	3 1/4	3 1/4
15-YEB-8916-H	10.6	7 1/2	1 5/16	3	3	9 1/2	2	5 1/4	3 1/4	3 1/4
15-YEB-8920	13.6	9 5/8	1 13/16	4	3 1/2	12 5/8	1 11/16	5 11/16	4	4 1/8
15-YEB-8924	16.2	11 1/2	2 1/16	4 1/2	4	14 7/8	1 15/16	6 7/16	4 1/2	5 1/4

SWIVEL EYE BRACKET

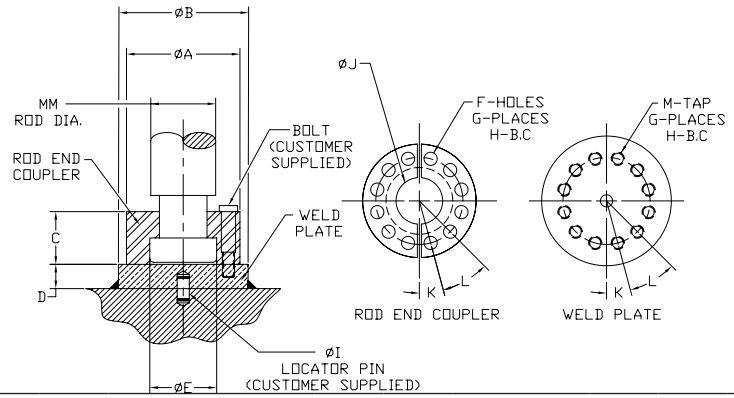


PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR	DYNAMIC	STATIC
15-YSB-219-3-1	2.3	1 5/8	13/32	1/2	1/2	2 1/2	3/8	1 1/8	3/4	11/16	3,150	9,338
15-YSB-219-3-2	3.6	2 9/16	17/32	3/4	3/4	3 1/2	5/8	1 7/8	1 1/4	1 3/16	7,088	20,925
15-YSB-219-3-3	4.6	3 1/4	21/32	1	1	4 1/2	3/4	2 1/4	1 1/2	1 3/8	12,600	37,350
15-YSB-219-3-4	5.4	3 13/16	21/32	1 3/8	1 3/8	5	7/8	3	2 1/8	2	23,400	69,750
15-YSB-219-3-5	7.0	4 15/16	29/32	1 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8	38,250	114,750
15-YSB-219-3-6	8.1	5 3/4	1 1/32	1 3/4	2	7 1/2	1	3 1/2	2 1/2	2 3/8	50,400	150,750

(Includes spacers to allow swivel action up to 7˚ and to make dimensions interchangeable with standard eye bracket.)
NOTE: Swivel brackets that are odered with a "C" mount will include pin and spacers. Otherwise the pins are sold seperately.

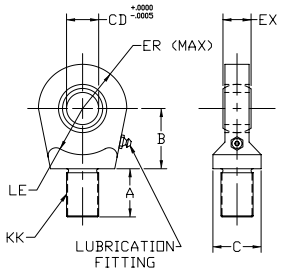
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

ROD END COUPLER AND WELD PLATE



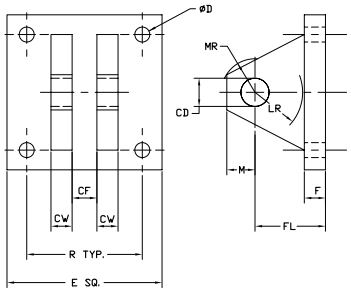
ROD END COUPLER PART#	WELD PLATE PART#	WELD PLATE MATERIAL	MM	A	B	C	D	E	F	G	H	I	J	K	L	M
18-FEC-062	18-FEC-062-WP	CD 1018	5/8	1.500	2.000	.562	.500	.656	.218	4	1.125	.250	.406	45°	90°	10-24
18-FEC-100	18-FEC-100-WP	CD 1018	1	2.000	2.500	.875	.500	1.063	.281	6	1.500	.250	.750	30°	60°	1/4-20
18-FEC-137	18-FEC-137-WP	CD 1018	1 3/8	2.500	3.000	1.000	.625	1.438	.343	6	2.000	.250	.938	30°	60°	5/16-18
18-FEC-175	18-FEC-175-WP	CD 1018	1 3/4	3.000	4.000	1.250	.625	1.813	.343	8	2.375	.250	1.187	22.5°	45°	5/16-18
18-FEC-200	18-FEC-200-WP	CD 1018	2	3.500	4.000	1.625	.750	2.063	.406	12	2.688	.375	1.438	15°	30°	3/8-16
18-FEC-250	18-FEC-250-WP	CD 1018	2 1/2	4.000	4.500	1.875	.750	2.625	.406	12	3.188	.375	1.875	15°	30°	3/8-16
18-FEC-300	18-FEC-300-WP	CD 1018	3	5.000	5.500	2.375	1.000	3.125	.531	12	4.000	.375	2.375	15°	30°	1/2-13
18-FEC-350	18-FEC-350-WP	A 36 HRS	3 1/2	5.875	7.000	2.625	1.000	3.625	.656	12	4.688	.375	2.625	15°	30°	5/8-11
18-FEC-400	18-FEC-400-WP	A 36 HRS	4	6.375	7.000	2.625	1.000	4.125	.656	12	5.188	.375	3.125	15°	30°	5/8-11
18-FEC-450	18-FEC-450-WP	A 36 HRS	4 1/2	6.875	8.000	3.125	1.000	4.625	.656	12	5.688	.375	3.625	15°	30°	5/8-11
18-FEC-500	18-FEC-500-WP	A 36 HRS	5	7.375	8.000	3.125	1.000	5.125	.656	12	6.188	.375	4.000	15°	30°	5/8-11
18-FEC-550	18-FEC-550-WP	A 36 HRS	5 1/2	8.250	9.000	3.875	1.250	5.625	.781	12	6.875	.375	4.500	15°	30°	3/4-10
18-FEC-700	18-FEC-700-WP	A 36 HRS	7	10.375	11.000	4.000	1.750	7.125	1.031	12	8.750	.375	5.938	15°	30°	1"-8

MALE SPHERICAL ROD EYE



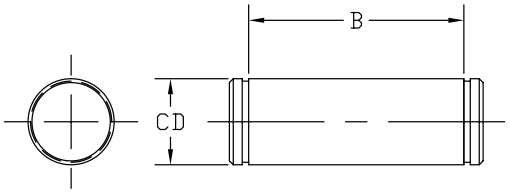
PART NUMBER	CD	KK	A	B	C	ER	EX	LE	MAX LOAD
13-MSRE-0500	.5000	7/16-20	11/16	7/8	7/8	7/8	7/16	3/4	2,600
13-MSRE-0750	.7500	3/4-16	1	1 1/4	1 5/16	1 1/4	21/32	1 1/16	7,080
13-MSRE-1000	1.000	1-14	1 1/2	1 7/8	1 1/2	1 3/8	7/8	1 7/16	12,590
13-MSRE-1375	1.3750	1 1/4-12	2	2 1/8	2	1 13/16	1 3/16	1 7/8	22,930
13-MSRE-1750	1.7500	1 1/2-12	2 1/8	2 1/2	2 1/4	2 3/16	1 17/32	2 1/8	38,220
13-MSRE-2000	2.000	1 7/8-12	2 7/8	2 3/4	2 3/4	2 5/8	1 3/4	2 1/2	50,360

SPHERICAL CLEVIS BRACKET



PART NUMBER	CD	CF	CW	D	E	F	FL	M	MR	LR	R
14-YCB-133-03-CBS	.500	.44	.50	.41	3.00	.50	1.50	.50	.62	.94	2.05
14-YCB-133-05-CBS	.750	.66	.62	.53	3.75	.62	2.00	.88	1.00	1.38	2.76
14-YCB-133-06-CBS	1.000	.88	.75	.53	5.50	.75	2.50	1.00	1.19	1.69	4.10
14-YCB-133-08-CBS	1.375	1.19	1.00	.66	6.50	.88	3.50	1.38	1.62	2.44	4.95
14-YCB-133-10-CBS	1.750	1.53	1.25	.91	8.50	1.25	4.50	1.75	2.06	2.88	6.58
14-YCB-133-12-CBS	2.000	1.75	1.50	.91	10.62	1.50	5.00	2.00	2.38	3.31	7.92

SPHERICAL PINS



PART NUMBER	CD	B
12-YP-9003-3-G-CBS	.4997 +.0000 / -.0004	1 9/16
12-YP-9004-3-G-CBS	.7497 +.0000 / -.0005	2 1/32
12-YP-9006-3-G-CBS	.9997 +.0000 / -.0005	2 1/2
12-YP-9008-3-G-CBS	1.3746 +.0000 / -.0006	3 5/16
12-YP-9010-3-G-CBS	1.7496 +.0000 / -.0006	4 7/32
12-YP-9012-3-G-CBS	1.9996 +.0000 / -.0007	4 15/16

YATES INDUSTRIES MH/MP MILL CYLINDERS

PLEASE CHECK THE APPROPRIATE DESIGNATIONS OR FILL INFORMATION WHERE REQUIRED.

Air service _____

Low pressure hydraulic _____

High pressure hydraulic _____

Max rated pressure _____

Bore diameter _____

Stroke length _____

Rod diameter _____

Mounting style _____

Rod end style: male _____ female _____ other _____

Specify thread diameter, pitch and length (i.e. 1 1/4" - 14 male x 1 5/8" long) _____

Cushion on rod end _____

Cushion on cap end _____

Location of adjustments _____

Type of port: NPTF _____ SAE _____ 4 bolt flange _____ other (specify) _____

Port size rod end _____

Port size cap end _____

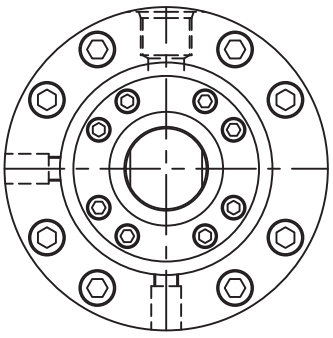
Location of ports _____

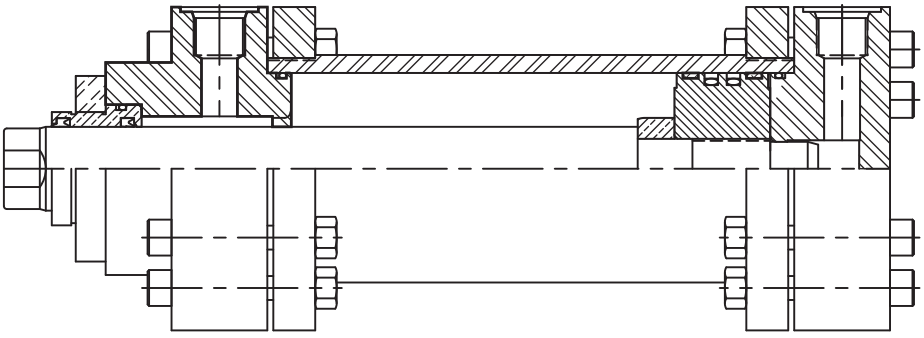
Operating fluid used _____

Operating temp _____

Special features required _____

SUPPLY ALL PERTINENT INFORMATION FROM EXISTING CYLINDER TAGS OR DESCRIPTIONS AS WELL AS ANY DRAWINGS, SKETCHES OR PHOTOS AVAILABLE.





MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

NOTES:

NOTES:

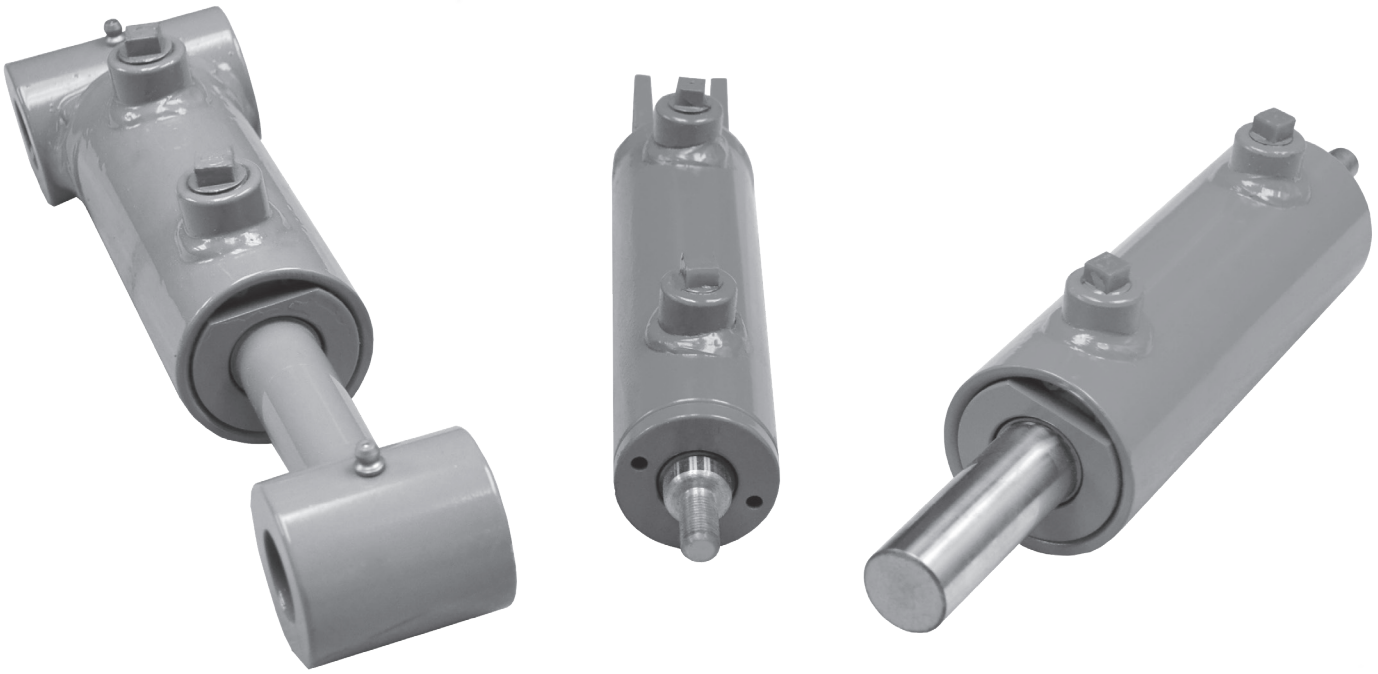
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

HYDRAULIC SEVERE DUTY
Series WS
3000 PSI RATED

HYDRAULIC HEAVY DUTY
Series WH
3000 PSI RATED

HYDRAULIC MEDIUM DUTY
Series WM
1800 - 2500 PSI RATED

PNEUMATIC HEAVY DUTY
Series WP
250 PSI RATED

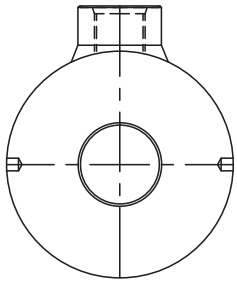


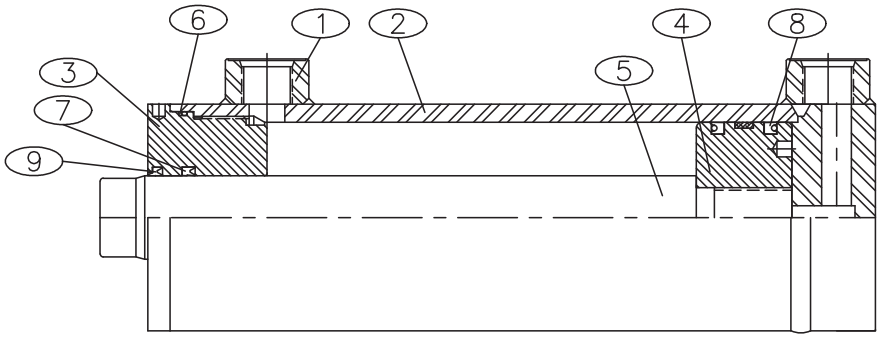
WARNING IMPROPER SELECTION, IMPROPER USE OR FAILURE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY AND/OR DEATH.

The information contained herein and other information from Yates Industries Inc. provides product and/or system information for further investigation by users having expertise. It is the sole responsibility of the end user to analyze all aspects of your application and any consequences of any failure and to review the information about the product or system in the current catalog. Based on the vast amount of applications and operating conditions it is the sole responsibility of the end user, through its own testing and analysis, for making the final decision as to product selection and assuring all performance, safety and warning requirements of the application are met.

Based on our continued effort to improve our products we reserve the right to make engineering changes without advance notice.

WS FEATURES

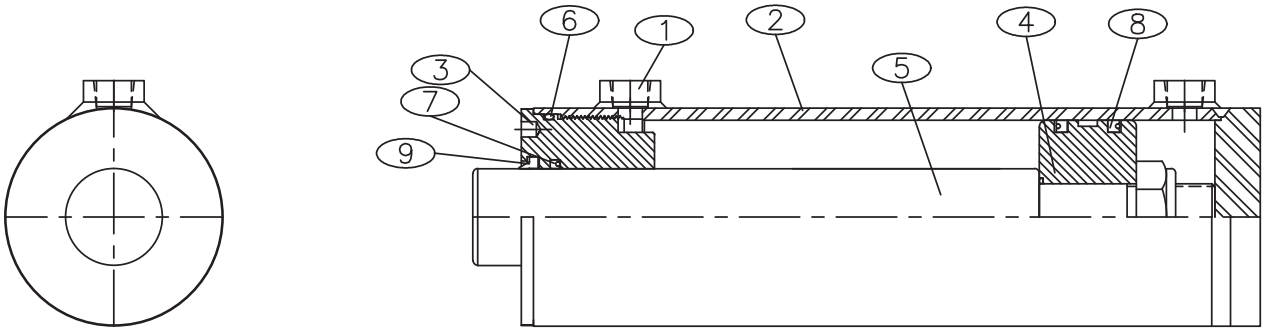




1. **PORTS** - Steel port bosses, welded to barrel. SAE ports are standard and can be rotated to any position in relation to each other and the mounting. NPTF ports are available at no extra charge.
2. **CYLINDER BARREL** - Cold drawn 1026. Damage resistant, heavy wall steel tubing. Honed to 8 - 16 micro finish for low frictional drag, maximum seal and piston bearing life.
3. **ROD GLAND** - Ductile iron gland threaded into the tube provides maximum bearing support and wear resistance.
4. **PISTON** - One piece ductile iron piston provides maximum strength and protection against shock loads. Anaerobic adhesive is used to permanently lock and seal piston to rod on 6" bore and smaller. Piston is o-ring sealed and mechanically locked on bores over 6".
5. **PISTON ROD** - High strength damage resistant piston rod provides 100,000 PSI minimum yield material in 5/8" through 4 1/2" diameters. Larger diameters vary between 50,000 and 75,000 PSI minimum yield material. All rods are case hardened to 50 - 55 RC and hard chrome plated to provide maximum wear life. Stainless steel also available.
6. **GLAND O-ring SEAL** - High durometer o-ring and back-up insures leak free service.
7. **ROD SEAL** - Twin lip urethane rod seal is pressure energized and wear compensating for long, leak free service. Viton® seals are optional.
8. **PISTON SEALS** - O-ring energized loaded lip with wear band is standard. Step cut cast iron rings, Viton® seals, and Hi Load seals are optional.
9. **ROD WIPER** - Urethane double lip wiper acts as a secondary seal while keeping out dirt, dust, and other contaminates. Viton® wiper is available for fluid compatibility or temperatures to 400°F. Metallic scrapers and low friction wipers are also available.

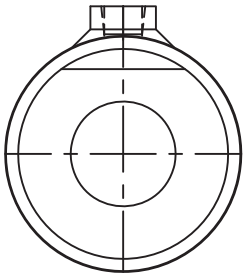
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

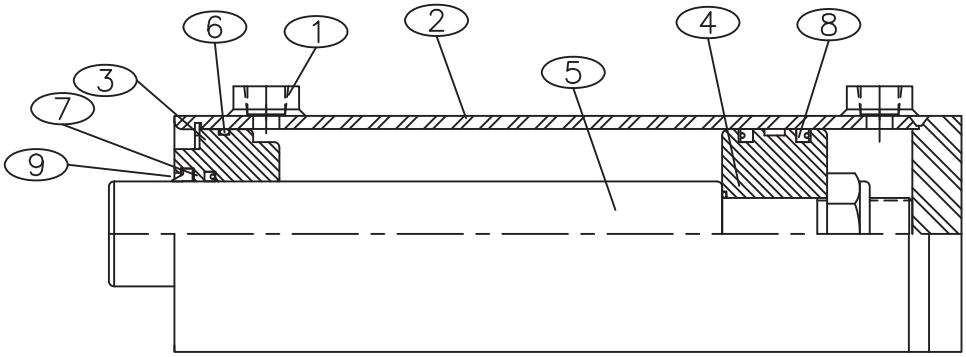
WH FEATURES



1. **PORTS** - Steel port bosses, welded to barrel. NPTF ports are standard and can be rotated to any position in relation to each other and the mounting. SAE ports are available at no extra charge.
2. **CYLINDER BARREL** - Cold drawn 1026. Wall thickness engineered to reduce weight & cost. Honed to 8 - 16 micro finish for low frictional drag, maximum seal and piston bearing life.
3. **ROD GLAND** - Ductile iron gland threaded into the tube provides maximum bearing support and wear resistance.
4. **PISTON** - One piece ductile iron piston provides maximum strength and protection against shock loads. Self locking nut is used to permanently lock piston to rod. Piston is o-ring sealed.
5. **PISTON ROD** - Chrome plate C1045. 75,000psi yield material.
6. **GLAND O-ring SEAL** - High durometer o-ring and back-up insures leak free service.
7. **ROD SEAL** - Twin lip urethane rod seal is pressure energized and wear compensating for long, leak free service. Viton® seals are optional.
8. **PISTON SEALS** - O-ring energized loaded lip with wear band is standard. Step cut cast iron rings, Viton® seals, and Hi Load seals are optional.
9. **ROD WIPER** - Urethane rod wiper to keep out dirt and dust. Viton® wiper is available for fluid compatibility or temperatures to 400°F. Metallic scrapers and low friction wipers are also available.

WM/WP FEATURES



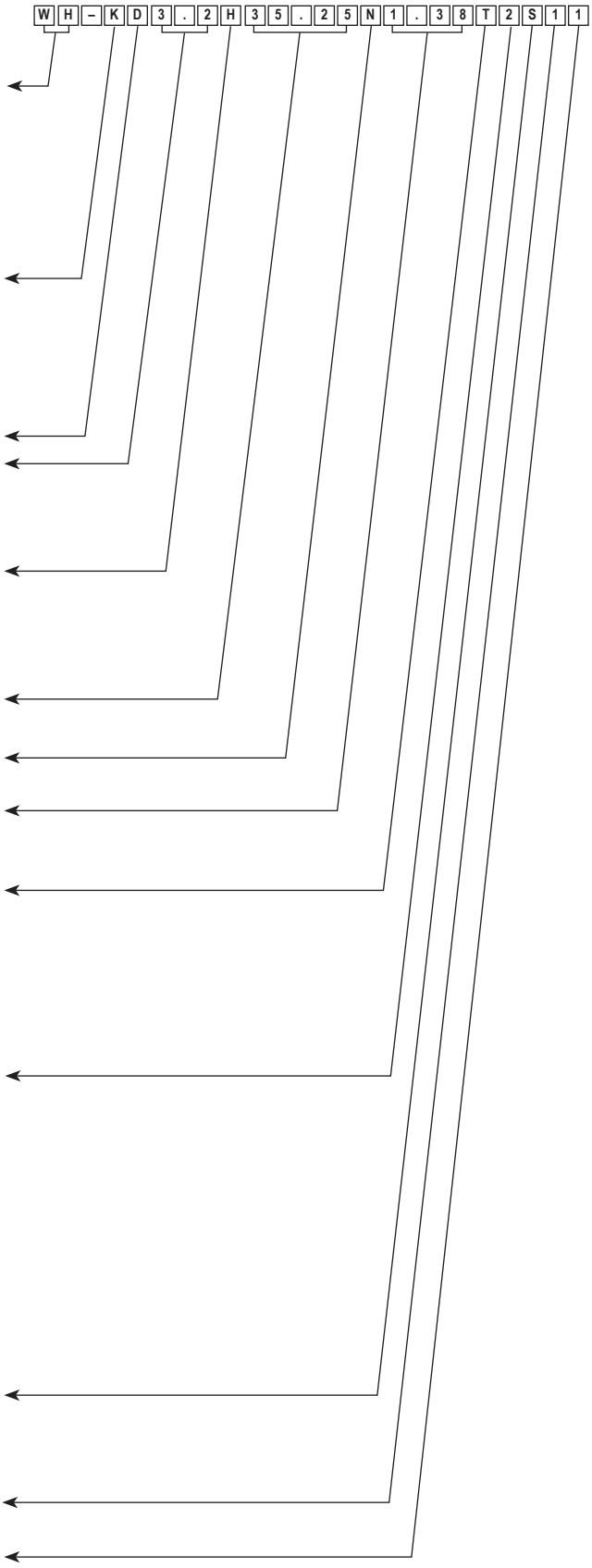


1. **PORTS** - Steel port bosses, welded to barrel. NPTF ports are standard and can be rotated to any position in relation to each other and the mounting. SAE ports are available at no extra charge.
2. **CYLINDER BARREL** - Cold drawn 1026. Wall thickness engineered to reduce weight & cost. Honed to 8 - 16 micro finish for low frictional drag, maximum seal and piston bearing life.
3. **ROD GLAND** - Ductile iron gland, snap ring retained in tube provides maximum bearing support and wear resistance.
4. **PISTON** - One piece ductile iron piston provides maximum strength and protection against shock loads. Self locking nut is used to permanently lock piston to rod. Piston is o-ring sealed.
5. **PISTON ROD** - Chrome plate C1045. 75,000psi yield material.
6. **GLAND O-ring SEAL** - High durometer o-ring and back-up insures leak free service.
7. **ROD SEAL** - WM series, twin lip urethane rod seal is pressure energized and wear compensating for long, leak free service. Viton® seals are optional. WP series uses a nitrile u-cup with back up. Viton® seals are optional.
8. **PISTON SEALS** - WM series, o-ring energized loaded lip with wear band is standard. Step cut cast iron rings, Viton® seals, and Hi Load seals are optional. WP series uses a nitrile u-cup with back up. Viton® seals are optional.
9. **ROD WIPER** - Urethane rod wiper to keep out dirt and dust. Viton® wiper is available for fluid compatibility or temperatures to 400°F. Metallic scrapers and low friction wipers are also available.

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

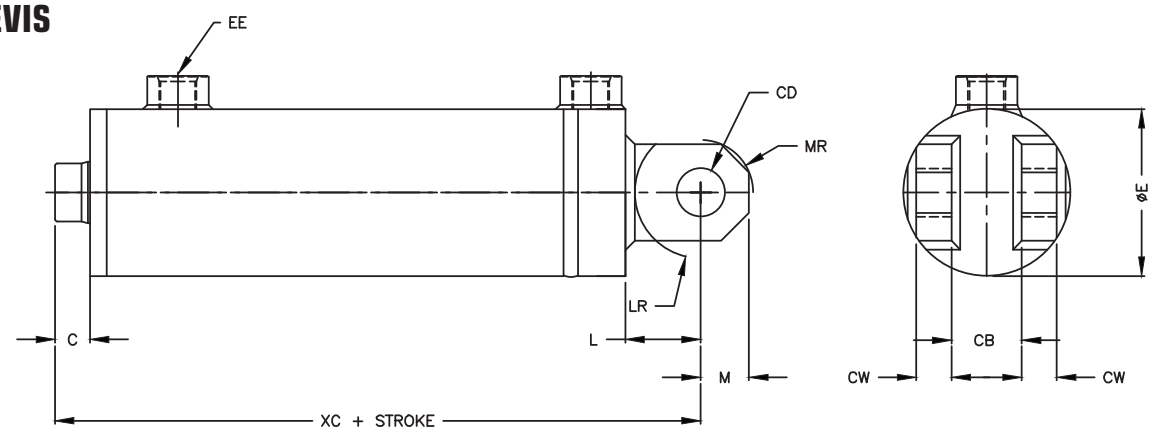
HOW TO ORDER A WELDED STYLE CYLINDER

FEATURE	DESCRIPTION	SYMBOL
SERIES	Hydraulic Severe Duty	WS
	Hydraulic Heavy Duty	WH
	Hydraulic Medium Duty	WM
	Pneumatic Heavy Duty	WP
MOUNTING STYLES	Side lug mount (specify dimensions and location front, mid, rear)	A
	No mount	K
	Cap fabricated clevis	C
	Formed clevis (not available in WS series)	B
	Cap eye	V
	Spherical bearing	Q
	Cross tube	T
	Trunnion (specify dimensions and location front, mid, rear)	U
	Flange (specify dimensions and location front, mid, rear)	F
	Other mount	O
DOUBLE ROD		D
BORE	Specify in inches	
PISTON SEALS	Nitrile high load - WS (standard)	H
	Urethane loaded U-cup - WH & WM (standard)	P
	Nitrile U-cups - WP (standard)	N
	Viton®	V
	Cast iron rings	C
	Viton® high load	D
	Viton® loaded U-cup	F
	Other (specify)	X
STROKE	Specify in inches with 2 place decimal	
PORTS	NPTF - WH, WM & WP (standard)	N
	SAE - WS (standard)	S
	If over or under sized ports / special ports	X
ROD DIA	Specify in inches	
ROD SEALS	Twin lip urethane seal - WS, WH & WM (standard)	T
	Nitrile U-cups - WP (standard)	N
	Viton®	V
	Loaded urethane U-cup	P
	Viton® loaded U-cup	F
	Other (specify)	X
ROD END STYLE	Standard male	2
	Standard female	4
	Plain rod end	7
	Hole in rod end	H
	Spherical bearing	Q
	Fabricated clevis	C
	Cross tube (welded to rod end)	T
	Rod eye	V
	Formed clevis welded to rod (not available in WS series)	B
	Male threaded rod end (specify)	M
	Female threaded rod end (specify)	F
	Other (specify)	X
SPECIALS	Stop tube	S
	Chrome bore	
	Non-standard mount	
	Stainless steel rod	
	Extra rod extension	
	Many more options available	
HEAD PORT	Specify location 1-8	1-8
	If cylinder requires multiple ports	X
CAP PORT	Specify location 1-9	1-9
	If cylinder requires multiple ports	X



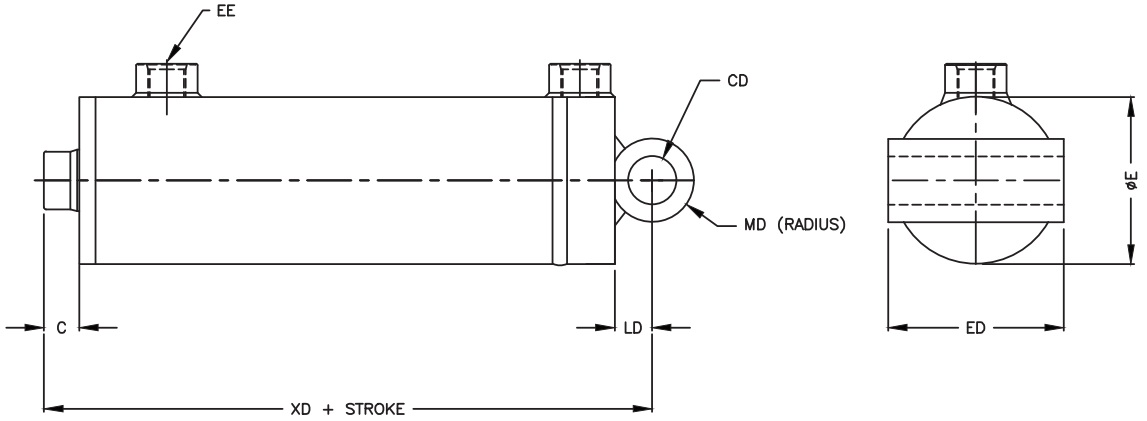
NOTE: SEE PAGE 178 FOR PORT LOCATION

CAP CLEVIS



YATES STYLE **"C"**
4" - 12" BORE

CAP CROSSTUBE

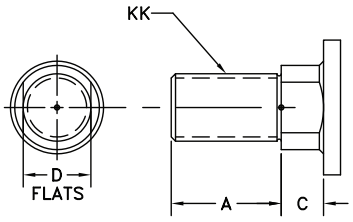


YATES STYLE **"D"**
4" - 12" BORE

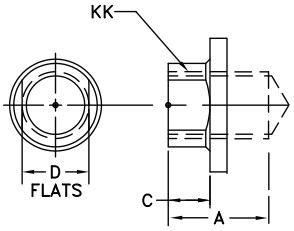
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

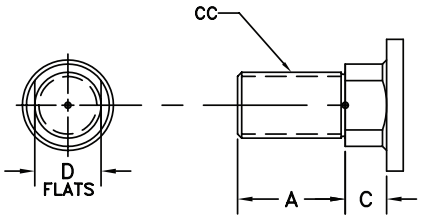
#2 STD MALE



#4 STD FEMALE



#1 MALE

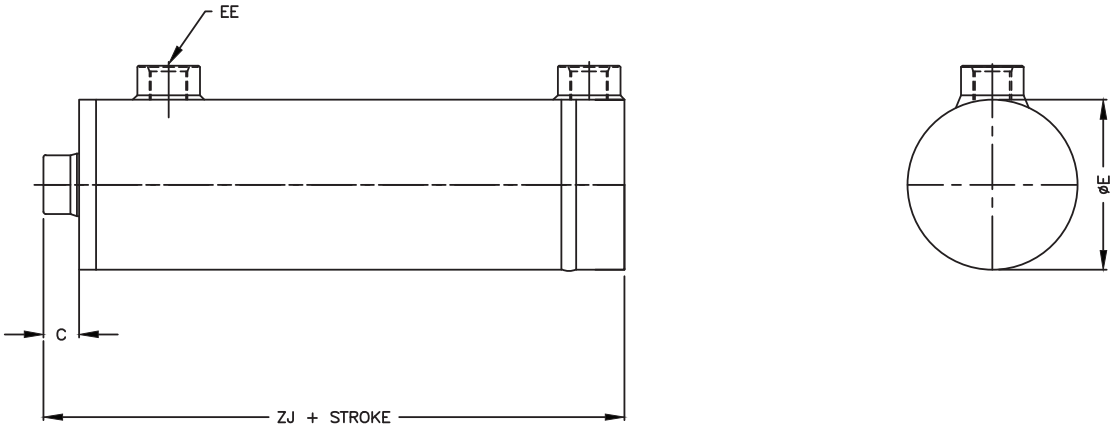


BORE	CB	CD	CW	E	ED	EE	L	LD	LR	MD	M	MR
4	2	1 3/8	1	4 3/4	5	#12	2 1/8	1 1/16	1 7/8	1 3/16	1 3/8	1 1/2
5	2 1/2	1 3/4	1 1/4	6	6 1/4	#12	2 1/4	1 1/4	1 15/16	1 3/8	1 3/4	1 7/8
6	2 1/2	2	1 1/4	7	7 1/4	#16	2 1//2	1 3/8	2 1/16	1 1/2	2	2 3/16
7	3	2 1/2	1 1/2	8	8 1/4	#20	3	1 3/4	2 9/16	1 7/8	2 1/2	2 3/4
8	3	3	1 1/2	9 1/4	9 1/2	#24	3 1/4	2 3/8	2 13/16	2 1/2	2 3/4	3
10	4	3 1/2	2	11 3/4	12	#32	4	2 7/8	3 3/8	3	3 1/2	3.3/16
12	4 1/2	4	2 1/4	14	14 1/4	#32	4 1/2	3 5/8	4	3 3/4	4	4 3/8

	ROD	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS			ADD STROKE	
BORE	MM	KK	CC	A	C	D	XC	XD
4	1 3/4	1 1/4-12	1 1/2-12	2	1	1 1/2	9 3/8	8 5/16
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/8	9 3/8	8 5/16
5	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	10 1/2	9 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	10 1/2	9 1/2
6	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/8	11 5/8	10 1/2
	4	3-12	3 3/4-12	4	1	Δ	11 5/8	10 1/2
7	3	2 1/4-12	2 3/4-12	3 1/2	1	2 5/8	13 1/4	12
	5	3 1/2-12	4 3/4-12	5	1	Δ	13 1/4	12
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	14 3/4	12 7/8
	5 1/2	4-12	5 1/4-12	5 1/2	1	Δ	14 3/4	12 7/8
10	4 1/2	3 1/4-12	4 1/4-12	4 1/4	1	Δ	18 1/2	17 3/8
	7	5-12	6 1/2-12	7	1	Δ	18 1/2	17 3/8
12	5 1/2	4-12	5 1/4-12	5 1/2	1	Δ	21 7/8	21
	8	5 3/4-12	7 1/2-12	8	1	Δ	21 7/8	21

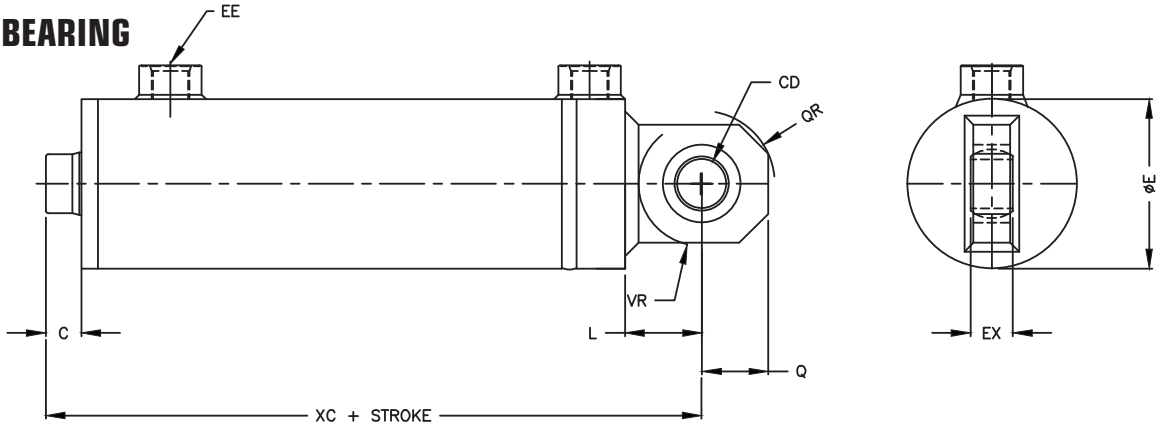
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON RODS 3 1/2" DIA. AND LARGER

NO MOUNT



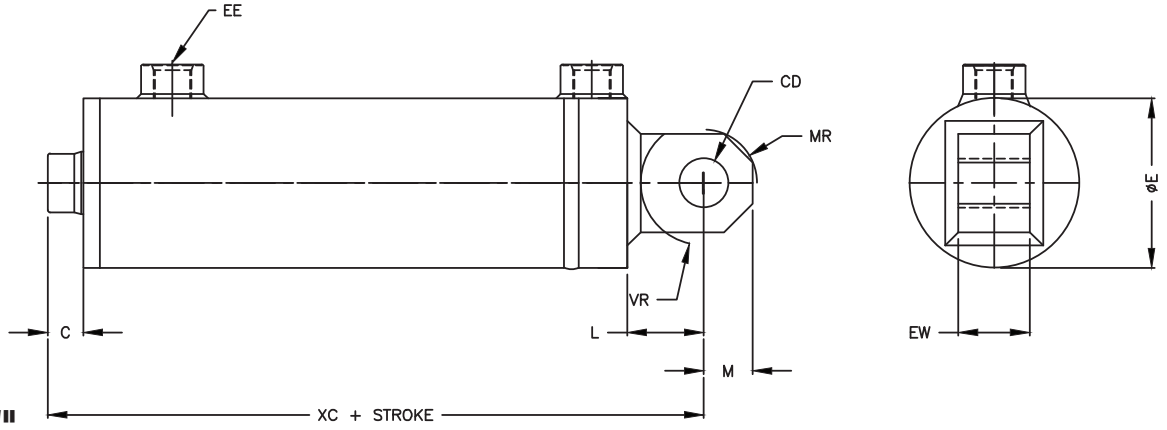
YATES STYLE **"K"**
4" - 12" BORE

CAP SPHERICAL BEARING



YATES STYLE **"Q"**
4" - 12" BORE

CAP EYE

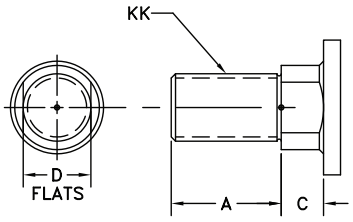


YATES STYLE **"V"**
4" - 12" BORE

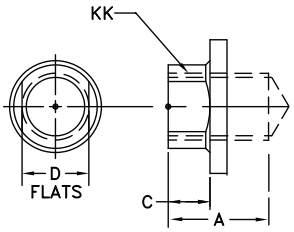
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

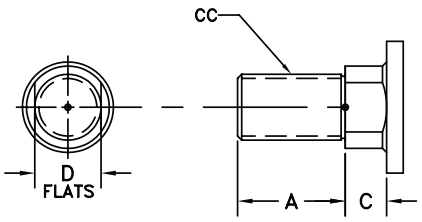
#2 STD MALE



#4 STD FEMALE



#1 MALE

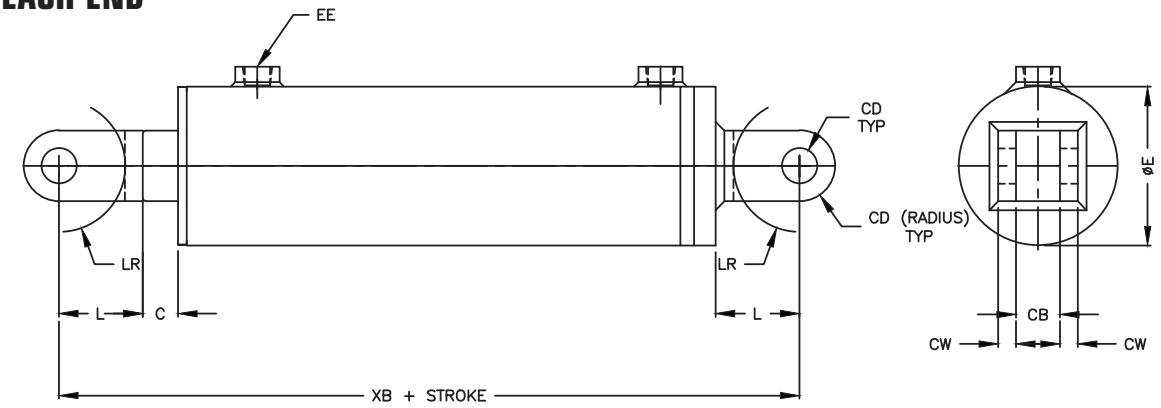


BORE	E	EE	EW	EX	M	MR	L	Q	QR	VR	CD
4	4 3/4	#12	2	1 1/5	1 3/8	1 1/2	2 1/8	1 7/8	2 1/16	1 3/4	1 3/8
5	6	#12	2 1/2	1 1/2	1 3/4	1 7/8	2 1/4	2 1/2	2 3/4	1 7/8	1 3/4
6	7	#16	2 1/2	1 3/4	2	2 3/16	2 1/2	2 1/2	3 1/4	2	2
7	8	#20	3	2 1/5	2 1/2	2 3/4	3	3 7/16	3 3/4	2 1/2	2 1/2
8	9 1/4	#24	3	2 5/8	2 3/4	3	3 1/4	3 5/8	3 15/16	2 11/16	3
10	11 3/4	#32	4	3 1/16	3 1/2	3 3/16	4	4 1/2	5	3 1/4	3 1/2
12	14	#32	4 1/2	3 1/2	4	4 3/8	4 1/2	5 1/4	5 7/8	3 3/4	4

	ROD	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS			ADD STROKE	
BORE	MM	KK	CC	A	C	D	ZJ	XC
4	1 3/4	1 1/4-12	1 1/2-12	2	1	1 1/2	7 1/4	9 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/8	7 1/4	9 3/8
5	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	8 1/4	10 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	8 1/4	10 1/2
6	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/8	9 1/8	11 5/8
	4	3-12	3 3/4-12	4	1	Δ	9 1/8	11 5/8
7	3	2 1/4-12	2 3/4-12	3 1/2	1	2 5/8	10 1/4	13 1/4
	5	3 1/2-12	4 3/4-12	5	1	Δ	10 1/4	13 1/4
8	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	3	11 1/2	14 3/4
	5 1/2	4-12	5 1/4-12	5 1/2	1	Δ	11 1/2	14 3/4
10	4 1/2	3 1/4-12	4 1/4-12	4 1/4	1	Δ	14 1/2	18 1/2
	7	5-12	6 1/2-12	7	1	Δ	14 1/2	18 1/2
12	5 1/2	4-12	5 1/4-12	5 1/2	1	Δ	17 3/8	21 7/8
	8	5 3/4-12	7 1/2-12	8	1	Δ	17 3/8	21 7/8

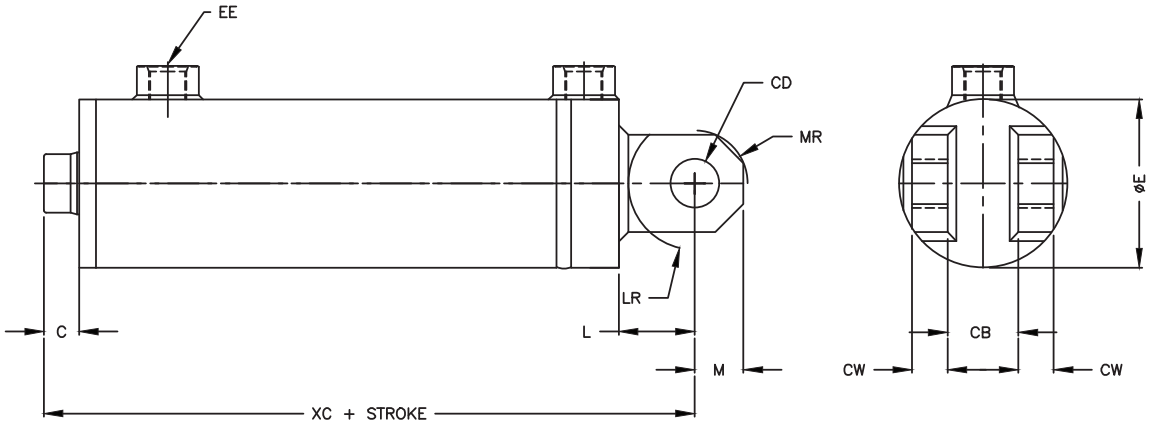
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON RODS 3 1/2" DIA. AND LARGER

WELDED CLEVIS EACH END



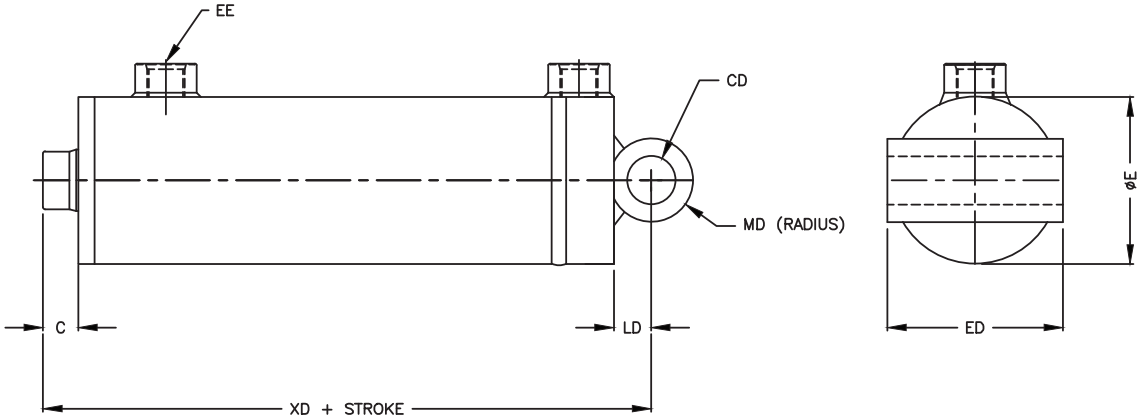
YATES STYLE **"B"**
1 1/2" - 4" BORE

CAP CLEVIS



YATES STYLE **"C"**
1 1/2" - 8" BORE

CAP CROSSTUBE

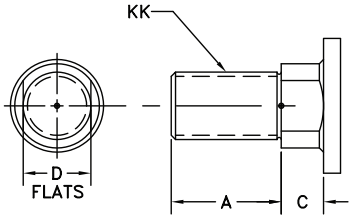


YATES STYLE **"D"**
1 1/2" - 8" BORE

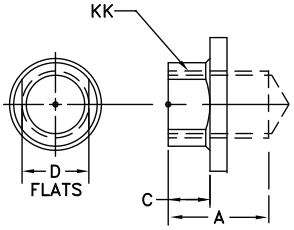
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

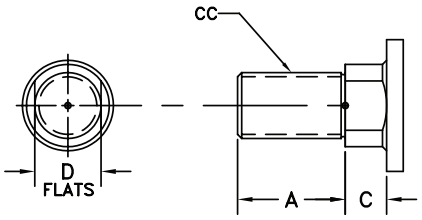
#2 STD MALE



#4 STD FEMALE



#1 MALE

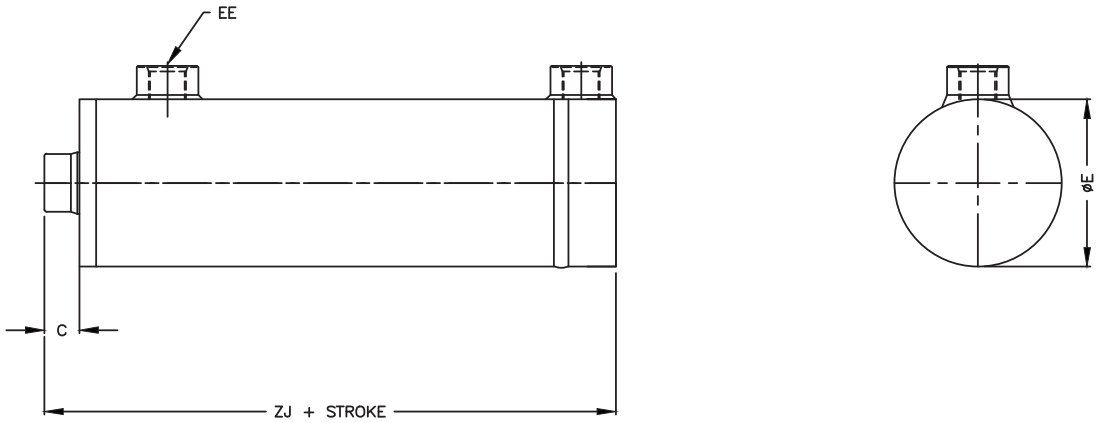


BORE	CB	CD	CW	E	ED	EE (NPT)	L	M	MR	LD	LR	MD
1 1/2	3/4	1/2	1/4	1 7/8	2	1/4	1 3/8	1/2	9/16	3/4	1 1/8	3/4
2	1 1/4	1	3/8	2 3/8	2 1/2	3/8	2 1/4	1	1 1/8	3/4	1 7/8	3/4
2 1/2	1 1/4	1	3/8	3	3	3/8	2 1/4	1	1 1/8	7/8	1 7/8	7/8
3	1 1/4	1	1/2	3 1/2	3 1/2	1/2	2 3/8	1	1 11/16	7/8	1 7/8	7/8
3 1/2	1 1/2	1 1/2	3/4	4	4	1/2	2 1/2	1 1/2	1 11/16	1	2 1/2	1
4	1 1/2	1 1/2	3/4	4 1/2	4 1/2	1/2	2 1/2	1 1/2	1 11/16	1 1/4	2 1/2	1 1/4
5	2 1/2	1 3/4	1 1/4	5 3/4	5 3/4	3/4	2 1/4	1 3/4	1 31/32	1 1/2	1 15/16	1 1/2
6	2 1/2	2	1 1/4	6 3/4	7	3/4	2 1/2	2	2 1/4	1 1/2	2 1/16	1 1/2
7	3	2 1/2	1 1/2	7 3/4	8	1	3	2 1/2	2 25/32	1 3/4	2 9/16	1 7/8
8	3	3	1 1/2	9	9 1/4	1	3 1/4	3	3 3/8	2 3/8	3	2 1/2

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS			ADD STROKE		
BORE	MM	KK	CC	A	C	D	XD	XB	XC
1 1/2	3/4	5/8-18	NA	7/8	1/2	5/8	5 1/4	7 1/4	5 7/8
	1	3/4-16	7/8-14	1 1/8	1/2	7/8	5 5/8	7 5/8	6 1/4
2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	6 3/8	10 1/8	7 7/8
	1 1/4	7/8-14	1-14	1 5/8	1/2	1	6 3/8	10 1/8	7 7/8
	1 3/8	1-14	1-14	1 5/8	1/2	1 1/8	6 5/8	10 3/8	8 1/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6 5/8	10 3/8	8 1/8
2 1/2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	6 1/2	10 1/8	7 7/8
	1 1/4	7/8-14	1-14	1 5/8	1/2	1	6 1/2	10 1/8	7 7/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6 3/4	10 3/8	8 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	7 1/4	10 7/8	8 5/8
3	1 1/4	7/8-14	1-14	1 5/8	1/2	1 1/4	7	10 7/8	8 1/2
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	7	10 7/8	8 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	7 1/2	11 1/8	8 3/4
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	7 1/2	11 1/8	8 3/4
3 1/2	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	8	12	9 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	8 1/8	12 1/8	9 5/8
	2	1 1/2-12	1 3/4-12	1 1/4	1/2	1 3/4	8 1/8	12 1/8	9 5/8
	2 1/2	1 7/8-12	2 1/4-12	3	1/2	2 1/4	8 1/4	12 1/4	9 3/4
4	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	8 5/8	12 3/8	9 7/8
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	8 5/8	12 3/8	9 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	1/2	2 1/4	8 3/4	12 1/2	10
	3	2 1/4-12	2 3/4-12	3 1/2	1/2	2 3/4	8 3/4	12 1/2	10
5	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	9 5/8	NA	10 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	9 3/4	NA	10 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	9 3/4	NA	10 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	10 1/4	NA	11
6	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	11 1/2	NA	12 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	11 1/2	NA	12 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	11 1/2	NA	12 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	12	NA	13
	4	3-12	3 3/4-12	4	1	Δ	12	NA	13
7	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	12 1/4	NA	13 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	12 1/4	NA	13 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	12 3/4	NA	14
	4	3-12	3 3/4-12	4	1	Δ	12 3/4	NA	14
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	1	Δ	12 3/4	NA	14
8	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	13 1/8	NA	14
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	13 5/8	NA	14 1/2
	4	3-12	3 3/4-12	4	1	Δ	13 5/8	NA	14 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	1	Δ	13 5/8	NA	14 1/2
	5	3 1/2-12	4 3/4-12	5	1	Δ	13 5/8	NA	14 1/2

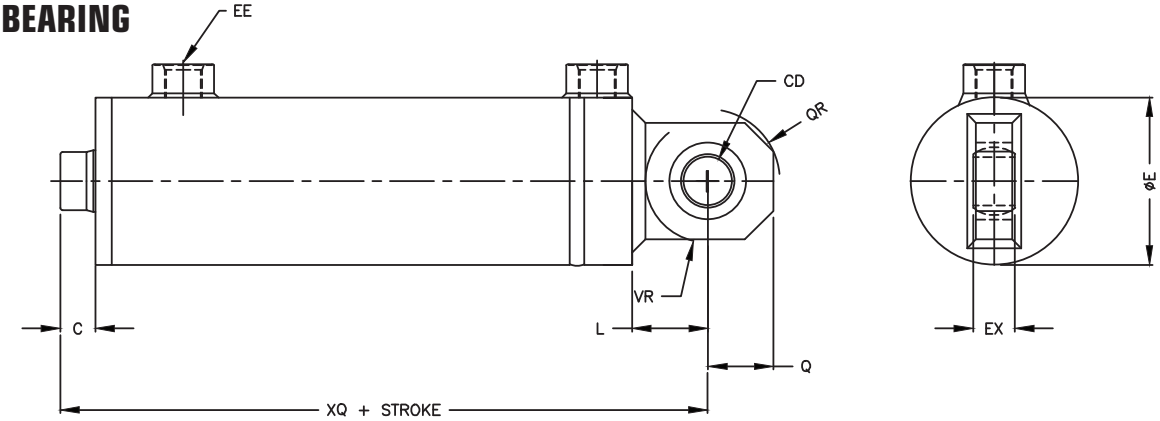
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON RODS 3 1/2" DIA. AND LARGER

NO MOUNT



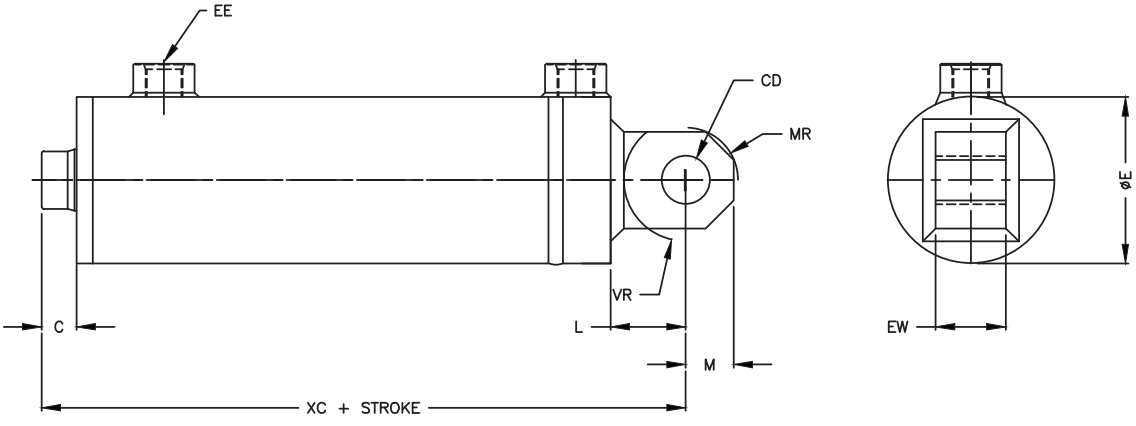
YATES STYLE **"K"**
1 1/2" - 8" BORE

CAP SPHERICAL BEARING



YATES STYLE **"Q"**
1 1/2" - 8" BORE

CAP EYE

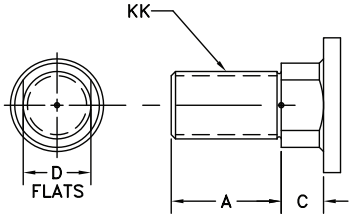


YATES STYLE **"V"**
1 1/2" - 8" BORE

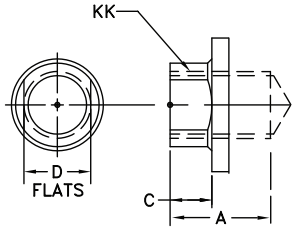
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

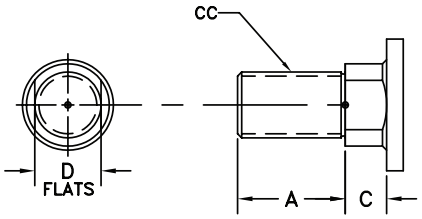
#2 STD MALE



#4 STD FEMALE



#1 MALE

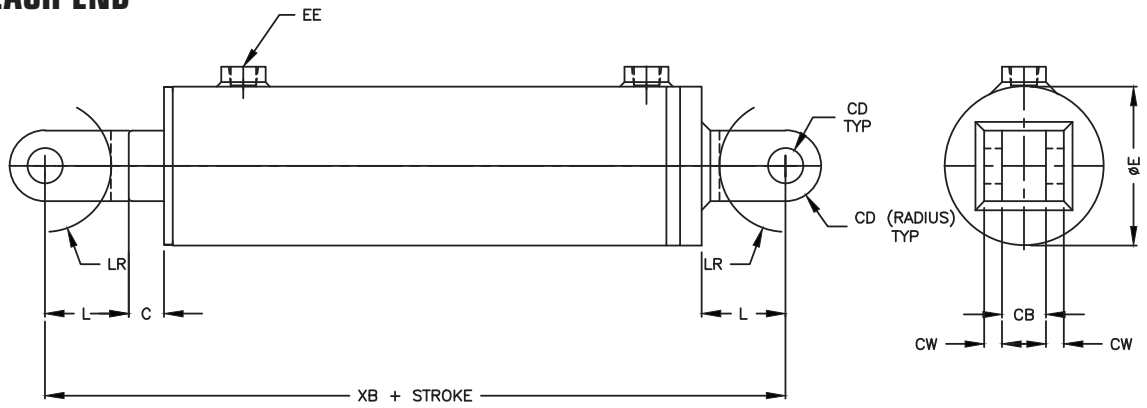


BORE	E	EE (NPT)	EW	EX	M	MR	Q	QR	VR	CD	L
1 1/2	1 7/8	1/4	3/4	7/16	1/2	9/16	3/4	13/16	1/2	1/2	1 3/8
2	2 3/8	3/8	1 1/2	7/8	1	1 1/8	1 1/4	1 3/8	1 3/16	1	2 1/4
2 1/2	3	3/8	1 1/2	7/8	1	1 1/8	1 1/4	1 3/8	1 3/16	1	2 1/4
3	3 1/2	1/2	1 1/2	7/8	1	1 1/8	1 1/4	1 3/8	1 3/16	1	2 3/8
3 1/2	4	1/2	1 1/2	7/8	1	1 1/8	1 1/4	1 3/8	1 3/16	1 1/2	2 1/2
4	4 1/2	1/2	2	1 3/16	1 3/8	1 1/2	1 7/8	2 1/16	1 3/16	1 1/2	2 1/2
5	5 3/4	3/4	2 1/2	1 17/32	1 3/4	1 7/8	2 1/2	2 3/4	1 3/4	1 3/4	2 1/4
6	6 3/4	3/4	2 1/2	1 3/4	2	2 3/16	2 1/2	2 3/4	2	2	2 1/2
7	7 3/4	1	3	NA	2 1/2	2 3/4	NA	NA	NA	2 1/2	3
8	9	1	3	NA	2 3/4	3	NA	NA	NA	3	3 1/4

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS			ADD STROKE		
BORE	MM	KK	CC	A	C	D	ZJ	XQ	XC
1 1/2	3/4	5/8-18	NA	7/8	1/2	5/8	4 1/2	5 7/8	5 7/8
	1	3/4-16	7/8-14	1 1/8	1/2	7/8	4 7/8	6 1/4	6 1/4
2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	5 5/8	7 7/8	7 7/8
	1 1/4	7/8-14	1-14	1 5/8	1/2	1	5 5/8	7 7/8	7 7/8
	1 3/8	1-14	1-14	1 5/8	1/2	1 1/8	5 7/8	8 1/8	8 1/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	5 7/8	8 1/8	8 1/8
2 1/2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	5 5/8	7 7/8	7 7/8
	1 1/4	7/8-14	1-14	1 5/8	1/2	1	5 5/8	7 7/8	7 7/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	5 7/8	8 1/8	8 1/8
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	5 7/8	8 5/8	8 5/8
3	1 1/4	7/8-14	1-14	1 5/8	1/2	1 1/4	6 3/4	8 1/2	8 1/2
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6 3/4	8 1/2	8 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	6 7/8	8 3/4	8 3/4
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	6 7/8	8 3/4	8 3/4
3 1/2	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	7 1/4	9 1/2	9 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	7 3/8	9 5/8	9 5/8
	2	1 1/2-12	1 3/4-12	1 1/4	1/2	1 3/4	7 3/8	9 5/8	9 5/8
	2 1/2	1 7/8-12	2 1/4-12	3	1/2	2 1/4	7 1/2	9 3/4	9 3/4
4	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	7 5/8	9 7/8	9 7/8
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	7 5/8	9 7/8	9 7/8
	2 1/2	1 7/8-12	2 1/4-12	3	1/2	2 1/4	7 3/4	10	10
	3	2 1/4-12	2 3/4-12	3 1/2	1/2	2 3/4	7 3/4	10	10
5	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	8 3/8	10 3/8	10 3/8
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	8 1/2	10 1/2	10 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	8 1/2	10 1/2	10 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	9	11	11
6	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	10 1/4	12 1/2	12 1/2
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	10 1/4	12 1/2	12 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	10 1/4	12 1/2	12 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	10 3/4	13	13
	4	3-12	3 3/4-12	4	1	Δ	10 3/4	13	13
7	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	10 3/4	NA	13 1/2
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	10 3/4	NA	13 1/2
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	11 1/4	NA	14
	4	3-12	3 3/4-12	4	1	Δ	11 1/4	NA	14
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	1	Δ	11 1/4	NA	14
8	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	11	NA	14
	3 1/2	2 1/2-12	3 1/4-12	3 1/2	1	Δ	11 1/2	NA	14 1/2
	4	3-12	3 3/4-12	4	1	Δ	11 1/2	NA	14 1/2
	4 1/2	3 1/4-12	4 1/4-12	4 1/2	1	Δ	11 1/2	NA	14 1/2
	5	3 1/2-12	4 3/4-12	5	1	Δ	11 1/2	NA	14 1/2

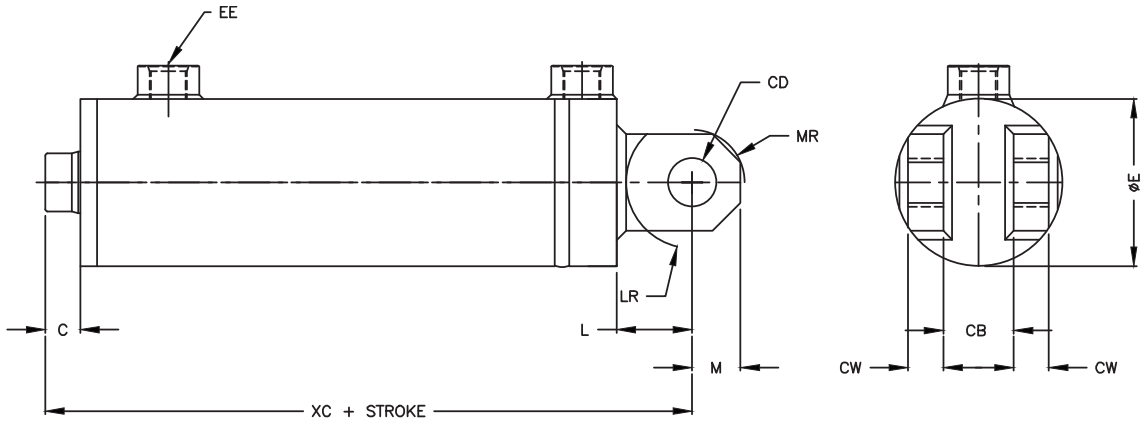
Δ (2) SPANNER HOLES USED INSTEAD OF FLATS ON RODS 3 1/2" DIA. AND LARGER

WELDED CLEVIS EACH END



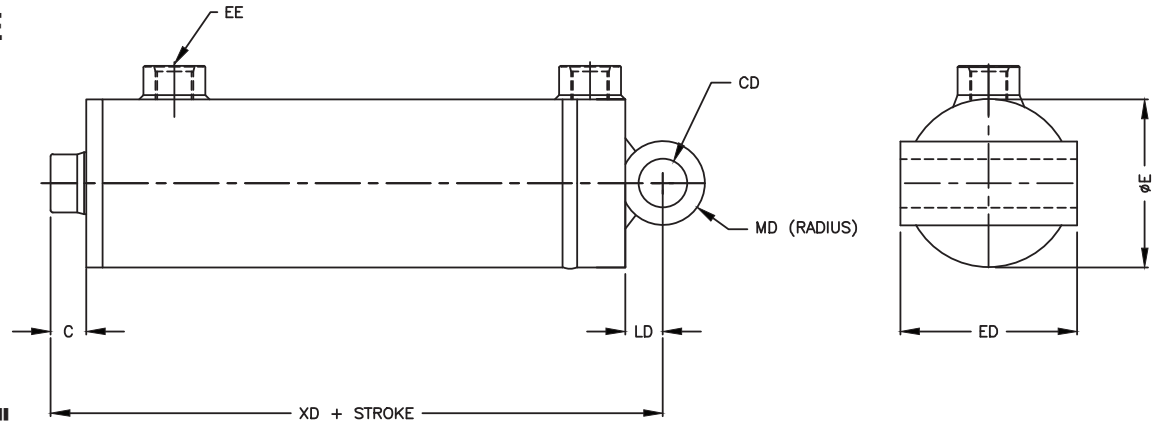
YATES STYLE **"B"**
1 1/2" - 4" BORE

CAP CLEVIS



YATES STYLE **"C"**
1 1/2" - 6" BORE

CAP CROSSTUBE

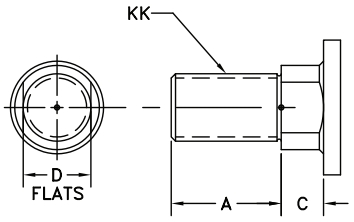


YATES STYLE **"D"**
1 1/2" - 6" BORE

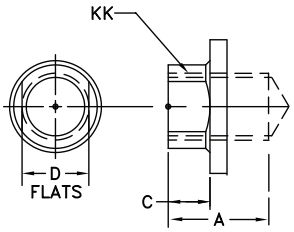
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

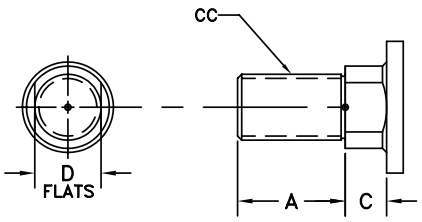
#2 STD MALE



#4 STD FEMALE



#1 MALE



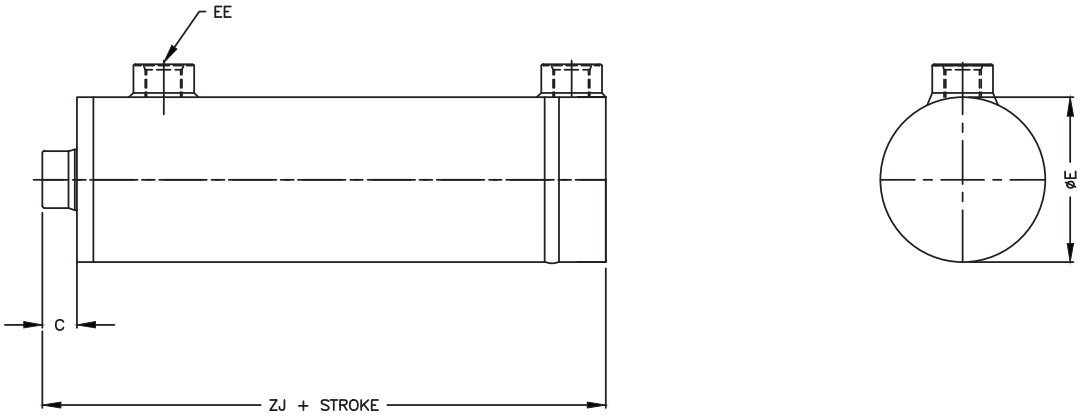
BORE	CB	CD	CW	E	ED	EE (NPT)	L	M	MR	LD	LR	MD
1 1/2	3/4	1/2	1/4	1 7/8	2	1/4	1 3/8	1/2	9/16	3/4	1 1/8	3/4
2	1 1/4	1	3/8	2 3/8	2 1/2	3/8	2 1/4	1	1 1/8	3/4	1 7/8	3/4
2 1/2	1 1/4	1	3/8	3	3	3/8	2 1/4	1	1 1/8	7/8	1 7/8	7/8
3	1 1/4	1	3/8	3 1/2	3 1/2	1/2	2 3/8	1	1 11/16	7/8	1 7/8	7/8
3 1/2	1 1/2	1 1/2	3/4	4	4	1/2	2 1/2	1 1/2	1 11/16	1	2 1/2	1
4	1 1/2	1 1/2	3/4	4 1/2	4 1/2	1/2	2 1/2	1 1/2	1 11/16	1 1/4	2 1/2	1 1/4
5	2 1/2	1 3/4	1 1/4	5 3/4	5 3/4	3/4	2 1/4	1 3/4	1 31/32	1 1/2	2	1 1/2
6	2 1/2	2	1 1/4	7	7	3/4	2 1/2	2	2 1/4	1 1/2	2	1 1/2

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS			ADD STROKE		
BORE	MM	KK	CC	A	C	D	XD	XB	XC
1 1/2	3/4	5/8-18	N/A	7/8	1/2	5/8	4 3/4	6 3/4	5 3/8
	1	3/4-16	7/8-14	1 1/8	1/2	7/8	5 1/8	7 1/8	5 3/4
2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	5 5/8	9 3/8	7 1/8
2 1/2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	5 3/4	9 3/8	7 1/8
	1 1/4	7/8-14	1-14	1 5/8	1/2	1	5 3/4	9 3/8	7 1/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6	9 5/8	7 3/8
3*	1	3/4-16	7/8-14	1 5/8	1/2	1	6 1/4	10 1/8	7 3/4
	1 1/4	7/8-14	1-14	1 3/4	1/2	1 1/4	6 1/2	10 3/8	8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6 1/2	10 3/8	8
3 1/2*	1	3/4-16	7/8-14	1 1/8	1/2	7/8	6 7/8	10 7/8	8 3/8
*	1 1/4	7/8-14	1-14	1 5/8	1/2	1	7 1/8	11 1/8	8 5/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	7 1/2	11 1/2	9
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	7 5/8	11 5/8	9 1/8
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	7 5/8	11 5/8	9 1/8
4*	1	3/4-16	7/8-14	1 1/8	1/2	7/8	7 1/8	10 7/8	8 3/8
*	1 1/4	7/8-14	1-14	1 5/8	1/2	1	7 3/8	11 1/8	8 5/8
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	7 3/4	11 1/2	9
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	7 7/8	11 5/8	9 1/8
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	7 7/8	11 5/8	9 1/8
	2 1/2	1 7/8-12	2 1/4-12	3	1/2	2 1/4	8	11 3/4	9 1/4
5	1 1/2	1-14	1 1/4-12	1 3/4	1	1 1/4	8 3/4	NA	9 1/2
	1 3/4	1 1/4-12	1 1/2-12	2	1	1 1/2	8 7/8	NA	9 5/8
	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	8 7/8	NA	9 5/8
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	9	NA	9 3/4
6	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	9 5/8	NA	10 5/8
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	9 3/4	NA	10 3/4
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	9 3/4	NA	10 3/4
	4	3-12	3 3/4-12	4	1	Δ	10 1/4	NA	11 1/4

* AVAILABLE ONLY IN WP SERIES

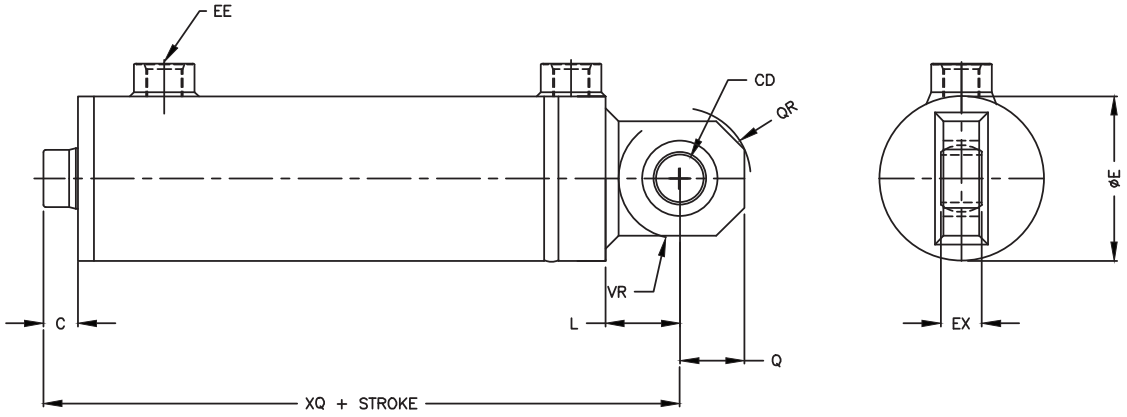
NOTE: 6" BORES ARE DE-RATED TO 1,800 PSI.

NO MOUNT



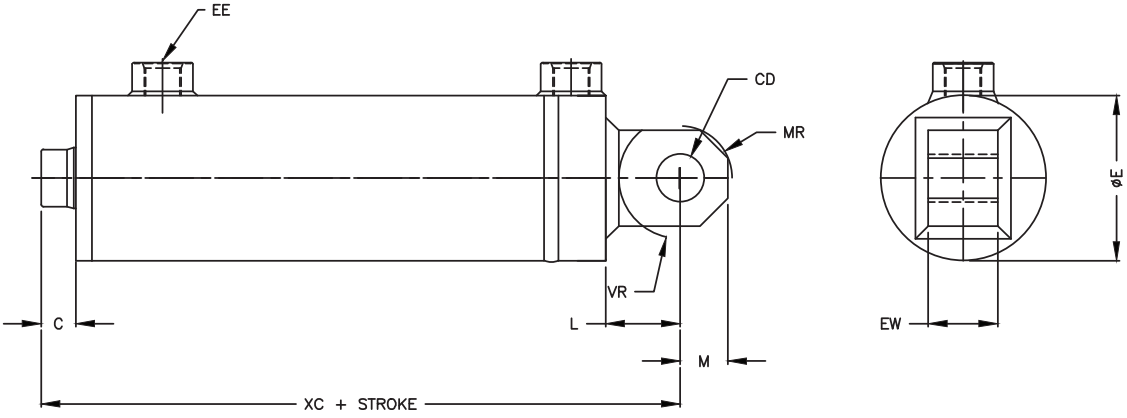
YATES STYLE **"K"**
1 1/2" - 6" BORE

CAP SPHERICAL BEARING



YATES STYLE **"Q"**
1 1/2" - 6" BORE

CAP EYE

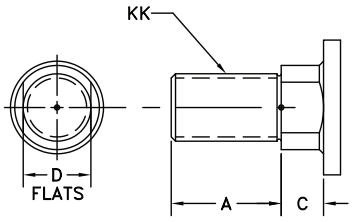


YATES STYLE **"V"**
1 1/2" - 6" BORE

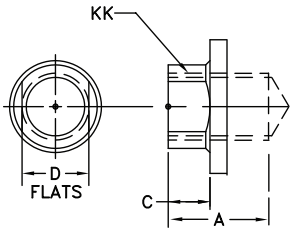
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

STANDARD ROD ENDS

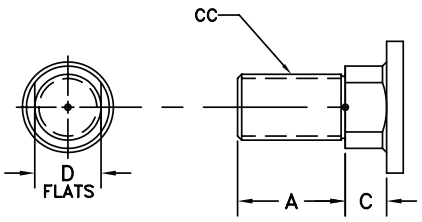
#2 STD MALE



#4 STD FEMALE



#1 MALE



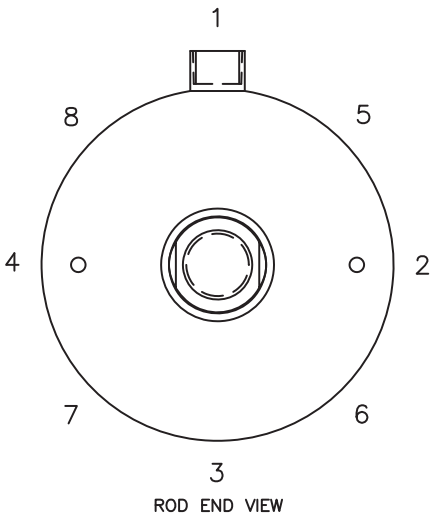
BORE	E	CD	EE (NPT)	EW	EX	M	MR	Q	L	QR	VR
1 1/2	1 7/8	1/2	1/4	3/4	7/16	1/2	9/16	3/4	1 3/8	13/16	1/2
2	2 3/8	1	3/8	1 1/2	7/8	1	1 1/8	1 1/4	2 1/4	1 3/8	1 3/16
2 1/2	3	1	3/8	1 1/2	7/8	1	1 1/8	1 1/4	2 1/4	1 3/8	1 3/16
3	3 1/2	1	1/2	1 1/2	7/8	1	1 1/8	1 1/4	2 3/8	1 3/8	1 3/16
3 1/2	4	1 1/2	1/2	1 1/2	7/8	1	1 1/8	1 1/4	2 1/2	1 3/8	1 3/16
4	4 1/2	1 1/2	1/2	2	1 3/16	1 3/8	1 1/2	1 7/8	2 1/2	2 1/16	1 3/16
5	5 3/4	1 3/4	3/4	2 1/2	1 17/32	1 3/4	1 7/8	2 1/2	2 1/4	2 3/4	1 3/4
6	6 3/4	2	3/4	2 1/2	1 3/4	2	2 3/16	2 1/2	2 1/2	2 3/4	2

	ROD DIA.	THREAD		ROD EXTENSIONS AND PILOT DIMENSIONS			ADD STROKE			Q Mount Max
BORE	MM	KK	CC	A	C	D	ZJ	XQ	XC	Oper. PSI
1 1/2	3/4	5/8-18	NA	7/8	1/2	5/8	4	5 3/8	5 3/8	2390
	1	3/4-16	7/8-14	1 1/8	1/2	7/8	4 3/8	5 3/4	5 3/4	
2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	4 7/8	7 1/8	7 1/8	2500
2 1/2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	4 7/8	7 1/8	7 1/8	2400
	1 1/4	7/8-14	1-14	1 5/8	1/2	1	4 7/8	7 1/8	7 1/8	
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	5 1/8	7 3/8	7 3/8	
3*	1	3/4-16	7/8-14	1 5/8	1/2	1	5 3/8	7 3/4	7 3/4	1670
	1 1/4	7/8-14	1-14	1 3/4	1/2	1 1/4	5 3/4	8	8	
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	5 3/4	8	8	
3 1/2	1	3/4-16	7/8-14	1 1/8	1/2	7/8	6 1/8	8 3/8	8 3/8	2500
*	1 1/4	7/8-14	1-14	1 5/8	1/2	1	6 3/8	8 5/8	8 5/8	
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6 3/4	9	9	
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	6 7/8	9 1/8	9 1/8	
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	6 7/8	9 1/8	9 1/8	
4*	1	3/4-16	7/8-14	1 1/8	1/2	7/8	6 1/8	8 3/8	8 3/8	2350
*	1 1/4	7/8-14	1-14	1 5/8	1/2	1	6 3/8	8 5/8	8 5/8	
	1 1/2	1-14	1 1/4-12	1 3/4	1/2	1 1/4	6 3/4	9	9	
	1 3/4	1 1/4-12	1 1/2-12	2	1/2	1 1/2	6 7/8	9 1/8	9 1/8	
	2	1 1/2-12	1 3/4-12	2 1/4	1/2	1 3/4	6 7/8	9 1/8	9 1/8	
	2 1/2	1 7/8-12	2 1/4-12	3	1/2	2 1/4	7	9 1/4	9 1/4	
5	1 1/2	1-14	1 1/4-12	1 3/4	1	1 1/4	7 1/2	9 1/2	9 1/2	2500
	1 3/4	1 1/4-12	1 1/2-12	2	1	1 1/2	7 5/8	9 5/8	9 5/8	
	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	7 5/8	9 5/8	9 5/8	
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	7 3/4	9 3/4	9 3/4	
6	2	1 1/2-12	1 3/4-12	2 1/4	1	1 3/4	8 3/8	10 5/8	10 5/8	1730
	2 1/2	1 7/8-12	2 1/4-12	3	1	2 1/4	8 1/2	10 3/4	10 3/4	
	3	2 1/4-12	2 3/4-12	3 1/2	1	2 3/4	8 1/2	10 3/4	10 3/4	
	4	3-12	3 3/4-12	4	1	Δ	9	11 1/4	11 1/4	

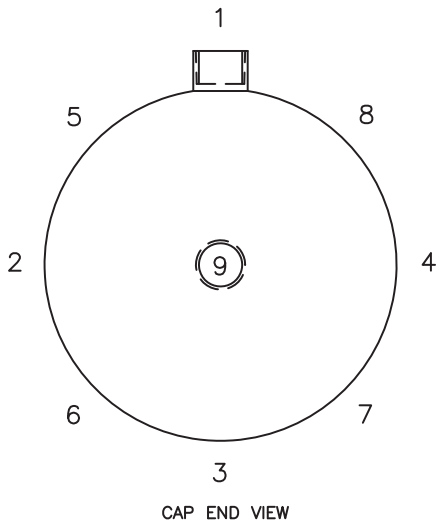
* AVAILABLE ONLY IN WP SERIES

NOTE: 6" BORES ARE DE-RATED TO 1,800 PSI.

PORT LOCATIONS

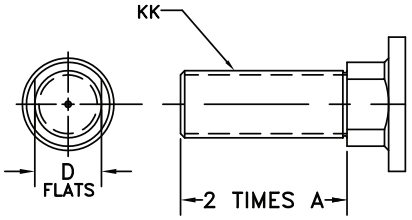
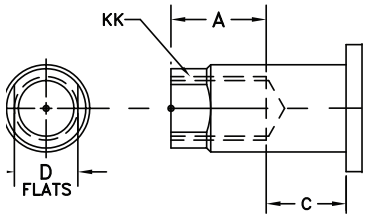
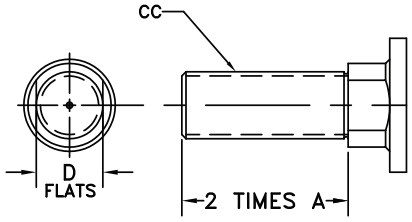
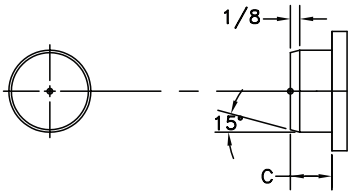
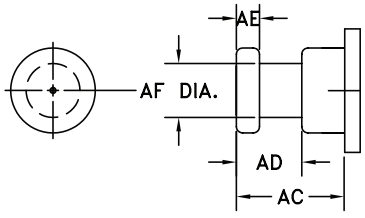


ROD END VIEW



CAP END VIEW

OPTIONAL ROD END STYLES

ROD END STYLE #	DIMENSIONS	ROD END STYLE #	DIMENSIONS
#5		#3	
#6		#7	
#9			

ADDITIONAL DIMENSIONS				
ROD	STYLE 9			
MM	AC +/-.030	AD +/-.010	AE+.000/-.010	AF +/-.010
5/8	1 1/8	5/8	1/4	3/8
1	1 1/2	15/16	3/8	11/16
1 3/8	1 3/4	1 1/16	3/8	7/8
1 3/4	2	1 5/16	1/2	1 1/8
2	2 5/8	1 11/16	5/8	1 3/8
2 1/2	3 1/4	1 15/16	3/4	1 3/4
3	3 5/8	2 7/16	7/8	2 1/4
3 1/2	4 3/8	2 11/16	1	2 1/2
4	4 1/2	2 11/16	1	3
4 1/2	5 1/4	3 3/16	1 1/2	3 1/2
5	5 3/8	3 3/16	1 1/2	3 7/8
5 1/2	6 1/4	3 15/16	1 7/8	4 3/8

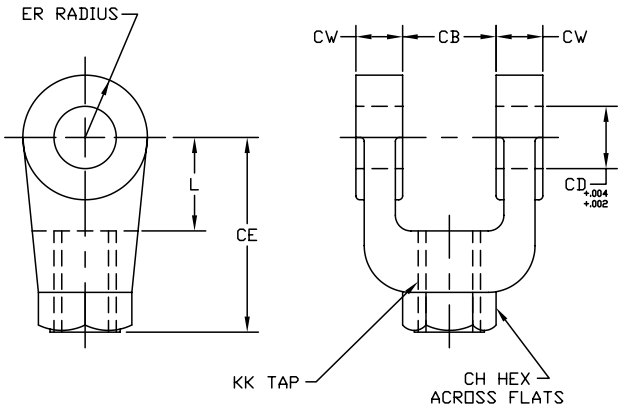
**** MALE ROD END STYLE #2 WILL BE FURNISHED UNLESS OTHERWISE SPECIFIED**

(2) SPANNER HOLES USED INSTEAD OF FLATS ON 3 1/2" DIA. AND LARGER.

NOTE: CONSULT FACTORY FOR ROD END CONFIGURATIONS OTHER THAN THOSE SHOWN.

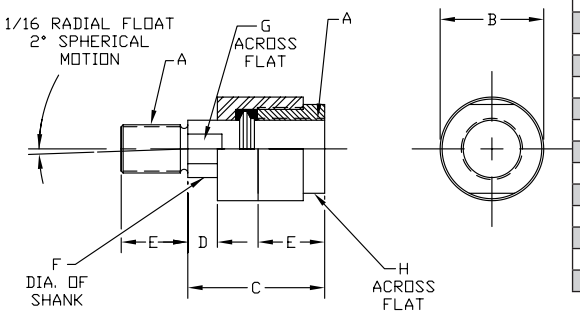
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

FEMALE CLEVIS



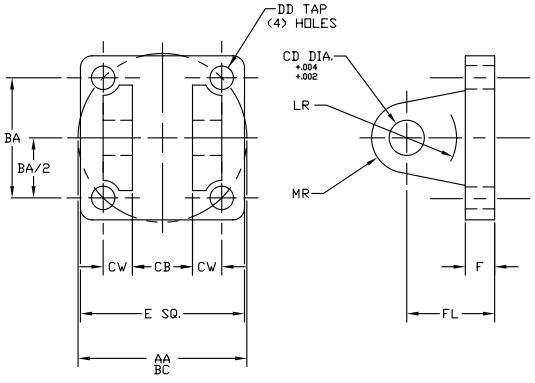
PART NO.	CB	CD	CE	CH	CW	ER	KK	L
10-YFC-134-05-A	.765	1/2	1 1/2	1	1/2	1/2	7/16-20	3/4
10-YFC-134-08-A	1.265	3/4	2 3/8	1 1/4	5/8	3/4	3/4-16	1 1/4
10-YFC-134-08-M	1.265	3/4	2 1/8	1 3/8	5/8	3/4	3/4-16	1
10-YFC-134-11-A	1.515	1	3 1/8	1 1/2	3/4	1	1-14	1 1/2
10-YFC-134-11-M	1.515	1	2 15/16	1 1/2	3/4	1	1-14	1 5/16
10-YFC-134-14-A	2.032	1 3/8	4 1/8	2	1	1 3/8	1 1/4-12	2 1/8
10-YFC-134-14-M	2.032	1 3/8	3 3/4	2	1	1 3/8	1 1/4-12	1 3/4
10-YFC-134-16-A	2.531	1 3/4	4 1/2	2 3/8	1 1/4	1 3/4	1 1/2-12	2 1/4
10-YFC-134-20-A	2.531	2	5 1/2	2 15/16	1 1/4	2	1 7/8-12	2 1/2
10-YFC-134-24-A	3.032	2 1/2	6 1/2	3 1/2	1 1/2	2 1/2	2 1/4-12	3
10-YFC-134-28-A	3.032	3	6 3/4	3 7/8	1 1/2	2 3/4	2 1/2-12	3 1/4
10-YFC-134-28-M	3.032	3	6 3/4	3 7/8	1 1/2	3	2 1/2-12	3 1/4
10-YFC-134-36-A	4.032	3 1/2	8 1/2	5	2	3 1/2	3 1/4-12	4
10-YFC-134-36-M	4.032	3 1/2	7 3/4	5	2	3 1/2	3 1/4-12	4 1/4

ROD COUPLERS



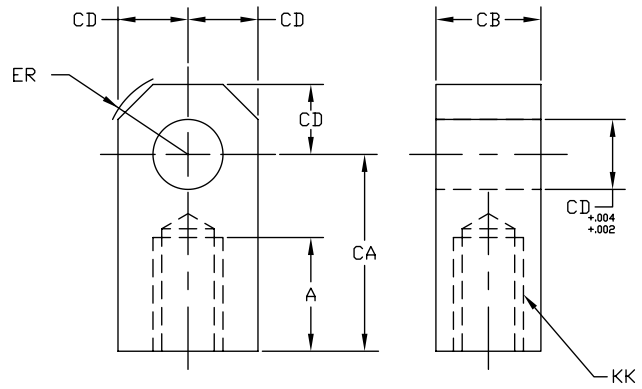
PART NUMBER	ROD DIA.	A	B	C	D	E	F	G	H	MAX PULL
11-YAC-2-07	5/8	5/8-18	1 1/4	2	1/2	3/4	5/8	1/2	1 1/8	14,000
11-YAC-2-08	1	3/4-16	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-09	1	7/8-14	1 3/4	2 5/16	5/16	1 1/8	3 1/32	7/8	1 1/2	34,000
11-YAC-2-11	1 3/8	1-14	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-14	1 3/8	1 1/4-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-15	1 3/8	1 3/8-12	2 1/2	2 15/16	1/2	1 5/8	1 3/8	1 1/4	2 1/4	64,000
11-YAC-2-16	2	1 1/2-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-17	2	1 3/4-12	3 1/4	4 3/8	13/16	2 1/4	1 3/4	1 1/2	3	120,000
11-YAC-2-20	2 1/2	1 7/8-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-21	2 1/2	2-12	3 3/4	5 7/16	11/16	3	2 1/4	1 7/8	3 1/2	240,000
11-YAC-2-24	3	2 1/4-12	6 3/4	6 3/8	1	3 1/2	2 3/4	2 3/8	2 7/8	397,000
11-YAC-2-28	3 1/2	2 1/2-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	495,000
11-YAC-2-29	3 1/2	2 3/4-12	7	6 1/2	1	3 1/2	3 1/4	2 7/8	3 3/8	603,800
11-YAC-2-36	4 1/2	3 1/4-12	9 1/4	8 1/2	1	4 1/2	4	3 3/8	4 1/2	853,800
11-YAC-2-37	4 1/2	4 1/4-12	12 7/8	11 1/4	1	4 1/2	5 1/2	4 7/8	7	1,483,400

CLEVIS BRACKET



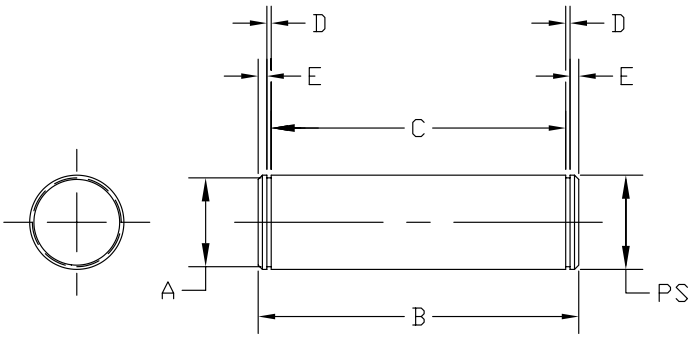
PART NUMBER	AA	BA	CB	CD	CW	DD	E	F	FL	LR	MR
14-YCB-133-03	2.3	1 5/8	.765	1/2	1/2	3/8-24	2 1/2	3/8	1 1/8	1/2	9/16
14-YCB-133-04	2.9	2 1/16	1.265	3/4	5/8	1/2-20	3	5/8	1 7/8	1	1 1/16
14-YCB-133-05	3.6	2 9/16	1.265	3/4	5/8	1/2-20	3 1/2	5/8	1 7/8	1 1/16	1 1/16
14-YCB-133-06	4.6	3 1/4	1.515	1	3/4	5/8-18	4 1/2	3/4	2 1/4	1 1/4	1 1/8
14-YCB-133-08	5.4	3 13/16	2.032	1 3/8	1	5/8-18	5	7/8	3	1 7/8	1 3/4
14-YCB-133-10	7.0	4 15/16	2.531	1 3/4	1 1/4	7/8-14	6 1/2	7/8	3 1/8	2	1 7/8
14-YCB-133-12	8.1	5 3/4	2.531	2	1 1/4	1-14	7 1/2	1	3 1/2	2 1/8	2 1/8
14-YCB-133-14	9.3	6 19/32	3.032	2 1/2	1 1/2	1 1/8-12	8 1/2	1	4	2 5/8	2 1/2
14-YCB-133-16	10.6	7 1/2	3.032	3	1 1/2	1 1/4-12	9 1/2	1	4 1/4	2 7/8	2 3/4

FEMALE EYE



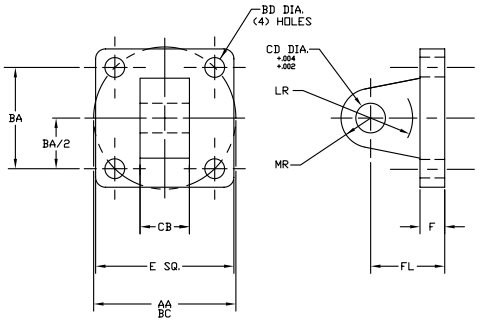
PART NUMBER	A	CA	CB	CD	ER	KK
13-YE-9304	1 1/8	2 1/16	1 1/4	3/4	7/8	3/4-16
13-YE-9306	1 5/8	2 13/16	1 1/2	1	1 3/16	1-14
13-YE-9306-M	1 1/8	2 3/8	1 1/2	1	1 7/16	7/8-14
13-YE-9308	2	3 7/16	2	1 3/8	1 9/16	1 1/4-12
13-YE-9310	2 1/4	4	2 1/2	1 3/4	2	1 1/2-12
13-YE-9312	3	5	2 1/2	2	2 1/2	1 7/8-12
13-YE-9312-M	2 1/4	4 3/8	2 1/2	2	2 7/8	1 3/4-12
13-YE-9314	3 1/2	5 13/16	3	2 1/2	2 13/16	2 1/4-12
13-YE-9316	3 1/2	6 1/8	3	3	3 1/4	2 1/2-12
13-YE-9316-M	3 5/8	6 1/2	3 1/2	3	3 1/4	2 3/4-12
13-YE-9320	4 1/2	7 5/8	4	3 1/2	3 7/8	3 1/4-12
13-YE-9320-M	5	7 5/8	4	3 1/2	3 7/8	3 1/2-12

PIVOT PIN



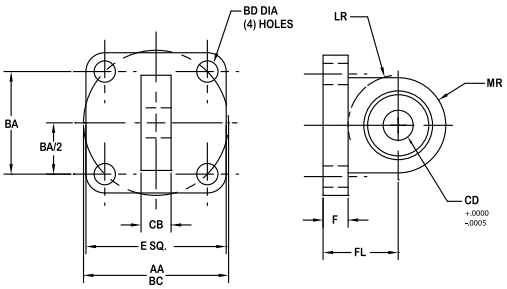
PART NUMBER	PIN SIZE	A	B	C	D	E
12-YP-9003-3-G-A	.500	.470	2.109	1.875	.039	.078
12-YP-9004-3-G-A	.750	.707	2.901	2.625	.046	.092
12-YP-9006-3-G-A	1.000	.943	3.401	3.125	.046	.092
12-YP-9008-3-G-A	1.375	1.295	4.461	4.125	.056	.112
12-YP-9010-3-G-A	1.750	1.655	5.545	5.125	.070	.140
12-YP-9012-3-G-A	2.000	1.891	5.545	5.125	.070	.140
12-YP-9014-3-G-A	2.500	2.366	6.641	6.125	.086	.172
12-YP-9016-3-G-A	3.000	2.844	6.792	6.125	.103	.206

EYE BRACKET



PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR
15-YEB-8903	2.3	1 5/8	13/32	3/4	1/2	2 1/2	3/8	1 1/8	3/4	9/16
15-YEB-8904	3.6	2 9/16	17/32	1 1/4	3/4	3 1/2	5/8	1 7/8	1 1/4	7/8
15-YEB-8906	4.6	3 1/4	21/32	1 1/2	1	4 1/2	3/4	2 1/4	1 1/2	1 1/4
15-YEB-8908	5.4	3 13/16	21/32	2	1 3/8	5	7/8	3	2 1/8	1 5/8
15-YEB-8910	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8
15-YEB-8910-H	7.0	4 15/16	29/32	2 1/2	1 3/4	6 1/2	1 1/8	3 3/8	2 1/4	2 1/8
15-YEB-8912	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1	3 1/2	2 1/2	2 7/16
15-YEB-8912-H	8.1	5 3/4	1 1/16	2 1/2	2	7 1/2	1 1/2	4	2 1/2	2 7/16
15-YEB-8914	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1	4	3	3
15-YEB-8914-H	9.3	6 19/32	1 3/16	3	2 1/2	8 1/2	1 3/4	4 3/4	3	3
15-YEB-8916	10.6	7 1/2	1 5/16	3	3	9 1/2	1	4 1/4	3 1/4	3 1/4
15-YEB-8916-H	10.6	7 1/2	1 5/16	3	3	9 1/2	2	5 1/4	3 1/4	3 1/4

SWIVEL EYE BRACKET

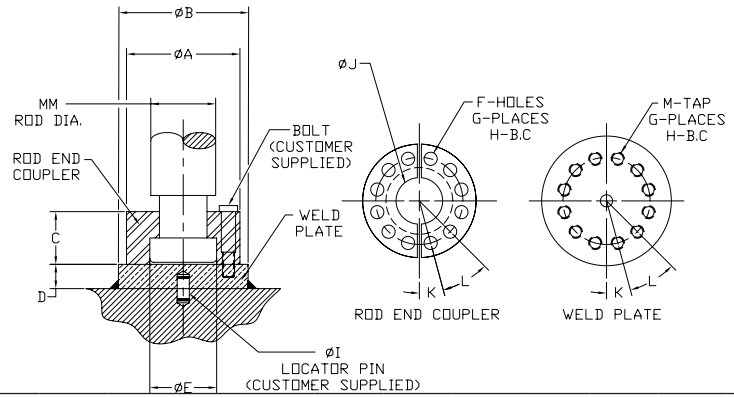


PART NUMBER	AA	BA	BD	CB	CD	E	F	FL	LR	MR	DYNAMIC	STATIC
15-YSB-219-3-1	2.3	1 5/8	13/32	1/2	1/2	2 1/2	3/8	1 1/8	3/4	11/16	3,150	9,338
15-YSB-219-3-2	3.6	2 9/16	17/32	3/4	3/4	3 1/2	5/8	1 7/8	1 1/4	1 3/16	7,088	20,925
15-YSB-219-3-3	4.6	3 1/4	21/32	1	1	4 1/2	3/4	2 1/4	1 1/2	1 3/8	12,600	37,350
15-YSB-219-3-4	5.4	3 13/16	21/32	1 3/8	1 3/8	5	7/8	3	2 1/8	2	23,400	69,750
15-YSB-219-3-5	7.0	4 15/16	29/32	1 1/2	1 3/4	6 1/2	7/8	3 1/8	2 1/4	2 1/8	38,250	114,750
15-YSB-219-3-6	8.1	5 3/4	1 1/32	1 3/4	2	7 1/2	1	3 1/2	2 1/2	2 3/8	50,400	150,750

(Includes spacers to allow swivel action up to 7˚ and to make dimensions interchangeable with standard eye bracket.)
NOTE: Swivel brackets that are odered with a "C" mount will include pin and spacers. Otherwise the pins are sold separately

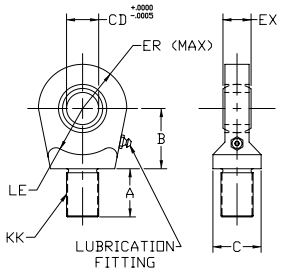
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

ROD END COUPLER AND WELD PLATE



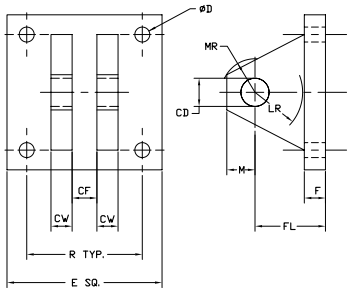
ROD END COUPLER PART#	WELD PLATE PART#	WELD PLATE MATERIAL	MM	A	B	C	D	E	F	G	H	I	J	K	L	M
18-FEC-062	18-FEC-062-WP	CD 1018	5/8	1.500	2.000	.562	.500	.656	.218	4	1.125	.250	.406	45°	90°	10-24
18-FEC-100	18-FEC-100-WP	CD 1018	1	2.000	2.500	.875	.500	1.063	.281	6	1.500	.250	.750	30°	60°	1/4-20
18-FEC-137	18-FEC-137-WP	CD 1018	1 3/8	2.500	3.000	1.000	.625	1.438	.343	6	2.000	.250	.938	30°	60°	5/16-18
18-FEC-175	18-FEC-175-WP	CD 1018	1 3/4	3.000	4.000	1.250	.625	1.813	.343	8	2.375	.250	1.187	22.5°	45°	5/16-18
18-FEC-200	18-FEC-200-WP	CD 1018	2	3.500	4.000	1.625	.750	2.063	.406	12	2.688	.375	1.438	15°	30°	3/8-16
18-FEC-250	18-FEC-250-WP	CD 1018	2 1/2	4.000	4.500	1.875	.750	2.625	.406	12	3.188	.375	1.875	15°	30°	3/8-16
18-FEC-300	18-FEC-300-WP	CD 1018	3	5.000	5.500	2.375	1.000	3.125	.531	12	4.000	.375	2.375	15°	30°	1/2-13
18-FEC-350	18-FEC-350-WP	A 36 HRS	3 1/2	5.875	7.000	2.625	1.000	3.625	.656	12	4.688	.375	2.625	15°	30°	5/8-11
18-FEC-400	18-FEC-400-WP	A 36 HRS	4	6.375	7.000	2.625	1.000	4.125	.656	12	5.188	.375	3.125	15°	30°	5/8-11
18-FEC-450	18-FEC-450-WP	A 36 HRS	4 1/2	6.875	8.000	3.125	1.000	4.625	.656	12	5.688	.375	3.625	15°	30°	5/8-11
18-FEC-500	18-FEC-500-WP	A 36 HRS	5	7.375	8.000	3.125	1.000	5.125	.656	12	6.188	.375	4.000	15°	30°	5/8-11
18-FEC-550	18-FEC-550-WP	A 36 HRS	5 1/2	8.250	9.000	3.875	1.250	5.625	.781	12	6.875	.375	4.500	15°	30°	3/4-10
18-FEC-700	18-FEC-700-WP	A 36 HRS	7	10.375	11.000	4.000	1.750	7.125	1.031	12	8.750	.375	5.938	15°	30°	1"-8

MALE SPHERICAL ROD EYE



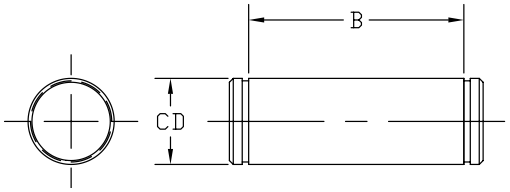
PART NUMBER	CD	KK	A	B	C	ER	EX	LE	MAX LOAD
13-MSRE-0500	.5000	7/16-20	11/16	7/8	7/8	7/8	7/16	3/4	2,600
13-MSRE-0750	.7500	3/4-16	1	1 1/4	1 5/16	1 1/4	21/32	1 1/16	7,080
13-MSRE-1000	1.000	1-14	1 1/2	1 7/8	1 1/2	1 3/8	7/8	1 7/16	12,590
13-MSRE-1375	1.3750	1 1/4-12	2	2 1/8	2	1 13/16	1 3/16	1 7/8	22,930
13-MSRE-1750	1.7500	1 1/2-12	2 1/8	2 1/2	2 1/4	2 3/16	1 17/32	2 1/8	38,220
13-MSRE-2000	2.000	1 7/8-12	2 7/8	2 3/4	2 3/4	2 5/8	1 3/4	2 1/2	50,360

SPHERICAL CLEVIS BRACKET



PART NUMBER	CD	CF	CW	D	E	F	FL	M	MR	LR	R
14-YCB-133-03-CBS	.500	.44	.50	.41	3.00	.50	1.50	.50	.62	.94	2.05
14-YCB-133-05-CBS	.750	.66	.62	.53	3.75	.62	2.00	.88	1.00	1.38	2.76
14-YCB-133-06-CBS	1.000	.88	.75	.53	5.50	.75	2.50	1.00	1.19	1.69	4.10
14-YCB-133-08-CBS	1.375	1.19	1.00	.66	6.50	.88	3.50	1.38	1.62	2.44	4.95
14-YCB-133-10-CBS	1.750	1.53	1.25	.91	8.50	1.25	4.50	1.75	2.06	2.88	6.58
14-YCB-133-12-CBS	2.000	1.75	1.50	.91	10.62	1.50	5.00	2.00	2.38	3.31	7.92

SPHERICAL PINS



PART NUMBER	CD	B
12-YP-9003-3-G-CBS	.4997 +.0000 / -.0004	1 9/16
12-YP-9004-3-G-CBS	.7497 +.0000 / -.0005	2 1/32
12-YP-9006-3-G-CBS	.9997 +.0000 / -.0005	2 1/2
12-YP-9008-3-G-CBS	1.3746 +.0000 / -.0006	3 5/16
12-YP-9010-3-G-CBS	1.7496 +.0000 / -.0006	4 7/32
12-YP-9012-3-G-CBS	1.9996 +.0000 / -.0007	4 15/16

CUSTOM BUILT CYLINDER APPLICATION

NAME: _____

SINGLE OR DOUBLE ACTING: _____ BORE DIA.: _____ ROD DIA.: _____

SYSTEM OPERATING PRESSURE: _____ FLUID TYPE: _____

"A" RETRACTED LEN: _____ "B" STROKE: _____ "C" TUBE O.D.: _____

"E" ROD MOUNT: _____ "F" ROD PIN DIA.: _____ "G" ROD EXTENSION: _____

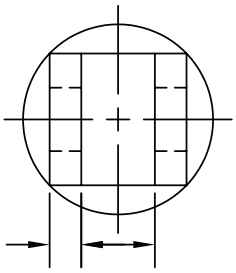
"I" BASE MOUNT: _____ "H" BASE PIN DIA.: _____ "J" MOUNT: _____

COMMENTS: _____

PORTS TYPE: _____ RETRACT SIZE: _____ EXTENDED SIZE: _____

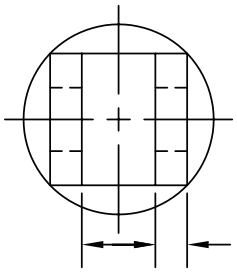
QUOTE QTY: _____

ROD END VIEW COLUMN

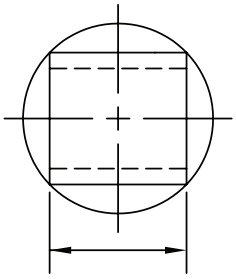


ROD CLEVIS

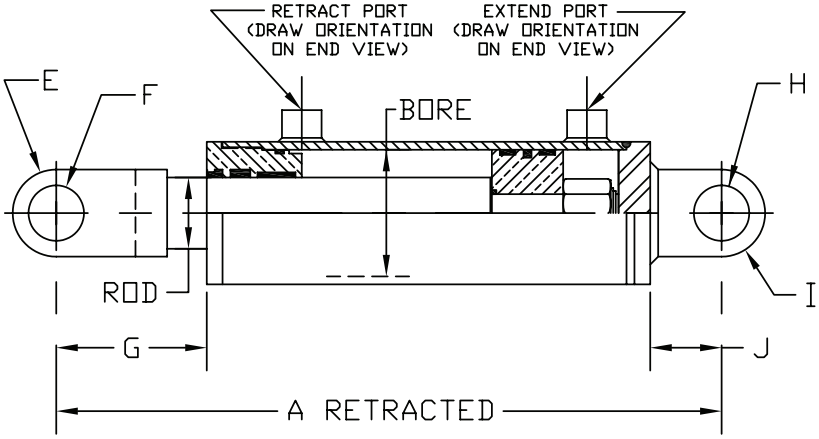
BASE END VIEW COLUMN

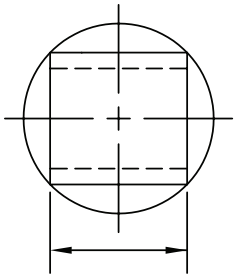


REAR CLEVIS MOUNT

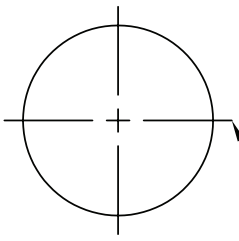


ROD EYE





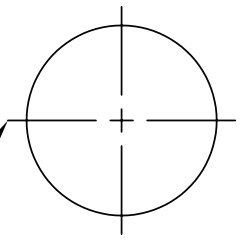
REAR EYE MOUNT



NO MOUNT SPECIFY

DRAW SPECIAL MOUNT

FILL IN APPROPRIATE MOUNT DIMENSIONS



NO MOUNT SPECIFY

DRAW SPECIAL MOUNT

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

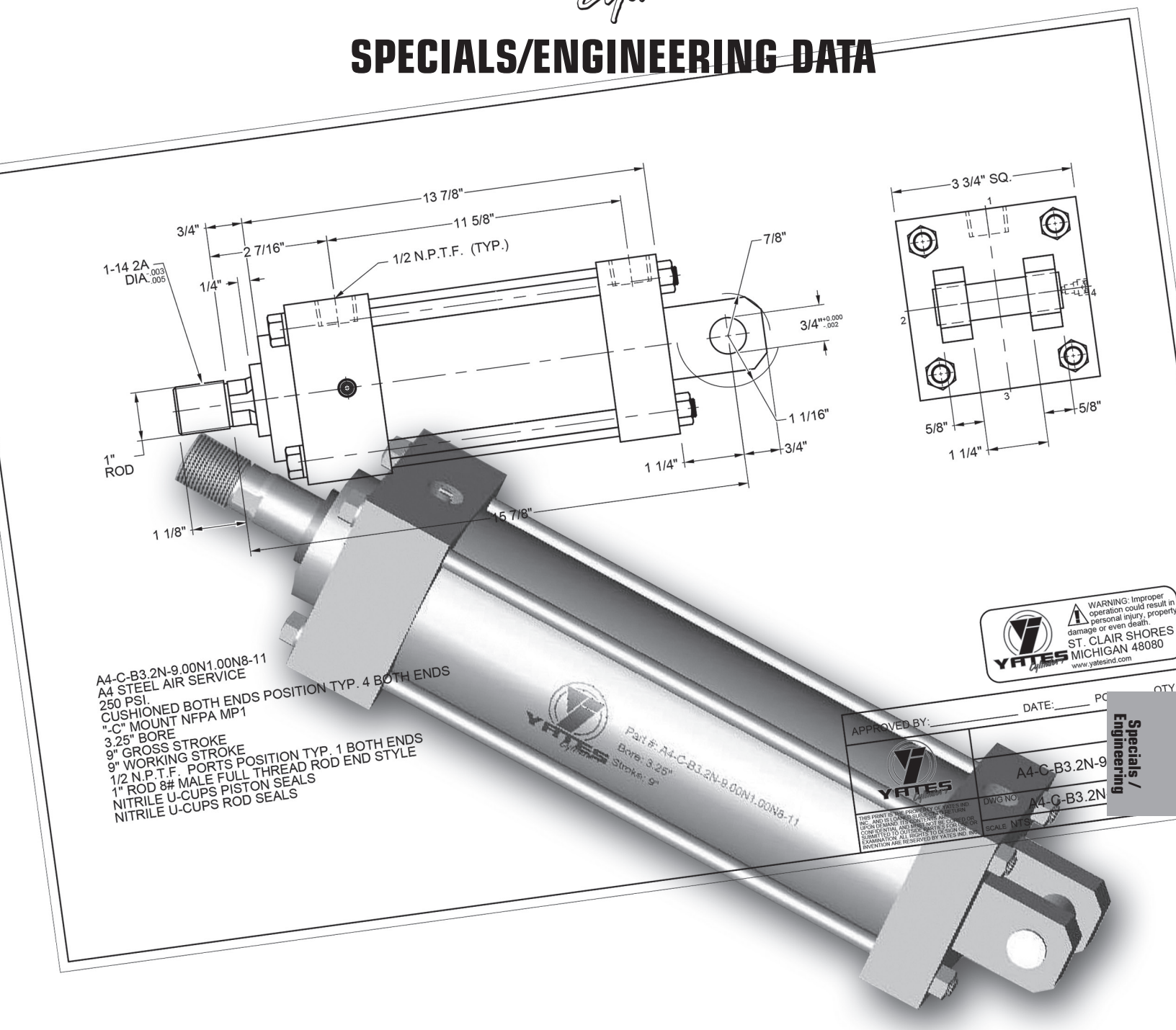
YATES Cylinders

NOTES:

NOTES:

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

SPECIALS/ENGINEERING DATA



SELECTING THE CYLINDER

To select the proper size cylinder for the job, you must first determine the maximum push and/or pull force needed to accomplish its task.
Add an additional 10% to both the push and pull force for friction in the cylinder and also pressure drop in the lines. Using the charts below, select the proper bore and rod combination to best suit your application.

PULL FORCES AND DISPLACEMENT

ROD (INCHES)	ROD AREA (SQ. IN.)	ROD DIAMETER FORCE IN POUNDS (AT VARIOUS PRESSURES)										DISPLACEMENT PER INCH OF STROKE (GALLONS)
		25	50	65	80	100	250	500	1000	2000	3000	
0.625	0.31	8	16	20	25	31	78	155	310	620	9130	0.0013
1.000	0.79	20	40	51	65	79	198	395	790	1580	2370	0.0034
1.375	1.49	37	75	97	119	149	373	745	1490	2980	4470	0.0065
1.750	2.41	60	121	157	193	241	603	1205	2410	4820	7230	0.0104
2.000	3.14	79	157	204	251	314	785	1570	3140	6280	9420	0.0136
2.500	4.91	123	245	319	393	491	1228	2455	4910	9820	14730	0.0213
3.000	7.07	177	354	460	566	707	1767	3535	7070	14140	21210	0.0306
3.500	9.62	241	481	625	770	962	2405	4810	9620	19240	28860	0.0416
4.000	12.57	314	628	817	1006	1257	3143	6285	12570	25140	37710	0.0544
4.500	15.90	398	795	1034	1272	1590	3976	7950	15900	31800	47700	0.0688
5.000	19.63	491	982	1276	1570	1963	4908	9815	19630	39260	58890	0.0850
5.500	23.76	594	1188	1544	1901	2376	5940	11880	23760	47520	71280	0.1028
7.000	38.48	962	1924	2501	3078	3848	9620	19240	38480	76960	115440	0.1666
8.000	50.27	1257	2513	3267	4021	5027	12568	25135	50270	100540	150810	0.2176
9.000	63.62	1590	3181	4135	5090	6362	15905	31810	63620	127240	190860	0.2754
10.00	78.54	1964	3927	5105	6283	7854	19635	39270	78540	157080	235620	0.3400

NOTE: TO DETERMINE CYLINDER PULL FORCE OR DISPLACEMENT SUBTRACT THE FORCE OR DISPLACEMENT OF THE ROD SIZE FROM SELECTED PUSH FORCE OR DISPLACEMENT OF THE BORE SIZE IN CHART ABOVE

PUSH FORCES AND DISPLACEMENT

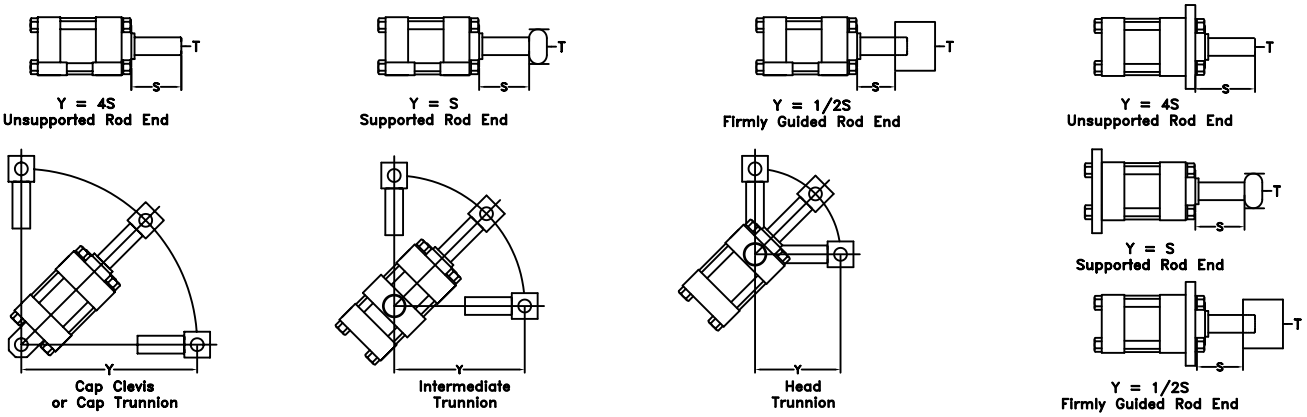
CYLINDER BORE SIZE (INCHES)	PISTON AREA (SQ. IN.)	CYLINDER PUSH FORCE IN POUNDS (AT VARIOUS PRESSURES)										DISPLACEMENT PER INCH OF STROKE (GALLONS)
		25	50	65	80	100	250	500	1000	2000	3000	
1.50	1.77	44	88	115	142	177	443	885	1770	3540	5310	0.0077
2.00	3.14	79	157	204	251	314	785	1570	3140	6280	9420	0.0136
2.50	4.91	123	245	319	393	491	1228	2455	4910	9820	14730	0.0213
3.25	8.30	208	415	540	664	830	2075	4150	8300	16600	24900	0.0359
4.00	12.57	314	628	817	1006	1257	3143	6285	12570	25140	37710	0.0544
5.00	19.64	491	982	1277	1571	1964	4910	9820	19640	39280	58920	0.0850
6.00	28.27	707	1414	1838	2262	2827	7068	14135	28270	56540	84810	0.1224
7.00	38.49	962	1924	2502	3079	3849	9623	19245	38490	76980	115470	0.1666
8.00	50.26	1257	2513	3267	4021	5026	12565	25130	50260	100520	150780	0.2176
10.00	78.54	1964	3927	5105	6283	7854	19635	39270	78540	157080	235620	0.3400
12.00	113.10	2828	5655	7352	9048	11310	28275	56550	113100	226200	339300	0.4896
14.00	153.94	3849	7697	10006	12315	15394	38485	76970	153940	307880	461820	0.6664
16.00	201.06	5027	10053	13069	16085	20106	50265	100530	201060	402120	603180	0.8704
18.00	254.46	6362	12724	16541	20358	25447	63618	127235	254470	508940	763410	1.1016
20.00	314.16	7854	15708	20420	25133	31416	78540	157080	314160	628320	942480	1.3600

PNEUMATIC AND FLUID POWER FORMULAS

FORMULA FOR:	EXPLANATION			FORMULA
FLUID PRESSURE *Pounds/ Square Inch*	PRESSURE	=	FORCE (Pounds) / UNIT AREA *(Square Inches)*	**P** = F/A **OR** **PSI** = F/A
CYLINDER PISTON AREA *Square Inches*	AREA	=	π x RADIUS^2 *(Inches)*	**A** = πr^2
CYLINDER OUTPUT FORCE *Pounds, Push or Pull*	FORCE	=	PRESSURE (psi) x NET AREA *(Square Inches)*	**F** = psi x A or F=PA
CYLINDER VELOCITY OR SPEED *Feet/Second*	VELOCITY	=	231 x FLOW RATE *(GPM)* / 12 x 60 x NET AREA *(SQUARE INCHES)*	**V** = 231Q/720A **OR** **V** = .3208Q/A
CYLINDER VOLUME CAPACITY *Gallons of Fluid*	VOLUME	=	PISTON AREA *(Square Inches)* x STROKE *(Inches)* / 231	**V** = AL/231 **OR** *Length of Stroke*
CYLINDER FLOW RATE *Gallons Per Minute*	FLOW RATE	=	12 x 60 x VELOCITY *(Feet/ Sec.)* x NET AREA *(Square Inches.)* / 231	**Q** = 720vA/231 **OR** **Q** = 3.117vA
PUMP OUTLET FLOW *Gallons/Minute*	FLOW	=	RPM X PUMP DISPLACMENT *(Cu. In.Rev.)* / 231	**Q** = nd/231
PUMP INPUT POWER *Horsepower Required*	HORSEPOWER INPUT	=	FLOW RATE OUTPUT *(GPM)* X PRESSURE / 1714 X EFFICIENCY *(Overall)*	**HPIN** = QP/1714Eff **OR** GPM x psi/1714Eff
FLOW RATE THROUGH PIPING *Ft./Sec. Velocity*	VELOCITY	=	.3208 x FLOW RATE THROUGH I.D. *(GPM)* / INTERNAL AREA *(Square Inches)*	**V** = 3208Q/A
COMPRESSIBILITY OF OIL *Additional Required Oil To Reach Pressure*	ADDITIONAL VOLUME	=	PRESSURE (psi) x VOLUME OF OIL UNDER PRESSURE / 250,000	**VA** = PV/250,000 (APPROXIMATELY 1/2% Per 1,000 psi.)
AIR USAGE-CFM *In Cubic Feet Per Minute of Pressure Air (PSIG) Displaced Per Stroke*	CFM	=	Cyl. Piston Area Sq. In. x Cyl. Stroke In. x In./Min. Piston Speed / 14.7 x 1728	**CFM** = A x Stroke x Speed / 1728
FREE AIR USAGE *(Output Volume of Free Air in Cubic Ft.) Used to size a compressor*	FREE AIR (psia)	=	Cyl. Piston Area Sq. In. x Cyl. Stroke In. x In./Min. Piston Speed / 14.7 x 1728	**FA (Cu. Ft.)** = A x Stroke x (Force + 14.7) 14.7 x 1728

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777
YATES Cylinders

SELECTING THE CYLINDER



STOP TUBE

Stop tubes are installed between the piston and front head on long stroke cylinders. The stop tube lengthens the distance between the piston and the rod bearing and reduces load when fully extended. To determine if a stop tube is required and the length, first determine the value of "Y" from one of the illustrations above.

If "Y" is less than 40", no stop tube is needed. If "Y" is over 40", a one inch stop tube is recommended for every 10" or fraction thereof over 40". (see Chart 27-A)

ROD DIAMETER SELECTION

In most applications the standard rod size is suitable. On long stroke or high thrust applications, an oversized rod may be required.

To arrive at the minimum rod size for your application, first determine the bore size, stroke, and thrust (See Page 148). Now select from the above illustration the type of mounting and determine the length "Y" with the piston rod in the fully extended position.

NOTE: "Y" or "S" are calculated from mounting point with rod extended.

CHART 27-A
STOP TUBE TABLE

"Y" (Inches)	Stop Tube Length (Inches)	"Y" (Inches)	Stop Tube Length (Inches)
0-40	0	101-110	7
41-50	1	111-120	8
51-60	2	121-130	9
61-70	3	131-140	10
71-80	4	141-150	11
81-90	5	151-160	12
91-100	6	161-170	13

Using Chart 27-B look for the maximum thrust for your cylinder, then look across for the "Y" length determined from the illustrations. If the exact value is not shown, continue to the next larger number. Now go to the top of the column and you will find the recommended rod size for your application.

CHART 27-B VALUE OF COLUMN LENGTH "Y" IN INCHES

Thrust	PISTON ROD DIAMETER															
in lbs.	5/8"	1"	1 3/8"	1 3/4"	2"	2 1/2"	3"	3 1/2"	4"	4 1/2"	5"	5 1/2"	7"	8"	9"	10"
50	62															
100	55	112														
200	47	99														
250	43	94	146													
300	44	88	142													
400	37	83	134	186												
500	38	75	130	180												
700	30	68	118	168	202	275										
1,000	25	60	103	156	190	257	330									
1,400	24	53	92	142	174	244	308	385								
1,800	23	48	82	127	160	230	296	366	440							
2,400	19	45	75	114	145	213	281	347	415	488						
3,200	16	41	67	103	130	194	261	329	400	461						
4,000	12	31	62	96	119	175	240	310	378	446						
5,000	9	34	60	87	110	163	225	289	360	426	494					
6,000	5	30	56	82	102	152	208	274	342	410	476					
8,000	5	22	45	75	93	137	188	245	310	375	447					
10,000	4	21	40	67	89	125	172	222	279	349	412	482				
12,000	3	17	41	65	84	118	155	210	269	326	388	454				
16,000		9	34	57	75	110	142	188	235	292	350	420				
20,000			27	48	68	103	136	172	218	270	326	385				
30,000			12	40	55	87	120	156	189	230	285	330				
40,000				22	43	74	108	142	177	210	248	294				
50,000				15	30	66	96	130	165	200	234	269	408			
60,000					18	57	88	119	154	190	225	256	384			
80,000					16	36	71	104	137	170	204	240	336			
100,000						22	57	90	120	154	189	222	324	400		
120,000						21	45	77	108	140	175	207	313	377		
140,000						19	27	64	98	128	160	194	301	365		
160,000							26	47	86	118	148	182	279	350	421	
200,000								31	67	98	131	161	260	330	402	
250,000								28	36	72	109	141	236	301	375	
300,000								25	34	42	86	120	212	281	351	420
350,000										39	52	100	195	261	328	396
400,000											45	77	182	241	309	374
500,000											41	49	152	212	274	341
600,000												45	114	183	247	310
700,000													70	162	221	280
800,000													63	118	197	260

MOUNTING CONSIDERATIONS:

MOUNTING CONSIDERATIONS

Yates Industries' fluid power cylinders can be found in many mounting configurations. The decision on the proper mount should take into consideration what style is best suited for the application at hand. We can break these mounts into 3 groups:

CENTERLINE FORCE TRANSFER (Mounts include F,R,G,P,J,S,X,Z,K,L,M,N)

These are cylinders with fixed mounts that absorb forces along their center-line in both thrust and tension applications. Mounting bolts are not subjected to compound forces and, if properly installed, sideload damage is removed, extending rod gland life.

OFF-CENTERLINE FORCE TRANSFER (Mounts include A, B, E & Y)

These are cylinders with fixed mounts that do not absorb forces along their centerline. These mounts tend to produce a twisting in the cylinder as it applies force to a load. To avoid problems, these cylinders must be securely mounted with loads well guided when possible. Depending on application, pinning the mounting lugs or adding an extended key plate may reduce side load to rod gland and piston bearings. Consult factory with questions or concerns with your application.

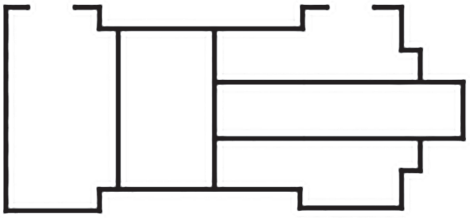
PIVOT FORCE CYLINDERS (Mounts include C, V, DC, DV, Q, U, T & W)

These cylinders absorb forces along their centerline and are used when the load must travel in a curved path. The type of mount will depend on the load staying in one curved path or the need to pivot on two axis. Choose the mount based on your application and consult the piston rod selection chart on page 107. For long stroke applications, a larger rod diameter or stop tube may be required.

TYPES OF CYLINDERS

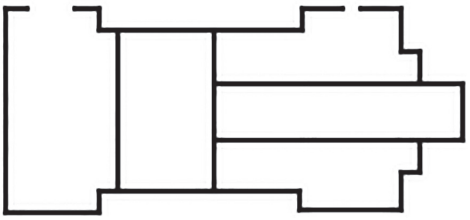
DOUBLE ACTING CYLINDERS

This is the most common type of cylinder. This type of cylinder is for use in applications where force is needed in both directions.



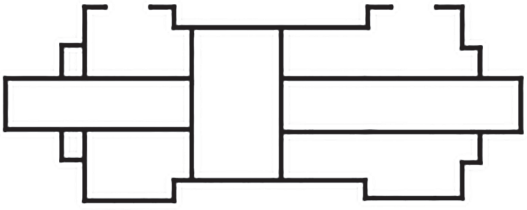
SINGLE ACTING CYLINDERS

This type of cylinder is used when force is needed in only one direction, either extend or retract. Commonly the opposite end of the cylinder is vented to atmosphere, or in a hydraulic application the opposite port can be vented back to the tank. Depending on the application either gravity or the weight of the load will retract the cylinder.



DOUBLE ROD CYLINDERS

These cylinders can have load attached to both ends of the cylinder and work in both directions. Other applications for double rod cylinders include equal displacement on both sides of the cylinder, or operating switches of cams.

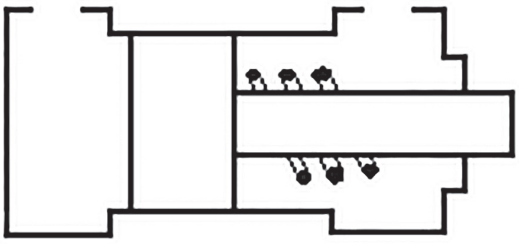


MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

TYPES OF CYLINDERS

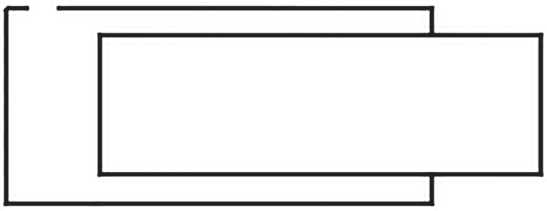
SPRING CYLINDERS

Spring cylinders have a spring built inside to extend, retract, or center the cylinder on its own or to assist pneumatic or hydraulic pressure. These cylinders are commonly used as clamp cylinders. Note that the addition of a spring can increase the length of a cylinder as much as 3 times or more.



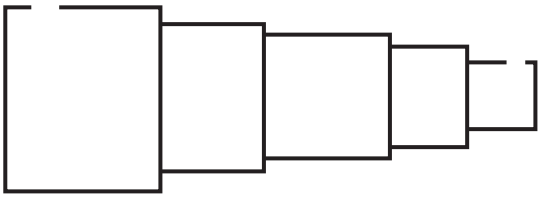
RAM CYLINDERS

Ram cylinders are commonly known as displacement cylinders. Mainly used for long strokes where gravity or the weight of the load can retract the cylinder and are almost always mounted vertically.



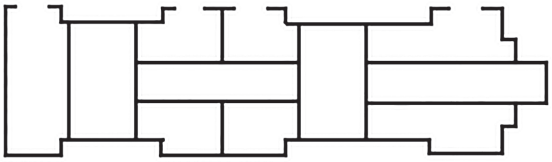
TELESCOPIC CYLINDERS

Telescopic cylinders are commonly used in mobile equipment and machinery. The multiple "stages" of the cylinders allow applications to get long strokes with short retracted lengths and are available in single or double acting configurations.



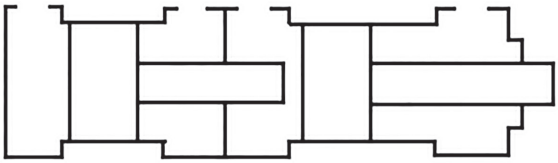
TANDEM CYLINDERS

Tandem cylinders consist of two cylinders mounted inline together with one piston rod connecting both pistons together with one working rod end to gain increased output forces while having a compact design.



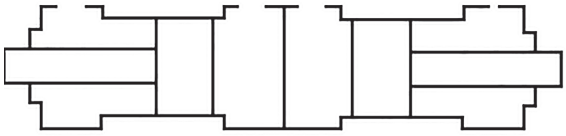
DUPLEX CYLINDERS

Duplex cylinders are sometimes known as three position cylinders. They consist of two cylinders mounted inline together without having the pistons connected together by one common piston rod.

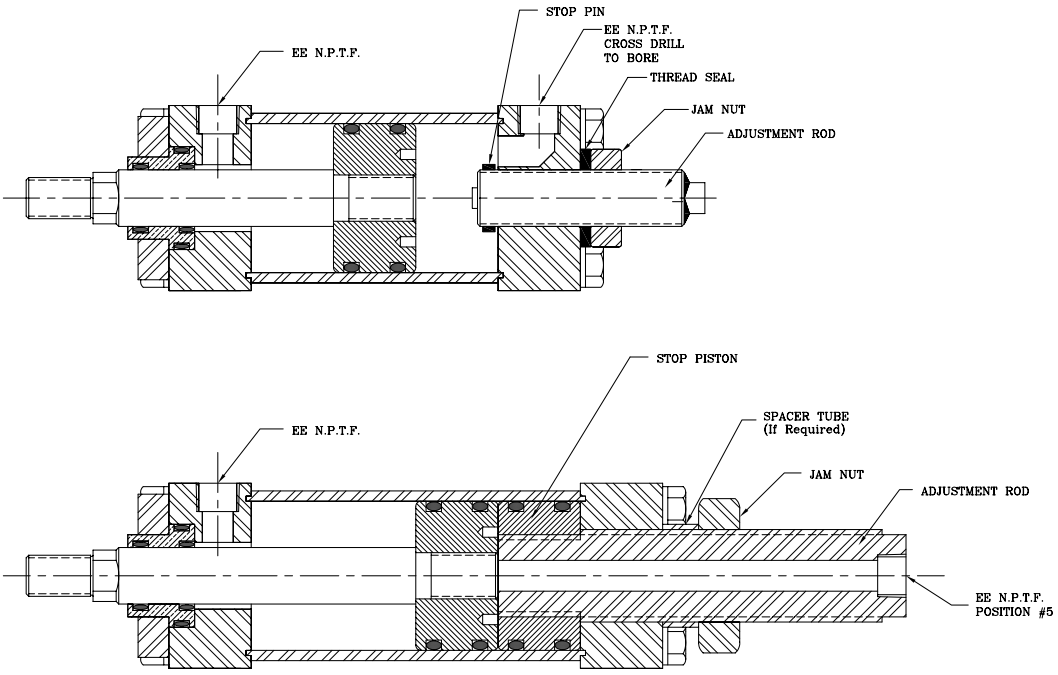


BACK TO BACK CYLINDERS

Back to back cylinders consist of two cylinders mounted together on the cap or blind end. This lets both cylinders act separately from each other or together as in a double rod cylinder application.



ADJUSTABLE STROKE CYLINDERS



For Style #1 adjustable stroke cylinders, stroke adjustment is available up to a maximum of 6".

For Style #2 adjustable stroke cylinders, a stop piston is furnished to allow full face, piston-to-piston contact and to allow stability for longer strokes.

- Available in all Yates series cylinders.
- A longer spacer tube may be required on L & N mounts for style # 2.
- Cushions not available at cap end.
- Not available in double rod cylinders.
- Other designs are available based on application needs. For adjustable stroke cylinders that require frequent adjustment, contact factory for details.
- Available with an extended key plate.

ORDERING INSTRUCTIONS

When ordering adjustable stroke cylinders, complete the part number then place an "S" in the part number. Under specials, specify length of adjustment and type of adjustable stroke (Style #1 or Style #2) and any other required specials.

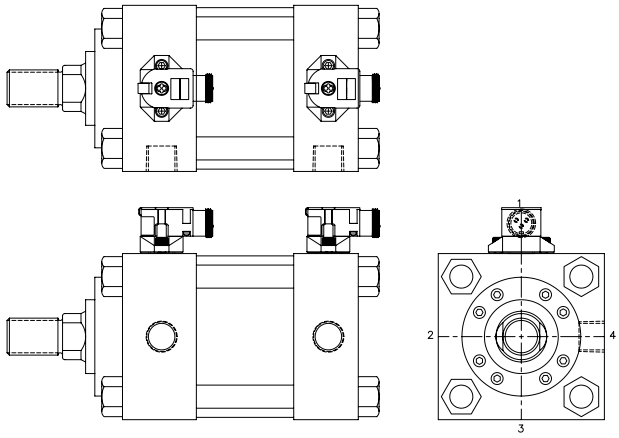
AVAILABLE MOUNTING STYLES		
STYLE	**NAME**	**N.F.P.A. CODE**
A	SIDE LUGS	MS2
B	SIDE TAPPED	MS4
F	HEAD RECTANGULAR FLANGE	MF1
G	HEAD RECTANGULAR INTEGRAL FLANGE	ME5
H	CENTER-LINE LUGS	MS3
J	HEAD SQUARE FLANGE	MF5
X	HEAD INTEGRAL FLANGE	ME3
K	NO TIE RODS EXTENDED	MX0
L	BOTH ENDS TIE RODS EXTENDED	MX1
M	HEAD TIE RODS EXTENDED	MX3
N	CAP TIE RODS EXTENDED	MX2
U	HEAD TRUNNION	MT1
W	CAP TRUNNION	MT2
T	INTERMEDIATE FIXED TRUNNION	MT4

MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

PROXIMITY SWITCH AND OPTIONS

Available for A4, L4, H4 and H6 series cylinders

Factory installed. No adjustment needed.	
Shock and Vibration Resistant	
360° rotatable switch for easy cable routing	
Operation pressure	1,500 PSI (Max. 3000 PSI)
Output Function	Normally Open (2 wire)
Operation Temperature	-13°F to +158°F (-25°C to +70°C)
LED Function	Green: Power On
	On Red: Out Put Energized
Short	Circuit Protection
Power-On Protection	Incorporated
Sensing range	2mm (.079" Normal)
Operation Voltage	20 - 140 VAC/DC
Line Frequency	40 - 60 Hz
Switching Frequency	30Hz
Response time	15ms Max.
Minimum load current	≥ 3.0mA
Continuous Load Current	≤ 400mA
Leakage (off-state) Current	≥ 1.7mA
Normally Closed avaible upon special request.	



Optional Features

- Intrinsically Safe
- Hi-Temp up to 400°F (204°C)
- Underwater service up to 2,000 foot depths
- Solid state operation
- Heavy duty operation up to 5,000 PSI
- Explosion proof

Please consult factory for switch specifications

REED & HALL EFFECT SWITCH DATA

AVAILABLE FOR STANDARD A2/H2 CYLINDERS AND MODIFIED A4, L4 AND H4 CYLINDERS WITH ALUMINUM TUBE.

Yates Cylinders' Reed and Hall effect switches are designed for use on all types of cylinders with aluminum and non-ferrous barrels. A magnetic band is installed on the cylinder's piston which the Reed and Hall effect switches read through the non-ferrous cylinder barrel. The switches then send a signal to programmable controllers and other various electrical circuits.

YATES CYLINDERS' REED SWITCH FEATURES:

- Available for 1 1/2" bore through 8" bores.
- Easy to adjust switch bracket mounts to tie rod of cylinder and can be adjusted anywhere along entire stroke.
- Multiple switches may be used on one cylinder to control or sequence several functions.
- LED indicator light for trouble shooting and easy installation.
- Voltage range of 5 to 240 VAC/VDC. (Normally Open)
- 9' Wire Lead is standard.
- Economical sensing solution.
- Zero maintenance.

Part Number	(1 1/2" Bore Only) YRS-015	(2"-8" Bores) YRS-028
Switch Type	Reed Switch MOV & LED	Reed Switch MOV & LED
Function	Normally Open	Normally Open
Working Temp.	-30C - +80C	-30C - +80C
Magnetic Sensitivity	85 GA.	85 GA.
Switching Voltage	5-120 VAC/VDC 50/60 Hz	5-240 VDC/VAC
Switching Current	.5 Amps Max. .005 Amp Min.	1 Amp Max. .005 Amp Min.
Switching Power	10 Watts Max.	30 Watts Max.
Voltage Drop	3.5 Volts	3 Volts

YATES CYLINDERS' HALL EFFECT SWITCH FEATURES:

- Available for 1 ½" to 8" bores.
- Easy to adjust switch bracket mounts to tie rod of cylinder and may be adjusted anywhere along the entire stroke.
- LED indicator light for trouble shooting and easy installation.
- Solid state construction; no moving parts to wear out which provides longer switch life.
- Voltage range of 6-24 VDC
- Available normally open, sinking or sourcing
- 9' wire lead is standard.
- Voltage range of 5 to 240 VAC/VDC. (Normally Open)
- 9' Wire Lead is standard.
- Economical sensing solution.
- Zero maintenance.

Part Number	1 1/2" Bore Only YHS-015-1	1 1/2" Bore Only YHS-015-2	2"-8" Bores YHS-028-1	2"-8" Bores YHS-028-2
Switch Type	Hall Effect LED Sourcing	Hall Effect LED Sinking	Hall Effect LED Sourcing	Hall Effect LED Sinking
Function	Normally Open	Normally Open	Normally Open	Normally Open
Working Temp.	-30°C - +80°C	-30°C - +80°C	-30°C - +80°C	-30°C - +80°C
Magnetic Sensitivity	85 GA.	85 GA.	85 GA.	85 GA.
Switching Voltage	6-24 VDC	6-24 VDC	6-24 VDC	6-24 VDC
Switching Current	.5 Amp Max.	.5 Amp Max.	1 Amp Max.	1 Amp Max.
Switching Power	12 Watts Max.	12 Watts Max.	24 Watts Max.	24 Watts Max.
Voltage Drop	.5 Volts	.5 Volts	.5 Volts	.5 Volts

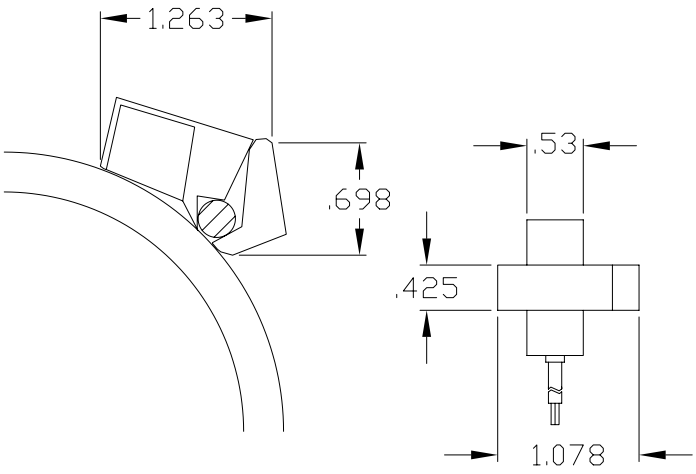
MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

REED & HALL EFFECT SWITCH DATA

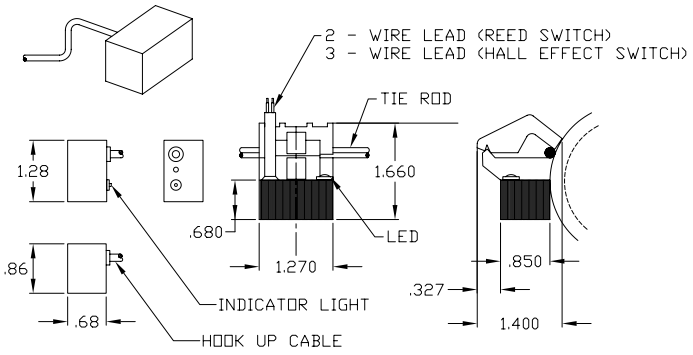
YATES' SWITCH INSTALLATION TIPS:

1. Never exceed the current and voltage of the load with the selected switch. Failure to use proper load will ruin the switch. For DC voltages always observe polarity.
2. On two-wire versions, do not connect directly across the power supply without a series load. Failure to use a series load will damage the switch and possibly the power supply.
3. Never use a filament light bulb as a load test to the switch. Severe in-rush currents will damage the switch or cause premature failure.
4. Keep wire runs to a minimum. Longer wire runs will increase capacitive loading which may effect the life of the switch.
5. When actuating a solenoid with a switch, always use an external surge suppression.
6. At all times keep the area around the switch clean and free of potentially magnetic debris.
7. Be sure the sensing area of the switch is installed against the cylinder tube.
8. Consult factory if you have any additional questions regarding Reed and Hall effect switches.

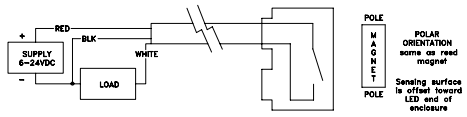
SWITCH & BRACKET FOR 1 1/2" BORE



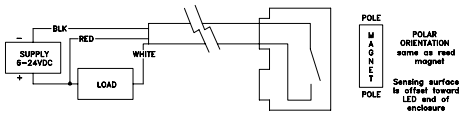
SWITCH & BRACKET FOR 2-8" BORE



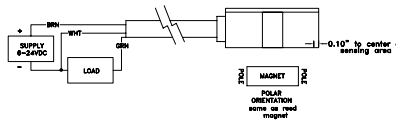
YHS-028-1



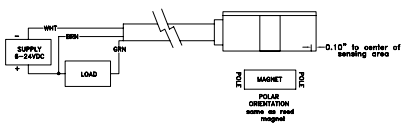
YHS-028-2



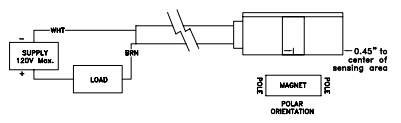
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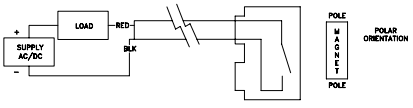
YHS-015-2



YHS-015



YHS-0028

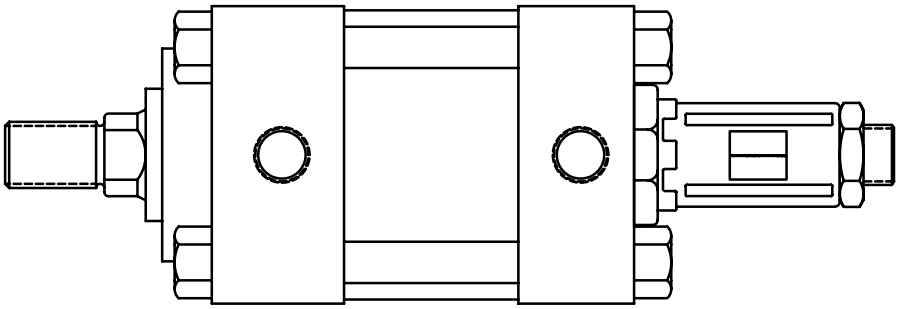


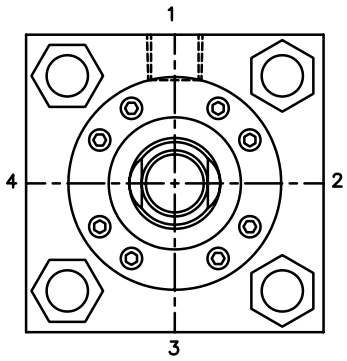
LDT

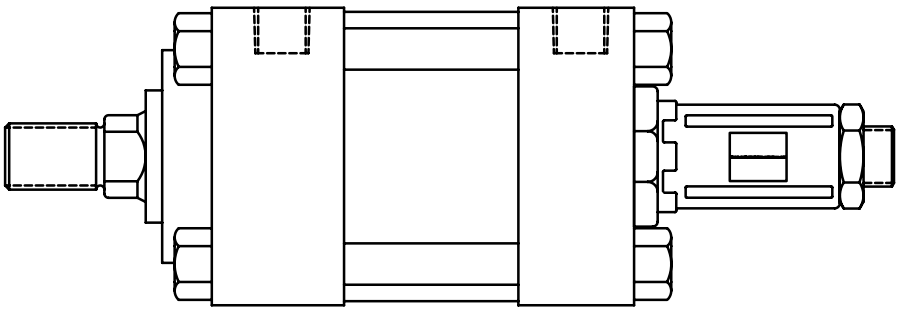
MAGNETOSTRICTIVE LINEAR DISPLACEMENT TRANSDUCER FOR HIGH SHOCK AND VIBRATION APPLICATIONS.

Standard LDT is lab tested and field proven to survive high shock and vibration. With tested results of 2,000 G's of shock and 30 G's of random vibration with no false signals or mechanical damage, it can survive in the most rugged and demanding applications.

Sensing tube construction is welded stainless steel, suitable for 5000 PSI hydraulic cylinders. The electronics are enclosed inside an aluminum housing with o-ring seals for IP68 indoor applications. Type NEMA 6 rating and stainless steel housings and connectors are available as a special option.







MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

LDT ELECTRICAL INFORMATION

INPUT VOLTAGE	7 VDC to 30 VDC
CURRENT DRAW	40mA at 24 VDC
Displacment	1" to 300"
OUTPUT	
ANALOG	Absolute analog position via digital-to-analog converter 0 to 10 VDC 10 to 0 VDC -10 to 10 VDC 10 to -10 VDC 0 to 5 VDC 5 to 0 VDC -5 to 5 VDC 5 to -5 VDC 4 to 20mA 20 to 4mA
DIGITAL	DIGITAL Digital available upon request
RESOLUTION	
INTERNAL	0.00006
ANALOG OUTPUT	16-Bit
NON-LINEARITY/ ACCURACY	<0.01% or +/- 0.005", whichever is greater (+/- 0.002 typical)
REPEATABILITY	
953D REPEATABILITY	Equal to resolution of controller
953A REPEATABILITY	Equal to resolution
953SSI REPEATABILITY	Equal to output resolution
HYSTERESIS	.001” (.025 mm) maximum
Storage Temperture	-40° to 221°F (-40° to 105° C)
OPERATING TEMPERATURE	
HEAD ELECTRONICS	-40° to 185°F (-40° to 70° C)
GUIDE TUBE	-40° to 221°F (-40° to 105° C)
953A Current Output	Max Load Resistance: 500 Ohms
953A VoltageOutput	Minimum Load Resistance 2K Ohms Output Current: Gauranteed 5mA minumum Analog Ripple: ≤ mV maximum
OPERATING PRESSURE	5,000 psi operational, (10,000 psi spike)
SPAN LENGTH	1” - 300”
NULL ZONE	2" Standard (1.5" Minumum)
DEAD ZONE	2.50" Standard (2.25" Minumum)
CONNECTORS	5 pin 12mm Euro micro 8 Pin DIN or 10 Pin MS -Optional
UPDATE TIME	2 mS typically
Enclosure Rating	IP68, IEC 600529
Diagnostics	Tri-Color LED beside connector/cable exit

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
OTHER OPTIONS AVAILABLE. CONSULT FACTORY.

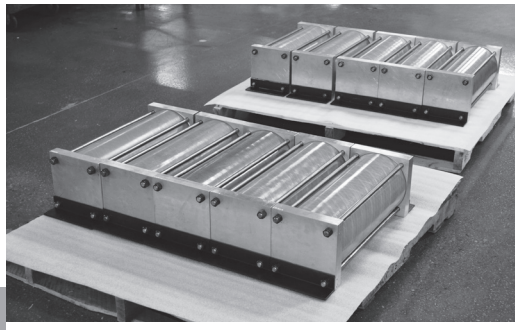
AIR OIL TANKS

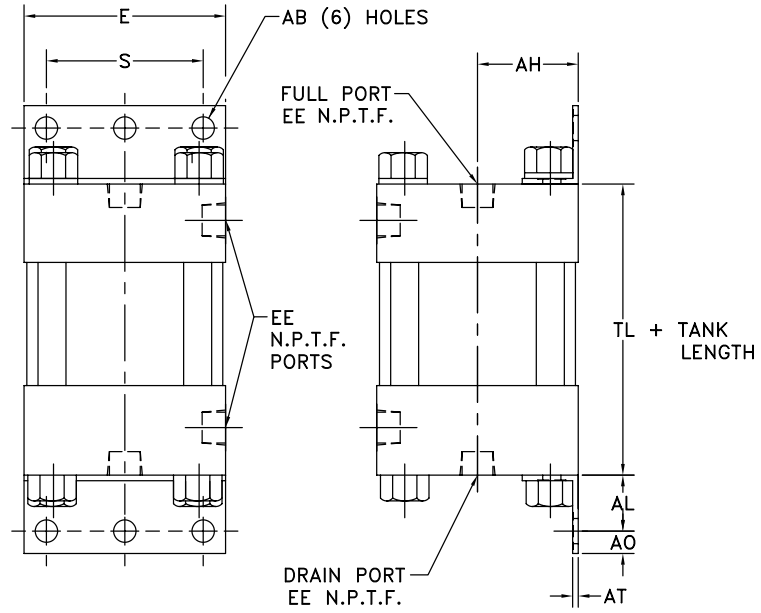
Yates' air/oil tanks are used to obtain smooth hydraulic pressure without the high cost of hydraulic systems. Shop air pressure is applied into the top of the air/oil tanks and then dispenses the oil into the work cylinder. The hydraulic pressure generated is in a 1 to 1 ratio. 80 PSI shop air produces 80 PSI hydraulic pressure (see figure 25-1).

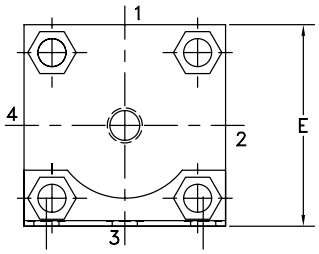
BORE SIZES: 3 1/4, 4, 5, 6, & 8 **PRESSURES:** up to 200 PSI

CONSTRUCTION AND FEATURES:

- Lightweight aluminum end caps
- High-strength composite tube is also translucent and provides oil level indication without the use of expensive sight gauges
- Two air/oil baffles, one installed on both end caps, eliminates oil foaming and provides smooth oil flow into the work cylinder
- Tube and o-ring seal positively seals end caps to tube
- Side end angle mounts come standard (other mounts available)







	TANK DIMENSIONS									
BORE	E	J	S	AB	AH	AL	AO	AT	EE	TL
3 1/4	3 3/4	1 1/4	2 3/4	1/2	1 15/16	1 1/4	1/2	1/8	1/2	2 1/2
4	4 1/2	1 1/4	3 1/2	1/2	2 1/4	1 1/4	1/2	1/8	1/2	2 1/2
5	5 1/2	1 1/4	4 1/4	5/8	2 3/4	1 3/8	5/8	3/16	1/2	2 1/2
6	6 1/2	1 1/2	5 1/4	3/4	3 1/4	1 3/8	5/8	1/4	3/4	3
8	8 1/2	1 1/2	7 1/8	3/4	4 1/4	1 13/16	11/16	1/4	3/4	3

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AIR OIL TANKS

SELECTING THE AIR/OIL TANKS

1. Determine the volume of oil necessary to fill the work cylinder when at full stroke. This can be determined by multiplying the piston area by the stroke length.

2. Next, select the bore and tank length from Chart 25-2 which is equal to or greater than the volume determined in step 1.

NOTE: Smaller bore sizes with longer lengths are generally more economical than larger bores with shorter lengths.

WHEN ORDERING SPECIFY: Quantity, mounting, bore and length

FIGURE 25-1

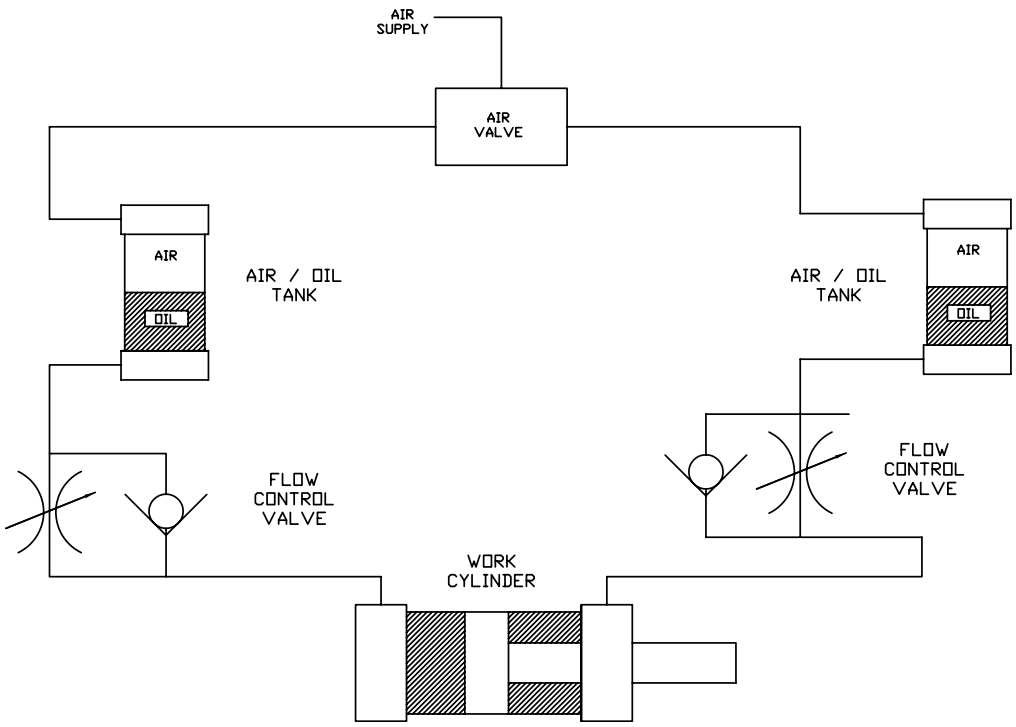
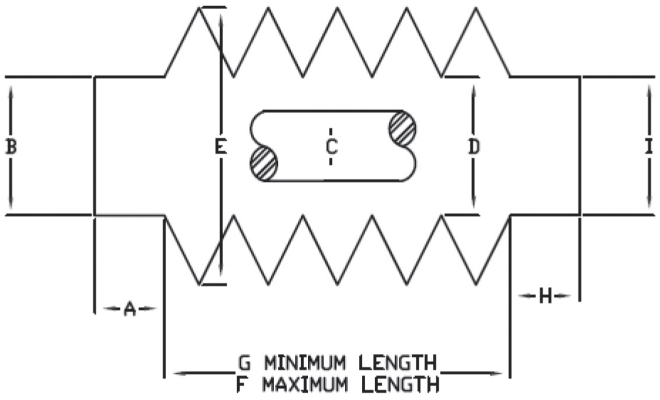


CHART 25-2

	TANK LENGTH (INCHES)														
BORE	**6**	**7**	**8**	**9**	**10**	**11**	**12**	**13**	**14**	**15**	**16**	**17**	**18**	**19**	**20**
3 1/4	25	32	39	46	53	60	68	75	82	90	97	104	111	119	126
4	37	48	59	70	81	92	104	115	126	137	149	160	171	182	194
5	56	73	90	107	124	142	159	176	193	211	229	246	263	282	299
6	81	106	131	156	181	206	231	256	281	306	332	357	382	407	432
8	145	190	235	280	324	368	412	456	500	544	588	634	678	724	768

ROD BOOT

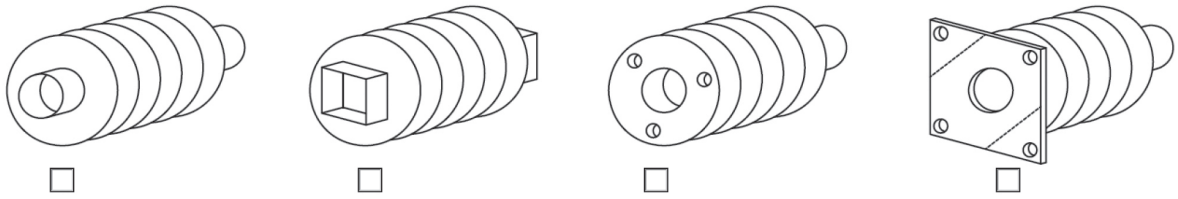


A	**LENGTH OF CUFF**	**F**	**MAX. LENGTH WITHOUT CUFF**
B	**INSIDE DIA. OF CUFF**	**G**	**MIN. LENGTH WITHOUT CUFF**
C	**ROD DIAMETER**	**H**	**LENGTH OF CUFF**
D	**INSIDE DIA. OF BOOT**	**I**	**INSIDE DIA. OF CUFF**
E	**OUTSIDE DIA. OF BOOT**	**J**	**OD** ☐ **ID** ☐ **SQ** ☐ **RND** ☐

RECT. LENGTH ☐ **RECT. WIDTH** ☐

__NOTE__ IF A ROUND OR SQUARE FLANGE IS REQUIRED, FILL IN ITEM "**J**".
IF USING ANOTHER METHOD OF CONNECTING, PLEASE SEND DRAWING

METHOD OF CONNECTING BOOT



☐ ☐ ☐ ☐

QUANTITY ☐ **DATE NEEDED** ☐ **BOOT MATERIAL** ☐

SPECIAL INSTRUCTIONS ☐

Date ☐ **NAME** ☐

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ROD BOOT

ORDERING INSTRUCTIONS

When ordering rod boots with a cylinder, under "specials" state that "S" equals rod boot along with any additional specials that may be required. In most cases rod extension is required to compensate for the boot compression. Complete the rod boot order form and return with cylinder specifications to your Yates Cylinders sales representative.

When ordering a rod boot without a cylinder, complete the rod boot order form and return to your Yates Cylinders sales representative.

Phone: (586) 778-7680 **Email:** sales@yatesind.com

Please check box for material specification:

- ☐ Neoprene-Coated Nylon .022" thick -60°F to +250°F
- ☐ PVC-Coated Nylon .022" thick -20°F to +180°F
- ☐ Hypalon-Coated Nylon .022" thick -60°F to +350°F
- ☐ Neoprene-Coated Nylon .033" thick -60°F to +250°F
- ☐ Aluminized Fiberglass .025" thick -100°F to +650°F
- ☐ PTFE-Coated Fiberglass .018" thick -100°F to +550°F

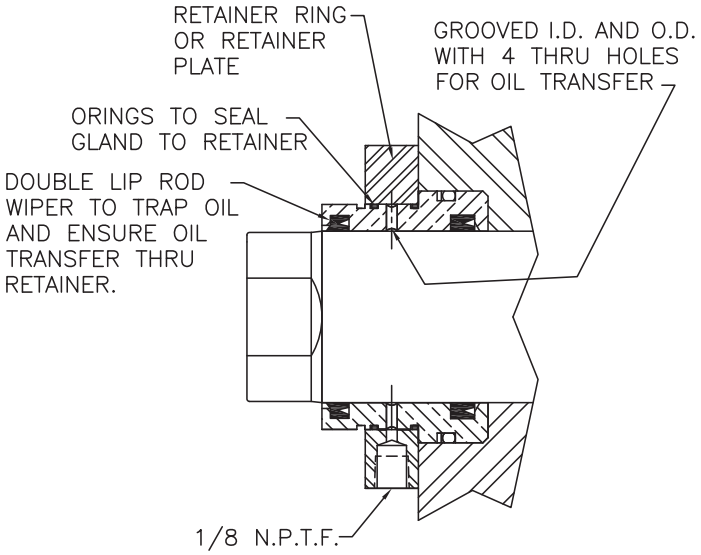
Standard rod boot mounting uses a round cuff that mounts to the cylinder's retainer ring but there are some exceptions. (See chart at right)

BORE	ROD DIA.	GLAND MOUNT
1 1/2	5/8	X
1 1/2	1	X
2	1	X
2	1 3/8	X
3 1/4	1 3/4	X
3 1/4	2	X
4	2 1/2	X
5	3 1/2	X
7	5	X

NOTE: M,L,E,F, & J MOUNTS HAVE RETAINER PLATES OR FLANGES THAT WILL INTERFERE WITH STANDARD BOOT MOUNTING. CONSULT FACTORY FOR BOOT MOUNTING OPTIONS.

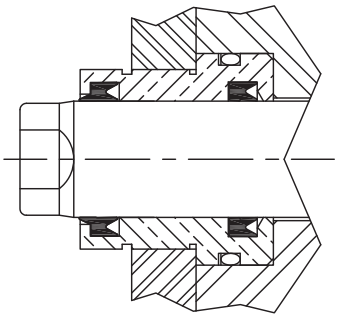
DRAIN BACK GLAND

The purpose of a drain-back gland is to prevent residual oil which has bypassed the rod seal from reaching the rod wiper. The image that is shown below represents a standard seal configuration, however, there are multiple types of seal configurations that can incorporate a drain-back gland design. Yates recommends piping the drain-back port, which is commonly a .125 inch NPTF, to the hydraulic fluid holding tank. Standard drain-back port position is #3 although this may vary based on application. Review Page 178 to reference drain back port location options. Please contact Yates for more details on other possible seal & drain-back gland options/configurations.

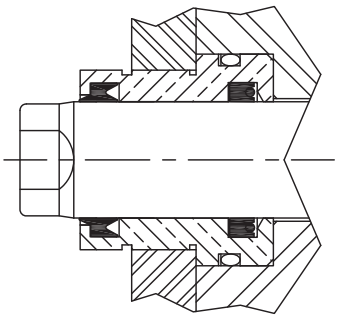


COMMON ROD GLAND CONFIGURATIONS

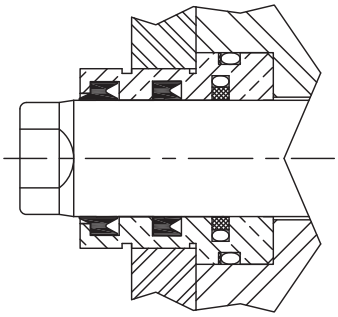
STANDARD ROD SEAL
'H' WIPER



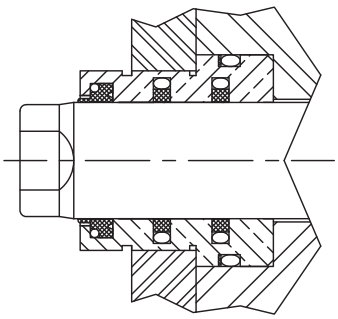
LOADED LIP ROD SEAL
LOADED LIP URETHANE
'H' WIPER



TWIN LIP ROD SEAL w/BUFFER
TWIN LIP URETHANE
BRONZE FILLED ROD BUFFER
'H' WIPER



LOW FRICTION ROD SEAL
BRONZE FILLED BUFFER SEALS
BRONZE FILLED EXCLUDER WIPER



STANDARD SEALS

CARBOXYLATED: Standard for the A2/H2 series and suitable for most low friction applications. Its temperature range is generally -10°F to +250°F (-23°C to +121°C). Carboxylated nitrile rubber compounds (XNBR) provide even better strength properties, especially abrasion resistance over nitrile.

NITRILE: Standard for the A4/L4 seals are generally intended for use with: air, mineral-based hydraulic oils and nitrogen within normal operating temperatures of -30°F to +165°F. This material is our basic seal material for A4 cylinders and piston seals on our H4 and H6 series cylinders. Nitrile seals may be used up to 250°F with shorter seal life expectancy.

HYTHANE (Twin Lip): Standard for the H4 and H6 cylinders. This material exhibits most all of polyurethane's mechanical and physical properties, specifically its wear and extrusion resistance. The twin-lip is known as a lower friction seal with the same if not better seal capabilities as a loaded lip poly seal. Its temperature range is generally -49°F to +230°F (-45°C to +110°C). This type of polyurethane is generally less sensitive to humidity and water than other plain urethanes.

LOADED LIP SEALS

Loaded lip seal designs are pre-energized to help seal in low pressure applications. In high pressure applications the loaded seal expands even more to increase pressure on the sealing surface to ensure a bypass free seal. Loaded lip seals are an extremely durable, high compression seal design.

TWIN LIP AND BUFFER

Seal combination of one filled Teflon buffer ring with an elastomer expander underneath along with a filled Teflon rod wiper. This seal combination offers high durability without adding the friction of an additional lip style rod seal. This seal package is available in a wide variety of materials to suit your temperature and fluid requirements.

LOW FRICTION ROD SEALS

Seal combination of two filled Teflon buffer rings with elastomer expander underneath alone with a filled Teflon rod wiper. This seal combination offers low friction and higher speeds. This seal package is available in a wide variety of materials to suit your temperature and fluid requirements.

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YATES Cylinders®

OPERATING FLUIDS AND SEALS

STANDARD SEALS
Standard seals are what is normally provided unless otherwise specified. Seals provided are generally nitrile and intended for use with: air, mineral-based hydraulic oils and nitrogen within normal operating temperatures of -10°F to +165°F. P.T.F.E. back ups are used where required.

LOADED LIP SEALS
Loaded lip seal designs are pre-energized to help seal in low pressure applications. In high pressure applications the loaded seal expands even more to increase pressure on the sealing surface to ensure a bypass free seal. Loaded lip seals are an extremely durable, high compression seal design.

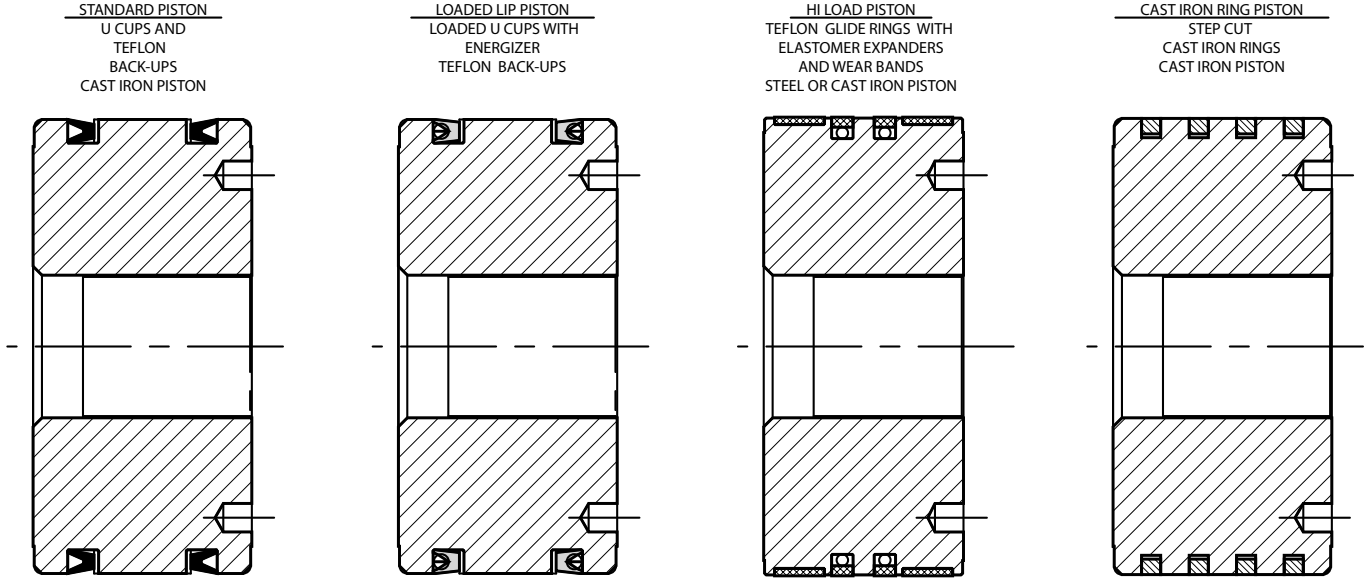
FLUOROCARBON SEALS
Provided when higher temperature service is intended. Used with some Phosphate Ester fluids (with exception of Skydrols) and many fire resistant formulas. Fluorocarbon seals can be operated within -10°F to +250°F. They may also be used to +400°F with shorter seal life expectancy. For applications over +250°F, cylinders must be ordered with the piston set screwed to piston rod. P.T.F.E. back ups will be provided as needed.

HI-LOAD SEALS
Seal combination of one or two bronze filled Teflon rings with elastomer expander underneath, with a pair of wear bands on the outer edges. This configuration is virtually leak-free under static conditions and compatible with high pressures. The configuration is also capable of handling high sideload applications.

CAST IRON PISTON RINGS
Offering the widest operating conditions in temperatures, pressures and fluids, this configuration can be used in many applications. Note: cast iron rings do allow a small amount of bypass that increases with bore size and pressures used.

LOW FRICTION OR NON-LUBED SEALS
Standard for the A2/H2 series and suitable for most low friction applications, the standard lip seal piston seals and rod seals are offered in Carboxylated nitrile with Teflon® compound ensuring low friction and long seal life in both lubed and non-lubed applications.

COMMON PISTON CONFIGURATIONS



CORROSIVE RESISTANT CYLINDERS

Water processing, food processing, marine, waste water treatment, etc.

STAINLESS STEEL CYLINDERS

- All external components manufactured from series 300 stainless steel
- Flash hard chrome plated stainless steel piston rod standard on all stainless steel cylinders. Available in 303 or 17-4 ph.
- An extra long, high strength bronze gland provides maximum bearing support and wear resistance.
- Electroless nickel plated, flush mounted captive cushion adjustment allows safe cushion adjustment under pressure
- One piece fine grained cast iron piston provides maximum strength and protection against shock loads (optional stainless steel piston with wear band)
- Pressure rated to 250 psi air service. Consult factory for hydraulic pressure service.
- Available in most mounting styles.

ELECTROLESS NICKEL PLATED CYLINDERS

- Electroless nickel plated cylinders are an economical alternative to stainless steel cylinders in many corrosive applications.
- All external components are electroless nickel plated (optional stainless steel fasteners are available depending on pressure rating)
- Chrome plated stainless steel piston rod standard on all electroless nickel plated cylinders.
- Available in most mounting styles.

ADDITIONAL CORROSIVE RESISTANT OPTIONS

- Epoxy paint (food grade, marine grade, etc.)
- Composite components available: heads, caps, pistons, tubes and glands.
- Nitrotec® piston rods
- Black oxide of all external components

Yates Cylinder lines can be submitted for Product Design Assessment (PDA) by the American Bureau of Shipping.
Please contact your Yates sales representative for more details.

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STATIC ROD LOCKS

Yates' new YRL series rod locks offer the next generation in holding/locking devices with superior performance. These spring-engaged, air-released rod locks supplement air cylinders and guide rods for holding in emergency stop or power off conditions. High pressure clamping forces ensure positive holding with minimal air required for lock release.

LONG LASTING PERFORMANCE

Designed for millions of trouble-free cycles, the YRL rod lock offers a sealed design to withstand even the harshest wash down applications. Spring-engaged design offers operation even in power loss situations. The fast spring response also increases positioning accuracy.

BENEFITS

- No rod displacement
- Large clamping surface
- 2,000,000+ life cycles
- Sealed internal components
- Extremely low backlash
- NFPA sizes

APPLICATIONS

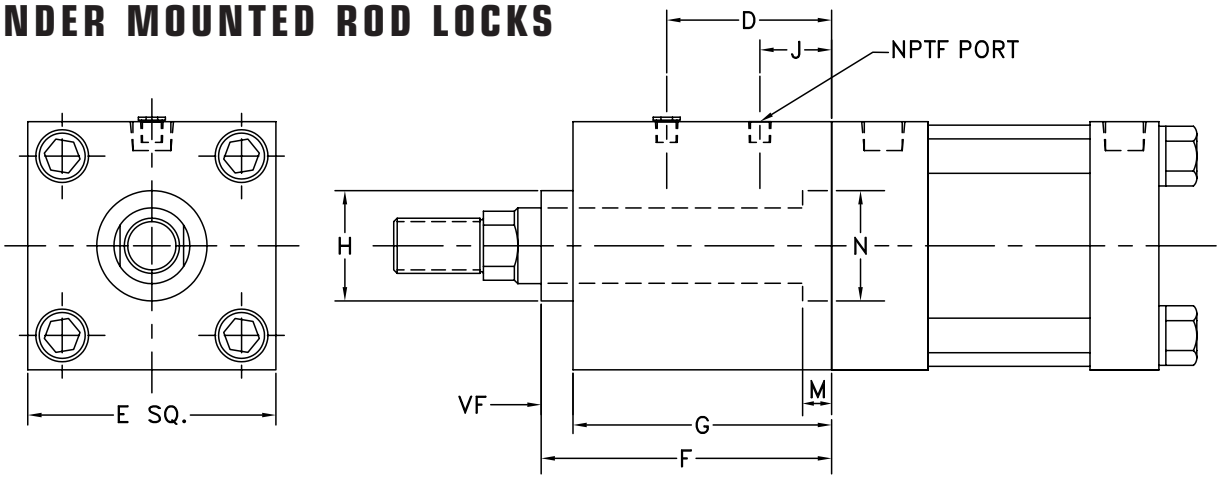
- Automation equipment
- Injection molding machines
- Hydraulic presses
- Machine tools
- Elevators/ scissor lifts

OPERATIONAL SPECIFICATIONS:

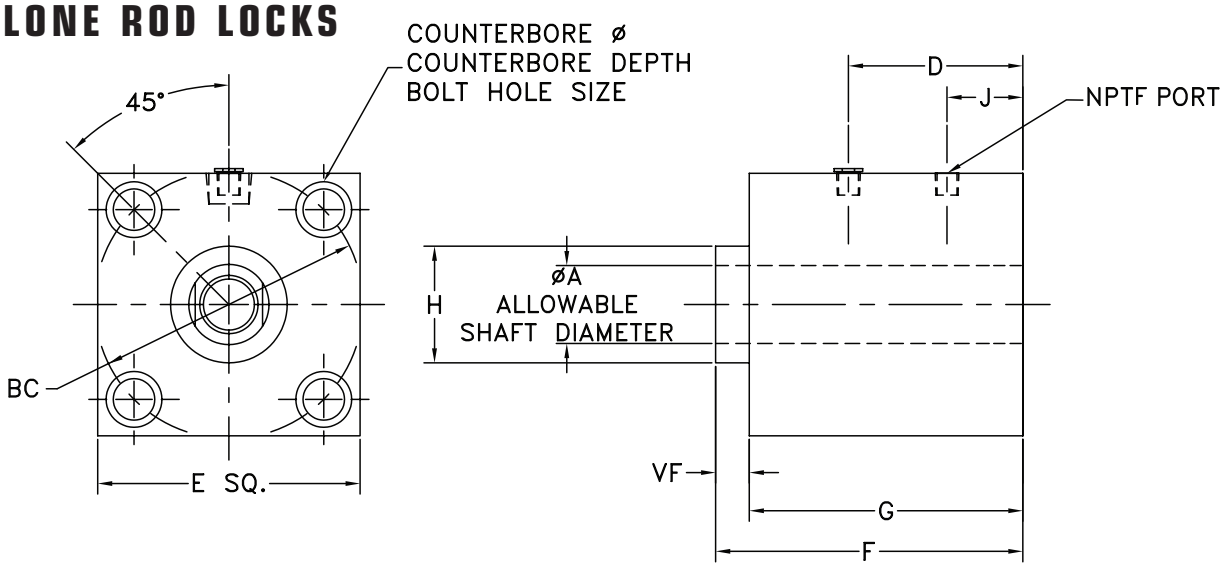
All YRL rod locks will operate in both directions, engaging with the same holding force. Rod locks can be mounted in any position. Rod rotation is not allowed when lock is engaged (not intended for torsional braking).

- Release pressure can range from 60-120 psi
- Buna-N seals are rated to 212°F
- Operating temperatures range from 33°F-150°F
- Units are capable of intermittent use at temperatures up to 212°F

CYLINDER MOUNTED ROD LOCKS



STAND ALONE ROD LOCKS



ROD LOCK DIMENSIONS

ROD LOCKS FOR NFPA CYLINDERS

MODEL#	ØA*	D	E	F	VF	G	ØH*	J	M	N	HOLDING FORCE	NPTF Air Inlet
YRL-150-0625	0.625	1.95	2.00	2.77	0.375	2.397	1.125	0.91	0.65	1.125	180 LBS	1/8-27
YRL-200-0625	0.626	2.08	2.50	2.80	0.375	2.422	1.125	1.02	0.67	1.125	314 LBS	1/8-27
YRL-200-1000	1.000	2.58	2.50	3.88	0.500	3.375	1.500	1.58	0.90	1.50	325 LBS	1/8-27
YRL-250-0625	0.625	2.13	3.00	2.91	0.375	2.540	1.125	1.02	0.67	1.125	491 LBS	1/8-27
YRL-325-1000	1.000	2.99	3.75	4.48	0.500	3.976	1.500	1.56	0.91	1.50	830 LBS	1/4-18
YRL-400-1000	1.000	2.99	4.50	4.48	0.500	3.976	1.500	1.56	0.88	1.50	1300 LBS	1/4-18
YRL-400-1375	1.375	3.16	4.50	4.92	0.750	4.165	2.000	1.76	1.07	2.00	1300 LBS	1/4-18
YRL-500-1000	1.000	3.34	5.50	4.94	0.500	4.443	1.500	1.35	0.87	1.50	2000 LBS	1/4-18
YRL-600-1375	1.375	4.43	6.50	5.93	0.625	5.306	2.000	1.89	1.05	2.00	2850 LBS	1/4-18
*HØ -.001/-.003" AØ +.000/-.002" NØ +.001/+.003"												

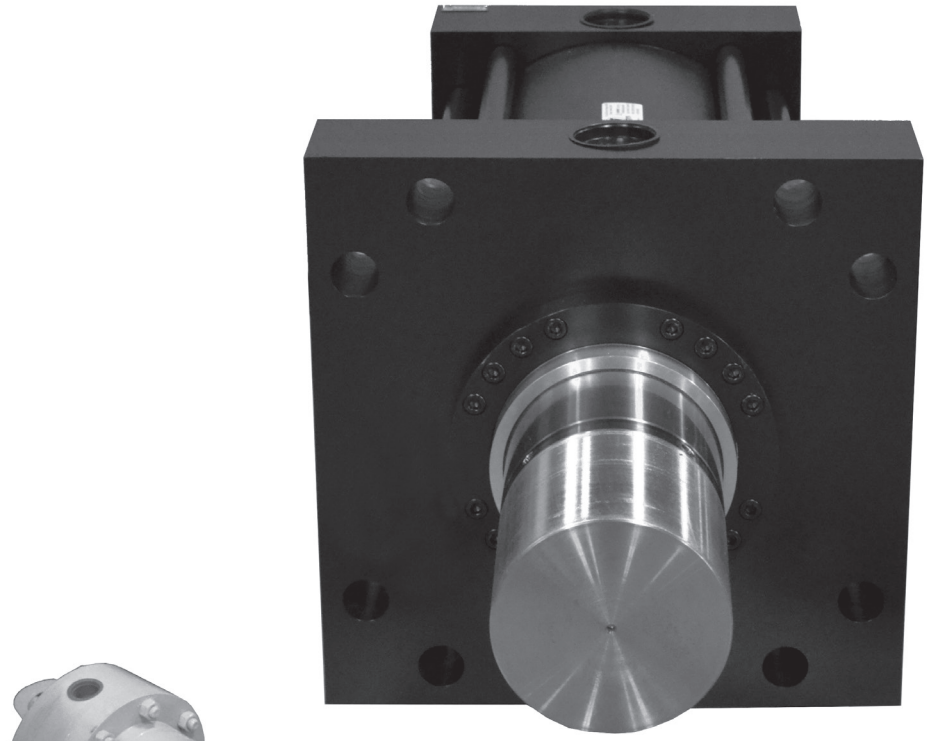
STAND ALONE ROD LOCK FOR GUIDE RODS

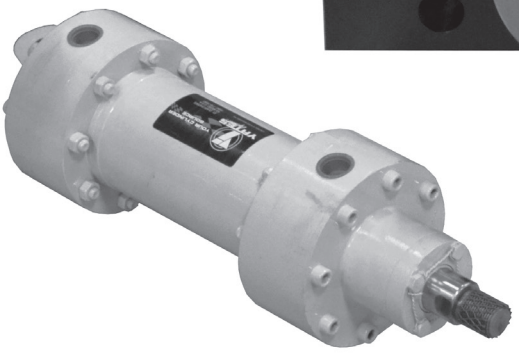
MODEL#	ØA*	B	ØBC	E	D	G	F	VF	ØH*	J
YRL-150-0625-SA	0.625	1.00	2.022	2.00	1.95	2.397	2.77	0.375	1.125	0.91
YRL-200-0625-SA	0.626	1.25	2.602	2.50	2.08	2.422	2.80	0.375	1.125	1.02
YRL-200-1000-SA	1.000	1.25	2.602	2.50	2.58	3.375	3.88	0.500	1.500	1.58
YRL-250-0625-SA	0.625	1.50	3.097	3.00	2.13	2.540	2.91	0.375	1.125	1.02
YRL-325-1000-SA	1.000	1.88	3.903	3.75	2.99	3.976	4.48	0.500	1.500	1.56
YRL-400-1000-SA	1.000	2.25	4.695	4.50	2.99	3.976	4.48	0.500	1.500	1.56
YRL-500-1000-SA	1.000	2.75	5.798	5.50	2.99	4.443	4.94	0.500	1.500	1.35
YRL-600-1375-SA	1.375	3.25	6.901	6.50	3.54	5.306	5.93	0.625	2.000	1.89
*HØ -.001/-.003" AØ +.000/-.002" N+.003/+.001"										

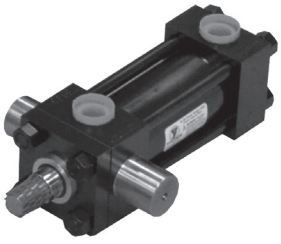
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GA 678.355.2240
OH 513.217.6777

NOTES:

NOTES:







YOUR CYLINDER SOURCE

Maintenance, Service & Installation Manual

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MI 586.778.7680
AL 256.351.8081
GA 678.355.2240
OH 513.217.6777

INTRODUCTION

This manual will help users store, install, maintain and, if needed, repair Yates cylinders.

CYLINDER IDENTIFICATION

Yates' N.F.P.A. series cylinders can be identified by Yates serial number or model number. Cylinders are tagged with bore, stroke, and serial number on a metal tag attached to the head. In addition, the serial number is stamped into the steel of the front head. These numbers should always be referenced when requesting parts or for general service inquiries.

STORING OF CYLINDERS

If there is a need to store the cylinders for any period of time, please follow these simple instructions to help keep the cylinder in ready condition:

1. Coat the interior of the cylinder with oil and leave half filled if practical.
2. Plug all ports to ensure foreign matter is kept out of the cylinder.
3. Try to store the cylinder in a vertical position if at all possible; if not, regularly rotate the cylinder 90 degrees to ensure seals maintain proper shape and elasticity.
4. Keep all mounting surfaces and threads either covered or coated with protective lubricant.
5. Try to store components in a clean, dry area that maintains a relatively constant temperature.

**IF STORING FOR LONGER THAN ONE MONTH,
ALWAYS THOROUGHLY LUBRICATE THE CYLINDER. STROKE NUMEROUS TIMES
BEFORE INSTALLATION OR USING UNDER LOAD.**

INSTALLATION

The preferred method of mounting the cylinder to a machine is to have the equipment machined to fit the cylinder's exact dimensions with proper alignment already taken into account so that mounting the cylinder ensures perfect alignment. Unfortunately, this is not always an option from a cost or design aspect so alignment must be ensured at time of installation. On fixed mount cylinders that are secured in one position, it is always best to bolt the cylinder down as the last step in installation.

When attaching the piston rod end to the load, the piston rod must be attached and held squarely to ensure the centerline is parallel to the guides of the attached load or parallel to the line of movement along the entire stroke. Torque piston rod to load. Insert mounting bolts securely enough to cycle cylinder but do not tighten.

The application operation should be cycled with low pressure air under reduced or no load to ensure that all components are operating freely. Finish torquing mounting bolts and re-check.

Piping: All fittings should be free of burrs and sealed with either o-ring or appropriate pipe tape. Make sure all hoses are properly flushed of contaminants before attachment. Do not overtighten fittings. On oversized rods, beware of shallow tapped ports.

Hydraulic filtration should be to power unit manufacturer's specifications. Pneumatic systems should have a water separator, 50 micron or smaller filter, and a lubricator as close to the cylinder as possible.

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TROUBLESHOOTING

Cylinders that are properly installed and maintained should have millions of trouble-free cycles. Most failures are due to application or system problems that could be prevented. Some problems, possible causes and solutions follow:

BROKEN ROD END

Cause: Misalignment or load in excess of cylinder capability.
Solution: Make sure that load is properly aligned. Select larger rod end threads or stud rod end for greater strength.

2. BROKEN OR BENT ROD

Cause: Misalignment or load in excess of cylinder capability.
Solution: Make sure that rod is aligned properly through entire stroke.
Consult a Yates sales representative to select proper rod size for application.

3. SEAL DAMAGE

Cause: Improper seal selection or system contamination.
Solution: Consult a Yates sales representative for proper seal for temperature or fluid media.
Use proper filtration from system manufacturer's spec.

4. EXCESSIVE PISTON ROD WEAR

Cause: Side load or long stroke and improper stop tube selection.
Solution: Check alignment of rod and load along entire stroke.
Consult Yates catalog for proper stop tube configuration.

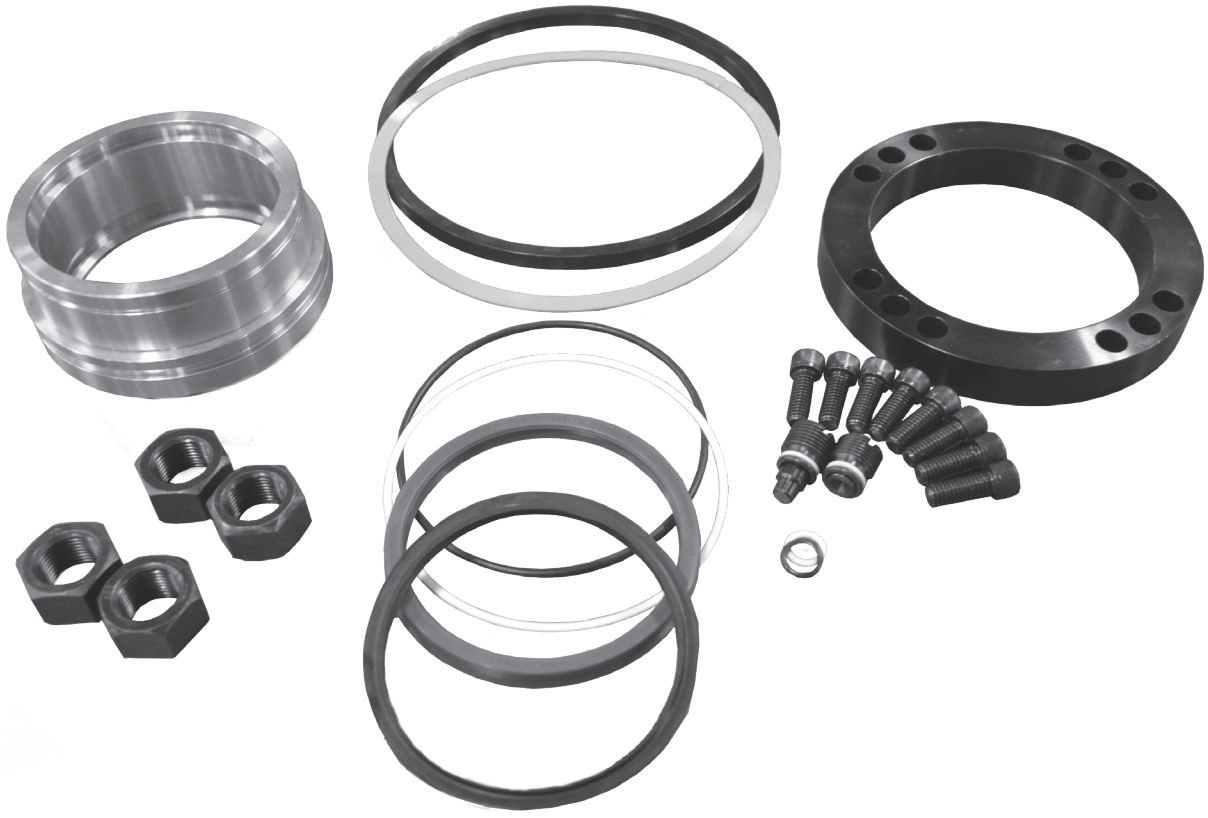
5. BROKEN PARTS

Cause: Exceeding cylinder pressure rating. Need for system speed controls or improperly adjusted cylinder cushions.
Solution: Lower system pressure to minimum required to accommodate application.
Adjust speed controls or cushions to lower shock.

REPLACEMENT PARTS

If needed, any cylinder component can be replaced. When contacting a Yates sales representative, please have the following information: model number, bore, stroke or Yates' serial number (as found on the metal tag attached to the cylinder or stamped into the front head) and part description from diagram on page 175.

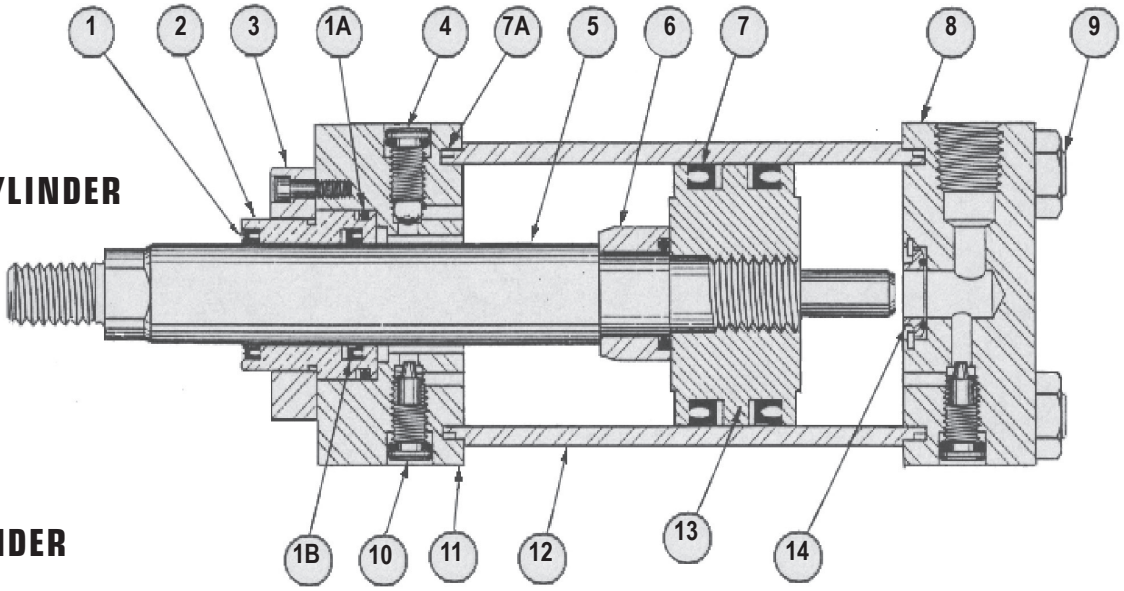
If repair becomes necessary due to seal leakage, a complete rebuild set should be obtained. These sets include piston seals, barrel to head seals, rod seals and bronze rod gland. For seal replacement instruction, refer to pages 176 & 177. (For seal orientation, refer to diagram on page 175.)



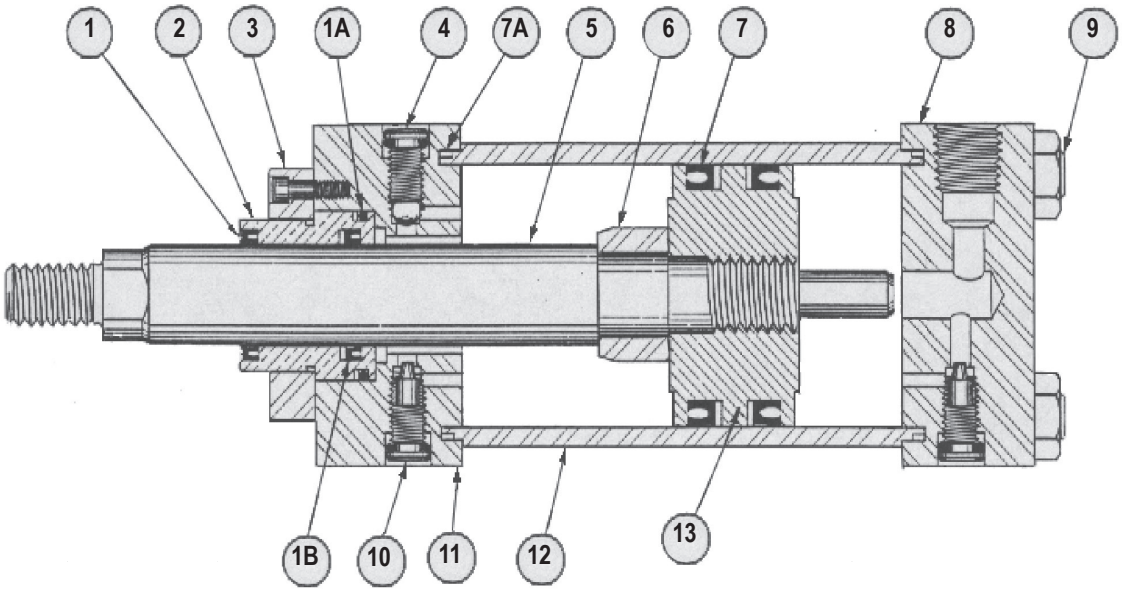
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REPAIR INFORMATION
REPLACEMENT PARTS

A4/H4 SERIES CYLINDER



H6 SERIES CYLINDER



REPLACEMENT PARTS			
ITEM	**DESCRIPTION**	**ITEM**	**DESCRIPTION**
1, 1A, & 1B	ROD SEAL KIT	8	REAR CAP
1, 1A, 1B, & 2	ROD GLAND KIT	9	TIE RODS AND NUTS
3	RETAINER RING/PLATE	10	CUSHION NEEDLE ASSEMBLY
4	BALL CHECK ASSEMBLY	11	FRONT HEAD
5	PISTON ROD	12	CYLINDER TUBE
6	CUSHION SPUD ASSEMBLY	13	PISTON
7 & 7A	PISTON SEAL KIT	14	CUSHION STAR ASSEMBLY

WHEN ORDERING REPLACEMENT PARTS,
SPECIFY SERIAL NUMBER, MODEL NUMBER, BORE, STROKE AND PISTON ROD DIAMETER.

PISTON REPLACEMENT

1. To remove Loctited® piston from rod, heat piston and rod to 450 degrees.
2. Using a spanner wrench, remove piston (while hot) by turning counter-clockwise.
3. Allow piston & rod to air cool before cleaning and reassembling.
4. Clean threads of piston and rod with Loctite® cleaner and degreaser. Spray threads with Loctite® #7649 primer and allow to air dry (DO NOT BLOW DRY).
5. Screw piston to rod making sure of a good fit, then back the piston off about 3/4 of the way.
6. Apply (high strength) grade 680 Loctite® to rod thread and into piston thread on top of rod. Screw the piston clockwise all the way down.
7. Use spanner wrench to torque down piston.
8. Prick punch rod with center punch (2 places) so rod thread protrudes into piston thread. Clean any loose material and Loctite®.
9. Install new seals on piston; lubricate with grease or equivalent.
10. Install piston into tube without damaging.

NOTE: Allow Loctite® to cure for 3 hours before applying test pressure to assembled cylinder.

ROD CARTRIDGE REPLACEMENT

1. There will be a circular retainer or a square retainer at the rod end. If there is a circular retainer, remove the socket head cap screws. If it is a square retainer, remove the tie rod nuts.
2. Remove the circular retainer as shown in Fig. 2
3. Remove the rod cartridge by inserting a screwdriver in the external groove. Pry carefully. See Fig. 3
4. Clean cartridge recess in the head.
5. Lubricate new rod cartridge and seals with grease of equivalent inside and out before assembly.
6. (Caution) Place new cartridge on the rod end being sure to use a “screwing motion”.
7. Insert cartridge (now mounted on rod) into head recess.
8. Replace circular retainer plate, tie rod nuts or socket head cap screws and tighten to original torque specs. See Fig.1 for Torque Specs or see Fig 4 for tie rod nut tightening pattern.

RETAINER RING SCREW TORQUE	
SCREW SIZE	TORQUE FT/LBS.
1/4-20	15
5/16-18	32
3/8-16	60
1/2-13	110
5/8-11	220

FIG. 1



FIG. 2



FIG. 3

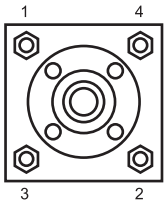


FIG. 4

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YATES Cylinders

BARREL TO HEAD REPLACEMENT

1. Remove tie rod, nuts and washers.
2. Remove head and cap from cylinder.
3. Discard old seals and clean all parts, including inside tube and grooves in head and cap.
4. For all A2 series cylinders, install o-ring seal in bottom of groove in head and cap.
5. When installing PTFE continuous ring type seals for series A4, H4, and H6 (1 ½" through 6" Bore), avoid stretching seals.
6. For A4 and H4 series (8" Bore and up), insert seals in bottom of groove in the head and cap.
7. When installing PTFE non-continuous ring type seal for series H6 (7" Bore and up), insert seal carefully to avoid stretching. (See Fig. 1 and Fig. 2)
8. Assemble cylinder and tighten tie rod nuts hand tight.
9. Torque tie rod nuts in order shown in Fig. 3 (using chart below for Torque specifications).



FIG. 1
Be sure to butt ends of seal together as you begin to seat seal in groove.



FIG. 2
Hold the ends together and in place with one finger while seating the rest of the seal with your other hand.

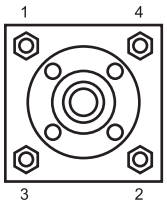
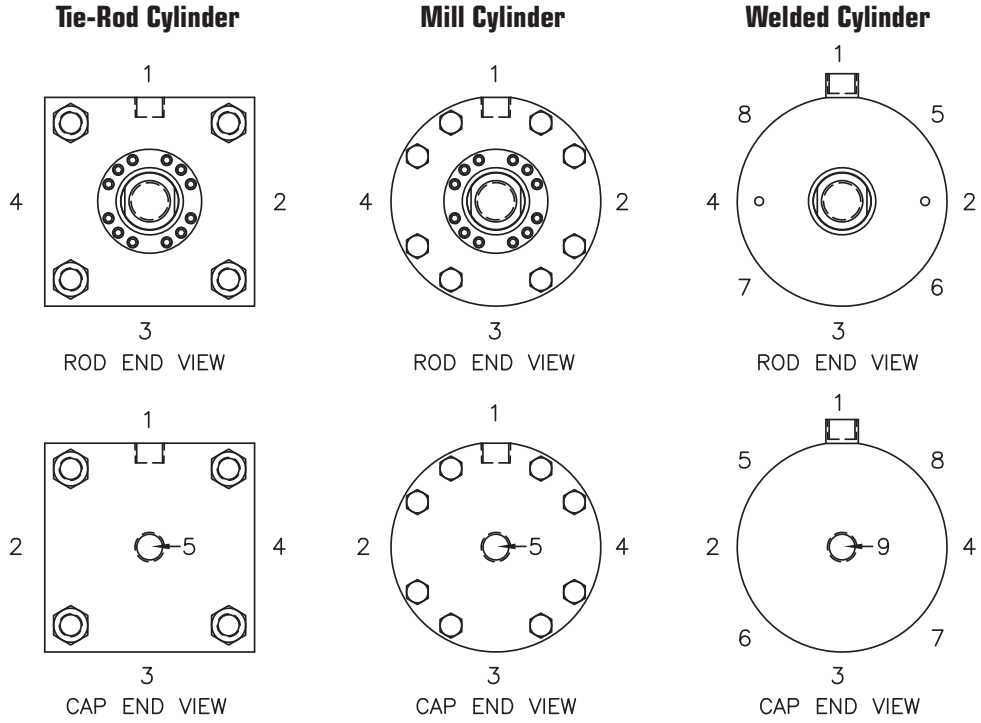


FIG. 3

SERIES H6			SERIES A4, L4 & H4			SERIES A2 & H2		
BORE	TIE ROD DIA. (IN)	TORQUE (FT./LB/)	BORE	TIE ROD DIA. (IN)	TORQUE (FT./LB/)	BORE	TIE ROD DIA. (IN)	TORQUE (FT./LB/)
1 1/2	3/8	27 ±2	1 1/2	1/4	10 ±2	1 1/2	1/4	8 ±2
2	1/2	33 ±3	2	5/16	16 ±2	2	5/16	12 ±2
2.5	1/2	65 ±5	2.5	5/16	16 ±2	2.5	5/16	12 ±2
3.25	5/8	155 ±10	3.25	3/8	26 ±3	3.25	3/8	19 ±2
4	5/8	180 ±10	4	3/8	26 ±3	4	3/8	19 ±2
5	7/8	435 ±20	5	1/2	65 ±5	5	1/2	45 ±4
6	1	545 ±20	6	1/2	65 ±5	6	1/2	45 ±4
7	1 1/8	755 ±30	7	5/8	155 ±10	8	5/8	115 ±6
8	1 1/4	980 ±40	8	5/8	155 ±10			
10	1 1/8	750 ±30	10	3/4	235 ±10			
12	1 1/4	980 ±40	12	3/4	235 ±10			
14	1 1/4	980 ±40	14	7/8	435 ±20			
16	1 1/2	2100 ±50	16	1	545 ±20			
18	1 1/2	1750 ±50	18	1 1/8	745 ±30			
20	1 1/2	2100 ±50	20	1 1/4	980 ±40			
24	2	3100 ±60						

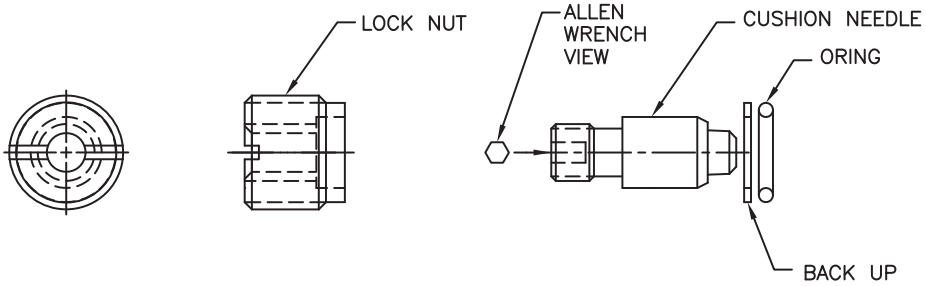
PORT POSITION



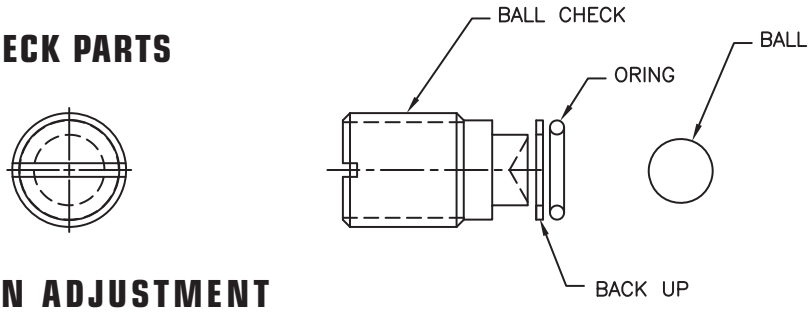
CUSHION ADJUSTMENT

Yates cushion design is in a category of its own. Each cylinder head that is machined for cushion operation is held to specific tolerance's to insure the customer is getting optimal cushion performance. Most cushion applications are adjustable but there are certain cylinder designs cushions will either not fit or a permanent cushion design is required. Permanent cushion design is not adjustable.

CUSHION ADJUSTMENT PARTS



BALL CHECK PARTS



CUSHION ADJUSTMENT

(Turn clockwise for more cushion and counter clockwise for less cushion). Small and medium cushion adjustments use 3/32 Allen Wrench. Large cushion adjustments use 5/32 Allen Wrench

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GLOBAL TERMS AND CONDITIONS OF YATES INDUSTRIES INC, YATES INDUSTRIES SOUTH LLC, AND YATES CYLINDERS GEORGIA LLC

ACCEPTANCE

This quotation together with any other documents herein or attached hereto, constitutes an offer by Seller to supply Buyer the Goods to be purchased pursuant to this quotation. This quotation supersedes any prior oral or written communications between Seller and Buyer. BY ACCEPTING THE GOODS, ORDERING THE GOODS, OR ACKNOWLEDGING RECEIPT OF THIS QUOTATION, BUYER AGREES TO AND ACCEPTS THE TERMS AND CONDITIONS, CONTAINED HEREIN. ANY ADDITIONAL OR DIFFERENT TERMS OR CONDITIONS, INCLUDING THOSE CONTAINED IN BUYER'S PURCHASE ORDER OR ACCEPTANCE OF THIS OFFER ARE HEREBY OBJECTED TO. If any terms or conditions in the purchase order or acceptance of this offer are in conflict or not identical to the terms of this offer, the terms and conditions of this offer shall prevail. This offer may be withdrawn by Seller at any time prior to Buyer's acceptance of the terms and conditions contained herein, and will expire automatically 30 days from the date hereof unless accepted by Buyer.

PRICES - Prices quoted by Seller in this quotation are:

1. Subject to change without notice prior to acceptance of Buyer's order by Seller.
2. Exclusive of all Federal, State, Municipal or other Government Excise Sales Use, Occupational or like taxes now in force or to be enacted in the future.
3. Subject to an increase equal in amount to any tax Seller may be required to collect to pay upon the sale of the items quoted.
4. Quoted FOB, place of manufacture.

TERMS

1. Interest may be charged at the rate of one and one-half percent per month or the maximum rate allowed under state law, if it is a lesser number, on any payments which are not received by the due date. Any expenses of collection, including reasonable attorney's fees, shall be borne by Buyer.
2. Seller reserves the right to modify these terms for export business and special projects.
3. To the extent Buyer asserts any rights, claims, suits or demands in any way related to this agreement Yates Industries Inc., Yates Industries South, LLC, and Yates Cylinders Georgia, LLC, including their past, present and future parent, subsidiaries, domestic and foreign corporations, divisions, affiliates, partners, stockholders, predecessors, successors, assigns, officers, directors, employees, administrators, and agents but not as "Seller", these terms and conditions shall nonetheless be applied in favor of the Yates entity as if it were "Seller" herein.

SHIPPING ESTIMATES

1. The shipping date shown in this quotation is approximate and dependent upon prior sales and circumstances beyond Seller's control.
2. The Shipping date will be computed from the date of receipt of all data required to enable complete engineering or acceptance of Buyer's order as provided in the Acceptance paragraph above, whichever is later.
3. Seller shall not be liable for delays, stoppages, or defaults in shipments directly or indirectly due to causes beyond its control, or caused by Act of God, fire, strikes, flood, embargo, epidemic, quarantine restrictions, war, insurrection or riot, acts of civil or military authorities, acts of government, delays in transportation of fabrication, priorities of Seller, unusually severe weather, inability to obtain materials, or defaults of suppliers or subcontractors. In the event of any such delay, the date of shipment shall be extended for a reasonable length of time and the period of such extension shall not be less than the period of delay. If at any time Seller has reason to believe that delivery will not be made as scheduled, it will notify Buyer in writing of the causes of the anticipated delay. Buyer's receipt of the Goods, upon their delivery, waives all of Buyer's claims for delay. Buyer's damages under this section are limited to the terms of the Limitation of Liability section of this quotation.
4. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OCCASIONED BY DELAYS WHETHER OR NOT SUCH DELAYS ARE BEYOND SELLER'S CONTROL.

DELIVERY

All Goods shall be shipped FOB, Seller's plant. Seller shall have the right to select the carrier unless the carrier is designated by Buyer and upon delivery of the Goods by Seller to the carrier, the carrier shall be deemed to be the agent of Buyer and thereafter risk of loss shall be on Buyer.

INSTALLATION

All costs incidental to the erection and installation of the Goods shall be borne by Buyer. Additional or special services will be quoted on request.

PRODUCTION ESTIMATES

1. Production estimates, if made a part of this quotation, are based on Seller's analysis and understanding of the work to be performed and assume various production factors including normal working conditions, competent operators, proper maintenance of the Goods, and the use of materials which conform to: (i) the specifications contained herein, (ii) the specifications attached to the Goods and (iii) the standards of the industry.

It is therefore EXPRESSLY UNDERSTOOD THAT PRODUCTION ESTIMATES ARE NOT GUARANTEED.

2. Work tolerances, if any, to be obtained by the Goods are based on Seller's assumption that the material to be processed will have been properly processed through all previous operations and the locating surfaces will be of a quality which will not impede achievement of the quoted tolerances.
3. Seller's obligation with respect to production estimates shall be fully and completely satisfied when Buyer has approved and acknowledged that the Goods have been operated at the estimated performance level for a period acceptable to Buyer but in no event for more than (1) one hour. Such operation of the Goods shall be performed at the place of final assembly of the Goods by or at the direction of Seller.

LIMITED WARRANTY

1. Seller warrants that the Goods to be delivered will be of the kind and quality described in this quotation. Should any of the Goods covered by this quotation which, under normal operating conditions in the plant of Buyer, prove defective in material or workmanship within (3) three years for standard NFPA mounting style cylinders (H6, A4, AH4, AL4, A2, H2), (1) one year for Welded Construction (WS, WH, WM, WP), (1) one year for Mill Cylinders (MH, MP), and (6) six months in the case of reconditioned or repaired cylinders, from the date of shipment by Seller, as determined by inspection by Seller, Seller will repair or replace it free of charge, provided that Buyer promptly notifies Seller of the defect and establishes that the Goods have been properly installed and maintained and operated on a single work shift basis, within the limits of rated and normal usage. Seller will not accept any charge for removal, installation, assembly, or any other charges in connection with replacement or repair of the cylinder. All cylinders under warranty which are alleged to be defective are to be returned to Seller, freight prepaid. A complete explanation is required of the alleged defects and circumstances of such claimed failure. Seller will provide an RMA# (return material authorization) that must accompany the item being returned.
2. WITH RESPECT TO ALL COMPONENTS AND SPECIAL CYLINDERS MANUFACTURED PER CUSTOMER SUPPLIED DRAWINGS AND OR SPECIFICATIONS WHETHER VERBAL OR WRITTEN, SELLER MAKES NO WARRANTY, EITHER EXPRESS OR IMPLIED, AND SPECIFICALLY DISCLAIMS ALL OTHER WARRANTIES, INCLUDING, WITHOUT LIMITATION, WARRANTIES FOR MERCHANTABILITY, NON-INFRINGEMENT AND FITNESS FOR ANY PARTICULAR PURPOSE. SELLER'S SOLE OBLIGATION AND LIABILITY FOR PRODUCT DEFECTS SHALL BE, AT SELLER'S CHOICE, TO REPLACE SUCH DEFECTIVE PRODUCT OR REFUND TO BUYER THE AMOUNT PAID BY BUYER THEREFOR. IN NO EVENT SHALL SELLER'S LIABILITY EXCEED THE BUYER'S PURCHASE PRICE.

THE FOREGOING REMEDY SHALL BE SUBJECT TO BUYER'S WRITTEN NOTIFICATION OF DEFECT AND RETURN OF THE DEFECTIVE PRODUCT WITHIN NINETY (90) DAYS OF PURCHASE. THE FOREGOING REMEDY DOES NOT APPLY TO PRODUCTS THAT HAVE BEEN SUBJECTED TO MISUSE, NEGLECT, ACCIDENT OR MODIFICATION, OR TO PRODUCTS THAT HAVE BEEN ALTERED DURING ASSEMBLY, OR ARE OTHERWISE NOT CAPABLE OF BEING TESTED, OR IF DAMAGE OCCURS AS A RESULT OF THE FAILURE OF BUYER TO FOLLOW SPECIFIC INSTRUCTIONS.

IN NO EVENT SHALL SELLER BE LIABLE TO THE BUYER OR TO ANY THIRD PARTY FOR ANY INDIRECT, INCIDENTAL, SPECIAL, CONSEQUENTIAL, PUNITIVE OR EXEMPLARY DAMAGES (INCLUDING WITHOUT LIMITATION LOST PROFITS, LOST SAVINGS, OR LOSS OF BUSINESS OPPORTUNITY) ARISING OUT OF OR RELATING TO ANY PRODUCT OR SERVICE PROVIDED OR TO BE PROVIDED BY SELLER, OR THE USE OR INABILITY TO USE THE SAME, EVEN IF SELLER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

3. The terms of this limited warranty apply only to equipment manufactured by Seller and do not apply to components, parts or accessories purchased by Seller including but not limited to pumps, gear reducers, electrical controls, motors and other purchased items. These items will carry only the warranty issued by the original manufacturer, and Seller is not responsible for any warranty claims beyond that covered by the original equipment manufacturer.
4. This limited warranty shall be void and Seller shall not be liable for any reasons

GLOBAL TERMS AND CONDITIONS OF YATES INDUSTRIES INC, YATES INDUSTRIES SOUTH LLC, AND YATES CYLINDERS GEORGIA, LLC (CONT.)

whatsoever if the Goods or parts covered by this quotation have been repaired or altered by persons other than Seller unless expressly authorized in writing by Seller or if the Goods are operated or installed contrary to Seller's instructions or subjected to misuse, negligence or accident.

5. THE FOREGOING WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED BY SELLER AND ARE EXCLUDED FROM THIS AGREEMENT. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. No agent, employee or representative of Seller other than an officer duly authorized in writing has any authority to bind Seller to any confirmation, representation or warranty concerning the Goods that are covered by this quotation beyond that specifically included in this quotation.
6. The cost of all non-warranty service will be charged by Seller at a per diem rate, per man, per work day, plus transportation and living expenses.

**These disclaimers and exclusions shall apply even if the express warranty set forth above fails of its essential purpose.*

**Customer acknowledges and agrees that Seller has set its prices and entered into the Agreement in reliance upon the disclaimers of warranty and the limitations of liability set forth herein, that the same reflect an allocation of risk between the parties (including the risk that a contract remedy may fail of its essential purpose and cause consequential loss), and that the same form an essential basis of the bargain between the parties.*

LIMITATION OF LIABILITY

1. BUYER'S EXCLUSIVE AND SOLE REMEDY FOR ANY CLAIMS, ,ACTIONS OR SUITS ON ANY THEORY OF LIABILITY IN ANY WAY RELATING TO DEFECTIVE GOODS SHALL BE REPAIR OR REPLACEMENT OF DEFECTIVE GOODS as provided in the limited warranty stated herein. This EXCLUSIVE REMEDY shall not be deemed to have failed of its essential purpose so long as Seller is willing and able to repair or replace defective parts in the prescribed manner. However, if the Goods are incapable of being repaired or replaced, Buyer's exclusive remedy shall be money damages, but such damages shall not exceed the purchase price of the defective Goods. Seller recommends that Buyer purchase mechanical break-down insurance as an additional protection to the limited warranty.
2. Any claims under Seller's limited warranty must be in writing, addressed to Seller and must set forth the alleged defect in sufficient detail to permit its easy identification by Seller. Buyer's failure to notify Seller as set forth above will be conclusively deemed Buyer's waiver of its claim.
3. Seller's liability on any claims, actions or suits of any kind whatsoever for any loss or damage in any way related to this quotation or from the performance or breach thereof, or from the design, manufacture, sale, delivery, resale, installation, technical direction of installation, inspection, repair, operation or use of any Goods covered by or furnished under this quotation shall in no case (except as provided in the paragraph entitled Property and Patent Rights), exceed the purchase price allocable to the Goods and shall terminate one year after the Goods have been shipped.
4. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT OR WARRANTY OR ALLEGED NEGLIGENCE OR OTHERWISE, SHALL SELLER BE LIABLE FOR ANY SPECIAL, INCIDENTAL, INDIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, ANY LOSS OF PROFIT, LOSS BY REASON OF PLANT SHUTDOWN, INCREASED EXPENSE OF OPERATION, LOSS OF PRODUCT OR MATERIALS, LOSS OF USE OF THE GOODS OR ANY ASSOCIATED EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTE EQUIPMENT, FACILITIES OR SERVICES, DOWNTIME COSTS OR CLAIMS OF CUSTOMERS OF BUYER FOR SUCH DAMAGES OR ANYTHING DONE IN CONNECTION WITH THIS QUOTATION INCLUDING ANY MAINTENANCE OR INSTALLATION SERVICES) OR ANY OTHER LOSSES RESULTING FROM THE OPERATION OR NON-OPERATION OF THE GOODS UNDER ANY THEORY OF LIABILITY WHETHER BASED UPON CONTRACT, TORT (INCLUDING NEGLIGENCE AND GROSS NEGLIGENCE), STRICT LIABILITY OR OTHERWISE EVEN THOUGH SELLER MAY HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. IN ANY EVENT, SELLER'S LIABILITY WITH RESPECT TO THE GOODS SHALL NOT EXCEED AN AMOUNT EQUAL TO THE PURCHASE PRICE THEREOF.
5. If Buyer or Buyer's customers re-label, re-package, alter, or modify the Goods, then Seller shall be released from all obligations and liabilities to Buyer and Buyer shall defend, indemnify and hold Seller harmless from and against all claims, costs and liabilities arising out of or related to any product defect, including any resulting personal injury, property damage, and consequential damages.

PRODUCT LIABILITY AND INDEMNIFICATION

1. Buyer shall use and shall require its employees to use all safety devices, guards and safe and proper operating procedures as set forth in the nameplates, signs, manuals and instruction sheets relating to the Goods furnished by Seller. Buyer shall not remove or modify any such device or guard or warning sign. Buyer shall not permit non-operating personnel to remain within ten (10) feet of any machine or accessory that is purchased pursuant to this quotation, while such machine or accessory is in operation. If Buyer fails to strictly observe each and every one of the obligations set forth in this paragraph with regard to any machine or accessory purchased pursuant to this quotation, Buyer agrees to defend, indemnify and hold Seller harmless to the fullest extent permitted by law from any and all liability or obligation incurred by Seller to persons injured directly or indirectly in connection with the operation of any such machine or accessory.
2. Buyer shall notify Seller promptly and in any event within thirty (30) days of any accident or malfunction involving any of the Goods which results in personal injury or damage to property and shall cooperate fully with Seller in investigating and determining the cause of such accident or malfunction. In the event that Buyer fails to give such notice to Seller and so cooperate, Buyer agrees to defend, indemnify and hold Seller harmless from any and all claims arising from such accident or malfunction.
3. Customer acknowledges and agrees that customer will indemnify and hold harmless Yates Industries Inc., Yates Industries South, LLC, and Yates Cylinders Georgia, LLC, including their past, present and future parent, subsidiaries, domestic and foreign corporations, divisions, affiliates, partners, stockholders, predecessors, successors, assigns, officers, directors, employees, administrators, and agents from and against any and all losses, expenses, attorney fees, claims, suits, demands of whatever nature resulting from damages or injuries, including death, to any property or persons caused by or arising out of any action, omission or operation of any Yates manufactured product or service.

PROPERTY AND PATENT RIGHTS

1. Seller retains for itself any and all property rights in and to all designs, inventions and improvements pertaining to any Goods designed in connection with the quotation and to all patents, trademarks, copyrights and related industrial property rights arising out of the work done in connection therewith. Buyer expressly agrees that it will not assert any rights to property rights retained herein by Seller.
2. Seller will indemnify and hold harmless Buyer from any and all costs, expenses and damages resulting from any suit based on any claim of infringement of a United States patent by reason of its use (in the manner contemplated by Seller) of the Goods, or any part thereof, furnished under this quotation, provided that Buyer: (i) promptly notifies in writing Seller of any such claim or the institution of any such suit; (ii) fully cooperates with Seller in connection with the defense thereof; and (iii) allows, without condition, Seller to have the full and exclusive right to defend any such suit to the extent any of the Goods furnished under the quotation is involved therein. In the event of any such claim or suit, Seller shall have the right to modify or replace the Goods involved in any claim of infringement or to remove such Goods and refund to Buyer the purchase price thereof less fifteen (15) percent to each full year from the date of shipment of the Goods. NOTWITHSTANDING THE FOREGOING, SELLER'S CUMULATIVE LIABILITY FOR INDEMNIFICATION UNDER THIS PARAGRAPH SHALL NOT EXCEED THE PURCHASE PRICE FOR THE GOODS INVOLVED IN ANY SUCH CLAIM OF INFRINGEMENT. This Paragraph shall not apply to (i) any foreign patents; (ii) any process in which the Goods are used; (iii) any product made by Buyer; or (iv) any claims or suits involving solely goods not manufactured or designed by Seller harmless from any liability arising out of any infringement of any patent in the manufacture, sale or use of any goods or parts thereof manufactured by Seller to Buyer's design specifications.

RESERVATION OF RIGHTS IN RESPECT TO SELLER'S OTHER PRODUCTS

Seller reserves the right to make improvements and changes in design of the Goods it offers for sale without any obligation to make such changes or improvements upon the Goods that are the subject of this quotation or Goods previously manufactured and sold by it.

CHANGES

Buyer accepts the limited capabilities of the Goods, their materials and components upon approving the design of the Goods. Buyer shall bear the cost of all subsequent changes to the design, materials and/or components of the Goods subsequent to approving the design. Buyer shall request all

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GLOBAL TERMS AND CONDITIONS OF YATES INDUSTRIES INC, YATES INDUSTRIES SOUTH LLC, AND YATES CYLINDERS GEORGIA, LLC (CONT.)

such changes by change order, and pay the cost of the change, in full, within 30 days of submitting the change order.

LIMITATION OF ACTIONS

Buyer agrees that, any action to recover for any loss or damage under any theory of liability, in any way related to this quotation or from the performance or breach thereof, or from the design, manufacture, sale, delivery, resale, installation, technical direction of installation, inspection, repair, operation or use of any Goods covered by or furnished under this quotation must be commenced within one year after the cause of action accrues to Buyer, unless otherwise extended by Seller in writing. It is expressly agreed that there are no warranties of future performance pertaining to the Goods that are the subject of this quotation that would extend beyond such one year period of limitation.

CANCELLATION

1. In the event Buyer requests Seller to stop work or cancel its purchase order based on this quotation, the order or any part thereof, cancellation charges shall be paid to Seller as follows: Any and all work that is complete or scheduled for completion within thirty (30) days of the date of notification in writing to stop work or to cancel, shall be invoiced and paid in full.
2. For work in process, other than covered by item 1, and any materials and supplies procured or for which definite commitments have been made by Seller in connection with Buyer's order, Buyer shall pay the actual costs and overhead expenses determined in accordance with good accounting practices, plus 15 percent.
3. An amount equal to 15 percent of the difference between the cancellation charge as computed in item 2 and the full purchase price of the Goods will be charged as compensation for business irretrievably lost as a result of accepting a purchase order based on this quotation and having such purchase order cancelled by Buyer.
4. Buyer shall promptly instruct Seller as to the disposition of the Goods and the latter shall, if requested, hold the Goods for Buyer's account. All costs of storage, insurance, handling, boxing or other costs in connection therewith shall be borne by Buyer.

APPLICABLE LAW

These Terms and Conditions, quotation and the rights, obligations and liabilities of the parties, shall be construed pursuant to the laws of the State of Michigan.

COMPLETE AGREEMENT

1. Any orders received by Seller in response to this quotation shall not be binding or firm orders until approved by Seller. This quotation, when accepted by Buyer in accordance with the Acceptance paragraph hereof, and when Seller's acknowledgement of receipt of acceptance is given to Buyer, shall constitute the entire agreement between the parties relating to this quotation and the Goods provided pursuant thereto, shall supersede all previous communications or understandings between Buyer and Seller with respect to the subject matter hereof and no alteration or addition to this quotation shall be binding on Seller unless it is in writing and signed by a duly authorized officer of Seller.
2. The parties hereto agree that if any clause is held unenforceable by a court of competent jurisdiction, the balance of the contract shall remain in full force and effect.

WAIVER OF TERMS AND CONDITIONS

Failure or delay of Seller to insist upon strict performance of any of the Terms and conditions of this quotation or to exercise any rights or remedies Provided herein or by law, shall not release Buyer from any of the obligations of this quotation and shall not be deemed a waiver of any right of Seller to insist upon strict performance hereof or of any rights or remedy of Seller as to any prior or subsequent default hereunder.

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